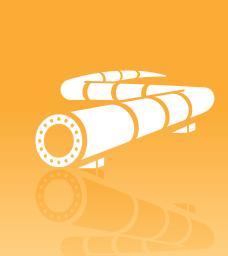


## **COPEX 2014**

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Experience Exchange Seminar

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# Transalpine Pipeline (TAL)

The Transalpine Pipeline (TAL) is owned by a consortium of ten oil companies. The current shareholders are: OMV, Royal Dutch Shell, ExxonMobil, Ruhr Oel, Eni, BP, Jet Tankstellen GmbH, Total, MERO and C-Blue Ltd.

Dipl.-Ing. Dirk Strack — Technical Director, TAL Group

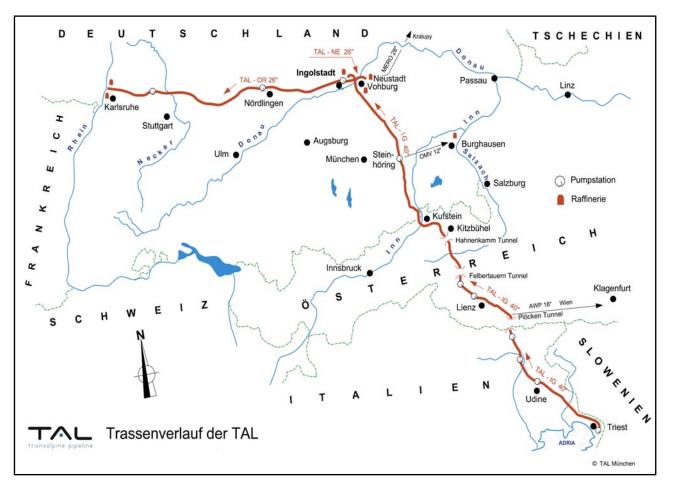
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Pump station, Paluzza (Italy)



Right of way of TAL (Italy, Austria, Germany)

## Pipeline data

#### **Marine facilities**

 Trieste (I): 4 berths, tanker sizes up to 280 000 tons displacement; some 500 tankers discharged per year

### **Pipelines**

- TAL-IG: Trieste (I)-Ingolstadt (D); 40";
   465 km; seven pumpstations;
   throughput (max.): 6400 m<sup>3</sup>/h;
   capacity: 42 Mt/a
- TAL-OR: Ingolstadt-Karlsruhe (D);
   26"; 266 km; three pumpstations;
   throughput (max.): 2500 m<sup>3</sup>/h;
   capacity: 14 Mt/a
- TAL-NE: Ingolstadt-Neustadt (D);
   26"; 22 km; one pumpstation;
   throughput (max.): 2200 m<sup>3</sup>/h;
   capacity: 14 Mt/a

## **Tankfarms**

- Trieste (I): 32 tanks (20 000– 100 000 m<sup>3</sup>), total storage capacity: 2 Mm<sup>3</sup>
- Ingolstadt (D): 7 tanks (50 000 m<sup>3</sup>), total storage capacity: 320 000 m<sup>3</sup>

## **Current issues**

- TAL-Integrity Improvement Initiative (TAL-III): programme to improve integrity in TAL-assets covering piggability of lines, secondary containments for removable connections, tankfarmlines-inspection-programme, station-piping-inspection programme, improvement of leak-detection systems in stations.
- 6 o'clock-drainage piping removal/exchange-programme
- In-line inspection with intelligent high-resolution pitting-pig to verify small-size corrosion (pittings) and internal corrosion/erosion phenomenon adjacent girth welds
- TAL Safety Action Plan with special focus on contractor safety
- Rental of storage tanks in Trieste tankfarm



Tank farm, Trieste (Italy)



Pump station, Gruben (Austria)