



# Statistical analysis of spills from Western European cross-country oil pipelines 1971-2020

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*Jean-François Larivé - on behalf of Concawe*

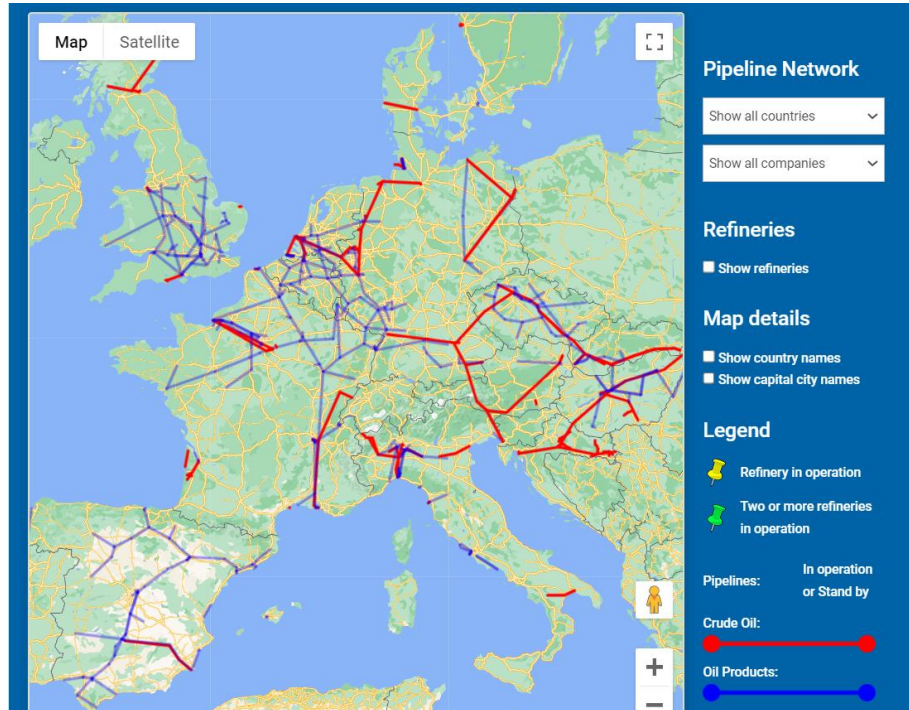
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  - Spilled volumes
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# The “Concawe” Network

# An interactive map of the network is available on the Concawe website

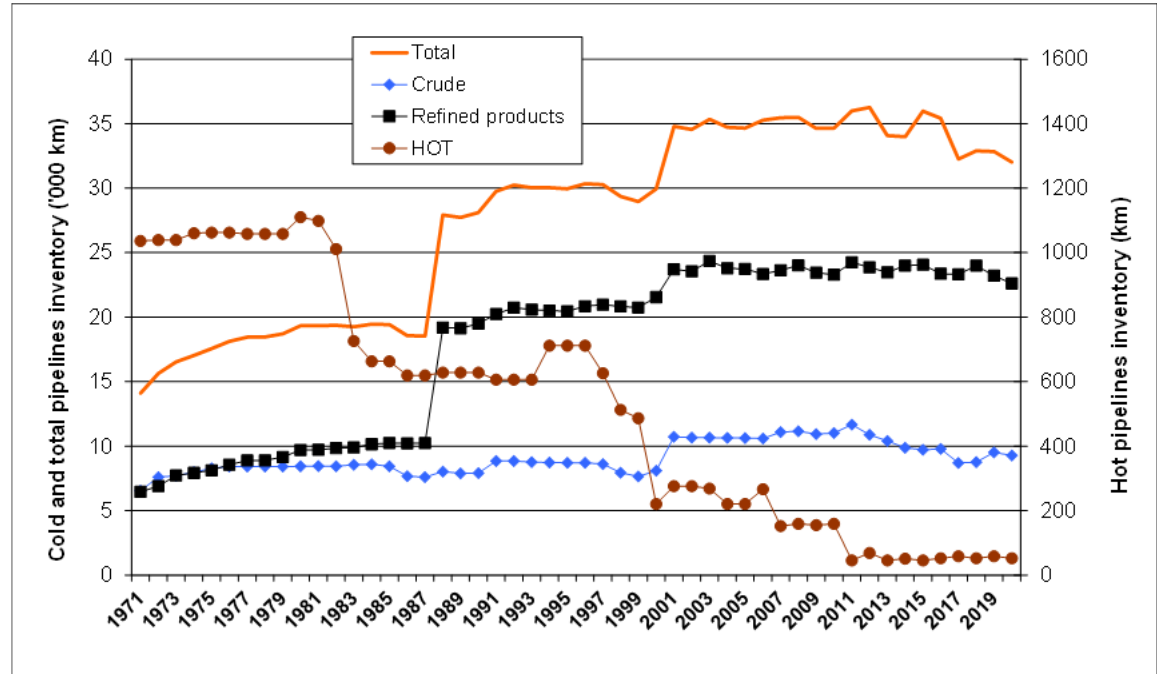


# The “Concawe” network by service and over time

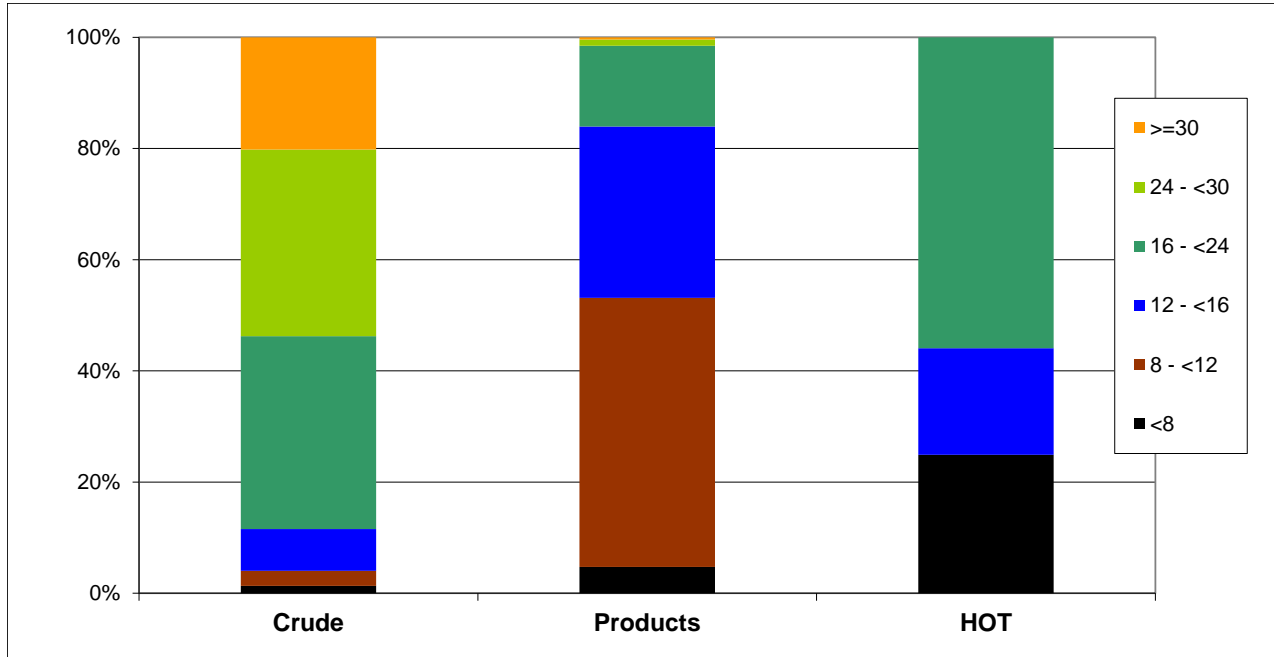
- ❑ The inventory has increased over the years (mostly product lines) as more operators joined (NATO, former Eastern bloc)
- ❑ The vast majority of pipelines are “cold” (unheated)
- ❑ “Hot” pipelines have virtually all been retired

Today:

- ❑ 72 operators
- ❑ Over 35,000 km
- ❑ 162 pipeline systems split into 674 active sections
- ❑ Over 300 m<sup>3</sup> of both crude and product transported annually

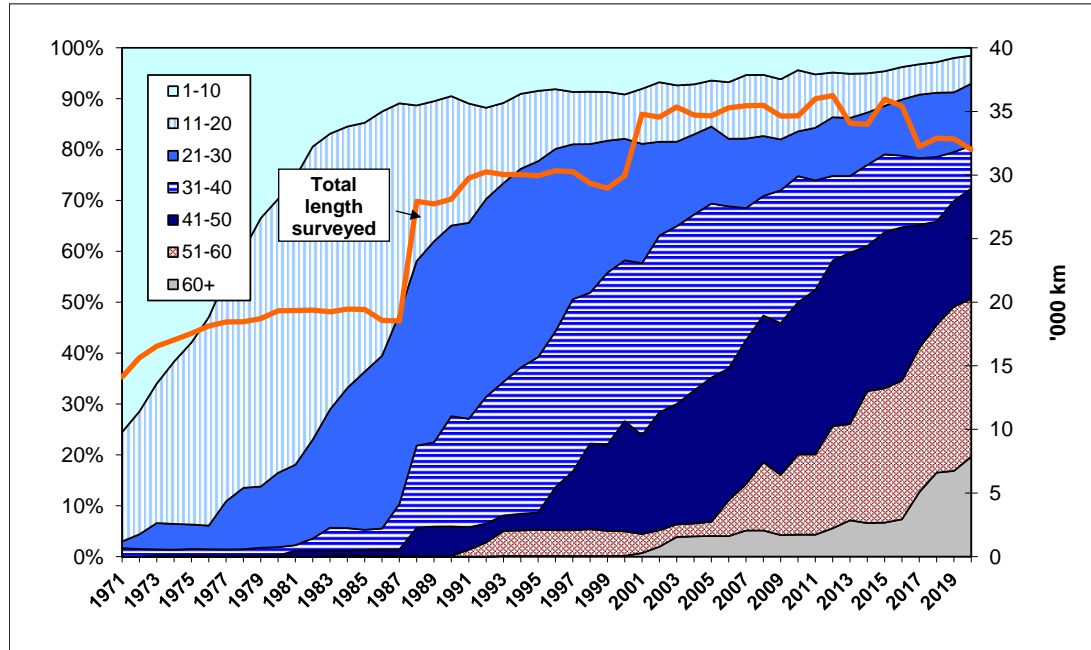


# The “Concawe” network: Diameter distribution



- ❑ Crude lines tend to be larger than product lines

# The “Concawe” network: Age distribution



## ❑ The average age of the inventory has steadily increased over the years

- In 1971 nearly all pipelines were 20 years old or less
- In 2020 nearly 80% of all pipelines were 40 years old or more

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## Safety record



# Safety record (in relation to spillage incidents)

- ❑ **No fatality, injury or fire reported since COPEX 2016**
- ❑ **3 injuries reported since 1971**
  - ❑ Last recorded injury was in 2006
- ❑ **14 fatalities in 46 years, none involving members of the public**
  - ❑ Last recorded fatality was in 1999 (1 fatality)
- ❑ **9 fires in 46 years**
  - ❑ Last fire in 1999

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## Spillage statistics

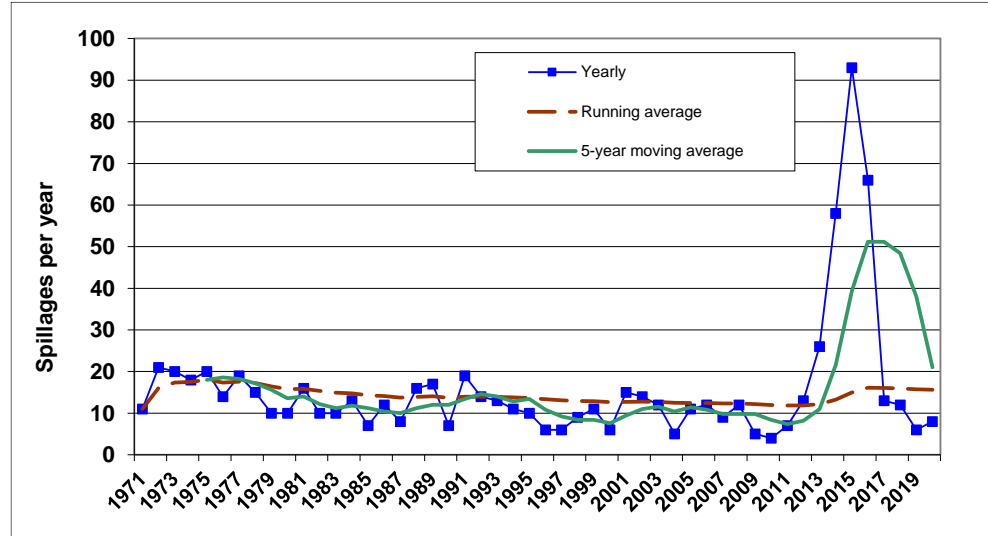
# Criteria for inclusion in the statistics

- ❑ Used for transporting crude oil or petroleum products
- ❑  $\geq 2$  km in the public domain
- ❑ Running cross-country
  - ❑ including short estuary or river crossings
  - ❑ excluding under-sea and offshore systems
- ❑ Including pump stations, intermediate above-ground installations and intermediate storage facilities
- ❑ excluding origin and destination terminal facilities and tank farms
  
- ❑ **Spill  $> 1 \text{ m}^3$**  (unless in cases of exceptional safety or environmental consequences)

# Spillage events

Since the beginning of the last decade, the game changer has been the very rapid increase of the number of product theft (successful or attempted), often resulting in a spill

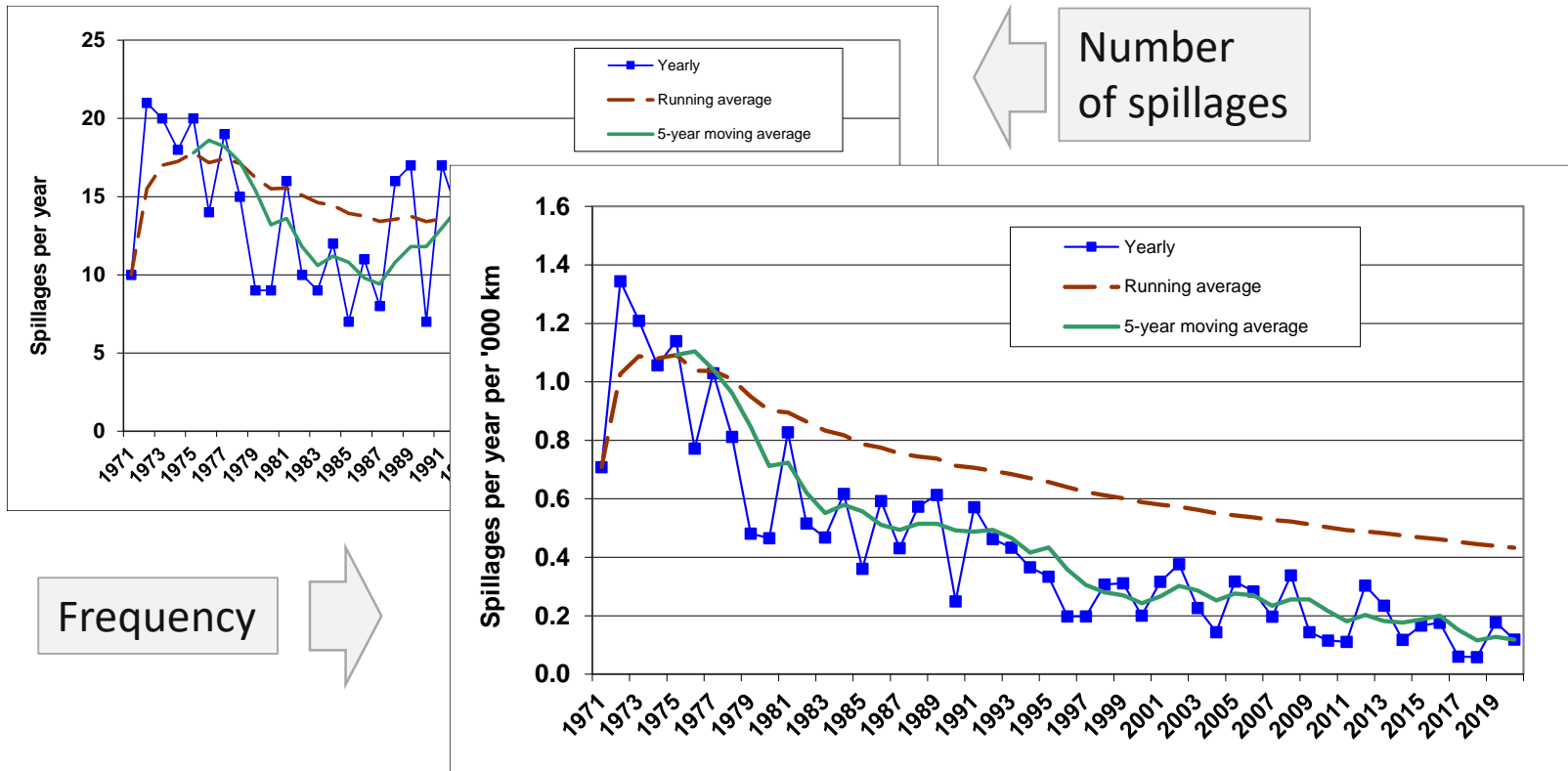
Number of spillages  
Inc. theft



- By 2020, out of a total of 780 spillage events, 272 were caused by theft or attempted theft of product

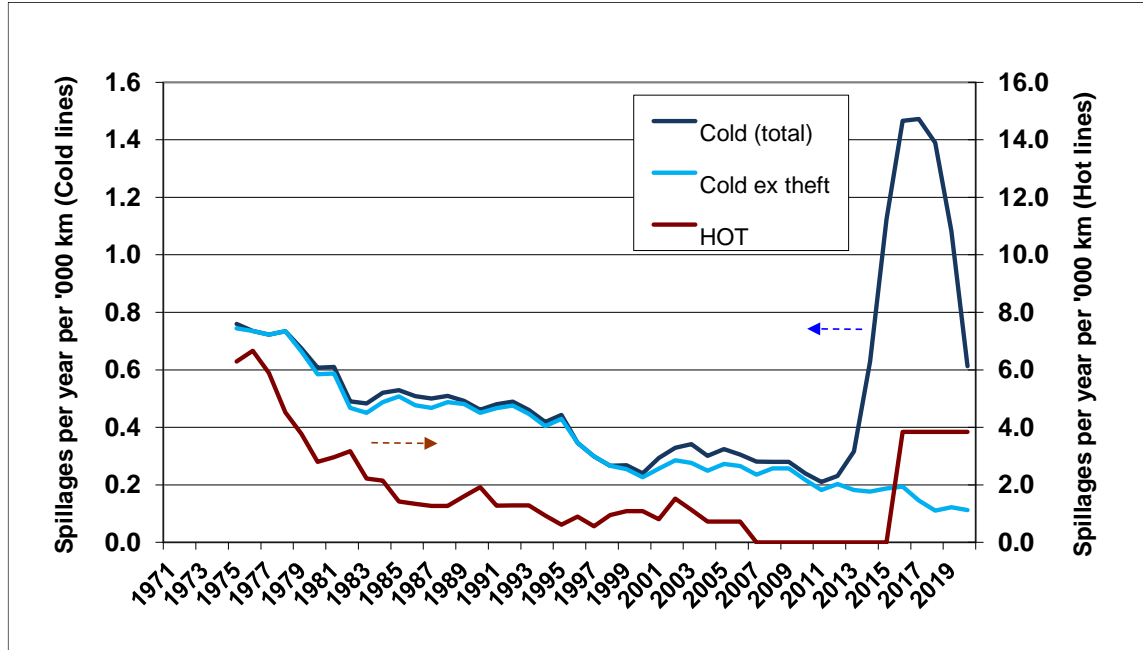
In order not to distort the long-term statistics  
we account for these theft-related events separately

# Spillage incidents (exc. Theft, all pipelines)



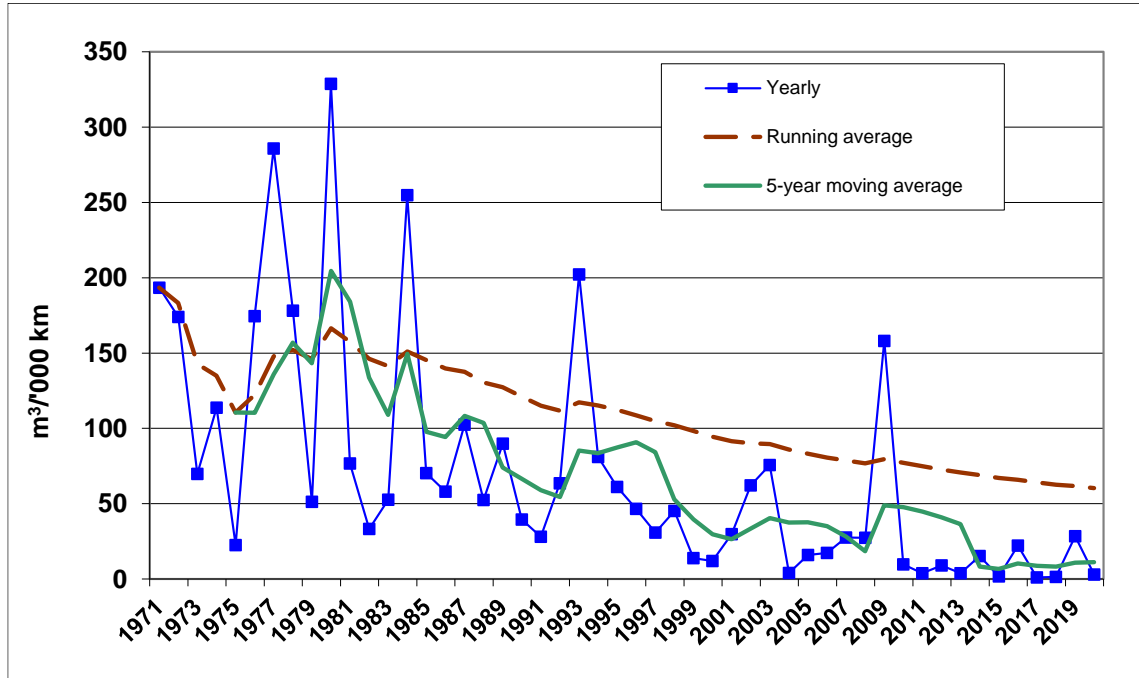
Because of the changes in the inventory over time, frequency is a more meaningful metric

# Hot versus Cold pipelines



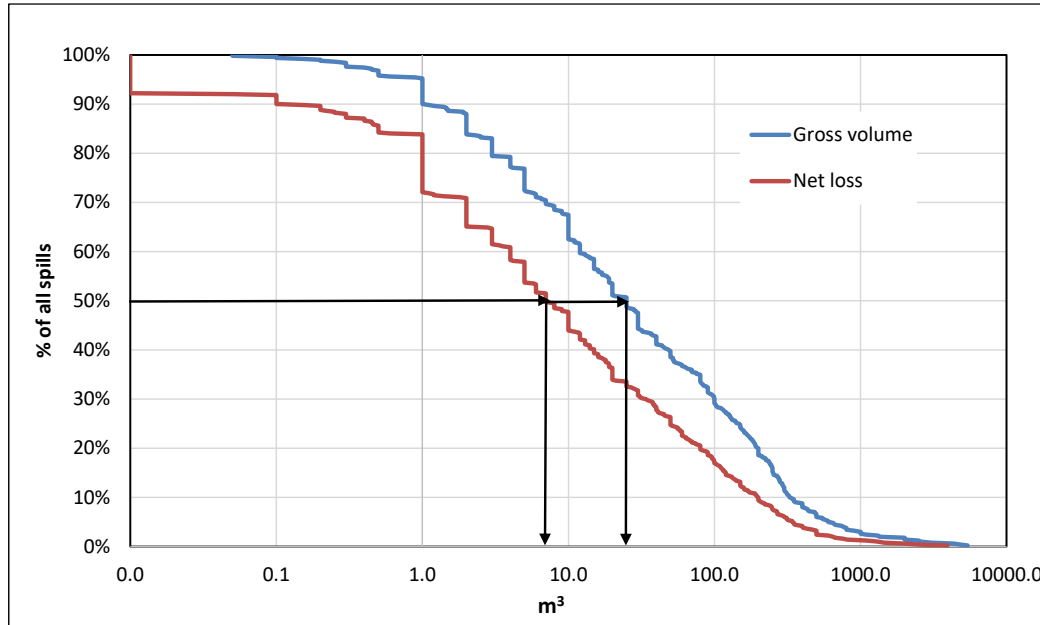
The frequency of failure in hot pipelines was an order of magnitude larger than for cold pipelines

# Gross volume spilled



- ❑ The long term trend is downwards but single large spill events can distort yearly figures
  - ❑ These figures are not always accurate as for some events it can only be an estimate
- ❑ Typically 60 to 80% of the spilled volume is recovered

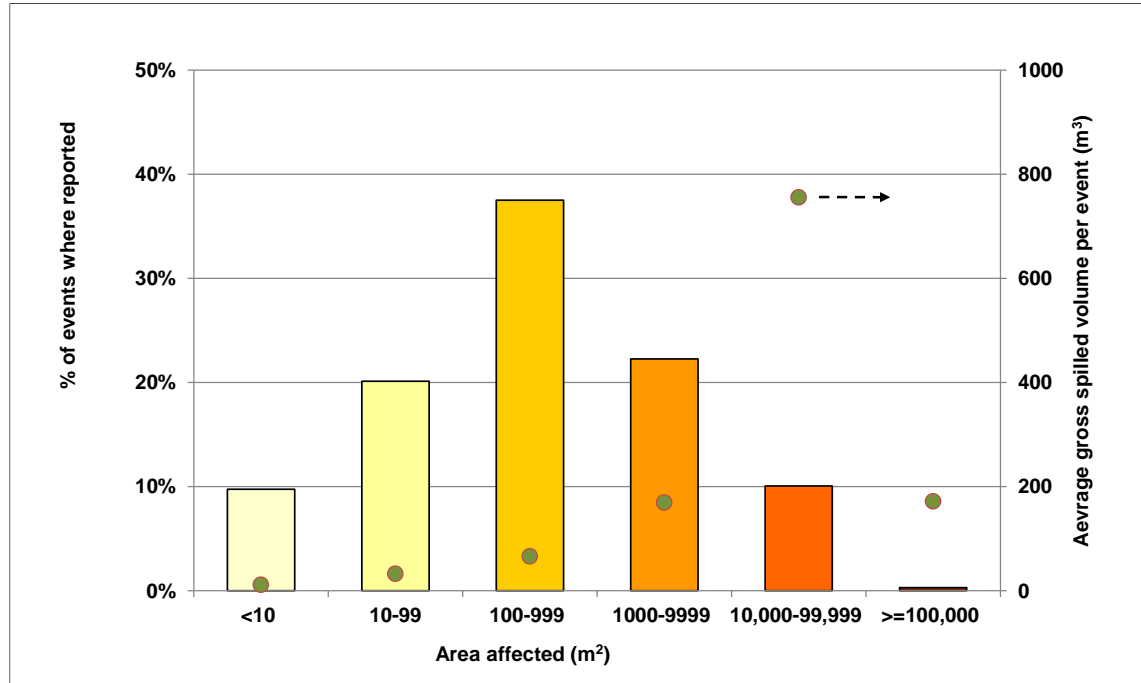
# Spillage volume and net distribution



- ❑ In 50% of all events gross spillage was <math><25 \text{ m}^3</math> and net loss <math><7 \text{ m}^3</math>
- ❑ 20% of events account for 80% of the gross spillage and 90% of the net loss
  - ❑ The picture has not changed much with time
- ❑ In about 5% of events spillage was less than the general  $1 \text{ m}^3$  cut off value (special circumstances)

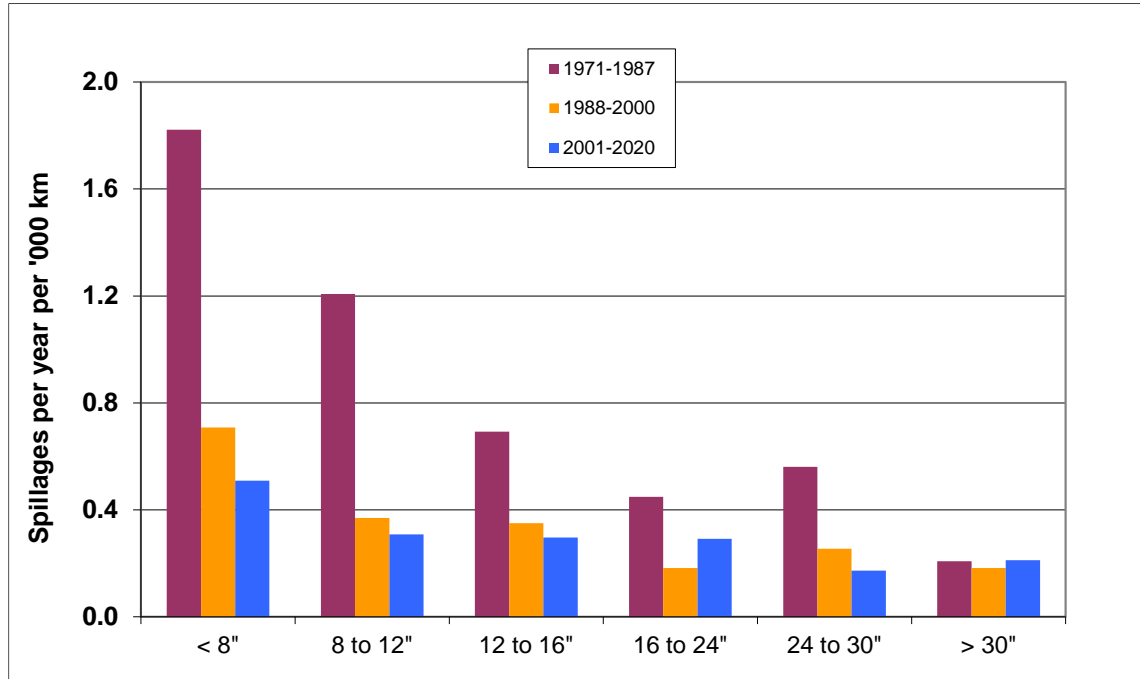


# Ground area affected by spills



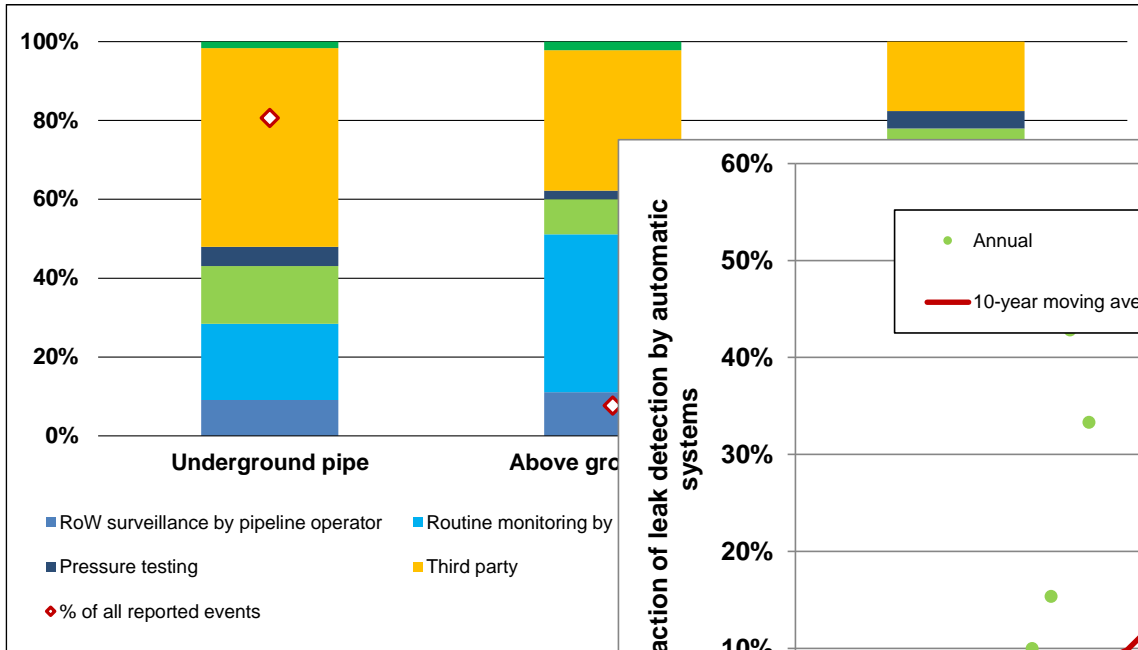
**A relatively small spilled volume can contaminate a large area**

# Spillages per diameter class



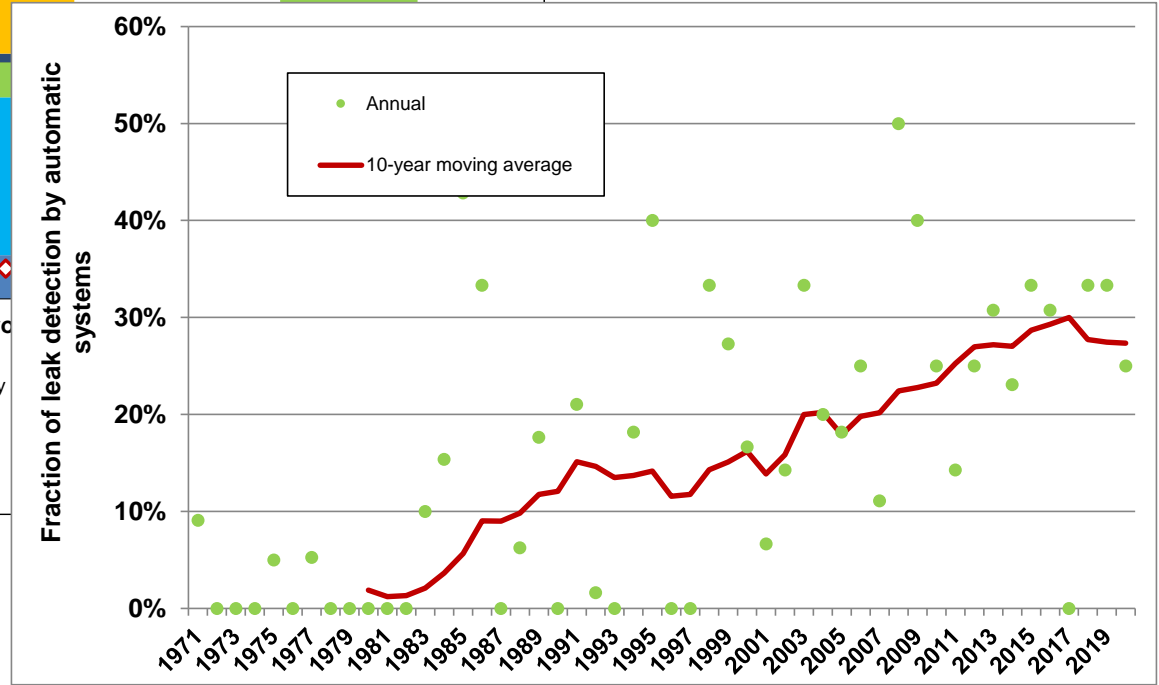
**Spillages are more frequent in smaller pipelines**

# Leak / spillage detection



Spills are often first detected by third parties

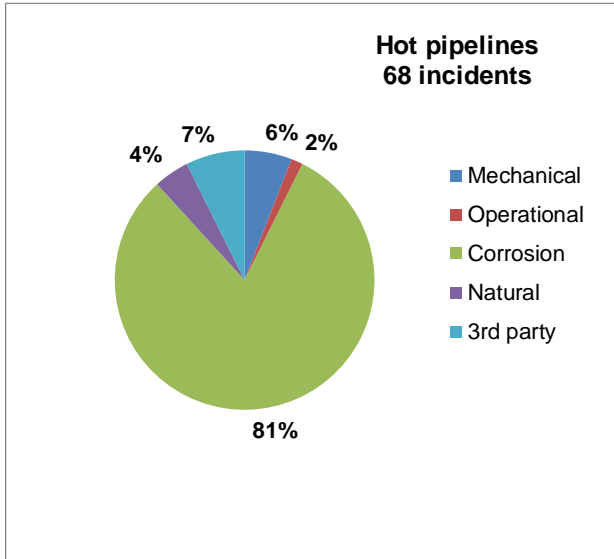
Automatic Leak Detection systems are increasingly effective



# Causes of spills categories

<i>Primary</i>		<i>Secondary</i>		<i>Reason</i>	
A	Mechanical	Ab	Design and Materials	1	Incorrect design
		Aa	Construction	2	Faulty material
				3	Incorrect material specification
				4	Age or fatigue
				5	Faulty weld
				6	Construction damage
				7	Incorrect installation
B	Operational	Ba	System	8	Equipment
		Bb	Human	9	Instrument & control systems
				10	Not depressurised or drained
				11	Incorrect operation
				12	Incorrect maintenance or construction
				13	Incorrect procedure
C	Corrosion	Ca	External	14	Coating failure
		Cb	Internal	15	Cathodic protection failure
		Cc	Stress corrosion cracking	16	Inhibitor failure
D	Natural	Da	Ground movement	20	Landslide
				21	Subsidence
				22	Earthquake
				23	Flooding
E	3rd Party	Ea	Accidental	17	Construction
				18	Agricultural
				19	Underground infrastructure
		Ec	Incidental		
		Eb	Intentional	24	Terrorist activity
				25	Vandalism
				26	Theft (incl. attempted)

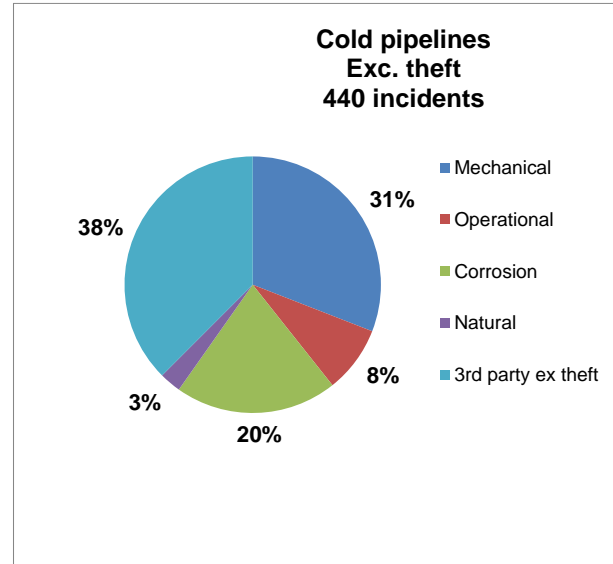
# Causes of spills: all events



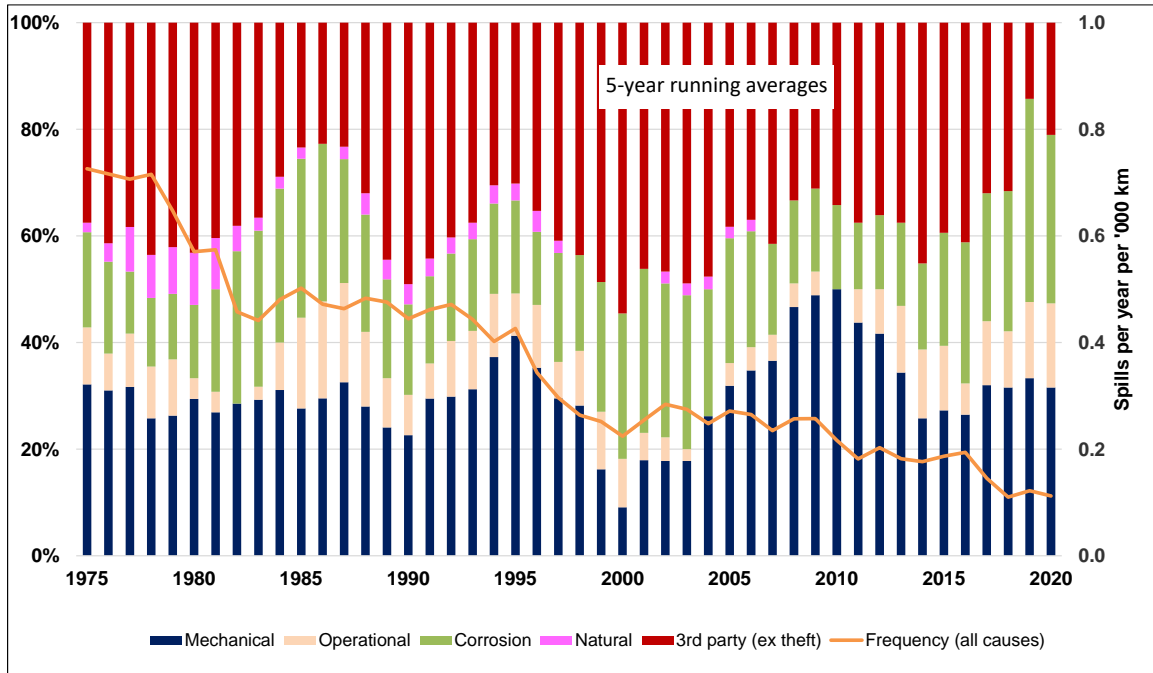
☐ Most spills on hot pipelines were corrosion-related

☐ Hot lines have virtually all been shutdown

☐ On cold pipelines the main causes are mechanical and third party interference

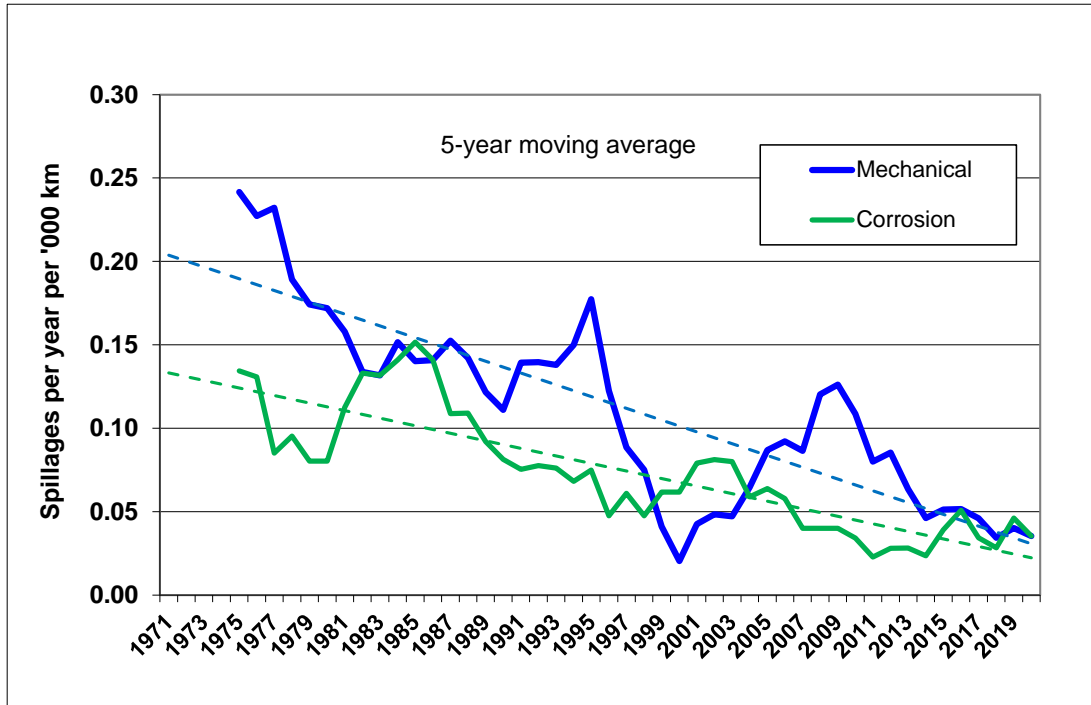


# Causes of spills in cold pipelines over time



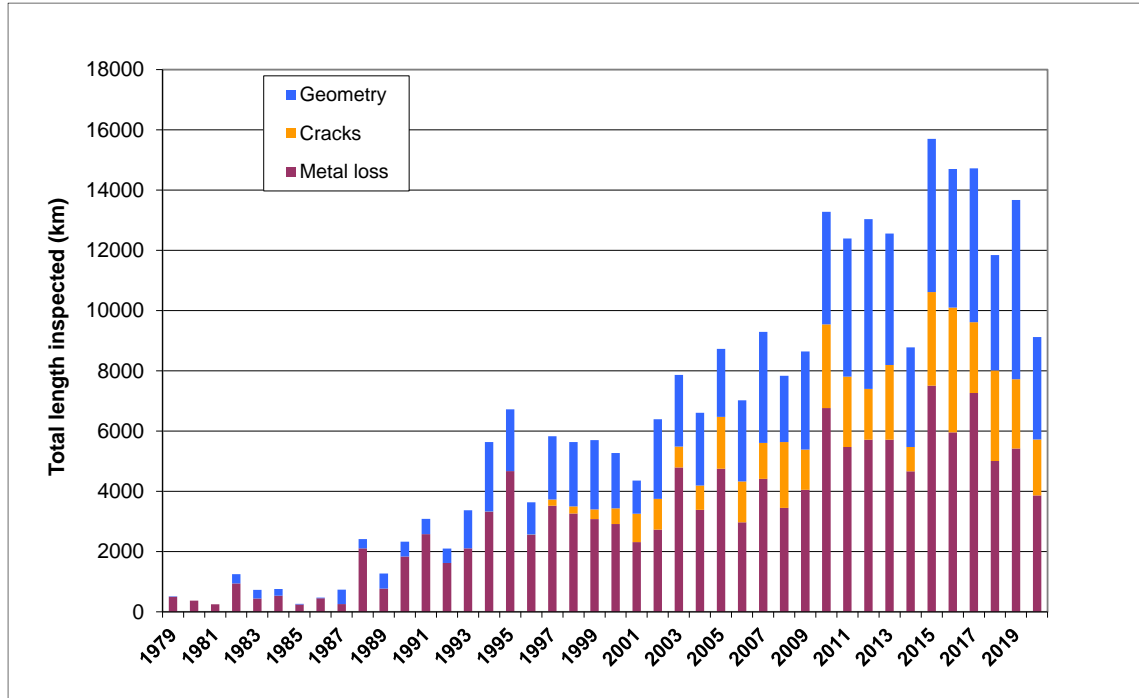
- ❑ The overall frequency has steadily decreased over time
- ❑ Third party interference remains an important cause
- ❑ After an increase in the last decade mechanical causes have returned to historical levels
- ❑ The proportion of corrosion-related failures has increased in recent years but...

# Mechanical and Corrosion causes frequency (cold pipelines)



- ❑ The frequencies are still decreasing slowly over time
- ❑ Ageing-related issues appear to be under control

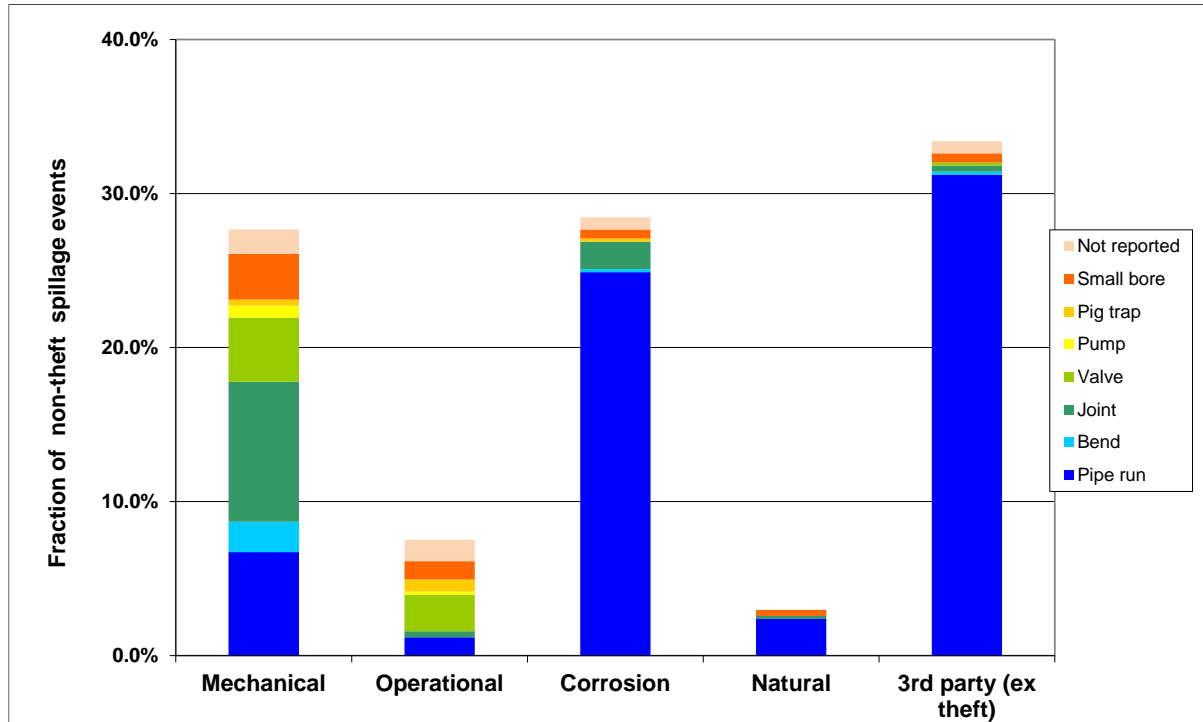
# Integrity Management: In-line inspections



**Sophisticated in-line inspections have become the norm over the years, contributing to more effective failure prevention in the ageing network**

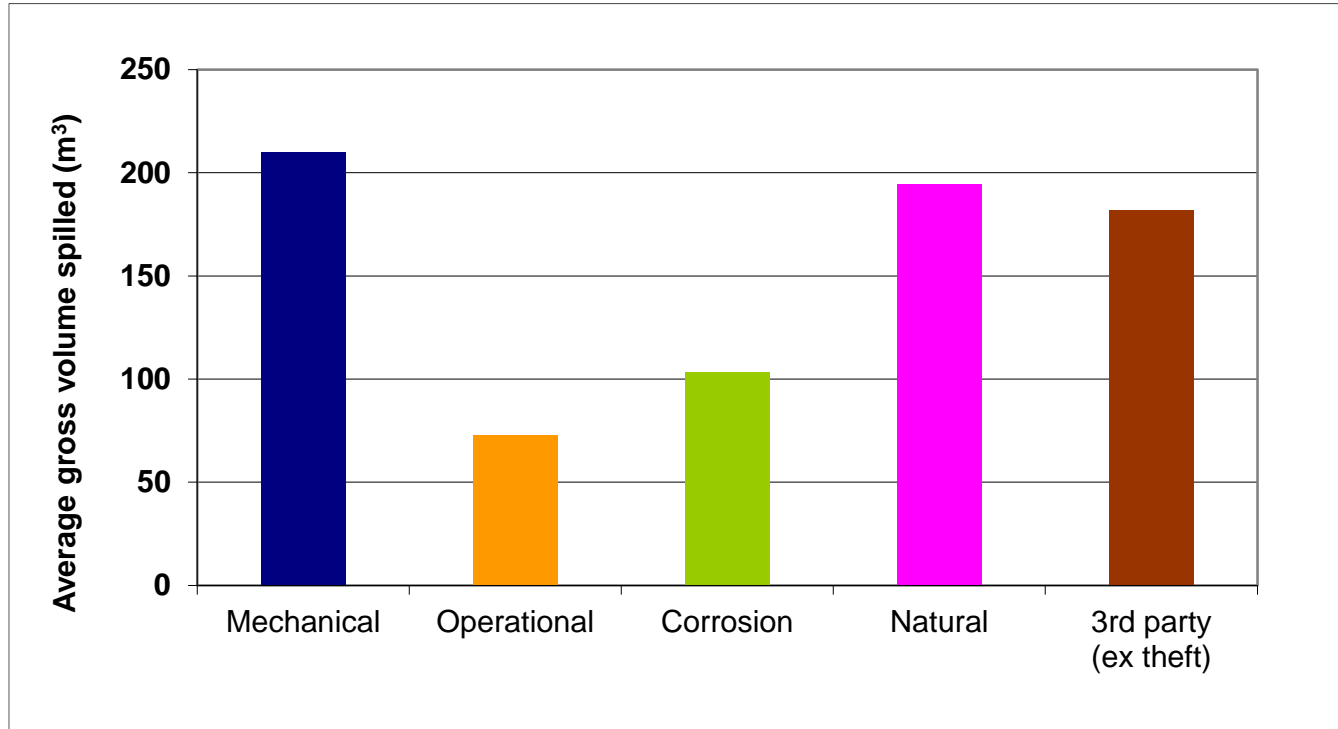


# Failure location



Most incidents occur in pipe runs except for Mechanical and Operational causes

# Gross volume spilled by cause

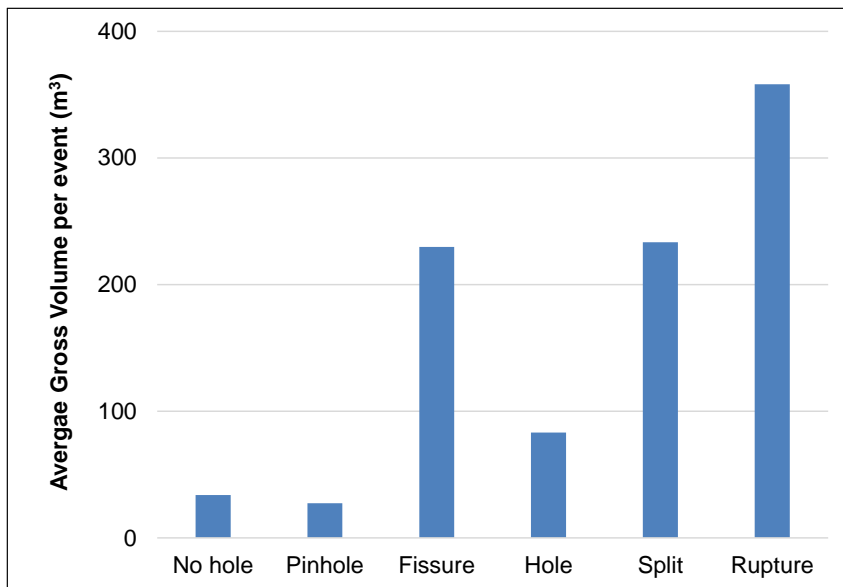


**Operational and corrosion related causes result in lower spilled volumes**

# Hole size

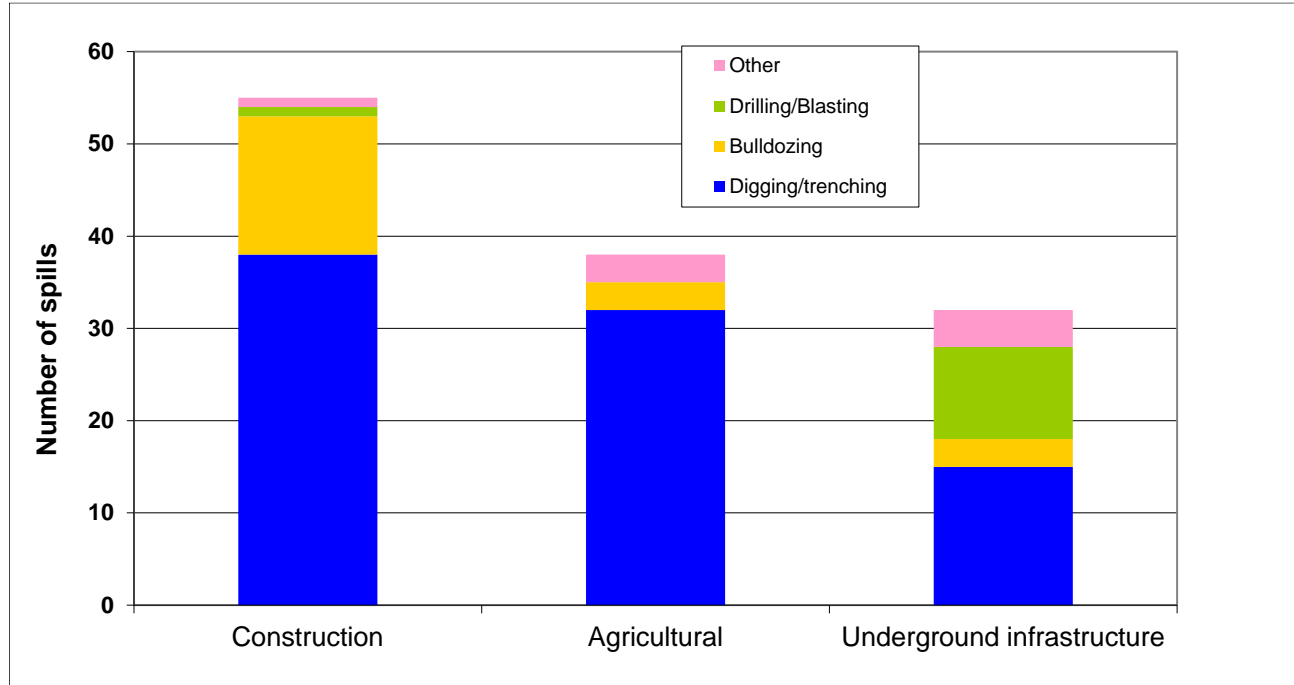
Pinhole	Less than 2 mm x 2 mm
Fissure	2 to 75 mm long x 10% max wide
Hole	2 to 75 mm long x 10% min wide
Split	75 to 1000 mm long x 10% max wide
Rupture	>75 mm long x 10% min wide

**There is no significant correlation between cause and hole size**



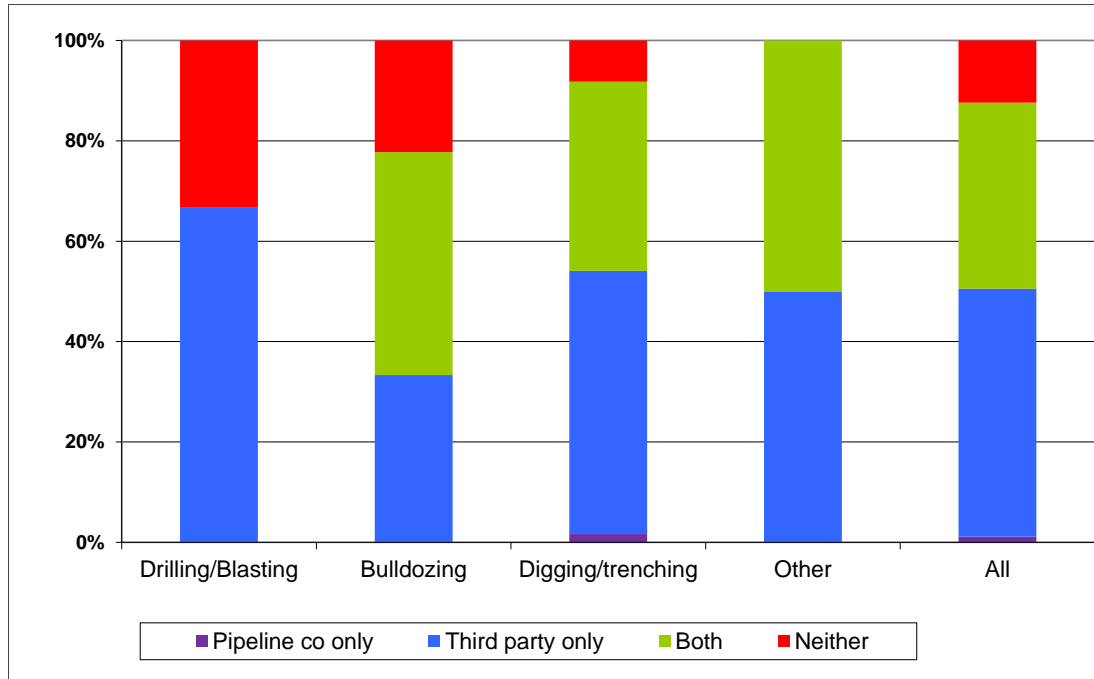
**Larger holes lead to bigger spills?**

# Circumstances of third party spills



**Most third party related spills occur during digging or trenching activities**

# Mutual awareness of activities

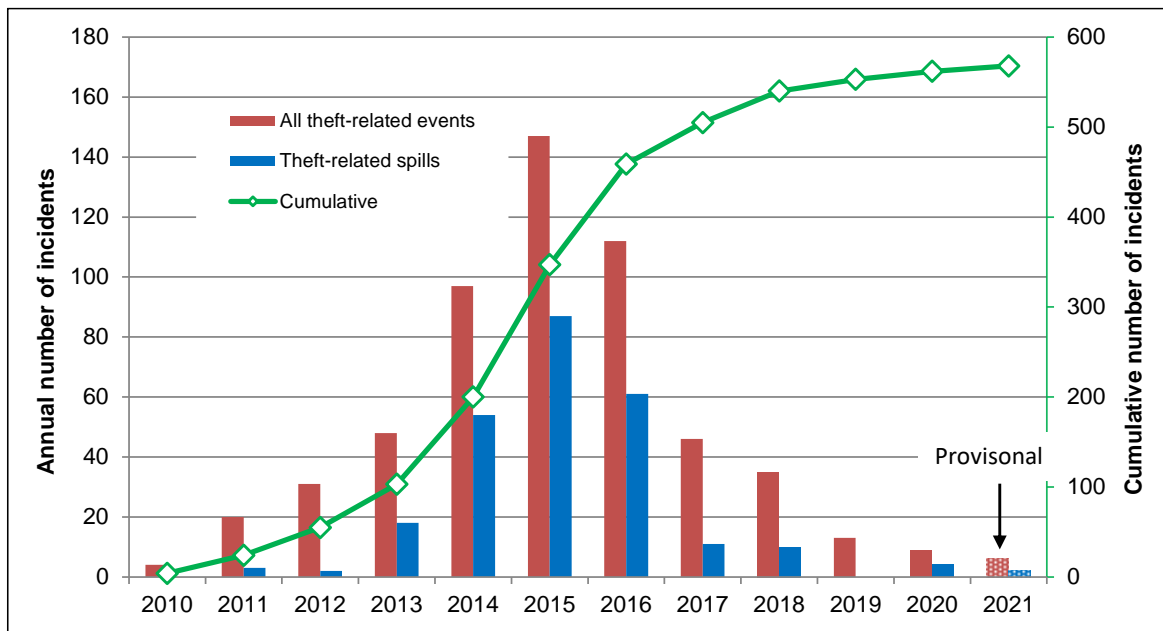


- In nearly 50% of cases the third party is aware of the presence of a pipeline but the pipeline company is not informed of potentially hazardous activities near the pipeline
- Incidents occur even when both parties are mutually aware
- In some 12% of cases neither party is aware of the other

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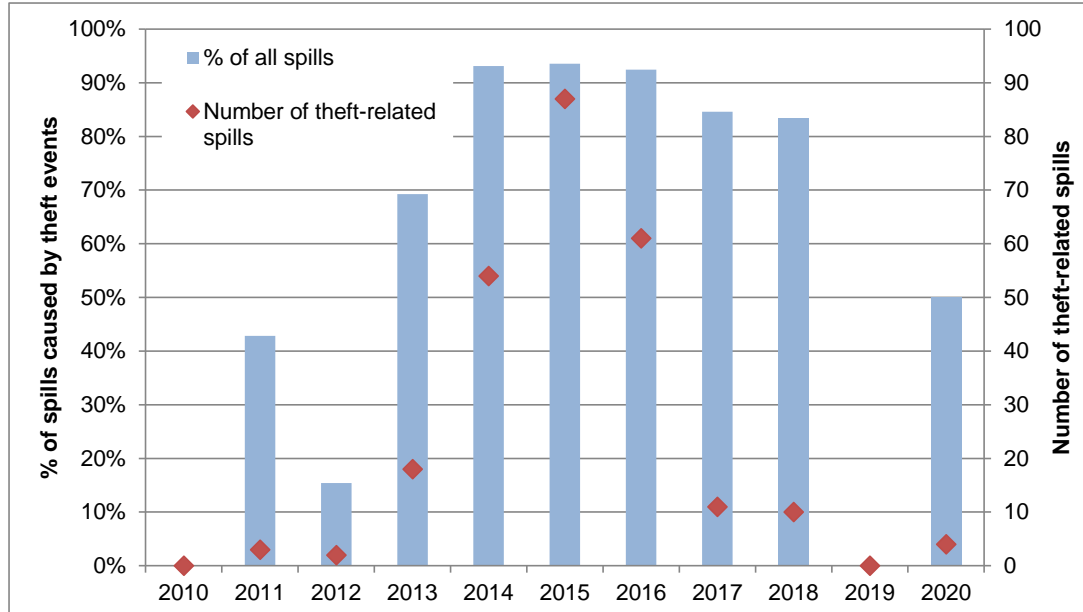
## Product theft

# Product theft



- ❑ The problem is not new, but the frequency is...
- ❑ Although a small number of countries were particularly affected, the geographic spread was wide

# Theft-related spillages



- ❑ In the middle of the decade, theft accounted for over 90% of reported spillages
- ❑ Concerted efforts by operators and authorities have addressed the issue
  - ❑ We have passed the peak but...
  - ❑ The problem has not disappeared



# Putting the report together

- This information is extracted from the data YOU supply
- The 2021 data is being collected... slowly

The report is used extensively in the Industry including pipeline risk assessment, support and/or challenge of regulations, operators to focus on high risk and high consequence events

*Please respond promptly and ensure the data is filled as completely as possible*

*The quality of the report depends on the quality of your data*



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**Thank you for  
your attention**

**Jean-François Larivé**