

Report

Report no. 8/25

Performance of European cross-country oil pipelines

Statistical summary of reported spillages in 2023 and since 1971



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ABSTRACT

Concawe has collected 53 years of spillage data on European cross-country oil pipelines. At over 35,000 km the current inventory covered by the Concawe survey includes the majority of such pipelines in Europe, transporting more than 600 million m³ per year of crude oil and oil products. This report covers the performance of these pipelines in 2023 and a full historical perspective since 1971. The performance over the whole 53 years is analysed in various ways, including gross and net spillage volumes, and spillage causes grouped into five main categories: mechanical failure, operational, corrosion, natural hazard and third party. The inspected length of in-line inspection tools is also reported.

A total of 8 spillages were reported for 2023, 6 of which were theft-related. The other 2 incidents correspond to 0.06 spillages per 1000 km of line, lower than the 5-year average and well below the long-term running average of 0.41 spillages per 1000 km per year, which has been steadily decreasing over the years from a value of 1.1 in the mid-70s. Both incidents were corrosion related (one internal and one external). There were no fires, fatalities or injuries connected with these spills.

KEYWORDS

Concawe, inspection tool, oil spill, performance, pipeline, safety, soil pollution, spillage, statistics, trends, water pollution

INTERNET

This report is available as an Adobe pdf file on the Concawe website (www.concawe.eu).

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SUMMARY

Data Collection and inventory statistics

Concawe has collected 53 years of spillage data on European cross-country oil pipelines with particular regard to spillage volume, clean-up and recovery, environmental consequences and causes of the incidents. The results have been published in annual reports since 1971. This report covers the performance of these pipelines in 2023 and provides a full historical perspective since 1971. The performance over the whole 53-year period is analysed in various ways, including gross and net spillage volumes, and spillage causes grouped into five main categories: mechanical failure, operational, corrosion, natural hazard and third party (with theft-related and other intentional events reported separately). The inspected length of in-line inspection tools is also reported.

A total of 68 companies and agencies operating more than 35,000 km of oil pipelines in Europe are currently listed for the Concawe annual survey (including around 1,700 km currently out of service). For 2023, 61 operators provided a full set of data representing a combined active length of 32,327 km. The estimated total volume transported in 2023 was 604 Mm³ of both crude oil and refined products.

The 7 operators from which no data was obtained operate 1,294 km of pipelines (3.7% of the total inventory) which were not taken into account in the spill statistics.

2023 spillage incidents

Eight spillages were reported in 2023, of which 6 related to theft. Excluding theft, this corresponds to a frequency of 0.06 spillages per 1000 km of line, below the 5-year average and well below the long-term running average of 0.41 spillages per 1000 km of pipeline, which has been steadily decreasing over the years from a value of 1.1 spillages per year per 1000 km of line in the mid '70s.

Both non-theft-related spillages were due to corrosion (one external and one internal).

There were no reported fires, fatalities or injuries connected with the spills.

The total volume spilled in the theft events is unknown. Generally, in theft-related cases, the spilled volume is difficult to estimate so we do not include these in the long-term statistics. The 2 non-theft-related events accounted for an estimated gross spillage volume of 55 m³ or 1.7 m³ per 1000 km of pipeline, 99% of which was recovered (the 53 year average stands at 57 m³ per 1000 km of pipeline).

2023 In-line inspections

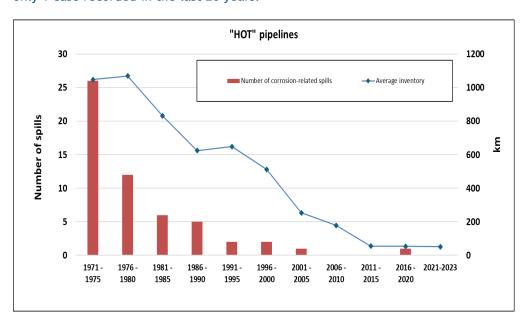
In 2023 a total of 113 sections covering a total of 14,204 km were inspected by one or more type of in-line inspection tool, 4 sections less than in 2022 but 551 more km. Most inspection programmes involved the running of more than one type of inspection tool in the same section, so that the total actual length inspected was less at 8,260 km (26% of the inventory, slightly higher the 10-year average of 22%). The total length inspected is higher than in 2022 and back to the level observed before the pandemic, suggesting that such operational activities may have been limited by the effect of the pandemic but have now resumed normality.



Overview of the main issues affecting pipeline integrity

Corrosion in hot pipelines: A historical problem now resolved

External corrosion of insulated pipelines transporting hot products has been a major issue in the past, particularly in the 70s and 80s with several failures reported in any one year. The problem was inherent to the design of these lines. Over time most such lines have been taken out of service (only 32 km remain today from a peak of over 1100 km in the late 70s) and the issue disappeared with them, with only 1 case recorded in the last 20 years.



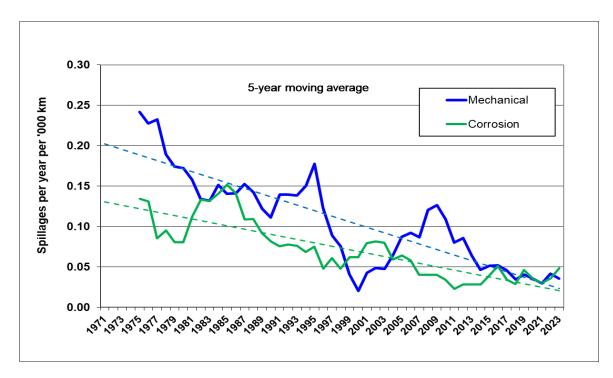
Mechanical integrity and ageing: a relatively recent issue that requires continued attention

Most European pipeline systems were built in the '60s and '70s. Whereas, in 1971, 70% of the pipelines in the inventory were 10 years old or less, by 2023 only 0.41% were 10 years old or less and over 74% were over 40 years old. Over the last two decades, operators and regulators became concerned that ageing lines may be increasingly prone to mechanical (e.g. metal fatigue) or corrosion-related failures.

An increase in the frequency of mechanical failures observed during the first ten years of this century caused some concern. However, a detailed analysis showed that there was no correlation between the actual frequency of reported fatigue-related failures and pipeline age. Over the last fifteen years the downward trend resumed to stabilize somewhat over the past decade. There is therefore no evidence that the ageing of the pipeline inventory implies a greater risk of loss of integrity.

The historical data show a long-term downward trend in the frequency of corrosion-related spillages since the early 1980's, albeit with notable shorter-term peaks and troughs. The number of cases reported in the last decade suggests that the long-term trend may now be flat lining, in line with the mechanical failure rate.





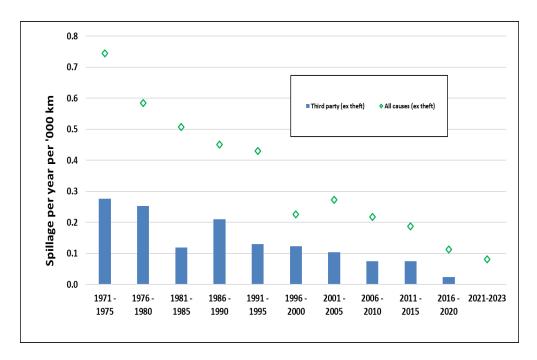
The sophisticated integrity management and maintenance systems developed over the years, including the use of new techniques such as internal inspection with intelligent tools, have doubtlessly played a role in maintaining safe and reliable operation of pipelines and will continue to be an essential tool in the future. Concawe pipeline statistics, in particular those covering the mechanical and corrosion incidents, will continue to be used to monitor performance and OPMG puts effort in sharing the technical best practices in meetings and conferences.

Accidental third-party interference

Pipelines are predominantly buried and routed over long distances through diverse areas and are as such vulnerable to accidental damage caused by parties involved in digging, excavating and other earth moving activities.

A variety of measures have been put in place and actions taken over the years, including marking, enhanced surveillance, regular contacts with landowners, utility organisations and civil contractors and, in some countries, the development of so-called "one-call systems". The latter are specifically designed to encourage (or, in some countries, obligate) potential "excavators" to declare their intentions in advance. These measures, though generally successful, require continual review and adaptation as accidental third-party interference remains a significant cause of spillage for European oil pipelines. However, the frequency of related third-party incidents has decreased following the general trend and has been particularly low in the last 5 years.





Product theft: an enduring threat being vigorously and successfully addressed

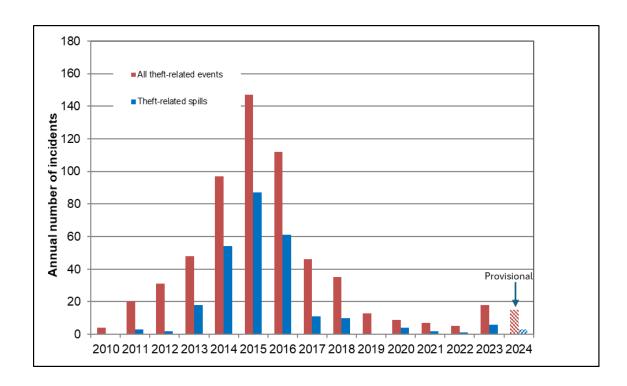
By the nature of their location and the fact that they transport valuable commodities, oil pipelines have always been a potential target for criminals, vandals or even terrorists. Up to the beginning of the last decade, only a few incidents involving any of the above had been recorded in Europe (less than one incident per year on average), mostly related to theft attempts and geographically concentrated in South-Eastern Europe.

From 2011, there was a sharp increase in the number of theft attempts culminating at 147 in 2015, 87 of which causing a spill. These occurred in several different countries across the continent, often with evidence of sophisticated criminal operations.

Beyond the potential loss of product and/or disturbance to operations, such interference with pipelines, which involve drilling through the pipeline to install a small-bore connection, can cause serious environmental damage and potentially injuries or even fatalities.

Faced with this serious new threat, operators reacted promptly, enhancing surveillance, improving leak detection system capabilities, increasing awareness of the problem with own staff, contractors and law enforcement authorities and enhancing their capability for fast response and quick repairs. By forming an ad-hoc working group involving experts from the members of Concawe, relevant information was shared within Concawe and good practices established and disseminated. These efforts have paid off and the trend was reversed with 112 events recorded in 2016, 46 in 2017, 35 in 2018,13 in 2019 (with no reportable spill), 9 in 2020, 7 in 2021, 5 in 2022 and 18 in 2023 (6 reportable spills). The provisional total for 2024 is somewhat lower (15 in 2024 vs 18 in 2023) (with 3 reportable spills). The phenomenon has clearly not been fully eradicated, requiring continued focus and vigilance.







1. INTRODUCTION

The Concawe Oil Pipelines Management Group (OPMG) has collected data on the safety and environmental performance of oil pipelines in Europe since 1971. Information on annual throughput and traffic, spillage incidents and in-line inspection activities are gathered annually.

The OPMG would like to thank all the representatives of the pipeline operators for engaging with this process and providing the relevant information. Without operator participation it would not be possible to produce such an impactful report.

Summary reports were compiled after 20 and 30 years. From the 2005 reporting year, the format and content of the report was changed to include not only the yearly performance, but also a full historical analysis since 1971, effectively creating an evergreen document updated every year. This report uses this same format and therefore supersedes the 2022 report. All previous reports have also been superseded and are now obsolete.

In this single annual integrated report, it was, however, not considered practical to include the full narrative description of the circumstances and consequences of each past spillage. We have therefore created a series of separate appendices to this report where this information can be accessed via the following links:

1971-1983/ 1984-1993 / 1994-2004 / 2005+

Concawe holds a seminar, known as "COPEX" (Concawe Oil Pipeline Operators Experience Exchange), every four years to disseminate information throughout the oil pipeline industry on developments in techniques available to pipeline operators to help improve the safety, reliability and integrity of their operations. These seminars have included reviews of spillage and clean-up performance to cross-communicate experiences so that all can learn from each other's incidents. The last COPEX was held in March 2022.

Section 2 provides details of the pipeline inventory covered by the survey (length, diameter, type of product transported) and how this has developed over the years. Throughput and traffic data is also included.

Section 3 focuses on safety performance i.e. the number of fatalities and injuries associated with pipeline spillage incidents.

Section 4 gives a detailed analysis of the spillage incidents in 2023 and of all incidents over the last 5 reporting years.

Section 5 analyses spillage incidents for the whole reporting period since 1971.

Section 6 provides a more detailed analysis of the causes of spillage.

Section 7 gives an account of in-line inspections.

Section 8 summarises pipeline theft incidents.



2. PIPELINE INVENTORY, THROUGHPUT AND TRAFFIC

2.1. CRITERIA FOR INCLUSION IN THE SURVEY

The definition of pipelines to be included in the Concawe inventory has remained unchanged since 1971. These are pipelines:

- Used for transporting crude oil or petroleum products,
- With a length of 2 km or more in the public domain,
- Running cross-country, including short estuary or river crossings but excluding under-sea pipeline systems. In particular, lines serving offshore crude oil production facilities and offshore tanker loading/discharge facilities are excluded.
- Pump stations, intermediate above-ground installations and intermediate storage facilities are included, but origin and destination terminal facilities and tank farms are excluded.

The minimum reportable spillage size has been set at 1 m³ (unless exceptional safety or environmental consequences are reported for a <1 m³ spill).

All the above criteria are critical parameters to consider when comparing different spillage data sources, as different criteria can significantly affect the results.

The geographical region covered was originally consistent with Concawe's original terms of reference i.e. OECD Western Europe, which then included 19 member countries, although Turkey was never covered. From 1971 to 1987, only pipelines owned by oil industry companies were included, but from 1988, non-commercially owned pipeline systems (essentially NATO) were brought into the inventory. Following the reunification of Germany, the pipelines in former East Germany (DDR) were added to the database from 1991. This was followed by Czech and Hungarian crude and product lines in 2001, Slovakian crude and product lines in 2003 and some of the Croatian crude lines in 2007. From 2013 additional Croatian crude lines were included.

Although Concawe cannot guarantee that every single pipeline meeting the above criteria is actually covered, it is believed that most such lines operated in the reporting countries are included. Notable exceptions are NATO lines in Denmark, Italy, Greece, Norway and Portugal as well as all crude and product pipelines in Poland.

all data recorded in this report and used for comparisons or statistical analysis relate to the inventory reported in each particular year, and not to the actual total inventory in operation at the time. year-on-year performance comparisons must be approached with caution and frequencies (i.e. figures normalised per 1000 km of line) are more meaningful than absolute figures.

2.2. REPORTING OPERATORS

Around a total of 35,000 km of oil pipelines in Europe, operated by 68 companies and agencies, are currently listed for the Concawe annual survey. This total includes affiliates and joint ventures of large oil companies. This number has remained broadly constant over the years, as the impact of new operators joining in was compensated by various mergers.



For the 2023 reporting year, 61 operators completed the survey. To the best of our knowledge there were no public reports of spillage incidents for the remaining 7 operators and their data has not been included in the statistics.

2.3. INVENTORY DEVELOPMENTS 1971-2023

2.3.1. Pipeline service, length and diameter

The 61 operators that reported in 2023 account for 142 pipeline systems split into 615 active sections running along a total of 32,367 km plus 28 sections covering 1,712 km which are currently (but not permanently) out of service. The 7 operators from which we received no or partial information represent 1,294 km, split into 19 systems and 55 sections.

For the purpose of the spill statistics, we considered the "active" inventory i.e. the 32,367 km mentioned above.

Figure 1 shows the evolution of this "Concawe inventory" over the years since 1971. The two historical step increases occurred when systems previously not accounted for in the survey were added. In the late 80s the majority of the NATO pipelines were included and, at the beginning of the last decade, a number of former Eastern bloc systems joined the survey. The increase was mostly in the "products" category. The main addition in the crude oil category was the Friendship or "Druzba" system, which feeds Russian crude oil into Eastern European refineries.

A total of 274 sections (11,549 km) have been permanently shut down since 1971 and have been taken out of the inventory when retired. This is 4 sections less than in 2022 suggesting some have been taken back into service or newly built

Figure 1 represents the pipeline length reported to Concawe in each year and does not give an account of when these pipelines were put into service. Most of the major pipelines were built in the '60s and '70s and a large number of them had already been in service for some time when they were first included in the Concawe survey. This aspect is covered in the discussion of pipeline age distribution in the next section.

The sections are further classified according to their service, i.e. the type of product transported, for which we distinguish crude oil, white products, heated black products (hot oil) and other products. A few pipelines transport both crude oil and products. Although these are categorised separately in the database, they are considered to be in the crude oil category for aggregation purposes. The three main populations are referred to as crude, product and "hot" in this report. The last one refers to insulated lines transporting hot heavy products.

Figure 1 shows that "cold" lines transporting crude and refined products represent the bulk of the total inventory. Out of the 274 sections (11,549 km) that have been retired since 1971, 25 (1,160 km) were in the "hot" (i.e. heated) category. The remaining "hot" inventory consists of 73 km distributed between 32 km in 4 sections transporting heavy fuel oil and 41 km in 4 sections transporting lubricant components. This reflects the decline in the heavy fuel oil business since the mid-1970s, but also specific action taken by operators because of the corrosion problems and generally poor reliability experienced with several of these pipelines (see **Section 5.1**).

3



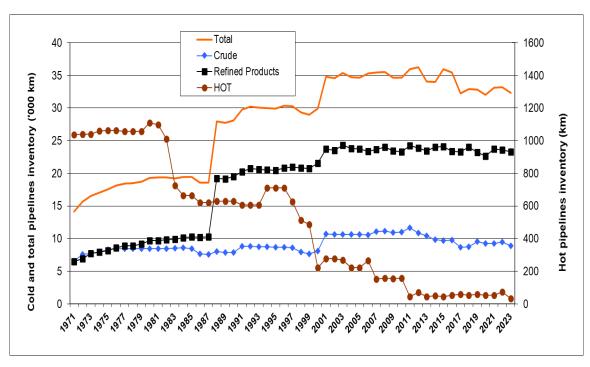


Figure 1 Concawe oil pipeline inventory and main service categories

Figure 2 shows the diameter distribution in 2023 for each service category. In general, the crude pipelines are significantly larger than the other two categories. Almost 90% of the crude pipelines are 16" (400 mm) or larger, up to a maximum of 44" (1100 mm), whereas 85% of the product lines are smaller than 16". The largest hot pipeline is 20". The smallest diameter product pipelines are typically 6" (150 mm) although a very small number are as small as 3" (75 mm).

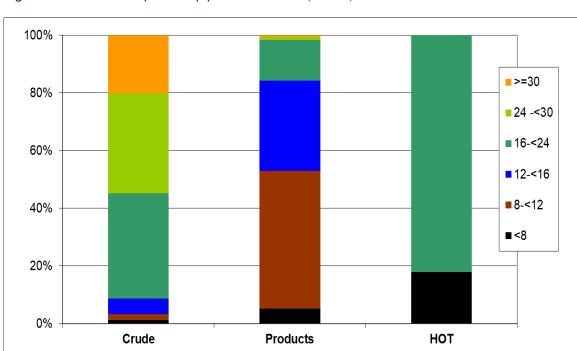


Figure 2 European oil pipeline diameter (inches) distribution and service in 2023

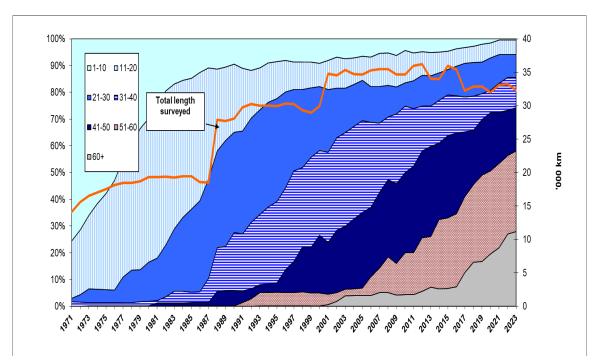


2.3.2. Age distribution

When the Concawe survey was first performed in 1971, the pipeline network was comparatively new, with some 70% being 10 years old or less. Although the age distribution was quite wide, the oldest pipelines were in the 26-30 year age bracket and represented only a tiny fraction of the inventory.

Over the years, a number of new pipelines have been commissioned, while older ones have been taken out of service. As mentioned above, existing lines were also added to the inventory at various stages, contributing their specific age profile. Although some short sections may have been renewed, there has been no large-scale replacement of existing lines. The evolution of the overall age profile is shown in **Figure 3a**.

Figure 3a The Concawe oil pipeline historical age distribution (years)



The network has been progressively ageing. The 2023 age distribution is shown on **Figure 3b** both for discreet age brackets and cumulatively: only 133 km, i.e. 0.41 % of the total, was 10 years old or less while 24,030 km (74%) was over 40 years old. The relevance of age on spillage performance is discussed in **Section 6.3**.



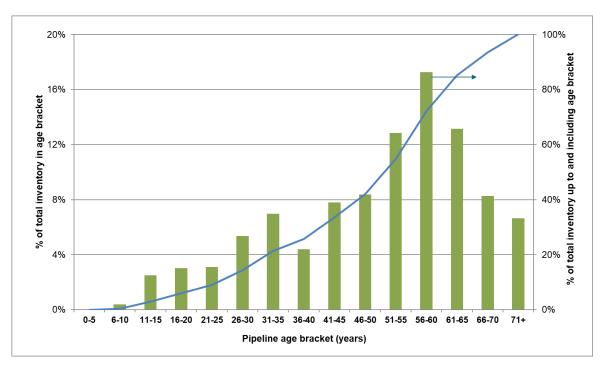


Figure 3b European Oil pipeline age distribution in 2023

2.4. THROUGHPUT

604 Mm³ (327 Mm³ of crude oil and 277 Mm³ of refined products) were transported in the surveyed pipelines in 2023. The crude oil transported represents about 50% of the combined throughput of European refineries. this figure is only indicative as large volumes of both crude and products pass through more than one pipeline, and whilst every effort is made to count the flow only once, the complexity of some pipeline systems is such that it is often difficult to produce a realistic estimate of the throughput. there are a few pipelines where the flow can be in either direction.

Throughput is reported here to give a sense of the size of the oil pipeline industry in Europe. These are not, considered to be significant factors for pipeline spillage incidents. Although higher flow rates may lead to higher pressure, line deterioration through fatigue is known to be related to pressure cycles rather than to the absolute pressure level (as long as this remains within design limits). The throughput figure is useful as a divider to express spillage volumes in relative terms (e.g. as a fraction of throughput, see **Section 4**), providing data that can be compared with the performance of other modes of oil transportation.



3. PIPELINE SAFETY

The Concawe pipeline database includes records of fatalities, injuries and fires related to spillages. Almost all fatalities (apart from one drowning), result from fire related incidents. The 9 fire related incidents were all pipelines transporting either crude (4), naphtha (1) or gasoline (4), thus products with a high vapour pressure.

3.1. FATALITIES AND INJURIES

No spillage-related fatalities or injuries were reported in 2023.

Over the 53 reporting years there have been a total of 14 fatalities in 5 separate incidents in 1975, 79, 89, 96 and 99. All but one of these fatalities occurred when people were caught in a fire following a spillage.

In 3 of the 4 fire-related incidents the ignition was a delayed event that occurred hours or days after the spillage detection and demarcation of the spillage area had taken place. In one incident involving a spillage of chemical feedstock naphtha, 3 persons were engulfed in fire, having themselves possibly been the cause of ignition. In another incident, ignition of spilled crude oil occurred during attempts to repair the damaged pipeline. The repairers escaped but the spread of the fire caught 4 people who had entered inside the marked spillage boundary some distance away. The third incident also involved a maintenance crew (5 people) carrying out repair activities following a crude oil spill, none of whom escaped. These fatalities all occurred after the spillage flows had been stemmed, i.e. during the subsequent incident management and reinstatement period. In all three cases the fatalities were not directly caused by the spillages but by fires occurring during the remediation process. Stronger management of spillage area security and working procedures (Emergency Response Planning) might well have prevented these fires and subsequent fatalities.

In just one case, fire ensued almost immediately when a bulldozer doing construction work hit and ruptured a gasoline pipeline. A truck driver engaged in the works received fatal injuries.

The single non-fire fatality was a person engaged in a theft attempt who was unable to escape from a pit which he had dug to expose and drill into the pipeline. This caused a leak that filled the pit with product in which the person drowned.

A total of 3 injuries have been reported over the years. Single non-fatal injuries were recorded in both 1988 and 1989, both resulting from inhalation / ingestion of oil spray/aerosol. There was one injury to a third party in 2006.

3.2. FIRES

There was no spillage-related fire reported in 2023.

Apart from the 4 fire-related incidents with fatalities, as mentioned in 3.1, five other fires are on record:

- A large crude oil spill near a motorway probably ignited by the traffic.
- A gasoline theft attempt in a section of pipeline located on a pipe bridge. The perpetrators may have deliberately ignited it.



- A slow leak in a crude production line in a remote country area was found to be burning when discovered. It could have been ignited purposely to limit the pollution.
- A tractor and plough that had caused a gasoline spill caught fire, and the fire also damaged a house and a railway line.
- A mechanical digger damaged a gasoline pipeline and also an electricity cable, which ignited the spill.

There were no injuries or fatalities reported in any of these incidents.



4. SPILLAGE PERFORMANCE IN THE LAST 5 YEARS (2019-2023)

4.1. 2023 SPILLAGE INCIDENTS

8 spillage incidents were recorded in 2023, 6 of which were related to theft activities (third party intentional). The other two spillages were associated with corrosion (one internal and one external).

Theft attempt from pipelines has been a concern in the last decade, causing a small number of spillages in 2011 and 2012. The number jumped to 18 in 2013, 54 in 2014, and 87 in 2015. The first sign of decline came in 2016 with 60 spillages followed by 11 in 2017, 10 in 2018, none in 2019, 4 in 2020, 2 in 2021 and 1 in 2022. While theft tended in the past to be an issue in Southern and Eastern Europe it is now more widespread, affecting also central and North/West Europe. The resurgence of theft-related spills in the last few years indicates that, although the efforts by operators to reduce the number and the consequences of theft attempts have borne fruit, the problem still remains though at a low level and continues to be a challenge. In addition, there are a number of attempted theft events that did not result in a spill (see section 8).

Table 1 gives a summary of the main causes, spilled volumes and environmental impact. For definition of categories of causes and gross/net spilled volume, see **Appendix 1**. The circumstances of each spill, including information on consequences and remediation actions are described in the next section according to cause. Further details are available in **Appendix 2** which covers all spillage events recorded since 1971. The spilled volumes tabulated in "third party intentional" category are a rough estimate.

Table 1 Summary of incident causes and spilled volumes for 2023

Event	Facility	Line size	Product	Injury	Fire	Spilled volume		Contamination	
(1)		(")	spilled	Fatality (2)		Gross m ³		Ground area	Water
Corrosion									
External									
794	Underground pipe	12	Crude	-	-	0	0	400	
Internal	,	,	,	,	, ,	,	,		•
790	Above ground pipe	28	Crude	-	-	54.8	0.2	250	
Third party	,		•	•		,	,		•
Intentional									
791	Underground pipe	10.75	White product	-	-	95.2	55.2		
792	Underground pipe	10.75	White product	-	-	24.0	14.0		
793	Underground pipe	10.75	White product	-	-	15.9	10.9		
795	Underground pipe	26	White product	-	-	NA	NA		
796	Underground pipe	10	White product	-	-	NA	NA		
797	Underground pipe	16	White product	-	-	NA	NA		

⁽¹⁾ Spillage events are numbered from the beginning of the survey in 1971

⁽²⁾ I = Injury, F = Fatality

⁽³⁾ S = Surface water, G = Groundwater, P = Potable water



4.1.1. Mechanical Failure

There were no spillages in the 'Mechanical' category in 2023.

4.1.2. Operational activities

There were no spillages in the 'Operational Activities' category in 2023.

4.1.3. Corrosion

There were 2 spillages in this category in 2023, one in the "External" sub-category and one in "Internal" sub-category.

Event 790:

The leak occurred in an unpiggable section of the line connected to a safety tank. The quantity change alarm (safety tank idle status monitoring) was not in operation at the time of the accident. All oil was collected in the ² containment. The soil contamination was removed as far as this was technically possible. No groundwater contamination was observed.

Event 794:

A dark spot of unknown origin was detected by a routine patrol above the route of the crude oil pipeline. After excavation, it was established that there was a pinhole failure at 12 o'clock. In the past, markers had been welded directly onto the pipeline. These were removed and replaced by magnetic markers including insulation between the magnet and the line. The insulation had been damaged. The examinations that followed the repair confirmed that the fault was caused by crevice corrosion. The weld may have contributed to this. This event only caused a minor spill, below the normal threshold of 1 m³ mentioned in section 2.1. It has been included here because of its unusual nature and the lessons that can be learned from it.

4.1.4. Natural causes

There were no spillages in the 'Natural Causes' category in 2023.

4.1.5. Third party activity

There were 6 spillages in this category in 2023, classified as "intentional" (theft attempts).

Events 791,792,793,795,796,797: These were all classic attempts at illegal tapping where the intended connection failed.

4.2. 2019-2023 SPILLAGE OVERVIEW

Table 2 shows 5-year trends in spill incident causes and also spill volumes, from 2019-2023. Spillage volume due to theft has been excluded from the spill volume statistics so that the baseline performance of the European pipeline network, excluding intentional damage (i.e. product theft) is apparent (and also because the spilled volumes resulting from theft events are mostly unknown or at best rough estimates).



At 2, the number of non-theft related spillages reported in 2023 is lower than average for the last 5 years (3.6) and well below the long-term average of 9.74.

The total gross spilled volume reported in 2023 was at 55 m 3 . This is significantly less than the average of 294 m 3 for the last 5 years and 1,536 m 3 since records began in 1971. Around 99 % of the spilled oil was recovered.



Table 25-year comparison by cause, volume and impact: 2019-2023

		2019	2020	2021	2022	2023	2019-2023
							Average
Combined Length	km x 103	33.9	33.8	33.1	33.3	32.4	33.3
Combined Throughput	m3 x 106	617	615	660	643	604	627.8
Spillage incidents							Total
All incidents		6	8	4	5	8	31
Excluding theft		6	4	2	4	2	18
MECHANICAL FAILURE		•	-	_	·	_	
Construction		1	1		2		4
Design and Materials		1	1				2
OPERATIONAL							
System		1					1
Human							0
CORROSION							
External		1		1	1	1	4
Internal		1	1			1	3
Stress corrosion cracking		1					1
NATURAL HAZARD							
Ground movement				1			1
Other							0
THIRD PARTY ACTIVITY							
Accidental			1				1
Incidental			·				0
Intentional (theft)		0	4	2	1	6	13
UNDISCLOSED		Ü	·	_	1 1		1
Volume spilled (ex theft)	m3						Average
Gross spillage	1110	961	101	2	352	55	294
Net loss		71.00	6	0	351	0	86
Average gross loss / incident		160	25	1	88	28	82
Average net loss / incident		12	25	0	88	0	24
Average gross loss/1000 km		28	3	0	11	2	9
Average net loss/1000 km		20	0	0	11	0	3
Gross spillage/ throughput	nnm	1.6	0.2			_	0.5
Gross spillage per cause	ppm	1.6	0.2	0.0	0.5	0.1	0.5
Mechanical failure		31	14	0	32	0	15
Operational		10	0	0	0	0	15
Corrosion		920	17	2	26	55	2
Natural hazard		0	0	0	0	0	204
Third party activity (ex theft)		0	70	0	0	0	0
Net loss distribution		O	70				14 Sum
(No of incidents when reported)							Sum
(No of incidents when reported) ≤ 10		2	4	2	1	2	11
11 -100		3	0	0	2	0	5
101- 1000		0	0	0	1	0	1
> 1000 m3		0	0	0	0	0	0
		U	U	U	U U	0	U U
Environmental impact		A	A	2	4	6	20
NONE or not reported		4	4	2	4	6	20
SOIL (affected surface area)		0	2				40
< 1000 m2		2	3	2	1	2	10
> 1000 m2		0	1	0	0	0	1
WATER BODIES		•			_] .
Surface Water		0	1	0	0	0	1
Groundwater		0	0	0	0	0	0
POTABLE WATER		0	0	0	0	0	0



5. HISTORICAL ANALYSIS OF SPILLAGES 1971-2023

As mentioned in **section 4**, the unprecedented growth in theft-related spillage incidents over the last few years has the potential to distort long term statistics. Where appropriate, we have presented the statistics with and without these incidents.

5.1. NUMBERS AND FREQUENCY

Over the 53 years survey period there have been a total of 797 spillage incidents, 516 when excluding theft. 68 of these spillages occurred in "hot" pipelines, a disproportionately large number in relation to the share of such pipelines in the total inventory (note that such hot pipelines have now virtually disappeared from the active inventory with only 32.2 km left in operation with still 73 km in 2022, from a peak of around 1,100 km).

Figure 4a/b show the number of spillages per year, moving average and 5-year average trends over the 53 years since 1971 for all pipelines, including and excluding theft-related incidents.

Figure 4a shows a long-term downward trend in total spillages per year until the beginning of this decade followed by a major spike due to the sudden rise in product theft.

Figure 4b shows that the overall 5-year moving average, excluding theft, decreased from about 18 spillages per year in the early 1970s to 3.6 by 2023 compared to 3.0 in 2022 (7.0 when including theft-related spills), which bears witness to the industry's improved control of pipeline integrity. The moving average increases in the late '80s to early '90s and again in the early 2000s are partly linked to the additions to the pipeline inventory monitored by Concawe.

Figure 4a 53-year trend of the total annual number of spillages (all pipelines) including theft

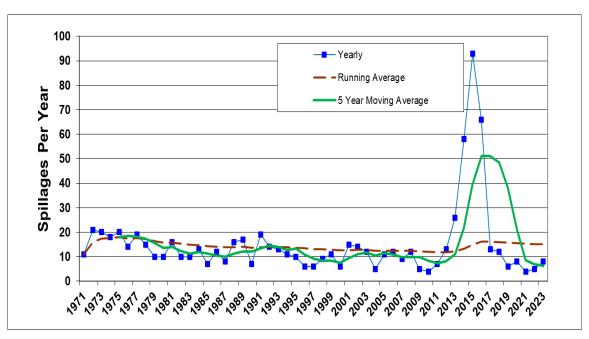
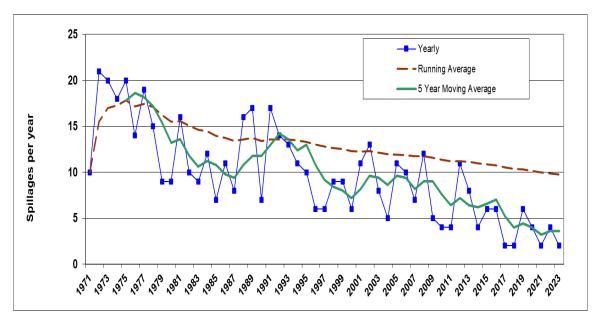


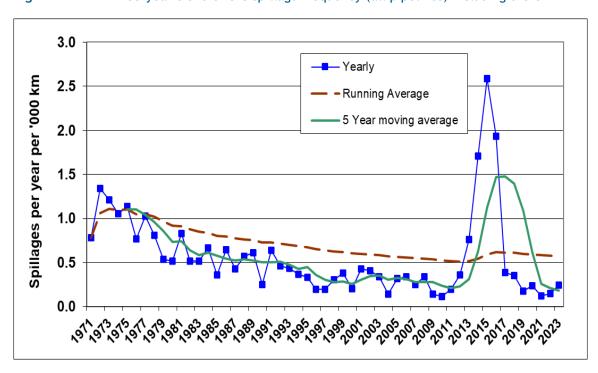


Figure 4b 53-year trend of the total annual number of spillages (all pipelines) Excluding theft



Several step changes in the inventory surveyed by Concawe over the years make the absolute numbers difficult to interpret. The spillage frequency, i.e. number of spills per unit length of pipeline, is therefore a more meaningful metric. Figure 5a/b shows the same data as Figure 4a/b, now expressed in spillages per 1000 km of pipeline (as per the reporting inventory in each year). Figure 5b shows that the 5-year moving average spillage frequency dropped from around 1.1 in the mid '70s to 0.11 spills per year and per 1000 km of pipeline by 2023. When theft is included (Figure 5a) the 2023 value increases to 0.19.

Figure 5a 53-year trend of the spillage frequency (all pipelines) Including theft





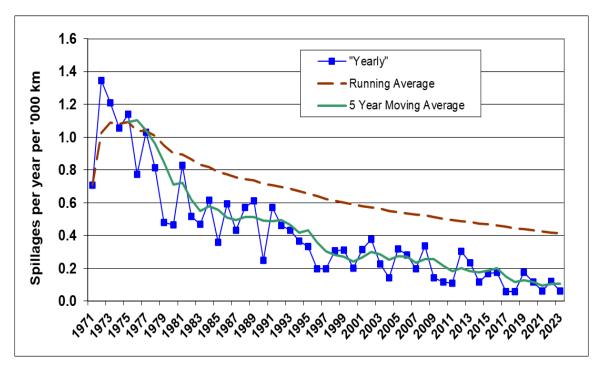


Figure 5b 53-year trend of the spillage frequency (all pipelines) Excluding theft

These overall figures mask the poorer performance of hot pipelines (related to corrosion issues, see Section 5.1), particularly in the early part of the period. This is illustrated in Figure 6 which shows the spillage frequency for hot oil pipelines to be almost an order of magnitude higher than for cold pipelines. Hot oil pipelines have now been almost completely phased out, hence the low frequency in recent years.

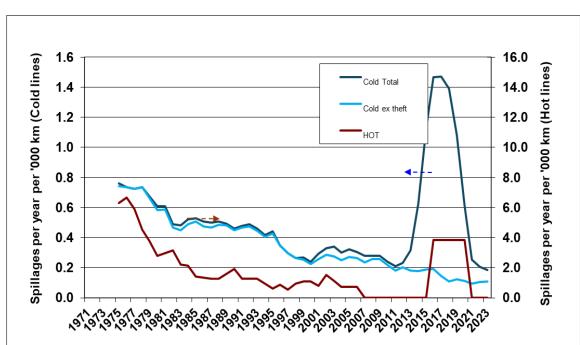


Figure 6 5-year moving average of spillage frequency (hot and cold pipelines)



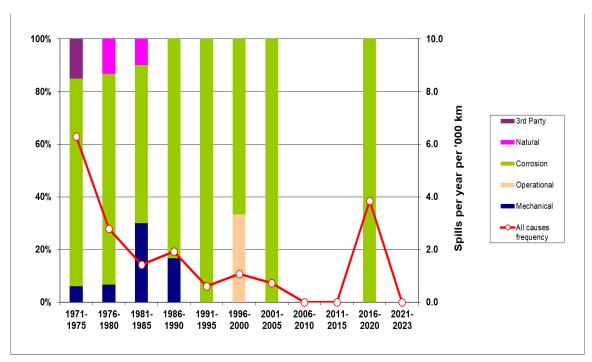
Figures 7 and **8** show the evolution over 5-year periods of the spillage frequency for hot and cold pipelines respectively, now broken down according to their main cause. For cold pipelines we have presented the figures with (**Figure 8a**) and without theft-related events (**Figure 8b**).

The hot pipeline spillage frequency starts from a much higher base than is the case for the cold pipelines, with a very large proportion of spillage incidents being due to corrosion. In the 1970s and early '80s several hot pipelines suffered repeated external corrosion failures, due to design and construction deficiencies. They were gradually shutdown or switched to clean (cold) product service, greatly contributing to the remarkable performance improvement. There were 3 spillages between 1996 and 2000, one in 2002 and one in 2016. Recent frequency figures are strongly skewed by the 2016 event and are thus not statistically meaningful.

When the hot pipeline data are excluded, the cold pipelines show a somewhat slower improvement trend than for the total data set. Nevertheless, the frequency of spillages has been reduced by nearly three quarters over the last 53 years (when excluding theft). This statistic best represents the performance improvement achieved by the operators of the bulk of the pipeline systems covered in Concawe.

For cold pipelines we have shown theft-related events separately. When excluding theft, there is a gradual decrease in the overall frequency, albeit with a more complex picture when looking at the individual cause categories. Although third party activities (excluding theft) have historically by and large been the most prevalent cause of spillage, there have been relatively few cases in recent years so that the cause structure has become more balanced. Mechanical causes increased during the last decade to be on a par with non-theft third party causes but this trend appears to have reversed in the last few years. Corrosion is a much less prevalent cause of failure for cold than hot pipelines although the frequency has increased in recent years. A more complete analysis of causes is given in **Section 6**.







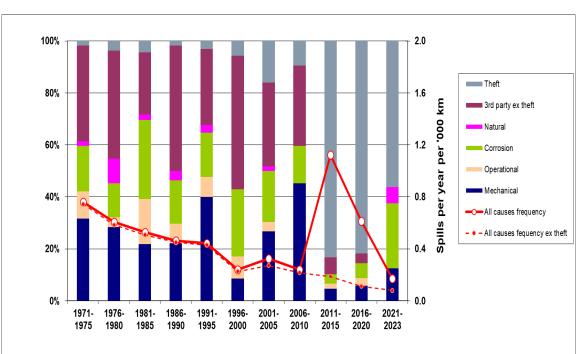
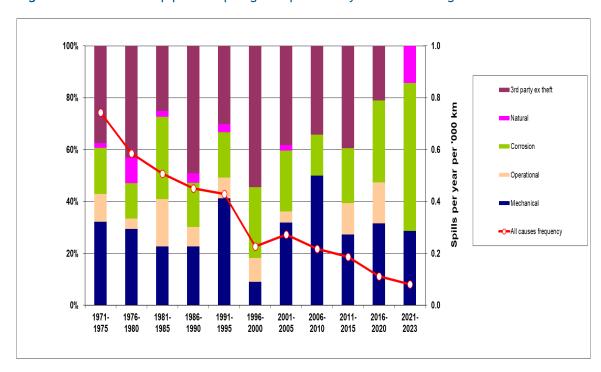


Figure 8a Cold pipelines spillage frequencies by cause Including theft

Figure 8b Cold pipelines spillage frequencies by cause Excluding theft





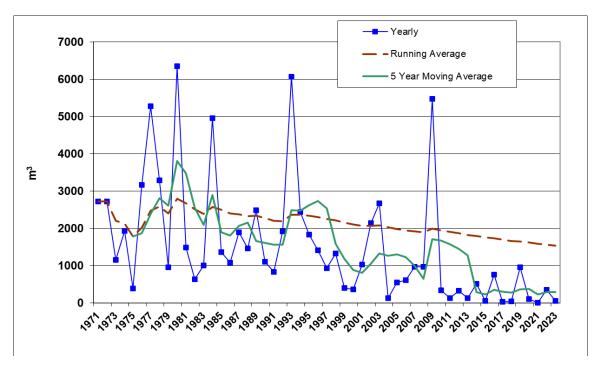
5.2. SPILLAGE VOLUME

As already noted, spilled volume is generally difficult or impossible to determine in the case of theft-related events, as spillage may have occurred over a period of time and one cannot determine how much was spilled or indeed how much was stolen. This section therefore excludes theft-related incidents.

5.2.1. Aggregated annual spilled volume

Figure 9 shows the total reported gross spillage volume over the complete period, year by year and in terms of running and 5-year moving average. The same data is shown per 1000 km of pipeline in **Figure 10** and as a proportion of throughput in **Figure 11**. Although there are fairly large year-to-year variations mostly due to a few very large spills that have occurred randomly over the years, the long-term trend is clearly downwards, probably a consequence of the lower number of spills per year. Over the last 5 years, the gross pipeline spillage has averaged 0.5 parts per million (ppm) of the oil transported.

Figure 9 Gross spillage volume (excluding theft)





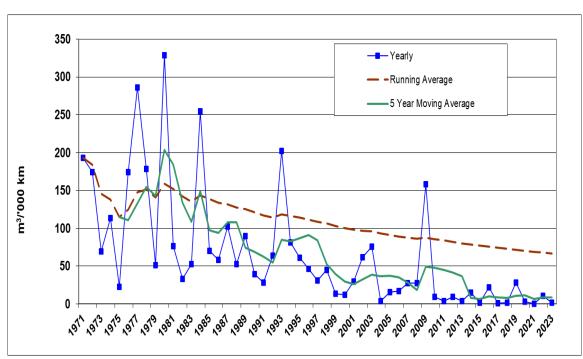
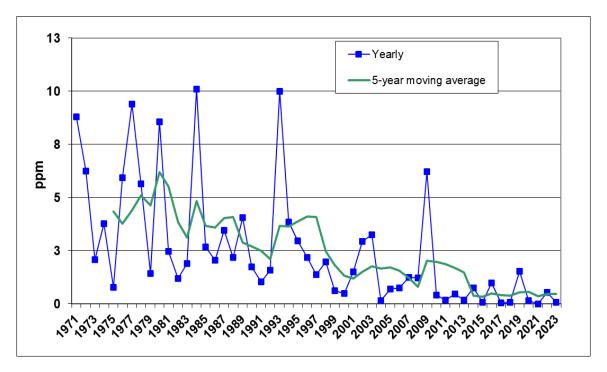


Figure 10 Gross spillage volume per 1000 km (excluding theft)

Figure 11 Gross yearly spillage volume as a proportion of throughput (excluding theft)



The spilled volume recovery rate ((gross-net) / gross) varies greatly from year to year and can be skewed by the large spills that have occurred from time to time. Figure 12 shows that the 5-year running average fluctuates roughly between 40% and 80%. Over the whole period, the average recovery of spilled oil is 60%.



Although it might be expected that the trend in the annual oil recovery would indicate the degree of success in improving clean-up performance, this is not necessarily the case. Maximum removal by excavation of contaminated soil is not always the correct response to minimise environmental damage and this is now better understood than it once was. Another compounding consideration is that the growth in the pipeline inventory has been predominantly for refined product pipelines and it can be assumed that less invasive recovery techniques are justified for white oil products than for fuel oil or crude oil to achieve a given visual and environmental standard of clean-up.

100% 80% 60% 40%

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Figure 12 Spilled oil recovery (5-year moving average) (excluding theft)

5.2.2. Spillage volume per event

0%

The gross volume released is one of the measures of the severity of a spillage incident. While a large proportion of spills involve small volumes, one or a few events involving large volumes can have a very large impact on the annual as well as long term averages so that trends can be difficult to discern.

From the turn of this century, the 5-year moving average of the gross volume spilled per event is consistently below the long-term average of 158 m³ per spill. A single very large spill recorded in 2009 pushed up this figure to 191 m³ per spill for that year and even higher for the 4 subsequent years. In spite of a relatively large spill recorded in 2019 the current figure is still relatively modest at 60 m³ per spill. It can be expected that improved monitoring of pipelines and the more general use of improved and automated leak detection systems will lead to a reduction in spill sizes. There is insufficient data on record to establish any trend in the speed of detection or the response time to stem leakages.

Figure 13 shows a modest reduction in the gross spilled volume 5-year moving average over time, with superimposed large year-by-year variations. This indicates that the long-term reduction in total spilled volume (c.f. **Figure 9**) is mainly due to



a reduction in the number of incidents, rather than the spill volume per incident. Changes in the mix of spillage causes may also account for this: for example, the proportion of corrosion spillages, which on average are smaller ones, has decreased relative to third party spillages (excluding theft) which tend to be larger (see Figure 14).

Figure 13 Yearly gross spilled volume per event (5-year moving average)
Excluding theft

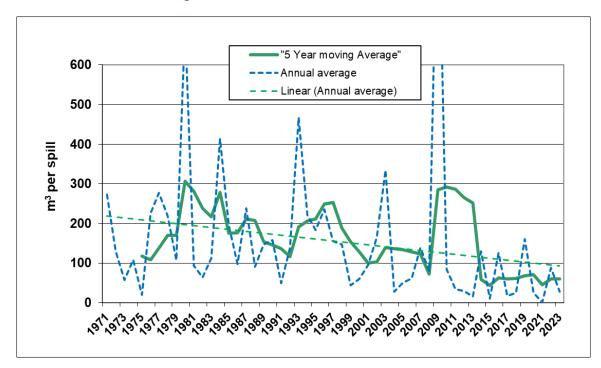
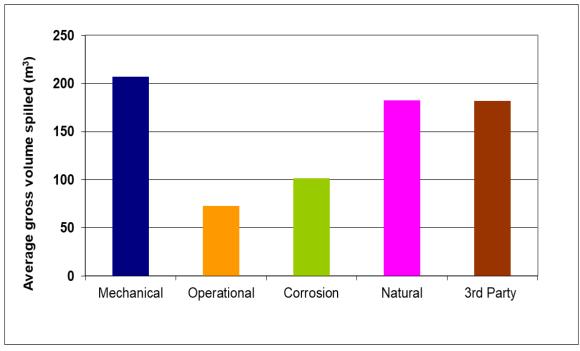


Figure 14 shows the average spill size for each cause category. On average, the largest spillages have resulted from mechanical failure, third party activities and natural hazards, whereas operational problems and corrosion have caused smaller spills. As a rule of thumb, the three "larger spills" categories result in spillages that are twice the size of the two "smaller spills" categories.

21



Figure 14 53 -year average gross spillage volume per event by cause Excluding theft

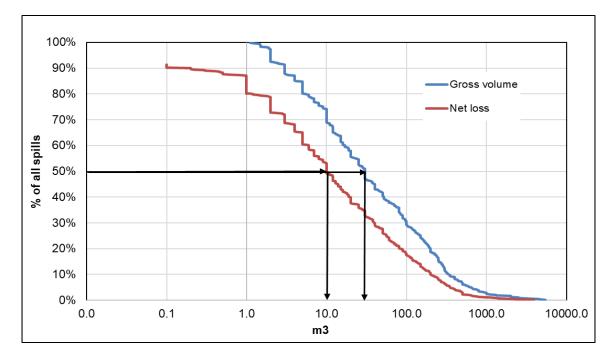


5.2.3. Distribution of spillage sizes

The distribution of spillage sizes is illustrated in **Figure 15a/b.** In 50% of all events the gross volume spilled and net loss were less than 30 and 10 m³ respectively (**Figure 1a**). In about 5% of all events the gross volume spilled was less than the cut off value of 1 m³ mentioned in section because of specific circumstances (e.g. some small spillages have contaminated a large area or the cause of the spillage was worth keeping on record). The net loss was less than 1 m³ in nearly 30% of all cases.



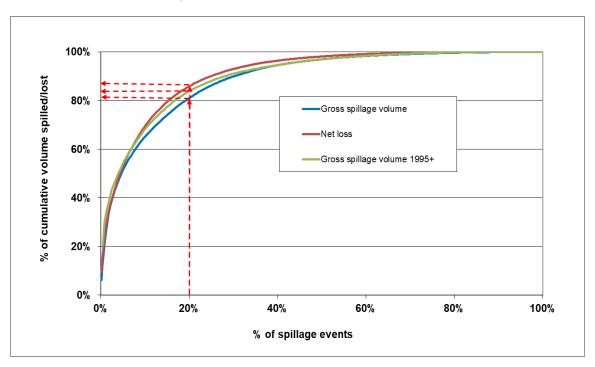
Figure 15a Distribution of gross and net spillage sizes Excluding theft



A small number of big spills contribute to a large proportion of the cumulative gross volume spilled and net loss (**Figure 15b**). Indeed, 20% of all spillages respectively account for 81% and 86% of the cumulative gross and net volume spilled, with little change over the years.

Figure 15b Cumulative distribution of gross and net spillage sizes (over 53 years and since 1995)

Excluding theft





5.3. HOLE SIZE

The following definitions have been adopted within this report for classifying hole size:

No hole = failure of a gasket or seal, or a mechanical breakage in a
piece of equipment other than the pipeline itself,

• Pinhole = less than 2 mm x 2 mm,

Fissure = 2 to 75 mm long x 10% max wide,
 Hole = 2 to 75 mm long x 10% min wide,
 Split = 75 to 1000 mm long x 10% max wide,

• Rupture = >75 mm long x 10% min wide.

Note that the "no hole" category was only introduced in the mid-00s. Before that time the hole size for such events was reported as "unknown" or left blank.

Hole size data is only available for 375 (47%) out of the 797 spillages recorded (300 out of 516 or 58 % excluding theft). The corresponding statistics are shown in **Table 3** for all spillages (excluding theft).

Table 3 Distribution of spillages by hole size (excluding theft)

Hole type	No hole	Pinhole	Fissure	Hole	Split	Rupture	Overall
Number of events	17	42	48	77	53	63	300
%	6%	14%	16%	26%	18%	21%	100%
Hole caused by							
Mechanical	13	5	14	14	18	8	72
Operational	3	0	1	2	3	5	14
Corrosion	0	32	11	26	17	6	92
Natural hazard	0	1	2	0	2	2	7
Third party (ex theft)	1	4	20	35	13	42	115
Gross average m ³	32	45	230	83	233	358	164
spillage per event							

Spillages not involving a hole in the lines normally relate to failures of fittings and other ancillary equipment (gaskets, valves, pump seals, etc), hence the strong link to mechanical failures. Pinholes are mostly caused by corrosion. Larger holes are often the result of third-party activities, although corrosion and mechanical failures also take their share. The majority of third-party incidents result in larger holes.

A relationship may be expected between hole size and spilled volume for an operational pipeline on the basis that higher leakage rates arise from larger holes, and because hole sizes are to an extent related to the pipeline diameter, which in turn sets the potential flow rate available for leakage. However, there are many other factors involved, including the pressure in the pipeline, the volume of pipe available to leak after shut in (a/o drain down volume resulting from elevation changes) and the duration between the start of leakage, the leak being detected and pipeline shut in. **Table 3** suggests that there is indeed some correlation between the average gross spillage size and the hole size.

Table 4 shows the evolution of the number of events per 1000 km of pipeline inventory (frequency) by hole type and for 5-year periods. Note that early figures (say before 1985) are not very representative as hole type was not commonly reported at the time. There is no discernible trend.



Table 4 Number of Events by hole size

Number of events/	1971-75	1976-80	1981-85	1986-90	1991-95	1996-2000	2001-05	2006-10	2011-15	2016-20	2021-2023
1000 km											
No hole	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.31	0.11	0.09	0.03
Pinhole	0.00	0.27	0.10	0.08	0.13	0.07	0.20	0.17	0.26	0.18	0.12
Fissure	0.06	0.32	0.21	0.29	0.20	0.24	0.17	0.09	0.40	0.00	0.00
Hole	0.06	0.16	0.41	0.54	0.37	0.54	0.63	0.28	0.94	0.54	0.15
Split	0.00	0.64	0.41	0.46	0.23	0.10	0.20	0.03	0.09	0.06	0.00
Rupture	0.00	0.27	0.31	0.33	0.43	0.17	0.26	0.28	0.11	0.12	0.00
All reported events	0.00	1.67	1.45	1.70	1.37	1.11	1.47	1.17	1.90	1.00	0.30
Not reported	5.44	1.99	1.45	0.79	0.87	0.17	0.17	0.03	0.23	0.15	0.21

Note: total figures exclude multiple theft events for which no details are available

5.4. PART OF FACILITY WHERE SPILLAGE OCCURRED

Table 5 shows this data expressed in both percentage of all spills within each category and percentage of all reported events (non-theft related). 66% of all non-theft related leaks and 80% of theft-related incidents occur in underground pipeline sections, which form a major part of the overall pipeline system.

However, particularly for Mechanical and Operational causes, a sizeable proportion of incidents are related to valves, flanges, joints and small-bore connection failures indicating that these and other fittings are vulnerable items. Adding seemingly useful features such as more section block valves, instrument connections or sampling systems can therefore potentially have a negative impact on spillage frequency. Small bore lines are also associated with a higher spillage frequency because they are mechanically vulnerable and often subject to corrosion. Wherever possible, these more vulnerable features should be designed out of the pipeline system.

Table 5 Part of facility where spillage occurred, by main cause

	Total	Dand	Laint	Dinomin	Valrea	Dumm	Datus	Cm all	Not
	Total	Bend	Joint	Piperun	Valve	Pump	Pgtrap	Small	Not
								bore	reported
Mechanical	142	7.0%	32.4%	24.6%	14.8%	2.8%	1.4%	11.3%	5.6%
		1.9%	8.9%	6.8%	4.1%	0.8%	0.4%	3.1%	1.6%
Operational	38	0.0%	5.3%	15.8%	31.6%	2.6%	10.5%	15.8%	18.4%
		0.0%	0.4%	1.2%	2.3%	0.2%	0.6%	1.2%	1.4%
Corrosion	148	0.7%	6.7%	85.9%	0.0%	0.0%	0.7%	2.7%	3.4%
		0.2%	1.9%	24.9%	0.0%	0.0%	0.2%	0.8%	1.0%
Natural	16	0.0%	6.3%	81.3%	0.0%	0.0%	0.0%	12.5%	0.0%
		0.0%	0.2%	2.5%	0.0%	0.0%	0.0%	0.4%	0.0%
3rd party	169	0.6%	1.2%	92.9%	0.6%	0.0%	0.0%	1.8%	2.4%
(ex theft)									
		0.2%	0.4%	30.7%	0.2%	0.0%	0.0%	0.6%	0.8%
All (ex	513	2.3%	11.8%	66.0%	6.6%	1.0%	1.4%	0.6%	4.7%
theft)									
3rd party	277	0.0%	0.4%	79.7%	11.4%	0.0%	0.0%	0.7%	0.7%
(theft)									

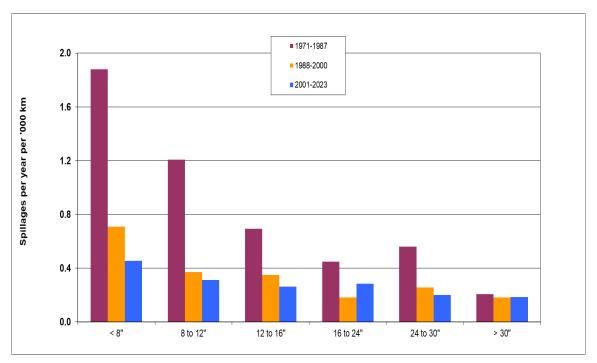
Percentages in italics are related to the total of all non-theft-related events



5.5. SPILLAGES PER DIAMETER CLASS

In **Figure 16** the spillage frequency has been calculated for the average length of each diameter class for the periods 1971 to 1987, 1988 to 2000 and 2001 to 2023. These periods have been chosen because of the major change in the reported pipeline inventory between 1987 and 1988 following the inclusion of the noncommercially owned pipelines and from the beginning of this century when a number of Eastern European pipelines operators joined the survey.

Figure 16 Spillage frequencies per diameter class



Clearly smaller pipelines are more liable to develop leaks than larger ones. A number of possible reasons for this could be postulated, but there is no way of determining from the available data what each risk-increasing factor might contribute. Depth of cover, pipeline diameter and wall thickness could be factors but we have no data that could indicate a relationship between these parameters.

5.6. ENVIRONMENTAL IMPACT

5.6.1. Land use where spillage occurred

We differentiate between spillages occurring either in the pipeline itself or in pumping stations and also record the type of land use in the area. Not surprisingly, most incidents occurred in the cross-country pipelines themselves (81% in underground lines). The type of location has been reported for a total of 532 spillages (out of 797). The results of this analysis are provided in **Table 6**.

While we do not have statistics for the length of pipeline installed for each land use type, it is clear that the number of spillages in commercial and industrial areas is higher than would be expected from consideration of installed length alone. Evidently, the vulnerability of the pipelines is significantly increased in such areas by a factor of possibly as much as ten compared to other areas. The majority of the



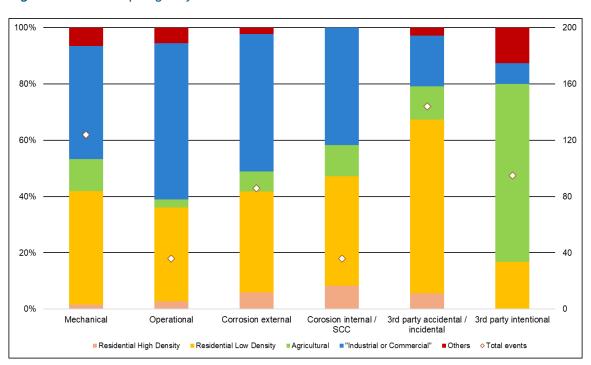
spillages from pump stations occur in industrial/commercial areas simply because this is where most of them are located.

Table 6Location of spillage incidents

	Underground pipe			Above ground pipe		Pump Station	
	Number	Crude/ Product	%	Number	%	Number	%
Residential high density	17	3/14	4%	2	5%	0	0%
Residential low density	200	55/145	47%	11	27%	9	14%
Agricultural	93	8/85	22%	4	10%	5	8%
Industrial or commercial	90	25/65	21%	21	51%	51	78%
Forest, Hills	18	2/16	4%	1	2%	0	0%
Barren	6	2/4	1%	0	0%	0	0%
Water body (near)	3	0/3	1%	2	5%	0	0%
Total	427			41		65	
Unspecified				263			

Figure 17 shows the same data now split by main cause category. For all categories, most spillages occur in either industrial, commercial of low-density residential areas, except for third party intentional (theft) for which, not entirely surprisingly, agricultural land is the preferred target area.

Figure 17 Spillages by cause and land use

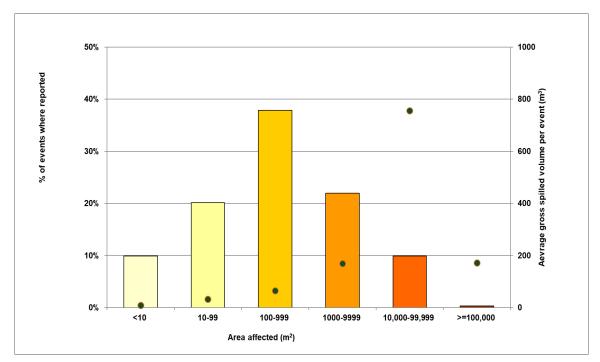




5.6.2. Ground area affected

The current Concawe pipeline performance questionnaire, in use with minor changes since 1983, requests reporting of the area of ground (m²) affected by the spillage. Before that date, area data were reported infrequently. Area data is available for 333 events (42% of all recorded spillages). For these events, the percentages that fall within the area ranges are shown in **Figure 18** together with the average spill size for each category.

Figure 18 Ground area (m²) affected by spillages (% of number reporting)



In the history of the survey only one spillage affected more than 100,000 m², although the gross volume spilt was relatively modest (172 m³). For all other spillages, there appears to be a direct relationship between spill size and area affected, with the area affected increasing slowly at first and then more rapidly where the average spill volume exceeds 100 m³. This suggests that very large spills behave differently from smaller releases, which could happen, for example, if product escaping at a high flow rate was to migrate across the surface, rather than in the subsurface.

It should be noted that small spill volumes can affect larger areas at the surface if fine sprays are directed upwards and spread around by winds, or if material is spread over larger areas by flowing water. Conversely, comparatively large spills, particularly those that occur over extended periods of time and in the lower quadrants of the pipeline circumference, can have their main effect underground with relatively little impact on the surface. Porous ground and hot, arid conditions can also lead to the surface consequences being limited.

5.6.3. Impact on water bodies

The Concawe survey records whether spillages had consequences for the abstraction of potable water. 14 spillages, representing 1.8% of the total, have had some effect. It is understood that all of these effects have been temporary.



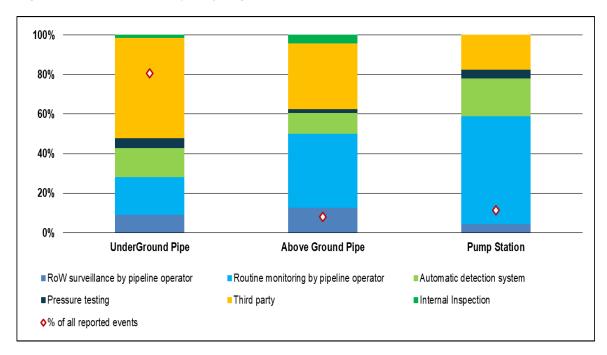
Since 2001 impacts on other types of water have been included. Of the 418 reported spillages since then, 20 have affected surface water, 18 have affected ground water but only 2 have impacted potable water supplies. In 2023 none was reported.

5.7. SPILLAGE DISCOVERY

The way in which the occurrence of a spillage was detected is reported in 6 categories (**Figure 19**) and for three types of facility.

In above ground facilities, including pump stations, the majority of leaks are detected by pipeline company resources presumably because they tend to be located in areas where personnel are more routinely present. This is especially the case for pumping stations.

Figure 19 Discovery of spillages

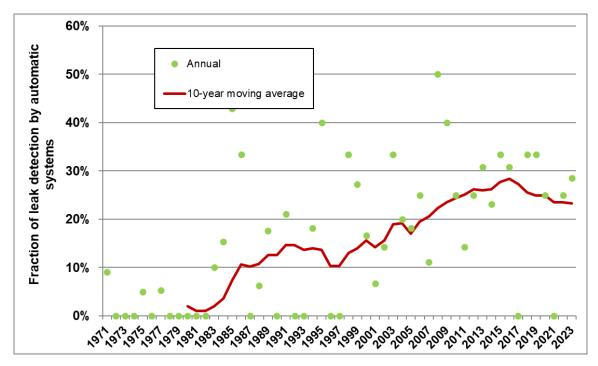


Underground pipeline leaks were most commonly first detected by a third party (51%), sometimes by those who caused the incident in the first place. This underlines the importance of our efforts in involving stakeholders as landowners in our activities

Automatic leak detection systems (LDS) were involved in detecting only 15% of those spillages. Although this may seem a rather small proportion, one has to realise that third parties are often on the scene when the leak occurs. As the technology improved and more such systems were installed, their effectiveness and contribution increased. Indeed, over the last 10 years, 26% of underground spills were discovered via leak detection systems. This is further illustrated in **Figure 20**. Although the annual percentage shows considerable variation, the 10-year moving average clearly shows an upward trend in the proportion of all spills discovered via LDSs until 2016 and has been slowly declining since.



Figure 20 Proportion of all annual spillage discovered via leak detection systems



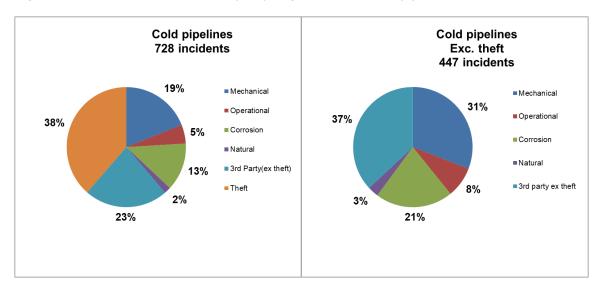


6. DETAILED ANALYSIS OF SPILLAGE CAUSES

Concawe traditionally classifies spill causes into five major categories: mechanical failure, operational, corrosion, natural hazard and third party. These are then further divided into sub-categories (see definitions in **Appendix 1**). As discussed in the previous chapter theft-related incidents are now shown separately, as a sixth main category. The survey returns provide more detailed information on the actual cause and circumstances of spillage incidents and these are analysed in this section.

As already discussed in **Section 5**, the causes of spillage incidents are different for hot and cold pipelines. For hot oil pipelines spillages are mainly corrosion related (81%), whereas for cold pipelines mechanical problems and third-party activities dominate, with corrosion accounting for only 13% of the total (21% when excluding theft). This is illustrated in **Figure 21**. The cause of one incident in 2022 was not disclosed, therefore it is not accounted for in this report. In general leak size has decreased making it more difficult to detect by a Leak Detection System.

Figure 21 Distribution of major spillage causes for cold pipelines



Figures 22 and **23** further show the distribution of primary and secondary causes, for all pipelines and for cold pipelines respectively, illustrating again the prominent impact of corrosion for hot pipelines. Secondary causes are unremarkably distributed except perhaps for the large proportion of accidental causes within third party-related incidents (largely related to excavations).

There is a wider debate regarding the increasing age of the EU pipeline inventory and potential integrity issues related to ageing infrastructure. Of the five main causes of spillage mentioned above, age-related defects are anticipated to play a role in the Mechanical and Corrosion categories and so these are further analysed in section 6.1 and 6.3 below.



Figure 22 Distribution of major and secondary spillage causes - All pipelines

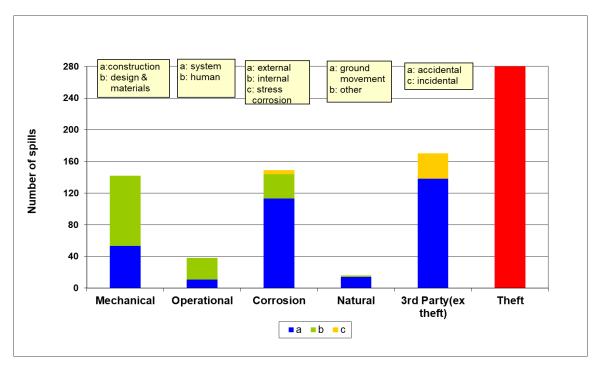
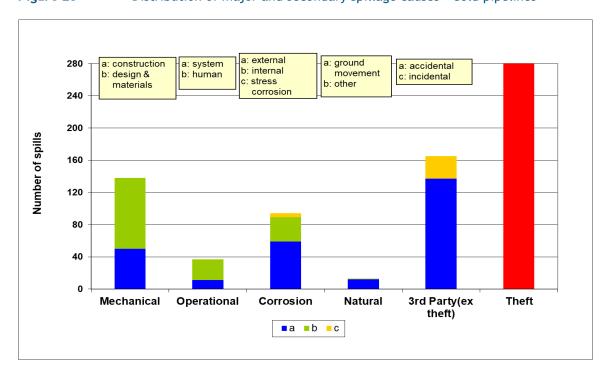


Figure 23 Distribution of major and secondary spillage causes - Cold pipelines





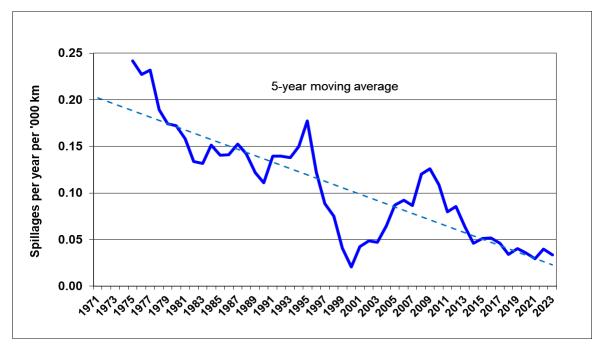
6.1. MECHANICAL

There have been 142 cases of mechanical failure (18% of all spillage events, or 28% excluding theft). This is an average of 2.7 spillages per year. 54 failures were due to construction faults and 88 to design or materials defects.

Note: It is not always straightforward to classify the cause of a spillage. For instance, a number of leaks can be attributed to pipeline damage (e.g. a dent). If it is clear that such damage was caused after the pipeline was installed it is classified as "third party / incidental". If no such evidence is available it is classified as "mechanical / construction".

The 5-year moving average frequency of mechanical failures is shown in Figure 24.

Figure 24 Frequency of mechanical failures for cold pipelines



The downward historical trend which appeared to have reversed from the beginning of the century appears to have resumed in the last decade.

Within each of the sub-categories, the most common reasons for mechanical failures are illustrated in **Table 7**.

Table 7Reasons for mechanical failures

Number of spills	due to				
Construction	Faulty weld	Construction damage	Incorrect installation		Not reported
	14	7	15		17
Design & Materials	Incorrect design	Faulty material	Incorrect material specification	Age or fatigue	Not reported
	10	35	3	10	31



The total number of reported age- or fatigue-related failures is low. None of the 10 registered events occurred in the last 10 years.

The increasing occurrence of mechanical failures observed between 2000 and 2010, combined with the appearance of an increase in fatigue-related failures caused some concern as it may have been an indication of the ageing process, defined as the deterioration of the metal structure of pipelines resulting from fatigue caused by normal operation (pressure cycles etc). In order to gain more insight into this point all 34 mechanical failures reported between 2001 and 2010 were further investigated in cooperation with the relevant operators. It was found that only 4 events could be linked with certainty to ageing according to the above definition, a further 7 being undecided because of lack of appropriate information.

The trend has been reversed since the beginning of the last decade which reinforces the view that the frequency of mechanical failures is not directly linked to ageing of the metal structure. This remains, however, an area of focus for the pipeline operators and for Concawe.

6.2. OPERATIONAL

There have been 38 spillage incidents related to operation (5% of all spillage events, or 7% excluding theft). This is an average of 0.7 spillages per year. 27 incidents were due to human errors and 11 attributed to system faults. The most common reasons for operational incidents are illustrated in **Table 8**.

Table 8 Reasons for operational incidents

Number of spills due to							
System	Equipment	Instrument & control systems			Not reported		
	3	3			5		
Human	Not	Incorrect	Incorrect	Incorrect	Not		
	depressurised or drained	operation	maintenance or construction	procedure	reported		
	3	13	5	5	1		

6.3. CORROSION

There have been 149 failures related to corrosion (19% of all spillage events, or 29% excluding theft). This is an average of 2.8 spills per year. As noted earlier though, a large proportion of these events (55) occurred in the more vulnerable hot pipelines and in the early years (with the exception of 1 event in 2016). For cold pipelines, 94 failures were observed (12% of the total or 21% excluding theft). The average spills is currently 1.8 per year.

The events have been subdivided into external and internal corrosion and stress corrosion cracking (SCC) that was introduced as an extra category in the late 80s. The number of spillages in each sub-category is shown in **Table 9**. Note all but one event in hot pipelines stemmed from external corrosion (in many cases under insulation).



Table 9Corrosion-related spillages

Number of spills due to						
	Hot	Cold	All			
External corrosion	54	59	113			
Internal corrosion	1	30	31			
Stress corrosion	0	5	5			

Internal corrosion is much less prevalent than external corrosion. 23 out of the 30 cold pipeline internal corrosion incidents occurred in crude oil service, although crude pipelines only account for less than a third of the cold pipeline inventory. Thus, crude pipelines appear to be more vulnerable to internal corrosion than product pipelines. This is to be expected, as crude oil is more corrosive than refined products. Only one of the pipelines suffering a spill reported that inhibitor was used, one did not report and the others did not use inhibitors.

Although there have only been four Stress Corrosion Cracking (SCC) related spillages to date (plus one re-categorised from external corrosion), these have been relatively large spillages, possibly as a result of the more severe failure mechanisms.

As already mentioned in **Section 5.1**, the number of corrosion- related spillage incidents in hot pipelines has fallen significantly over the years as these have been taken out of service.

In cold pipelines, 29 out of 94 corrosion-related failures were related to special features such as road crossings, anchor points, sleeves, etc. which therefore appear particularly vulnerable.

In cold pipelines, the historical data show a long-term downward trend in the frequency of corrosion-related spillages since the early 1980's, albeit with notable shorter-term peaks and troughs. The relatively high number of cases reported in 2015, 2016 and 2019 (Figure 25) elicited some concern that the long-term downward trend might be stalling or even reversing (Figure 26), possibly in relation with the increasing age of the network. With single events in 2020, 2021 and 2022 the average for the last 10 years is 1.3 event per year, slightly higher than the long-term average. Concawe will be a watching brief on this in the coming years.



Figure 25 Corrosion-related spillages for cold pipelines between for the last 10 year period

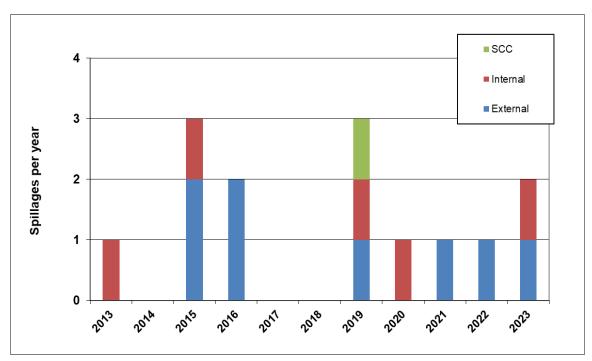
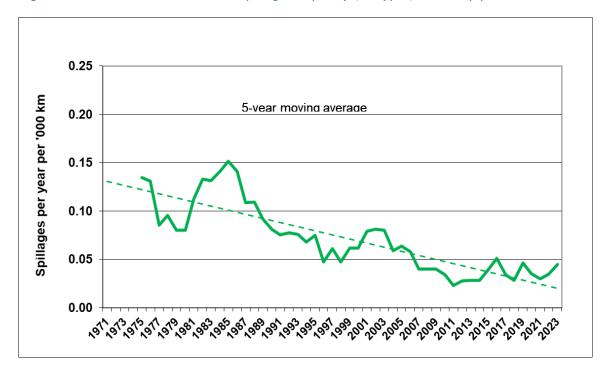


Figure 26 Corrosion-related spillage frequency (all types) for cold pipelines





Pipeline operators undertake regular monitoring to identify and rectify any weaknesses before they develop to the point of failure. Inspection programmes include, for example, the use of in-line tools to monitor pipeline condition and to enable early identification of the onset of corrosion. These techniques, together with the general adoption of integrity management systems by all EU pipeline operators, should prevent any increase in the frequency of age-related spillages.

6.4. NATURAL HAZARDS

There have been 16 spillage incidents related to natural hazards (2%) all spillage events, or 3% excluding theft. This is an average of 0.3 spillages per year. 14 spillages were due to some form of ground movement and 2 attributed to other hazards.

The event that occurred in this category in 2021 caused a very small spill but has been included to highlight the potential impact of floods.

No less than 10 out of 14 the natural hazards spills have occurred in the same country. This appears to be a direct consequence of the difficult terrain and hydrological conditions that apply to a significant part of that country's pipeline network.

 Table 10
 Details of natural causes due to ground movement

Number of spills due	to				
Ground movement	Landslide	Subsidence	Earthquake	Flooding	Not reported
	5	3	1	4	1

6.5. THIRD PARTY

Third parties including theft have caused the largest number of spillages with 451 events, an average of 8.5 per year and 57% of all spillage events. 138 events were accidental, 32 were incidental i.e. resulting from damage inflicted to the pipeline by a third party at some point in the past, and 281 were intentional (almost exclusively theft attempts). When excluding theft, accidental and incidental third-party events caused 33% of all spills. As discussed in **Section 5**, third party activities also result in relatively large spills and account for the largest total volume spilled of all causes.

6.5.1. Accidental damage

The most common causes of accidental third-party spills are shown in Figure 27.

The vast majority of events were caused by direct damage from some form of digging or earth moving machinery. Damage by machinery may occur due to a combination of lack of communication and awareness and lack of care or skill. Pipeline operators are not always made aware of impending groundwork and so cannot provide appropriate advice on exact pipeline location and working procedures or exercise adequate supervision of the work. Even when good communication has been established between the pipeline operator and the third-party company and despite regular surveillance of pipeline routes, the actual machinery operator may be left partially or completely unaware of a pipeline's existence or fail to apply the requisite care or skill.



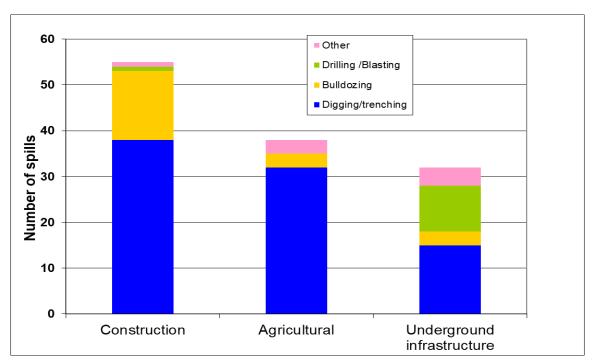


Figure 27 Causes of accidental third-party spills

Figure 28 shows the percentage of third-party-related spillages where pipeline operators were aware of the impending activity, or third parties were aware of the pipeline location (this data was reported for about 75% of the third party-related accidental spillages).

In 44% of cases, third parties undertook some form of excavation activity in the knowledge that a pipeline was present in the vicinity, but without notifying the pipeline operating company. In contrast, 1 case was reported where the pipeline company was aware of the impending work, but the third party was not informed of the presence of the pipeline. In about 22% of the cases neither party was aware of the other. In 33% of the cases the pipeline was hit in spite of the fact that the pipeline operator knew about the work and the third party was aware of the presence of the pipeline. These cases often denote a lack of communication at the working level or a lack of proper care or skill by the third party.



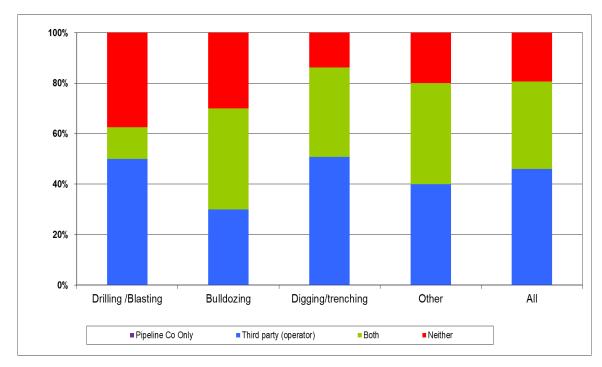


Figure 28 Awareness of impending works and of pipeline location

The strong relationship between spillage frequency and diameter noted in **Section 5.5** is also apparent for accidental damage (**Figure 29**), possibly suggesting a lower level of awareness around the location of smaller pipelines (which are also potentially more vulnerable.

While third party accidental damage is a leading cause of spillage, the risk can be effectively mitigated through improved communication (especially in countries with effective "one-call systems") and mutual awareness, and the sharing of good practice between pipeline operators from different companies and countries.



0.6

1971-1987
1988-2000
2001-2023

0.2

< 8" 8 to 12" 12 to 16" 16 to 24" 24 to 30" > 30"

Figure 29 Third party accidental spillage frequencies per diameter class over +/- 20 year periods

6.5.2. Incidental damage

This category captures those incidents where damage was done at some unknown point in a pipeline's lifetime, which subsequently suffers deterioration over time resulting eventually in a spill. In general they result from unreported damage done after the original construction when a pipeline has been knowingly or unknowingly hit during third party groundwork activities.

There have been 32 incidental damage spillage incidents which all originated from dents, scrapes or other physical damage to the pipeline. Thus, they share the characteristic that they might be detectable by in-line inspections.

6.5.3. Intentional damage

281 spillages were caused by intentional damage by a third party:

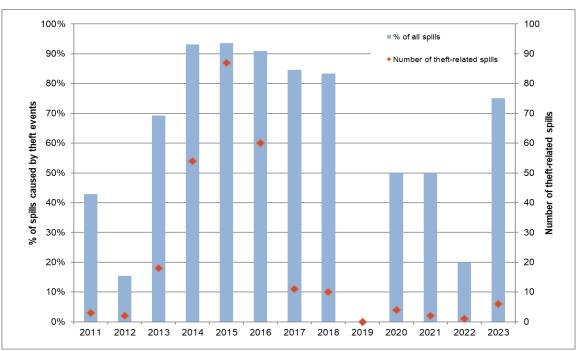
- 2 due to terrorist activities
- 6 due to vandalism
- 273 were caused by attempted or successful product theft (235 have occurred in the last 10 reporting years).

Only one out of 8 of the terrorist or vandalism incidents was on an underground pipeline; one was from an above-ground section of pipeline, all the rest were at valves or other fittings at pump stations or road / river crossings, etc.



From the turn of the century, only a few spillages caused by product theft attempts were recorded. The sudden increase to 18 recorded in 2013, 54 in 2014 and 87 in 2015 was extremely concerning. The 2016 figure was somewhat lower although still very high in the historical context, but the downward trend was amplified with only 11 and 10 events in 2017 and 2018 respectively, none in 2019, 4 in 2020, 2 in 2021 and 1 in 2022 and 6 in 2023. This bears witness to the efficacy of the measures taken by operators and law enforcement authorities. Although only 6 cases were recorded in 2023, the problem is still prevalent and it's likely that thefts may now be more sophisticated and going undetected (see **section 8**). Theft activities still occur at a significantly higher level that used to be the case before the recent spike. They also account for a very large proportion of all spillage incidents (**Figure 30**).

Figure 30 Number and percentage of all spills due to theft activities



It is important to note that product theft is more widespread than is apparent from the spills data alone, since a large number of tampering events do not result in a spill (even when they are successful in terms of extracting product). An analysis of additional data on product theft events, which has been collected by the Concawe survey since 2015, is presented in **Section 8**.



7. IN-LINE INSPECTIONS

Concawe has been collecting data on in-line inspection activities (with "intelligent" tool) for 44 years, including a one-off exercise to collate data from paper records generated when inspection tools were first used around 1977. Separate records are kept for metal loss, crack detection and for geometry (calliper) inspections. Each inspection may entail one or more passes of a tool along a pipe section. Leak detection tools are also frequently used, but their function is quite different. They can reduce the consequences of a leak that has already started, by detecting it earlier. They cannot, however, help prevent the leak occurring in the first place.

In 2023 the 61 operators that reported their data, inspected a total of 113 sections with at least one type of inspection tool, covering a total combined length of 14,204 km, split as follows amongst the individual types of tool:

Metal loss tool 6,363 km, 105 sections
Crack detection tool 3,231 km, 31 sections
Geometry tool 4,610 km, 85 sections

Most inspection programmes involved the running of more than one type of tool in the same section so that the total actual length inspected was less at 8,260 km (26% of the inventory, well above the 10-year average of 21%).

As shown in Figures 31 and 32, the use of inspection tools for internal inspection of pipelines grew steadily up to the mid-90s, stabilising around 12% of the inventory every year. This further increased to around 15% in the first decade of the new millennium and above 20% in the last decade. Following a relatively low figure in 2020 the total increased again in 2021 and is now back to a more "normal" level. Although one can only speculate, it is possible that the pandemic caused a partial curtailment of such operational activities.

Over the last ten years (a period considered as a reasonable cycle for this type of intensive activity), 442 (72%) of the total of 615 active sections included in the 2023 survey were inspected at least once by at least one type of tool, representing 86% of the total length of the surveyed network. This suggests that the inspected sections are longer than average. There are certainly some pipeline sections (mainly older ones) which were not designed to be internally inspected and which, because of small size or tight bends or lack of suitable tool launchers or receivers, cannot be internally inspected. Also, a number of pipeline operators in Eastern Europe have joined the survey in recent years, but have provided few previous inspection records. The length of un-inspected pipelines is therefore certainly less than the above figure and should continue to decrease in future years.



18000 Geometry 16000 Cracks ■ Metal Loss 14000 Total length inspected (km) 12000 10000 8000 6000 4000 2000 The total length shown above may be higher than shown in Figure 32 as some sections may have Note:

Figure 31 Annual length inspected by each type of inspection tool

Note: The total length shown above may be higher than shown in Figure 32 as some sections may have been inspected by more than on type of inspection tool.

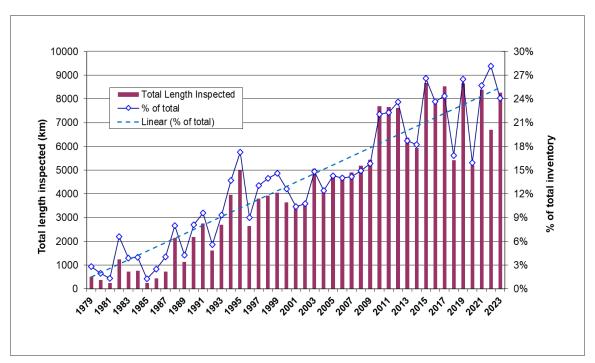
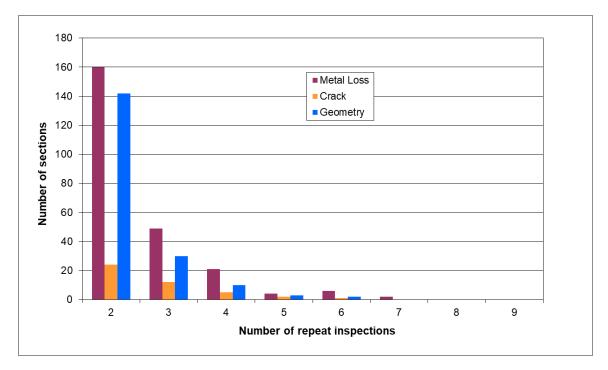


Figure 32 Total annual portion of the inventory inspected by inspection tools



As shown in **Figure 33**, a number of sections have been inspected more than once during the last 10 years. Indeed, for some pipelines, regular inspections are required by the authorities.

Figure 33 Repeat inspections in the last 10 years



In-line inspection technology can detect flaws, corrosion and other sorts of damage in or on the pipe inner or outer walls. Over the past 53 years, 21 spills were caused by faulty welds or construction defects and 32 were caused by some kind of damage inflicted by third parties at some undetermined time (4 and 1 respectively in the last 10 years). All these could, in principle, have been detected by the most technologically advanced inspection tools. There were also 113 spillages related to external corrosion and 31 to internal corrosion, at least some of which could in principle have been detected. Note that nearly two thirds of the spillages related to external corrosion occurred in hot pipelines, most of which have now been retired. For the last 10 years these numbers are reduced to 9 and 4 events related to external and internal corrosion respectively.



8. PRODUCT THEFT FROM PIPELINES

The recent emergence of theft or attempted theft as a new threat to pipelines in Europe has been discussed in **section 6**, which addresses theft events that resulted in a reportable spill. However, there are many theft-related events that do not cause a spill either because thieves do not succeed in drilling through the pipe wall or because they install a product withdrawal system with sufficient integrity to ensure containment. Also, operators are increasingly able to detect tampering early enough to avoid causing a spill.

From the 2015 reporting year a new section was added to the annual survey requesting respondents to report the characteristics of all theft attempts, whether or not they were successful or resulted in a spill. In 2023, a total of 18 theft-related incidents, a significant increase, were reported in 4 different countries, 6 of which resulted in a reportable spill. All were on refined products pipelines.

The results for 2023 are summarised in **Table 11** although the figures reported for each item have little or no statistical significance in view of the small number of events and incomplete reporting.



Table 11 Summary of 2023 (2022) - attempted theft events attributes (note that not all attributes were reported for all events)

Number of 18 Number 6 events reported Successful 15 4 thefts Spills caused 6 1 2 7 Code 6 17 (0) Service 0 (0) 78 0 (0) 6 (20) 0 (0) 18 (type of (80)product transported) 0 (25) Facility part 100 0(0)0 (0) 18 (75)Connection 11(0) 44 (0) 33 11 18 (25)type (75)33 13 (0) 27 27 (0) 0 (0) 15 Hole size (50)(25)17 (0) 33 0 (0) Detection 22 17 (0) 0 (0) 18 11 (how was (25)(50)(25)tampering detected) 38 38 (0) 25 (0) 8 Flow rate (estimated (100)abstraction rate) 0 (0) 17 Location 83 0 (0) 18 (type of (75)(25)environment) Distance 47 53 0 (0) 0 (0) 15 (between (50)(50)pipeline and abstraction point) 79 Storage 0 (0) 21 (0) 14 (100)(facility installed by thieves)



Key

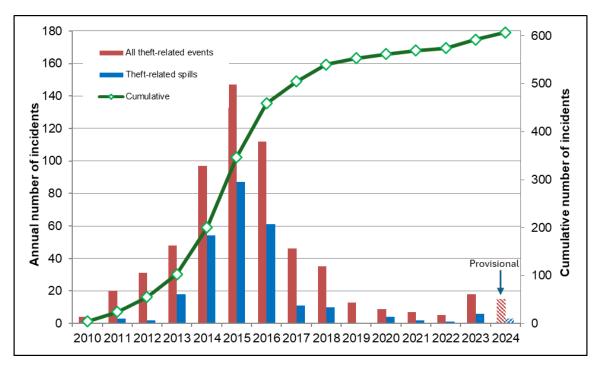
Sorvice	e (type of product transported)	Dotoct	ion (how was tampering detected)
1	Crude oil	1	Automatic detection system
2	Multi product	2	Operational monitoring
3	Gasoline	3	Routine surveillance
4	Diesel	4	
5	Jet	5	Ultrasonic LD pig
6	Other	6	Line internal inspection
	-		Third party
Facility	- -	7	Other
1	Underground pipe		ate (estimated abstraction rate)
2	Overground pipe	1	< 1 m ³ /h
3	Valve station	2	1-5 m ³ /h
4	Other	3	> 5 m ³ /h
Conne	ection type	Locati	on (type of environment)
1	Clamped	1	Open land
2	Welded	2	Car park / Lay-by
3	Screwed	3	Shrub / wooded area
4	Other	4	Building
Hole s	ize	Distan	ce (between pipeline and abstraction point)
1	No hole	1	< 10 m
2	< 3 mm	2	10-100 m
3	3-6 mm	3	100-1000 m
4	6-10 mm	4	> 1000 m
5	> 10 mm	Storag	ge (facility installed by thieves)
		1	None
		2	<1 m ³
		3	>1 m ³

Figure 34 shows the evolution of the number of incidents since 2010, when significant increases were noted across Europe (prior to 2010, we only have data for theft incidents that resulted in a reportable spill and these were few and far between). Faced with this serious new threat, operators reacted promptly, enhancing surveillance, improving leak detection system capabilities, increasing awareness of the problem with own staff and contractors and enhancing their capability for fast response and quick repairs. Relevant information was shared within Concawe and best practices established and disseminated amongst operators. These efforts have clearly paid off and the trend was reversed with 112 events recorded in 2016 to 46 in 2017, 35 in 2018,13 in 2019, 9 in 2020, 7 in 2021 and 5 in 2022 and 6 in 2023. For 2024 however, 15 cases have provisionally been reported confirming that the problem has not disappeared and requires continued focus and vigilance. The figures also suggest a gradual reduction of the proportion of theft events causing a spill since 2015. Although it may not be statistically significant at this point, this may be the result of increased "professionalism" of thieves and/or early detection by operators.

There are reasons to believe that the total number of theft events is somewhat higher than that reported in this report. As these events are generally classified as criminal activity, there are sometimes legal restrictions that can delay reporting to CONCAWE. In addition, not all pipelines are included in the Concawe inventory (for example NATO lines in Denmark, Italy, Greece, Norway and Portugal as well as all crude and product pipelines in Poland).



Figure 34 Evolution of the number of theft-related events since 2010 (with provisional figures for 2024)





APPENDIX 1 DEFINITIONS AND CODES

Spillage volume

Gross spilled volume: the estimated total quantity, expressed in m³, of hydrocarbons released from the pipeline system as a result of the incident.

Recovered oil: the estimated quantity, expressed in m³, recovered during the clean-up operation, either as oil or as part of the contaminated soil removed.

Net loss: the difference between gross spilled volume and recovered oil.

Categories of spillage causes

Concawe classifies spill causes into five major categories: mechanical failure, operational, corrosion, natural hazard and third party.

Mechanical: a failure resulting from either a design or material fault (e.g. metallurgical defect, inappropriate material specification) or a construction fault (e.g. defective weld, inadequate support, etc.). This also includes failure of sealing devices (gasket, pump seal, etc.).

Operational: a failure resulting from operational upsets, malfunction or inadequacy of safeguarding systems (e.g. instrumentation, mechanical pressure relief system) or from operator errors.

Corrosion: a failure resulting from corrosion either internal or external of either a pipeline or a fitting. A separate category is foreseen for stress corrosion cracking.

Natural hazard: a failure resulting from a natural occurrence such as land movement, flooding, lightning strike, etc.

Third party: a failure resulting from an action by a third party, either accidental or intentional. This also includes "incidental" third party damage, undetected when it originally occurred but which resulted in a failure at some later point in time.

These main categories are subdivided into secondary causes and "Reasons" as shown in Table 1.1.



Table 1.1Cause categorisation tree

	Primary		Secondary		Reason
Α	Mechanical	Ab	Design and Materials	1	Incorrect design
				2	Faulty material
				3	Incorrect material specification
				4	Age or fatigue
		Aa	Construction	5	Faulty weld
				6	Construction damage
				7	Incorrect installation
В	Operational	Ba	System	8	Equipment
				9	Instrument & control systems
		Bb	Human	10	Not depressurised or drained
				11	Incorrect operation
				12	Incorrect maintenance or construction
				13	Incorrect procedure
С	Corrosion	Ca	External	14	Coating failure
				15	Cathodic protection failure
		Cb	Internal	16	Inhibitor failure
		Сс	Stress corrosion		
			cracking		
D	Natural	Da	Ground movement	20	Landslide
				21	Subsidence
				22	Earthquake
		D.	041	23	Flooding
	Onel Dents	Db	Other	47	Comptunition
E	3rd Party	Ea	Accidental	17	Construction
				18	Agricultural
		Ec	Incidental	19	Underground infrastructure
		Eb	Intentional	24	Terrorist activity
			momonai	25	Vandalism
				26	Theft (incl. attempted)
				20	mon (mon attempted)



APPENDIX 2 SPILLAGE SUMMARY

Key to table

Cause categories: see Appendix 1

Service

1	Crude oil
2	White product
3	Fuel oil (hot)
4	Crude oil or product
5	Lubes (hot)

Leak first detected by

1	R/W surveillance by pipeline staff
2	Routine monitoring P/L operator
3	Automatic detection system
4	Pressure testing
5	Outside party
6	Internal Inspection

Land use

1	Residential high density
2	Residential low density
3	Agricultural
4	Industrial or commercial
5	Forest Hills
6	Barren
7	Water body

Facility

i acility	
1	Underground pipe
2	Above ground pipe
3	Pump station

Facility part

1	Bend
2	Joint
3	Pipe run
4	Valve
5	Pump
6	Pig trap
7	Small bore
8	unknown



Spillage ID	Year		Service	Fatalities	Injuries		e volume	Leak first	Facility	Facility	Age	Land use	Cau	ıse		Impact
		(")				Gross	m ³⁾ Net loss	detected by		part	Years		Category	Reason	Water bodies	Contaminated land area (m ²)
1 2 3 4 5 6 7 8 9	1971	11 11 20 5 8 20 34 8	2 1 2 1 1 1 3 2 1 1 1 2			1 4 0 40 350 25 3 6 300 2000 2	1 5 6 50 2	2 2 5 3 2 2 5 5 5 5 5 5 5 5 5 5 5 5 5 5	1 3 1 3 3 3 1 1 1 1	2 2 3 2 8 7 3 3 3	3 6 5 9 8 20 5 9 20	4	Aa Aa Ab Ba Bb Ca Ca Ea Ea	7 5 9 11 19 19 25		60,000
12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32	1972		2 1 2 1 1 1 3 3 2 3 3 1 1 1 1 1 2 3 3 2 3 3 3 1 1 1 1			5 800 70 10 40 1 1 500 5 1500 0 1 200 250 60 90 7 30 400 99 0	150 39 5 35 1 1 1 50 0 60 100 12	522552255225555555555555555555555555555	1 3 1 1 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4 1 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	20 4 12 5 29 29 39 39 12 12 7 15 15 8 8 16 6 8 9 2 6 5	4 4 4 4 4 4 4 2 2 2 2 2	Ab Ab Ab Ab Ca Ca Ca Ca Ca Ca Ca Ea Ea Ea Ea Ea Ea Ea	17 17 17 17 17 17 18		
33 34 35 36 37 38 40 41 42 43 44 45 46 47 48 49 50 51 51	1973	5 20 16 24 18 6 9 5 5 12 12 12 12 12 12 12 12 12 12 12 12 12	3 1 1 1 2 1 2 1 3 3 3 3 3 3 3 3 3 3 3 3			4 25 0 4 25 11 12 12 15 15 200 12 250 310 100 8 0 1	3 1 6 12 2 2 2 5 2 10 40	1 5 2 2 2 2 5 1 1 1 5 2 5 1 5 5 5 5 5 1	1 3 3 3 3 3 1 1 1 1 2 2 2 1 1 1 1	3 2 4 7 2 5 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	8 1 3 11 2 13 1 32 8 8 13 13 13 13 16 9 6 6	4 4 4 4 4 4 4	Aa Aa Ab Ab Ab Ab Ca Ca Ca Ca Ca Ca Ea Ec Ec Ec	4 4 4 14		30,000
53 54 55 56 57 58 60 61 62 63 64 65 66 67 68 69 70	1974	6 9 10 12 13 4 6 16 7 16 5 8 8	1 1 1 1 2 3 3 3 3 3 3 3 1 1 2 2 2 2 2 2			1 3 20 10 2 1 5 5 1 0 1 5 500 1 30 200 668 489	0 2 2 0 4 2 668 405	2 2 5 1 2 2 5 5 5 5 5 5 5 5 2 5 2 2	3 3 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	7 7 1 3 7 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	4 5 15 33 6 9 8 17 16 9 8 10 21 22 22 18 18	4 4 4 2 2 2	Aa Aa Aa Aa Ca Ca Ca Ca Ca Ca Cb Ea Ea Ea Ea Ea	7 4 4 14 14 14 14 17 19 19 17 18 17	Р	1,000



Spillage ID	Year		Service	Fatalities	Injuries		e volume m ³⁾	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ıse		Impact
		(")				Gross		actooled by		part	Years		Category	Reason	Water bodies	Contaminated land area (m ²)
71 72 73	1975	20 34 10	2 1 3	4		30 30 3	10 2	4 5 2	2 1 2	7 2 2	11 12 5	2	Ab Ab Ab	5 5	bodies	area (m²)
74 75		10	1 2			10 4	2	2 3	3	8 7	3	4	Ba Ba	11 9		
76 77		8	2			20	10	2 2	3	7 7	4	4	Bb Bb	11		
78		10	3			5 50		2	1	3	11	4	Ca	11 15		
79 80		12 6	3			3 25		5 1	1	3	9		Ca Ca	14 14		
81 82		10 4	3			1 1	0	2 5	3 1	6 3	6 18	4	Ca Ca			
83 84		8 8	3			0		6 1	1	3	6 6	2	Ca Ca			
85 86		12 6	3 1			0 15	0	2 5	3 1	3	6 23	4 2	Ca Ea	18		
87 88		18 8	1 1			5 120	0	2 2	1 1	3	12 9		Ea Ea	19 17		
89 90		8 6	2 1			60 15	60 6	2 5	1 1	3	23	2	Ea Ea	19 18		
91 92	1976	8	2					5	1	7	9 13	2	Aa Aa	5 2		
93 94		24	1 2			9 17	1	2	1 2	4 2	13 17	4 4	Ab Ab	2 1		
95 96		16 10	1 3			1322 80	433	2 2	1	2	13 11	·	Ab Ca	1 14		
97 98		4 24	2			90 200	90	5	1	3	16 10		Ca Da	15 21		
99 100		10 10	3 1			50 40	25 2	2	1 1	3	13	2	Da Ea	21 18		
101 102		8 18	2			44 802	14 606	2 5	1	3	24 7	2 2	Ea Ea	18 18		
102 103 104		8 14	2			153 358	153 358	2 5	1 1	3	23	2 2	Ea Ec	18		
105 106	1977	14	2 2			32 28	330	2 2	3	4 2	9	4 4	Ab Ab			150 140
107		20 36	2			2		5 2	1	2	8	2	Ab Ab	2 1		140
108 109		30	1			50		2	3	4	3 19	4	Bb	11		
110 111		12	1 2			1 350	220	2	3	3	7 10	4 2	Bb Ca	11 15		
112 113		10	3			315 6	90	2 2	1 3	3 7	8 9	1 4	Ca Cb			
114 115		12 20	2 1			103 550	500	5 1	1 1	3	19 13	2	Da Da	20 23		
116 117		24 10	1 1			600 160	25	3 2	1 1	3	11 12	2	Db Ea	17		1,500
118 119		18 8	1 2			80 3	3	2 2	1 1	3	5 25	2	Ea Ea	18 18		400
120 121		8 12	2 2			3 191	1	2 2	1 1	3	13 19	2	Ea Ea	17 17		
122 123		8 20	2			269 2530	2500	5 2	1 1	3 2	19 9	2 2	Ea Ec	17		
124 125	1978	34 8	1 2			2000 235	300 205	5 2	1	2 4	16 16	2 2	Ab Ab	2 2		
126 127		22 6	1 2			19 12	6	5 5	1 1	3	7 18	2 4	Ab Ca	2 15		1,800
128 129		10 12	2			100 2	10	2 5	1 1	3	14 14	2	Ca Ca	15 15		
130 131		8	3			120 80	60 40	4	1 1	2	7	2 2	Ca Ca	15 15		
132 133		12 18	3			2	1	1 5	1	3	12 6	4	Ca Ca	15		
134		16 11	4 2			400 3	250 0	2 5	1	3	14	2 2	Da	23 17		
135 136		12	2 2 1			58	40	4	1	8	10 10	2	Ea Ea	19		
137 138	4070	24 16	1			1 255	245	5 2	1	7 3	4 15	2	Ea Ea	19 18		5,865
139 140	1979	22 24	1			100 100	40 1	4 5	1	3	8 5	2	Aa Aa	6		16,000 2,700
141 142		9 12	2			50 300	200	5 1	1	3	17 23	2	Ca Ca	14 15		350
143 144		18 18	3			20 5		1 1	1 1	3	12 12	4 4	Ca Ca	15 15		500 100
145 146		18 12	1 2	5		50 90	1 50	5 5	1 1	3	16 23	2	Ea Ea	17 18		2,500
147 148		8 11	1 2			245 950	150 380	5 2	1 2	3 3	23 15	2 4	Ea Eb	18 26	Р	6,400



Spillage ID	Year		Service	Fatalities	Injuries			Leak first detected by	Facility	Facility	Age	Land use	Cau	ise		Impact
		(")				Gross	m ³⁾ Net loss	detected by		part	Years		Category	Reason	Water bodies	Contaminated land area (m ²)
149	1980	13	2			8	1	2	3	2	12	4	Ab	7	boulco	
150 151		40 10	1 3			4800 80	400	5 5	1 1	3	9 10	2	Ab Ca	2 14		10,000
152		10	3			10		1	1	3	10	2	Ca	14		
153		7	3			1		1	1	3	15	2	Ca	15		10
154		12	3			111	12	5	1	3	15	2	Da	21	Р	10,000
155		10	4			762	135	2	1	3	15	2	Ea	18		10,000
156 157		12 8	2			270 313		5 2	1 1	3			Ea Ea	19 17		
158			1			30		5	3	4		4	Eb	25		
159	1981	34	4			10	2	5	1	4	6		Ab			
160		40	1			10		5	2	2	5	4	Ab			80
161 162		10 20	2 1			600 19	150 1	2 5	1 1	3	17	2	Ab Ca	2 14		
163		8	3			5	'	4	3	2	12	2	Ca	14		
164		8	3			19		4	3	2	12	2	Ca	14		
165		12	3			5	2	5	1	3	15	4	Ca	14		50
166		10	2			92	58	2	1	3	25	2	Ca	15		
167 168		20 10	1 2			5 10	3	5 5	1 1	7 3	15	4	Ca Ca	14 14		
169		26	2			125	45	5	1	2	18	2	Da	20		
170		24	3			30	10	4	3	7	14	4	Db			
171		7	1			132	132	2	1	3	15	2	Ea	18		
172		8	2			322	317	2	1	3	24	2	Ea	17		
173 174		5 28	1 1			96 5	0	5 1	1 1	3	16	4	Ea Ec	19		
175	1982	8	2			12	12	5	2	3	20	2	Aa	6	Р	
176		24	1			9		5	1	3	18	2	Ab	2		1,000
177		8	1			2		1	1	3	20	2	Ca			
178 179		12 10	3			8 400	16	5 5	1 1	3	16 19	4 2	Ca Ca	15 15		30
180		5	1			20	10	5	3	3	10	4	Cb	13		
181		7	1			140	140	5	1	3	16	2	Cb			3,000
182		22	1			15	5	5	1	3	18	1	Cb			
183		6	1			31		5	1	3	20	2	Ea	18		
184 185	1983	8	2 5			7 10	1	2	1	3	30 22	2	Ec Aa	1		100
186		4	5			1		3	1	2	22	2	Aa	1		9
187		4	5			4		5	1	2	22	2	Ab	1		80
188		16	4 2			442	111	4	1	3	18	2	Bb	11		0.000
189 190		6 7	1			12 182	120	4 2	1 1	3 3	15 17	4 2	Ca Cb	15		3,600 20,000
191		7	1			148	110	5	1	3	17	2	Ea	17		18,000
192		10	2			213	171	5	1	3	29	2	Ea	17		
193		14	2			675	470	5	1	4	3	2	Eb	24		
194 195	1984	12 28	1			1 4363	0 3928	5 1	1	3	20 10	2	Ec Aa	6		15 6,500
196		24	1			141		5	1	1	18	2	Aa	6		4,500
197		28	1			3		3	2	4	11	2	Ab	2		120
198		8	2			16	3	5	2	2	17	2	Ab	2		720
199 200		34 16	1 1			5 10	2	2 2	3	4 6	13 18	4 2	Ba Ba	8 8		1,000 50
201		10	1			10	10	2	1	3	21	2	Bb	10		50
202		12	3			2		1	1	3	17	4	Ca			
203		6	1			20	16	5	1	3	24	4	Ca	15		250
204 205		16 9	2 2			5 236	1 236	5 5	3 1	3	11 11	4 2	Ca Cb	14		10 200
205		10	1			150	236	5 5	1	3	23	5	Ea	17		100
207		11	2			244	240	3	1	4	21		Eb	24		.50
208	1985	24	1			1	1	1	1	8	14	2	Aa	7		18
209		20	1 2			25 16	4	5 3	3	5	9	4	Ba			
210 211		10 10	2			16 7		3	3	4 2	17 17	4	Ba Ba			
212		6	2			4		3	3	4	17	4	Ва			
213		16	1			1100	756	2	1	3	9	2	Сс			13,000
214	1000	8	2			211	195	2	1	3	33	2	Ec	18		1,000
215 216	1986	16 20	2 1			160 53	6 6	3 2	3 1	2	17 12	2 2	Ab Ab	2		200 3,000
217		24	2			292	4	2	1	2	26	2	Ab	7		3,000
218		16	3			20	5	5	1	3	38	1	Ca	14		-,,
219		20	2			2	2	5	1	3	22	1	Ca	15		
220		8	3			10	10	4	1	3	25	2	Ca			20
221 222		9 34	1 1			10 7	10 7	5 1	1 1	3 2	45 14	2 4	Cb Cb			180 84
223		8	2			192	95	5	1	3	15	2	Ea	19		1,500
224		14	2			280	56	3	1	3	18	2	Ea	17		100
225		6	2			52	41	3	1	3	13	2	Ea	17		10
226	ш	8	2	L		11	6	3	1	2	19	2	Eb	25	<u> </u>	3



Spillage ID	Year		Service	Fatalities	Injuries		e volume	Leak first	Facility	Facility	Age	Land use	Cau	ıse		Impact
		(")				Gross	m ³⁾ Net loss	detected by		part	Years		Category	Reason		Contaminated land
007	1987	20				4000	400	4	4	_	20	4	Λ-		bodies	area (m²)
227 228	1987	20 26	2 4			1000	120 1	4 5	1 1	2	20 25	4 2	Aa Aa	5 7		1,000
229		9	1			25	2	5	1	1	46	2	Ab	2		200
230 231		16 9	3			550 8	150 1	2 5	1 1	3	39 46	2 1	Ca Cb	15		200 280
232		12	2			12	10	5	1	3	21	2	Da	20	Р	2,000
233		22	2			3	1	5	1	7	20	4	Ea	19		10
234 235	1988	16 34	1			300 10	115 1	5 5	1	8 2	18 26	4	Ec Ab		Р	200
236	1300	12	2			90	42	5	1	1	30	1	Ab	2	Р	1,500
237		8	2			97	21	2	3	2	28	2	Ab	4		500
238 239		34 11	1 2			81 80	1 80	5 2	1	3	17 35	4 1	Ca Ca	15 15		5,000
240		28	1			5	1	5	2	2	31	1	Ca	15		400
241		10	2			305	5	2	1	3	23	2	Da	20		5,000
242 243		20 3	2			40 2	10 1	5 5	1 1	3	24 28	4 2	Ea Ea	17 17		30 100
244		10	1			14	1	5	1	3	23	2	Ea	18		100
245		8	2			3	1	5	1	3	35	1	Ea	17		20
246 247		16 16	2		1	3 650	1 650	5 3	1	3	16 23	2 1	Ea Ea	19 17		150 550
248		4	2			2	1	5	1	3	26	2	Ea	19		9
249		6	2			63	56	5	1	3	33	2	Ea	17		1,200
250 251	1989	6 26	1			18 3	2	5 5	1	2	33 26	2	Ea Aa	18 5		1,800 100
252	1000	12	3			1		5	1	2		4	Aa	5		6
253		1	2			25	7	5	2	7	1	2	Aa	7	_	10,000
254 255		26 10	1 2		1	155 66	5 16	5 2	1 1	3 2	26 27	2	Ab Bb	5 11	Р	2,000
256		9	1			25	5	4	1	3	48	2	Ca	14		50
257		12	3 2			240	150	2	1	3	17	4	Ca	15		0.000
258 259		10 16	2	3		400 253	90 253	3 5	1 1	3	24 22	2	Cb Ea	19		2,000 500
260		16	2			660	472	3	1	3	20	2	Ea	18	Р	
261		10 12	2 2			82 298	4 298	3 2	2	3	24 32	2	Ea	17		200
262 263		6	2			52	296	5	1	3	33	2	Ea Ea	18 18		6,000 2,000
264		8	2			3		5	1	3	32	2	Ea	19		66
265 266		8 40	2			186 40	126 5	5 5	1 1	3	29 17	2 2	Ea Ec	18		4,000
267		11	1			2	3	5	1	3	26	2	Ec	18		4,000
268	1990	13	2			105	105	5	1	4	-00	2	Bb	12		30
269 270		10 8	2 2			252 9	221	5 2	3 2	6 4	33 48	2	Bb Bb	11 12		1,500 10
271		11	3			325	11	2	1	3	22	4	Ca	15		
272		11	2 2			225	194	5	1	3	11	2	Ea	17		3
273 274		6 10	2			3 189	1 34	5 5	1 1	3	34 24	2	Ea Ea	18 18		324
275	1991	20	2			275	118	3	1	3	24	2	Aa	1		14,000
276 277		20	2			50 20	38 13	5 5	1 1	7 3	10 24	2	Aa Aa	1 7		1,200 4,500
278		12	2			25	7	2	3	7	20	4	Aa	6		150
279		12	2			5	2	5	1	7	21	2	Aa	7		320
280 281		12	2 2			29 4	29 1	5 3	1 3	3 7	38 31	2 4	Ab Ab	2 4		600 250
282			2			172	68	3	3	4	11	4	Ab	2		100,000
283		40	2			2	4	5	2	2	200	2	Ab	15		1 500
284 285		10 7	2			80 20	4	5 5	1 1	3 2	26 30	2	Ca Cb	15		1,500 300
286		8	2			100	60	4	1	3	17	2	Cb			10,000
287		8	2 2			15	10	4	1	3	17	4 2	Cb	10		25 6
288 289		8 6	2			4 21	13	5 5	1 1	3	49 34	2	Ea Ea	19 18		500
290		6	2			1		5	1	3	37	2	Ea	19		2
291 292		13	2 2			84 485	75 485	3 2	3	4 3	1 24	2	Eb Eb	25 25		7,000
292		8	2			10	400	5	1	3	24	2	Ec			30
294	1992	8	2			1000	400	2	1	3	34	4	Aa	2		F 400
295 296			2 2			128 113	98 8	2 2	1 3	2 4	12	2 4	Ab Ab	2		5,400
297		8	2			30	15	2	2	2	33	4	Ab	5		
298		8	2			5	5	6	1	3	13	5	Ab	2		10
299 300			2 2			275 5	248 1	2 2	3 2	4 8	22	4 4	Bb Bb	11 10		1,100 1,350
301		10	2			2		2	1	4	30		Bb	'`		
302		8	3			200	4	5	1	3	25	2	Ca			300
303 304		24 6	2 2			13 3	1 3	5 4	1 1	2	27 49	4 2	Ca Ca	15		250 2
305		12	2			75	75	5	1	3	28	2	Da	23		
306 307		8	2 2			50 25	50 25	4	1 1	3	25 25	2 2	Ec Ec			20 60
501		U				20	20	_ +		٦	20		L.C			00



Spillage ID	Year	Pipe dia	Service	Fatalities	Injuries		e volume m ³⁾	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ıse		Impact
		()				Gross	Net loss	detected by		puit	Years		Category	Reason	Water bodies	Contaminated land area (m ²)
308	1993	34	1			248	18	4	1	3	31	2	Aa	2		45,000
309			2			3		5	3	2	2	4	Ab			80
310		12	2			2	1	1	1	4	23	4	Ab			400
311		18	2			14	13	6	1	3	27	4	Ca			400
312		13	2			580	500	2	1	8	26	2	Cb			800
313		20	1			2000	500	2	1	3	19	2	Cb		L	25,000
314		26	2			10	7	5	1	3	31	5	Da	20	Р	50
315 316		9 24	2			8 49	6 39	5 5	1	3	30 33	2	Ea Ea	18		50 40,000
317		8	2			3	1	5	1	3	37	2	Ea	19		100
318		12	2			101	19	5	1	3	31	2	Ea	19		100
319		20	2			3050	1450	2	1	3	29	4	Ec			
320		7	2			3	3	5	1	3	13	1	Ec			6
321	1994	16	1			200	160	3	1	3	31	2	Ab	2		6,000
322		16	1			1350	1295	2	1	3	31	2	Ab	2		25,000
323		6	2			250	14	2	3	2	16	4	Ab			50
324		6	2			1	1	1	1	3	16	4	Ab	2		25
325		11	2			5	5	5	2	2	9	2	Ab	_		100
326 327		12	1 3			2 90	2 60	5 5	3 1	8	24	4 2	Ba Ca	9 14		100
328		32	1			10	5	2	2	3	21	4	Cb	·*		500
329		10	2			285	285	5	1	3	26	2	Ea	17	1	330
330		9	2			195	170	3	1	3	37	2	Ea	18	Р	8,000
331		8	2			46		5	1	3	36	2	Ea	17	L	1,150
332	1995		2			280	80	2	2	6	22	4	Aa	7		10,000
333		10	2			30	30	5	1	2	35	2	Aa	5		750
334			2			53	41	5	1	7	5	2	Ab	2		=
335		6	2			115	00	1	1	3	36	2	Ab	2		500
336 337		16 10	1 2			132 1000	82 270	3 1	1 1	3	30 31	2 4	Bb Ca	11 15		6,500 55,000
338		9	2			48	18	3	1	3	28	2	Ea	17		1,500
339		9	2			20	20	3	1	3	39	4	Ea	17		100
340		13	2			139	113	5	1	3	5	2	Ea	17		300
341		6	2			12		3	1	3	37	2	Ea	17		30
342	1996	9	2			165	99	2	3	2	5	4	Ab			40
343		14	2			292	209	5	1	3	40	1	Bb	10		300
344		12	3			1		5	1	3	30	4	Ca			16
345		9	2	1		437	343	2	1	3	40	4	Ea	19		20
346 347		7 10	2			19 500	19 62	5 5	1 1	3	40 64	2 4	Ea Ec	17		350 23,000
348	1997	12	2			19	3	1	1	3	27	2	Ca	14		2,800
349		10	1			2	0	1	1	2	7	4	Cb			20
350		12	2			422	341	2	1	3	30	2	Сс			
351		12	2			435	267	2	1	3	30	1	Cc		Р	
352		8	2			13	2	2	1	4	33	2	Ea	19		150
353	1000	12	2			40	1	5	1	3	24	4	Ec	17	\vdash	400
354	1998	_	1			30	4	2	3	5	30	4	Ab	1		400
355 356		6 13	3 2			0 486	0 247	5 2	1 1	3	34 42	2 2	Bb Bb	11 11		100
356		16	2			250	247	5	1	3	30	4	Ca	14		100
358		10	2			340	313	3	1	3	6	1	Ea	17		500
359		10	2			15	14	1	1	3	4	2	Ea	19		600
360		9	2			176	67	3	1	3	42	2	Ea	18		160
361			2			30	2	3	1	7		2	Ea	19		650
362	4000	8	2			0		5	1	3	25	2	Ea	19		4
363	1999	4	1			7		2	3	6	20	4	Bb	11		200
364 365		1 11	3 2			30 167	64	2 2	1 1	3	32 32	4 2	Ca Ca	14 14		300 60
366		6	2			107	1	3	1	3	32 25	2	Ca Ca	14	1	5
367		4	1			1	1	5	3	8	35	4	Ca	14		
368		8	2			80	20	5	1	3	48	2	Ea	17		500
369		13	2			84	13	3	1	3	10	4	Ea	17		
370		6	2			29	14	5	1	3	40	2	Ea	18	1	
371		8	2	1		80	30	5	1	3	35	2	Eb	26		1,000
372		11	2			36	28	3	1	7	5	2	Eb	26		100
373	2000	12	2			175	_	2	1	3	36	4	Ec	-	 	60
374 375	2000	12	2			175 10	3 7	5 5	2 1	4 3	24 30	4 4	Ab Cb	1		60 150
			2			8	8	5	1	3	31	2	Ea	17		150
		12														
376 377		12 11	2			159	64		1	3	8	2	Ea	17		5,000
376								3 5								5,000



Spillage ID	Year		Service	Fatalities	Injuries		e volume m ³⁾	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ise		Impact
		(")				Gross	Net loss	detected by		part	Years		Category	Reason	Water bodies	Contaminated land area (m²)
380	2001	20	1			800	8	5	2	8	35	2	Aa	5	bodics	10,000
381		10	2			1	1	5	1	2	39	2	Aa	5		10
382		10	2			5	5	5	1	3	38	2	Ab	2		500
383		6	2			37	7	4	1	1	27	2	Ab	2		900
384		12	2			10	2	5	1	1	15	4	Ab	2		120
385		34	1			6	1	3	1	3	29	4	Ca	14		500
386		12	2			4	4	5	1	3	26	2	Ca	14		1,000
387		13	1			103	50	2	3	8	23	4	Cb			225
388		11	2			55	51	5	1	3	9	2	Ea	17		
389		10	2			10	1	5	1	3	11	2	Ea	17		
390		6	2			5	5	5	1	3	47	1	Ea	18		400
391		12	1			10	7	5	1	3	30	2	Eb	26		250
392		12	1			17	12	5	1	3	30	2	Eb	26		400
393		16	2			2	2	5	1	3	18	2	Eb	26		350
394		8	2			85	24	2	1	3	47	2	Eb	26	Р	404
395	2002	8	2			10	10	5	1	3	47	2	Ab			325
396		20	1			100		2	1	3	36	4	Ca	15		500
397		10	2			80	20	5	1	3	38	4	Ca	14		10,000
398		10	3			1		5	1	3	28	2	Ca	15		14,000
399		6	2			17		2	2	3	33	4	Ca			400
400		8	2			70		2	1	2	?	4	Ca			
401		13	2			225	58	3	1	3	46	2	Cc	1		400
402		24	2			250	20	5	1	7	39	4	Da	22		5,000
403		30	1			2		5	2	2	40	4	Ea	19		40
404		8	2			170	120	4	1	3	57	2	Ea	18		
405		16	1			750	45	1	1	3	39	2	Ea	17		20,000
406		20	1			280	30	5	1	3	40	2	Ea	17		12,000
407		12	1			40	15	5	1	3	33	2	Eb	26		6,000
408		8	2			190		3	1	3		4	Ec	19		
409	2003	14	2			30	30	3	1	8			Aa			
410		20	4			2		2	1	3	52	4	Ca		S	2
411		12	2			2		5	1	3	32	4	Ea		S	5
412		11	2			83	74	3	1	3	46	3	Ea	18		1,800
413		11	2			45	31	5	1	3	46	4	Ea	17		600
414		6	2			2		3	1	8			Ea			
415		11	2			74	49	3	1	8	46	3	Eb	26		500
416		16	1			5	5	1	1	3	41	5	Eb	26		120
417		16	2			28	10	5	1	3	29	2	Eb	26		400
418		16	2			52	3	4	1	3	29	2	Eb	26		400
419		12	2			11	7	4	1	3	45	4	Ec			800
420		20	2			2500	1100	5	1	3	31	6	Ec	19	Р	80,000
421	2004	16	2			2	0	1	1	3	32	3	Aa			4,000
422		10	2			26	18	2	2	7	40	2	Aa			6,000
423		22	1			20	6	2	3	8	5	4	Ab			200
424		8	2			90	50	5	1	1	5	3	Ea	18		1,500
425		10	2					3	1	8	29	1	Ea			2,000
426	2005	12	2			19	19	2	3	4		3	Aa	7		
427		12	2					5	1	2		4	Aa	5	G	
428		20	1			350	10	3	1	8	45	2	Ab	1	G	15,000
429		6	2			20		2	1	1	28	3	Ab	4	S	58
430		6	2			38		5	1	1	28	3	Ab	4	S	42
431		9	1			30	4	3	1	8	14	2	Bb	12	G	1,000
432		10	1			15		5	2	4	22	3	Bb	12		1,000
433		10	2			3	1	5	1	3	25	4	Ca	14	S	50
434		24	1			64	1	2	1	8	40	4	Cb	1	G	150
435		8	2			15	8	5	1	3	41	2	Ea	17	G	1,000
436		24	2			0		5	1	3	46		Ec	19	SG	3,000
437	2006	12	2			75		5	1	4	58	4	Ab	١.		50
438		8	2			6	6	2	1	4	19	4	Ab	2		60
439		9	2			5		1	2	2	1	3	Aa	7		
440		14	2			5		2	2	4		4	Ab	2		
441		11	2			245		2	1	3	13	3	Ea	18		
442		11	2		1	37		5	2	3		3	Aa	5		
443		11	2			223		5	1	3		5	Ea	17		
444		13	2			4		1	2	7		4	Ab	1		
445		20	2			2		3	1	3		4	Cb	1	SG	
446		12	1			10	3	5	1	1	8	4	Cb	1		50
447		6	2			23		3	1	3	41	5	Eb	26	G	100
448	<u></u>	6	2			16		3	1	3	41	5	Eb	26	G	80
449	2007	8	2			150	70	3	1	3		4	Ec	4		400
450		8	2			30	1	5	1	3		2	Ea	17		2,000
451		11	2			12	10	2	1	4	28	3	Eb	26		1,600
452		13	2			301	38	5	1	3	17	3	Ea	19		452
453		9	2			117	54	2	1	3	50	3	Ea	19		120
454		9	2			2	2	5	1	3	16	3	Eb	26		100
455		11	2			182	133	5	1	3	50	3	Ea	19	s	500
456	1	13	2			185	159	2	1	3	50	3	Ca	14		1,200
450					i l			5	3	3	40	3	Cb			



Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries	Spillag	e volume m ³⁾	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ise		Impact
15		()				Gross	Net loss	detected by		purt	Years		Category	Reason	Water bodies	Contaminated land area (m ²)
458	2008	16	2			4	4	6	1	3	40	4	Aa	5	boules	25
459		40	1			6	0	5	2	7	36	7	Ab	2		0
460		11	2			30	0	3	3	5	29	4	Ab	2		40
461		11	2			52	37	3	1	4	29	3	Ab	4		50
462 463		11 11	2 2			12 129	0 108	1 3	2	4	20 29	4	Aa Ab	7 2		0 90,000
464		9	2			44	17	3	1	3	16	3	Ea	17		3,600
465		6	2			40	0	2	1	3	52	4	Ea	0		5,000
466		4	2			28	0	5	1	3	0	3	Ea	18		250
467		16	1			294	0	3	1	3	46	4	Ea	17		11,000
468 469		16 18	1 1			328 1	0 1	3 5	1 1	3	46 36	4 2	Ab Ca	4 14	s	3,600 0
470	2009	20	1			30	0	2	2	4	25	4	Ab	14	3	U
471	2000	34	1			10	10	5	1	3	45	4	Ec		s	
472		40	1			5401	811	2	1	3	37	6	Ab	4	G	50,000
473		24	1			10	0	3	3	6	48	4	Ab	3	G	50
474 475	2010	10 2	1			25 125	12 0	<u>3</u> 5	3	2	0	3	Aa Ab	7	<u> </u>	200
475 476	2010	13	2			125	1	5 5	1	3	34	3	Ca	14	s	200
477		9	2			10	0	1	3	2	18	4	Ab	3		0
478		24	1			200	0	3	1	3	38	3	Ea	18	SG	21,000
479	2011	20	1			1	0	2	3	4	44	4	Bb	13		0
480 481		8 16	2 2			0.3 30	0.3 30	1 4	1 1	3	47 37	3	Ab Eb	2 26	S	1,000 600
482		16	2			166	166	4	1	3	37	4	Eb	26		250
483		13	2			35	1	1	1	7	35	6	Bb	13		150
484		28	2			99	99	5	1	3	6	1	Ea	19	G	1,500
485 486	2012	8 10	2			12 7	12 7	3	1	3	27 45	7	Eb Eb	26 26	0	5 300
487	2012	6	2			15	15	5 5	1	3	51	3	Ec	0	S G	10
488		9	2			1	1	5	1	3	55	3	Ea	18	Ĭ .	200
489		24	1			5	0	5	1	3	43	4	Ea	17		20
490		10	2			240	175	3	1	3	59	3	Ec	0	_	15,000
491 492		20 10	1 1			37 3	12 0	5 0	1 1	3	12 26	3	Eb Cb	25 0	G	10,000 150
493		10	2			1	0	1	1	3	52	5	Ca	14		0
494		10	2			1	0	1	1	3	52	5	Ca	0		0
495		16	2			1	0	2	1	2	57	0	Ab	1		0
496		10	2			40	0	3	1	3	50	2	Ea	19		
497 498		10 20	2			20 1	0	3 2	1	3 4	50 0	3 4	Ea Bb	18 13		0
499	2013	28	1			2	0	2	1	3	47	4	Aa	7		100
500		28	1			19	0	1	1	7	34	6	Bb	12		0
501		8	2			88	88	3	1	3	0	3	Ea	17		50
502		8	2 2			12	12 9	3	1	3	0	0	Ea	17 26		40
503 504		10 12	2			10 6	6	1 3	1	3	39 37	3	Eb Eb	26 26		40 30
505		12	1			5	5	1	1	3	33	4	Cb	0		50
506		40	1			2	0	1	2	7	46	0	Aa	0		1,000
507		12	2			7	4	5	1	3	13	3	Eb	26		150
508 509		10 8	2 2			50 10	38 2	2 5	1	3	25 56	3	Eb Eb	26 26		200
510		16	2			0	0	5	1	3	39	3	Eb	26		
511		16	2			0	0	3	1	3	39	3	Eb	26		
512		16	2			0	0	3	1	3	39	3	Eb	26		
513		16	2			0	0	3	1	3	39	3	Eb	26		
514 515		12 12	2 2			0	0	3 5	1	3	40 40	3 0	Eb Eb	26 26		
516		12	2			0	0	5	1	3	40	3	Eb	26		
517		22	2			0	0	5	1	3	42	3	Eb	26		
518		22	2			0	0	5	1	3	42	3	Eb	26		
519		22	2			0	0	3	1	3	42	3	Eb	26		
520 521		8 8	2 2			0	0	5 5	1	3	43 43	3	Eb Eb	26 26		
522		12	2			2	2	2	1	4	0	5	Ab	4		3
523		10	2			30	30	2	1	3	0	3	Eb	26		3,000
524		10	2			0	0	5	1	3	0	3	Ec	18	L	50



525	2014	24	1			3	3	1	3	3	57	4	Ea	19		200
526		6	2			10	0	3	1	3	50	3	Ea	18		100
527		14	2					5	1	3	47	3	Eb	26	S	1,400
528		24	1			5	5	6	1	3	43	3	Eb	26		1,500
529		20	2			1	0		1	3	48	5	Eb	26		
530		8	2					5	1	3	24	5	Eb	26		414
531		12	2					1	1	3	58	3	Eb	26		1.500
532		11	2			5	1	1	3	8	58	4	Ab	2		0
533		10	2			Ü	-	5	1	3	27	3	Eb	26		184
534		16	2			15	9	5	1	3	41	2	Eb	26		250
						2				3	50	5				
535		10	2				0	4	1				Eb	26		100
536		10	2			2	0	3	1	3	50	3	Eb	26		
537		20	1			500	0	3	1	3	50	3	Ec			64,000
538		14	2			150	150	5	1	3	29	3	Eb	26		
539 to 555			2						1	3		1	Eb	26		
556 to 582			2						2	4			Eb	26		
583	2015	12	2			59	38	5	1	8	47	7	Eb	26		500
584		10	2			3	2	3	1	3	41	3	Eb	26		50
585		20	1				0	6	2	8	48	7	Aa			
586		12	2			2	0	5	1	3	42	2	Eb	26		50
587 to 664			2			_	-	_	1	3		_	Eb	26		
665		8	2			39	34	3	1	3	24	5	Fb	26		275
666		14	2			25	25	5	1	3	5	3	Eb	26		270
667		10	2			9	9	3	1	3	33	3	Eb	26		10
						22	20									
668	1	10	2		1			5	1	3	33	3	Eb	26	l	100
669	1	10	2	l	l	15	14	5	1	3	34	3	Eb	26	l	
670	1	10	2		1	3	3	3	1	3	34	3	Eb	26	l	_
671	1	6	1		1	0	0	2	2	3	26	4	Cb	l	l	20
672	1	8	2		1	15	15	5	1	3	38	3	Ca	14	l	200
673	1	8	2		1	13	3	2	1	3	39	4	Ca	15	l	200
674	1	12	2		1	30	0	3	2	2	49		Ab	2	I	
675	<u>L_</u>	1	2		<u>L</u>	2	0	5	2	2	61	L	Ab	2	L	5
676	2016	24	2			11	1	5	1	1	58	3	Aa	5	SG	200
677		16	2		1	128	13	3	1	3		-	Ea	l -	l .	
678		10	2				0	_	1	3		3	Eb	26		
682		12	2			7	0	2	1	3		2	Eb	26		75
683		12	2			,	U	5	1	3	26	3	Eb	26		100
		12	2					5		3	7	3		26		100
684		14	2			3	0	3	1	3		3	Eb	26		20
685		6	2			13	10	3	1	3	51	3	Eb	26		50
686		12	2			16	16	5	1	3		3	Eb	26	S	
687		12	2			9	9	3	1	3	50	3	Eb	26		
688		12	2			400	20	5	1	3	52	2	Ea	17		
689		18	3			1	1	5	1	3	44		Ca			
690		16	2			16	0	5	1	3	48	4	Ca	15		100
691		11	2			200	200	6	1	3	64	2	Ca	14		
692		16	2			97	70	5	1	3	20	5	Eb	26		850
693 to 741			2					_	1	3		_	Eb	26		
742	2017	10	2			8	5	5	1	3	26	3	Eb	26		300
	2017	10				•	3	5		3	26					300
743 to 752			2			_		_	1			3	Eb	26		
753		13	2			1	0	5	3	8		2	Bb	13		
754		16	2			32	0		2	6	49	4	Bb	13		2,000
755		8	2			3	0	6	1	3	65	3	Eb	26		
756 to 763	2018											1	Eb	26		
764		12	2			12	0	5	1		60	3	Eb	26		80
765		6	2			40	0	3	1	8	35	5	Ea	18		
766		12	2			9	1	2	1	3		5	Aa	7	SG	240
767	2019	12	2			30	30	3	3	2	18	3	Ab	1		
768		12	2			10	0	2	2	8	37	4	Ba	8		100
769	1	12	1		1	20	20	5	1	3	46	3	Ca	14	l	300
770	1	12	1		1	1	1	2	2	5	49	3	Aa	6	l	_55
771	1	20	1		1	900	20	3	1	8	55	3	Cc	14	l	
772	1	34	1		1	300	20	1	1	3	53	4	Cb	144	l	
773	2020	8	4		!	17	1	5	1	3	52	3	Cb	l		
774	2020				1										l	
	1	8	2		1	12	12	6	1	3	56	4	Eb	26	l	05
775	1	18	2		1	2	0	3	1	7	55		Eb	26	l	25
776	1	16	2		1	12	3	3	3	8		3	Ab	2	l	560
777	1	24	2		1	40	40	1	1	3	58	1	Eb	26	l	
778	1	8	2		1	2	2	1	1	2	66	6	Aa	5	l	
779	1	32	1		1	60	60	5	1	3	48	4	Eb	26	s	2,000
780	<u> </u>	42	1		<u> </u>	70	1	1	1	3	54	4	Ea	17		80
781	2021	24	2		1			4	1	3		1	Eb	26	I	
782	1	18	2		1	0	0	1	1	3		7	Da	23	l	0
783	1	10	2	l	l	69	56	5	1	3	77	6	Eb	26	l	
784	1	14	2		1	2	0	5	1	7	54	4	Ca	14	l	20
785	2022					294	294									
786	1	12	2		1	''		5	1		47	1	Eb	26	l	
787	1	8	2		1	26	26	3	1	3	77	3	Ca	14	l	
788	1	6	2		1	30	30	6	2	3		1	Aa	5	l	100
	1	1	2		1	2	1	1	2	7	55	5		7	l	100
	0000				 								Aa	- '-	_	050
789	2023	28	1		1	55	0	3	2	2	18	4	Cb		I	250
789 790		11	2		1	95	55	2	1	3	48	3	Eb	26	l	
789 790 791			2		1	24	14	5	1	3	48	3	Eb	26	l	
789 790 791 792		11				16	11	5	1	3	48	5	Eb	26	1	ı
789 790 791 792 793		11	2													
789 790 791 792 793 794		11 12	1			0	0	5	1	3	52	3	Ca	14		400
789 790 791 792 793		11						5 5	1 1	3	52 53	3	Ca Eb	14 26		400
789 790 791 792 793 794		11 12	1					5								400
789 790 791 792 793 794 795		11 12 26	1 2						1	3	53	3	Eb	26		400



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