

### Report

Report no. 7/24

# Performance of European cross-country oil pipelines

Statistical summary of reported spillages in 2022 and since 1971





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### **ABSTRACT**

Concawe has collected 52 years of spillage data on European cross-country oil pipelines. At over 35,000 km the current inventory covered by the Concawe survey includes the majority of such pipelines in Europe, transporting some 640 million m<sup>3</sup> per year of crude oil and oil products. This report covers the performance of these pipelines in 2022 and a full historical perspective since 1971. The performance over the whole 52 years is analysed in various ways, including gross and net spillage volumes, and spillage causes grouped into five main categories: mechanical failure, operational, corrosion, natural hazard and third party. The rate of use of in-line inspection tools is also reported.

A total of five spillages were reported for 2022, one of which was theft-related. The other four incidents correspond to 0.12 spillages per 1000 km of line, similar to the 5-year average and well below the long-term running average of 0.42 spillages per 1000 km per year, which has been steadily decreasing over the years from a value of 1.1 in the mid-70s. Two incidents were due to mechanical failure and one to external corrosion. The circumstances of the fourth incident could not be disclosed at this stage for legal reasons. There were no fires, fatalities or injuries connected with these spills.

### **KEYWORDS**

Concawe, inspection tool, oil spill, performance, pipeline, safety, soil pollution, spillage, statistics, trends, water pollution

### **INTERNET**

This report is available as an Adobe pdf file on the Concawe website (www.concawe.org).

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### SUMMARY

### Data Collection and inventory statistics

Concawe has collected 52 years of spillage data on European cross-country oil pipelines with particular regard to spillage volume, clean-up and recovery, environmental consequences and causes of the incidents. The results have been published in annual reports since 1971. This report covers the performance of these pipelines in 2022 and provides a full historical perspective since 1971. The performance over the whole 52-year period is analysed in various ways, including gross and net spillage volumes, and spillage causes grouped into five main categories: mechanical failure, operational, corrosion, natural hazard and third party (with theft-related and other intentional events reported separately). The rate of use of in-line inspection tools is also reported.

A total of 68 companies and agencies operating a total of 35,307 km of oil pipelines in Europe are currently listed for the Concawe annual survey (including 1,702 km currently out of service). For 2022, 62 operators provided a full set of data representing a combined active length of 33,218 km. The estimated total reported volume transported in 2022 was 643 Mm<sup>3</sup> of crude oil and refined products.

In addition, Concawe could confirm from reliable industry sources that 2 other operators (operating 108 km) did not suffer any spillages in 2022. Although not accounted for in the throughput and in-line inspections data, the additional inventory has been taken into account for the calculation of frequencies in the spills statistics. The 4 operators from which no data was obtained operate 278 km of pipelines (0.8% of the total inventory) which were not taken into account in the spill statistics.

### 2022 spillage incidents

Five spillages were reported in 2022, one of which theft-related. Excluding theft, this corresponds to a frequency of 0.12 spillages per 1000 km of line, slightly higher than the 5-year average but well below the long-term running average of 0.42 spillages per 1000 km of line, which has been steadily decreasing over the years from a value of 1.1 spillages per year per 1000 km of line in the mid '70s.

Two spillages were in the Mechanical (construction) category and one in the external corrosion category. The circumstances of the fourth spillage could not disclosed at this point for legal reasons.

There were no reported fires, fatalities or injuries connected with the spills.

The total volume spilled in the theft event is unknown. Generally, in theft-related cases, the spilled volume is difficult to estimate so we do not include these in the long-term statistics. The four non-theft-related events accounted for an estimated gross spillage volume of 352 m<sup>3</sup> or 10.6 m<sup>3</sup> per 1000 km of pipeline, only 0.3% of which was recovered (the 52-years average stands at 58 m<sup>3</sup> per 1000 km of pipeline).

V



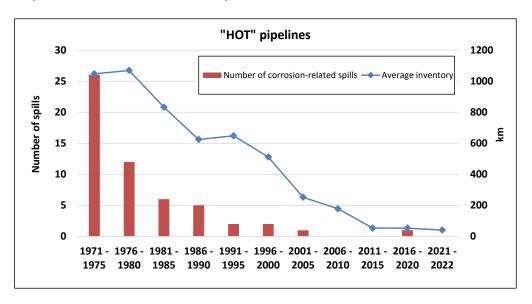
### In-line inspections

In 2022 a total of 117 sections covering a total of 13,653 km were inspected by one or more type of in-line inspection tool. Most inspection programmes involved the running of more than one type of inspection tool in the same section, so that the total actual length inspected was less at 9,314 km (28% of the inventory, slightly higher the 10-year average of 22%). This is higher than in 2021 and back to the level observed before the pandemic, suggesting that such operational activities may have been limited by the effect of the pandemic but have now resumed normality.

### Overview of the main issues affecting pipeline integrity

### Corrosion in hot pipelines: an historical problem now resolved

External corrosion of insulated pipelines transporting hot products has been a major issue in the past, particularly in the 70s and 80s with several failures reported in any one year. The problem was inherent to the design of these lines. Over time most such lines have been taken out of service (only 73 km remain today from a peak of over 1100 km in the late 70s) and the issue disappeared with them, with only 1 case recorded in the last 20 years.



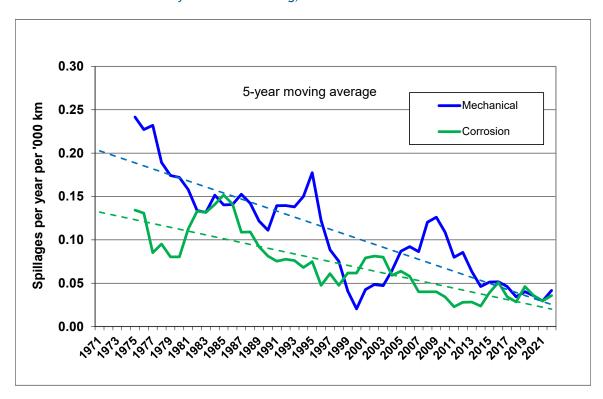
Mechanical integrity and ageing: a relatively recent issue that requires continued attention

Most European pipeline systems were built in the '60s and '70s. Whereas, in 1971, 70% of the pipelines in the inventory were 10 years old or less, by 2022 only 0.4% were 10 years old or less and over 73% were over 40 years old. Over the last two decades, operators and regulators became concerned that ageing lines may be increasingly prone to mechanical (e.g. metal fatigue) or corrosion-related failures.

An increase in the frequency of mechanical failures observed during the first ten years of this century caused some concern. However, a detailed analysis showed that there was no correlation between the frequency of reported fatigue-related failures and actual pipeline age. Over the last fifteen years the downward trend resumed to stabilize somewhat over the past decade. There is therefore no evidence that the ageing of the pipeline inventory implies a greater risk of loss of integrity.



The historical data show a long-term downward trend in the frequency of corrosion-related spillages since the early 1980's, albeit with notable shorter-term peaks and troughs. The number of cases reported in the last decade suggests that the long-term trend may now be flat-lining, in line with the mechanical failure rate.



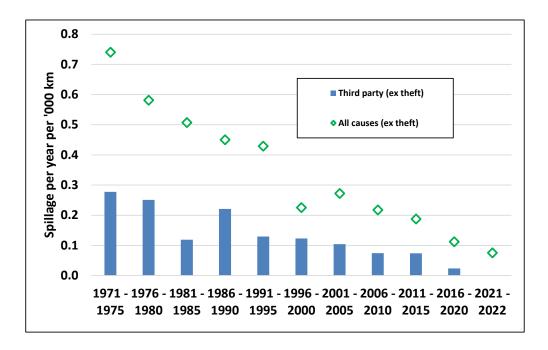
The sophisticated integrity management and maintenance systems developed over the years, including the use of new techniques such as internal inspection with intelligent tools, have doubtlessly played a role in maintaining safe and reliable operation of pipelines and will continue to be an essential tool in the future. Concawe pipeline statistics, in particular those covering the mechanical and corrosion incidents, will continue to be used to monitor performance.

### Accidental third-party interference: an on-going problem not fully resolved

Pipelines run, predominantly below ground, over long distances through diverse areas and are as such vulnerable to accidental damage caused by parties involved in digging, excavating and other earth moving activities.

This has been an issue ever since buried pipelines were first laid. A variety of measures have been put in place and actions taken over the years, including marking, enhanced surveillance, regular contacts with landowners, utility organisations and civil contractors and, in some countries, the development of so-called "one-call systems". The latter are specifically designed to encourage (or, in some countries, obligate) potential "excavators" to declare their intentions in advance. These measures, though generally successful, require continual review and adaptation as accidental third-party interference remains a significant cause of spillage for European oil pipelines. However, the frequency of related third party incidents has decreased following the general trend and has been particularly low in the last 5 years.





### Product theft: an enduring threat being vigorously and successfully addressed

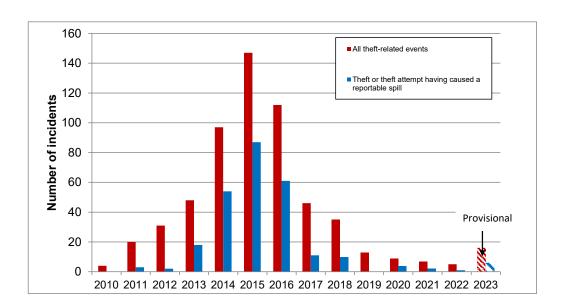
By the nature of their location and the fact that they transport valuable commodities, oil pipelines have always been a potential target for criminals, vandals or even terrorists. Up to the beginning of the last decade, only a few incidents involving any of the above had been recorded in Europe (less than one incident per year on average), mostly related to theft attempts and geographically concentrated in South-Eastern Europe.

From 2011, there was a sharp increase in the number of theft attempts culminating at 147 in 2015, 87 of which causing a spill. These occurred in several different countries across the continent, often with evidence of sophisticated criminal operations.

Beyond the potential loss of product and/or disturbance to operations, such interference with pipelines, which involve drilling through the pipeline to install a small-bore connection, can cause serious environmental damage and potentially injuries or even fatalities.

Faced with this serious new threat, operators reacted promptly, enhancing surveillance, improving leak detection system capabilities, increasing awareness of the problem with own staff, contractors and law enforcement authorities and enhancing their capability for fast response and quick repairs. By forming an ad-hoc working group involving experts from the members of Concawe, relevant information was shared within Concawe and good practices established and disseminated. These efforts have paid off and the trend was reversed with 112 events recorded in 2016, 46 in 2017, 35 in 2018,13 in 2019 (with no reportable spill), 9 in 2020, 7 in 2021 and 5 in 2022. The provisional total for 2023 is unfortunately higher at 17 (with 7 reportable spills). The phenomenon has clearly not been fully eradicated, requiring continued focus and vigilance.







### 1. INTRODUCTION

The Concawe Oil Pipelines Management Group (OPMG) has collected data on the safety and environmental performance of oil pipelines in Europe since 1971. Information on annual throughput and traffic, spillage incidents and in-line inspection activities are gathered yearly by Concawe via on-line questionnaires.

The results are analysed and published annually. Summary reports were compiled after 20 and 30 years. From the 2005 reporting year, the format and content of the report was changed to include not only the yearly performance, but also a full historical analysis since 1971, effectively creating an evergreen document updated every year. This report uses this same format and therefore supersedes the 2021 data report 6/23. All previous reports have also been superseded and are now obsolete.

In this single annual integrated report, it was, however, not considered practical to include the full narrative description of the circumstances and consequences of each past spillage. We have therefore created a series of separate appendices to this report where this information can be accessed via the following links:

### <u>1971-1983</u>/ <u>1984-1993</u> / <u>1994-2004</u> / <u>2005</u>+

Aggregation and statistical analysis of the performance data provide objective evidence of the trends, focusing attention on existing or potential problem areas, which helps operators set priorities for future efforts. In addition to this activity Concawe also holds a seminar, known as "COPEX" (Concawe Oil Pipeline Operators Experience Exchange), every four years to disseminate information throughout the oil pipeline industry on developments in techniques available to pipeline operators to help improve the safety, reliability and integrity of their operations. These seminars have included reviews of spillage and clean-up performance to cross-communicate experiences so that all can learn from each other's incidents. The last COPEX was held in March 2022.

**Section 2** provides details of the pipeline inventory covered by the survey (length, diameter, type of product transported) and how this has developed over the years. Throughput and traffic data is also included.

**Section 3** focuses on safety performance i.e. the number of fatalities and injuries associated with pipeline spillage incidents.

**Section 4** gives a detailed analysis of the spillage incidents in 2022 and of all incidents over the last 5 reporting years.

Section 5 analyses spillage incidents for the whole reporting period since 1971.

**Section 6** provides a more detailed analysis of the causes of spillage.

Section 7 gives an account of in-line inspections.

In 2015, to address the increasing number of theft-related spill incidents, the Concawe survey was updated to include an additional section on product theft. This section captures data on all theft events, including those that did not result in a reportable spill. The findings from this new section of the survey are discussed in **Section 8**.



### 2. PIPELINE INVENTORY, THROUGHPUT AND TRAFFIC

### 2.1. CRITERIA FOR INCLUSION IN THE SURVEY

The definition of pipelines to be included in the Concawe inventory has remained unchanged since 1971. These are pipelines:

- Used for transporting crude oil or petroleum products,
- With a length of 2 km or more in the public domain,
- Running cross-country, including short estuary or river crossings but excluding under-sea pipeline systems. In particular, lines serving offshore crude oil production facilities and offshore tanker loading/discharge facilities are excluded.
- Pump stations, intermediate above-ground installations and intermediate storage facilities are included, but origin and destination terminal facilities and tank farms are excluded.

The minimum reportable spillage size has been set at 1 m<sup>3</sup> (unless exceptional safety or environmental consequences are reported for a <1 m<sup>3</sup> spill).

All the above criteria are critical parameters to consider when comparing different spillage data sources, as different criteria can significantly affect the results.

The geographical region covered was originally consistent with Concawe's original terms of reference i.e. OECD Western Europe, which then included 19 member countries, although Turkey was never covered. From 1971 to 1987, only pipelines owned by oil industry companies were included, but from 1988, non-commercially owned pipeline systems (essentially NATO) were brought into the inventory. Following the reunification of Germany, the pipelines in former East Germany (DDR) were added to the database from 1991. This was followed by Czech and Hungarian crude and product lines in 2001, Slovakian crude and product lines in 2003 and some of the Croatian crude lines in 2007. From 2013 additional Croatian crude lines were included.

Although Concawe cannot guarantee that every single pipeline meeting the above criteria is actually covered, it is believed that most such lines operated in the reporting countries are included. Notable exceptions are NATO lines in Denmark, Italy, Greece, Norway and Portugal as well as all crude and product pipelines in Poland.

It should be noted that all data recorded in this report and used for comparisons or statistical analysis relate to the inventory reported in each particular year, and not to the actual total inventory in operation at the time. Thus, year-on-year performance comparisons must be approached with caution and frequencies (i.e. figures normalised per 1000 km of line) are more meaningful than absolute figures.

### 2.2. REPORTING OPERATORS

A total of 35,307 km of oil pipelines in Europe, operated by 68 companies and agencies, are currently listed for the Concawe annual survey. This total includes affiliates and joint ventures of large oil companies. This number has remained broadly constant over the years, as the impact of new operators joining in was compensated by various mergers.



For the 2022 reporting year, 62 operators completed the survey. In addition, Concawe received information from reliable industry sources confirming that 2 additional operators suffered no spills in 2022. The additional inventory relative to these operators is not accounted for in the in-line inspections data but has been taken into account in the spill statistics. However, the total throughput reported includes an estimate for these two operators based on previous years reporting. Although there were no public reports of spillage incidents for the remaining 4 operators, they have not been included in the statistics. The proportion of responding operators, as well as the fraction of the inventory included in the statistics, have been reasonably stable over the years.

### 2.3. INVENTORY DEVELOPMENTS 1971-2022

### 2.3.1. Pipeline service, length and diameter

The 62 operators that reported in 2022 account for 137 pipeline systems split into 650 active sections running along a total of 33,218 km plus 26 sections covering 1,702 km which are currently (but not permanently) out of service. The 6 operators from which we received no or partial information represent 387 km, split into 20 systems and 20 sections.

For the purpose of the spill statistics, we considered the "active" inventory i.e. the 33,218 km mentioned above, to which we added that of the 2 operators that did not provide data but were confirmed to have suffered no spills in 2022 (108 km), bringing the total active inventory to 33,326 km.

Figure 1 shows the evolution of this "Concawe inventory" over the years since 1971. The two historical step increases occurred when systems previously not accounted for in the survey were added. In the late 80s the majority of the NATO pipelines were included and, at the beginning of the last decade, a number of former Eastern bloc systems joined the survey. The increase was mostly in the "products" category. The main addition in the crude oil category was the Friendship or "Druzba" system, which feeds Russian crude oil into Eastern European refineries.

A total of 278 sections (11,848 km) have been permanently shutdown since 1971 and have been taken out of the inventory when retired.

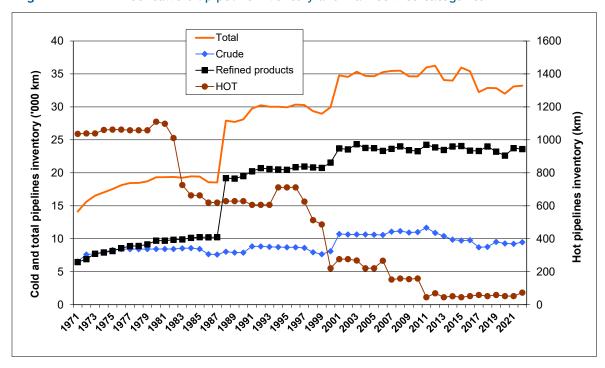
**Figure 1** represents the pipeline length reported to Concawe in each year and does not give an account of when these pipelines were put into service. Most of the major pipelines were built in the '60s and '70s and a large number of them had already been in service for some time when they were first included in the Concawe survey. This aspect is covered in the discussion of pipeline age distribution in the next section.

The sections are further classified according to their service, i.e. the type of product transported, for which we distinguish crude oil, white products, heated black products (hot oil) and other products. A few pipelines transport both crude oil and products. Although these are categorised separately in the database, they are considered to be in the crude oil category for aggregation purposes. The three main populations are referred to as crude, product and "hot" in this report. The last one refers to insulated lines transporting hot products such as heavy fuel oil or lubricant components.



**Figure 1** shows that "cold" lines transporting crude and refined products represent the bulk of the total inventory. Out of the 278 sections (11,848 km) that have been retired since 1971, 25 (1,160 km) were in the "hot" (i.e. heated) category. The remaining "hot" inventory consists of 52 km distributed between 32 km in 4 sections transporting heavy fuel oil and 41 km in 4 sections transporting lubricant components. This reflects the decline in the heavy fuel oil business since the mid-1970s, but also specific action taken by operators because of the corrosion problems and generally poor reliability experienced with several of these pipelines (see **Section 5.1**).

Figure 1 Concawe oil pipeline inventory and main service categories



**Figure 2** shows the diameter distribution in 2022 for each service category. In general, the crude pipelines are significantly larger than the other two categories. Almost 90% of the crude pipelines are 16" (400 mm) or larger, up to a maximum of 44" (1100 mm), whereas 85% of the product lines are smaller than 16". The largest hot pipeline is 20". The smallest diameter product pipelines are typically 6" (150 mm) although a very small number are as small as 3" (75 mm).



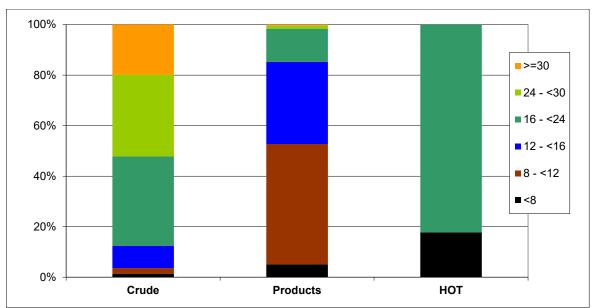


Figure 2 European oil pipeline diameter (inches) distribution and service in 2022

### 2.3.2. Age distribution

When the Concawe survey was first performed in 1971, the pipeline network was comparatively new, with some 70% being 10 years old or less. Although the age distribution was quite wide, the oldest pipelines were in the 26-30 year age bracket and represented only a tiny fraction of the inventory.

Over the years, a number of new pipelines have been commissioned, while older ones have been taken out of service. As mentioned above, existing lines were also added to the inventory at various stages, contributing their specific age profile. Although some short sections may have been renewed, there has been no large-scale replacement of existing lines. The evolution of the overall age profile is shown in **Figure 3a**.



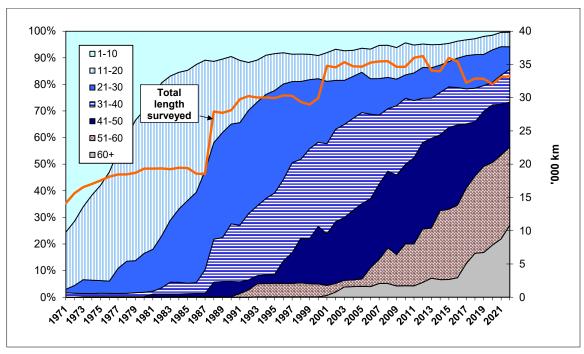


Figure 3a The Concawe oil pipeline historical age distribution (years)

The network has been progressively ageing. The 2022 age distribution is shown on **Figure 3b** both for discreet age brackets and cumulatively: only 132 km, i.e. 0.4% of the total, was 10 years old or less while 24,352 km (73.3%) was over 40 years old. The relevance of age on spillage performance is discussed in **Section 6.3**.

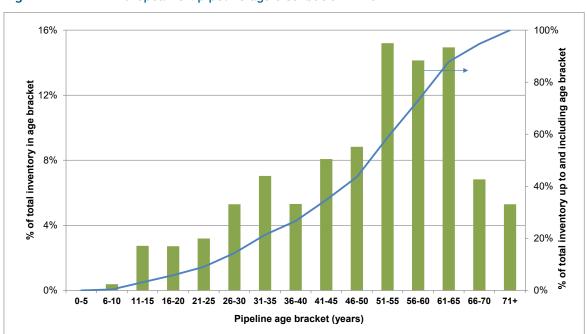


Figure 3b European Oil pipeline age distribution in 2022



### 2.4. THROUGHPUT

Some 625 Mm³ (359 Mm³ of crude oil and 266 Mm³ of refined products) were transported in the surveyed pipelines in 2022. The crude oil transported represents about 50% of the combined throughput of European refineries. It should be realised however, that this figure is only indicative. Large volumes of both crude and products pass through more than one pipeline, and whilst every effort is made to count the flow only once, the complexity of some pipeline systems is such that it is often difficult to produce a realistic estimate of the throughput. Indeed, there are a few pipelines where the flow can be in either direction.

Throughput is reported here to give a sense of the size of the oil pipeline industry in Europe. These are not, however, considered to be significant factors for pipeline spillage incidents. Although higher flow rates may lead to higher pressure, line deterioration through fatigue is known to be related to pressure cycles rather than to the absolute pressure level (as long as this remains within design limits). The throughput figure is, however, useful as a divider to express spillage volumes in relative terms (e.g. as a fraction of throughput, see **Section 4**), providing data that can be compared with the performance of other modes of oil transportation.



### 3. PIPELINE SAFETY

The Concawe pipeline database includes records of fatalities, injuries and fires related to spillages. Almost all fatalities (apart from one drowning), result from fire related incidents. The 9 fire related incidents were all pipelines transporting either crude (4), naphtha (1) or gasoline (4), thus products with a high vapour pressure.

### 3.1. FATALITIES AND INJURIES

No spillage-related fatalities or injuries were reported in 2022.

Over the 51 reporting years there have been a total of 14 fatalities in 5 separate incidents in 1975, 79, 89, 96 and 99. All but one of these fatalities occurred when people were caught in a fire following a spillage.

In 3 of the 4 fire-related incidents the ignition was a delayed event that occurred hours or days after the spillage detection and demarcation of the spillage area had taken place. In one incident involving a spillage of chemical feedstock naphtha, 3 persons were engulfed in fire, having themselves possibly been the cause of ignition. In another incident, ignition of spilled crude oil occurred during attempts to repair the damaged pipeline. The repairers escaped but the spread of the fire caught 4 people who had entered inside the marked spillage boundary some distance away. The third incident also involved a maintenance crew (5 people) carrying out repair activities following a crude oil spill, none of whom escaped. These fatalities all occurred after the spillage flows had been stemmed, i.e. during the subsequent incident management and reinstatement period. In all three cases the fatalities were not directly caused by the spillages but by fires occurring during the remediation process. Stronger management of spillage area security and working procedures (Emergency Response Planning) might well have prevented these fires and subsequent fatalities.

In just one case, fire ensued almost immediately when a bulldozer doing construction work hit and ruptured a gasoline pipeline. A truck driver engaged in the works received fatal injuries.

The single non-fire fatality was a person engaged in a theft attempt who was unable to escape from a pit which he had dug to expose and drill into the pipeline. This caused a leak that filled the pit with product in which the person drowned.

A total of 3 injuries have been reported over the years. Single non-fatal injuries were recorded in both 1988 and 1989, both resulting from inhalation / ingestion of oil spray/aerosol. There was one injury to a third party in 2006.

### 3.2. FIRES

There was no spillage-related fire reported in 2022.

Apart from the 4 fire-related incidents with fatalities, as mentioned in 3.1, five other fires are on record:

- A large crude oil spill near a motorway probably ignited by the traffic.
- A gasoline theft attempt in a section of pipeline located on a pipe bridge. The perpetrators may have deliberately ignited it.



- A slow leak in a crude production line in a remote country area was found to be burning when discovered. It could have been ignited purposely to limit the pollution.
- A tractor and plough that had caused a gasoline spill caught fire, and the fire also damaged a house and a railway line.
- A mechanical digger damaged a gasoline pipeline and also an electricity cable, which ignited the spill.

There were no injuries or fatalities reported in any of these incidents.



### 4. SPILLAGE PERFORMANCE IN THE LAST 5 YEARS (2018-22)

### 4.1. 2022 SPILLAGE INCIDENTS

5 spillage incidents were recorded in 2022, 1 of which was related to theft activities (third party intentional). Causes were identified as Mechanical (construction) and Corrosion (external), with one incident not yet disclosed.

Theft attempt from pipelines has been a concern in the last decade, causing a small number of spillages in 2011 and 2012. The number jumped to 18 in 2013, 54 in 2014, and 87 in 2015. The first sign of decline came in 2016 with 60 spillages followed by 11 in 2017, 10 in 2018, none in 2019, 4 in 2020 and 2 in 2021. While theft tended in the past to be an issue in Southern and Eastern Europe it is now more widespread, affecting also central and North/West Europe. The resurgence of theft-related spills in the last few years indicates that, although the efforts by operators to reduce the number and the consequences of theft attempts have borne fruit, the problem still remains though at a low level, and continues to be a challenge. In addition, there are a number of attempted theft events that did not result in a spill (see section 8).

**Table 1** gives a summary of the main causes, spilled volumes and environmental impact. For definition of categories of causes and gross/net spilled volume, see **Appendix 1**. The circumstances of each spill, including information on consequences and remediation actions are described in the next section according to cause. Further details are available in **Appendix 2** which covers all spillage events recorded since 1971. Note that the spilled volumes tabulated in "third party intentional" category are a rough estimate.

**Table 1** Summary of incident causes and spilled volumes for 2022

Event	Facility	Line size	Product	Injury	Fire	Spilled volume		Contamination	
		(")	spilled	Fatality		Gross	Net loss	Ground area	Water
(1)				(2)		$m^3$		m <sup>2</sup>	(3)
Mechanical									
Construction	า								
788	Above ground	NA	White product	-	-	30	30	100.0	
789	Above ground	12	White product	-	-	1.8	0.8		
Corrosion									
External									
787	Above ground	8	White product	-	-	26	26		
Third party									
Intentional									
786	Underground pipe	12	White product	-	-	NA	NA		
Undisclose	d								
785				-	-	294	294		

 $<sup>^{(1)}</sup>$  Spillage events are numbered from the beginning of the survey in 1971

<sup>(2)</sup> I = Injury, F = Fatality

<sup>(3)</sup> S = Surface water, G = Groundwater, P = Potable water



### 4.1.1. Mechanical Failure

There were 2 spillages in this category in 2022 both in the "Construction" subcategory.

### Event 788:

During a scheduled ILI operation, a fuel spill was observed during the set-up and calibration phase before the launch of a leak detection pig. Initial report indicated that a weld failed while the line was fully pressurized. The valve pit was flooded and product breached the top of the pit. An estimated 30 m<sup>3</sup> of JA1 (jet fuel) was spilled.

### Event 789:

A small pipe, dedicated to leak control on a globe valve at the entry of a delivery terminal ruptured. The main cause was incorrect tightening of a union fitting.

### 4.1.2. Operational activities

There were no spillages in this category in 2022.

### 4.1.3. Corrosion

There was 1 spillage in this category in 2022, in the "External" sub-category.

### Event 787:

The leak detection system activated an alarm and an abnormal pressure drop was observed in a static 8" line. The leak was discovered in a tunnel under a highway. Water dripping on the inadequately protected line resulted over time in external corrosion.

### 4.1.4. Natural causes

There were no spillages in this category in 2022.

### 4.1.5. Third party activity

There was 1 spillage in this category in 2022, classified as "intentional" (theft attempts).

### **Event 786:**

A third party detected traces of diesel in a small water stream. Upon investigation an illicit connection was discovered, including a hose and a valve. Full excavation cleaning and repair followed.

### 4.1.6. Undisclosed

In addition to the above, one spill was reported but no data could be made available at this point for legal reasons pending full investigation. Only the estimated spill volume was reported.



### 4.2. 2018-2022 SPILLAGE OVERVIEW

**Table 2** shows 5-year trends in spill incident causes and also spill volumes, from 2018-2022. Spillage volume due to theft has been excluded from the spill volume statistics so that the baseline performance of the European pipeline network, excluding intentional damage (i.e. product theft) is apparent (and also because the spilled volumes resulting from theft events are mostly unknown or at best rough estimates).

At 4, the number of non-theft related spillages reported in 2022 is higher than average for the last 5 years (3.0) but well below the long-term average of 9.8.

The total gross spilled volume reported in 2022 was relatively high at  $352 \text{ m}^3$  (over 80% of which is from the undisclosed event). This compares with the averages of 293 m<sup>3</sup> for the last 5 years and 1563 m<sup>3</sup> since records began in 1971. Only 0.3% of the spilled oil was recovered.



Table 25-year comparison by cause, volume and impact: 2018-2022

		2018	2019	2020	2021	2022	2018-2022
							Average
Combined Length	km x 10 <sup>3</sup>	34.1	33.9	33.8	33.1	33.3	33.7
Combined Throughput	$m^3 \times 10^6$	703	617	615	660	643	648
Spillage incidents							Total
All incidents		12	6	8	4	5	35
Excluding theft		2	6	4	2	4	18
MECHANICAL FAILURE							
Construction			1	1		2	4
Design and Materials		1	1	1		_	3
OPERATIONAL			-	·			
System			1				1
Human							0
CORROSION							
External			1		1	1	3
Internal			1	1			2
Stress corrosion cracking			1				1
NATURAL HAZARD							
Ground movement					1		1
Other							
THIRD PARTY ACTIVITY							
Accidental		1		1			2
Incidental							0
Intentional (theft)		10	0	4	2	1	17
UNDISCLOSED						1	1
Volume spilled (ex theft)	m <sup>3</sup>	40	004	404		050	Average
Gross spillage		49	961	101	2	352	293
Net loss		1	71	6	0	351	86
Average gross loss / incident Average net loss / incident		25 1	160 12	25 2	1 0	88 88	81 24
Average gross loss/1000 km		1	28	3	0	11	10
Average net loss/1000 km		0	20	0	0	11	3
Gross spillage/ throughput	nnm	1.4	28.3	3.0	0.1	10.6	8.7
Gross spillage per cause	ppm	1.4	20.3	3.0	0.1	10.0	0.7
Mechanical failure		9	31	14	0	32	17
Operational		0	10	0	0	0	2
Corrosion		0	920	17	2	26	193
Natural hazard		0	0	0	0	0	0
Third party activity (ex theft)		40	0	70	0	0	22
Net loss distribution							
(No of incidents when reported)							
≤ 10		3	2	5	3	1	14
11 -100			3	3		2	8
101- 1000						1	1
> 1000 m <sup>3</sup>							0
Environmental impact		4.0			_		0.5
NONE or not reported		10	4	4	3	4	25
SOIL (affected surface area)			_	2	4		14
< 1000 m <sup>2</sup>		4	2	3	1	1	11
> 1000 m <sup>2</sup>				1			1
WATER BODIES				_			
Surface Water		1		1			2
Groundwater		1					1
POTABLE WATER							l



### 5. HISTORICAL ANALYSIS OF SPILLAGES 1971-2022

As mentioned in **section 4**, the unprecedented growth in theft-related spillage incidents over the last few years has the potential to distort long term statistics. Where appropriate, we have presented the statistics with and without these incidents.

### 5.1. NUMBERS AND FREQUENCY

Over the 52 years survey period there have been a total of 789 spillage incidents, 514 when excluding theft. 68 of these spillages occurred in "hot" pipelines, a disproportionately large number in relation to the share of such pipelines in the total inventory (note that such hot pipelines have now virtually disappeared from the active inventory with only 73 km left in operation, from a peak of around 1100 km).

**Figure 4a/b** show the number of spillages per year, moving average and 5-year average trends over the 52 years since 1971 for all pipelines, including and excluding theft-related incidents.

**Figure 4a** shows a long-term downward trend in total spillages per year until the beginning of this decade followed by a major spike due to the sudden rise in product theft.

**Figure 4b** shows that the overall 5-year moving average, excluding theft, decreased from about 18 spillages per year in the early 1970s to 3.0 by 2022 (7.0 when including theft-related spills), which bears witness to the industry's improved control of pipeline integrity. The moving average increases in the late '80s to early '90s and again in the early 2000s are partly linked to the additions to the pipeline inventory monitored by Concawe.

Figure 4a 52-year trend of the total annual number of spillages (all pipelines) Including theft

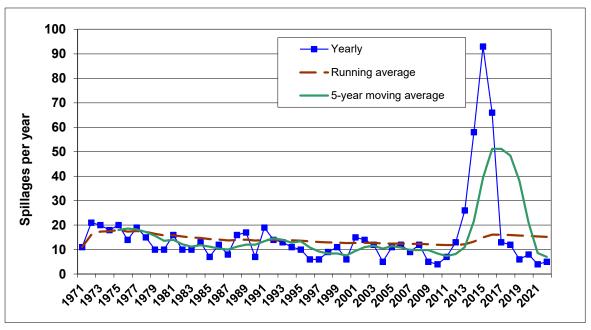




Figure 4b 52-year trend of the total annual number of spillages (all pipelines) Excluding theft

Several step changes in the inventory surveyed by Concawe over the years make the absolute numbers difficult to interpret. The spillage frequency, i.e. number of spills per unit length of pipeline, is therefore a more meaningful metric. Figure 5a/b shows the same data as Figure 4a/b, now expressed in spillages per 1000 km of pipeline (as per the reporting inventory in each year). Figure 5b shows that the 5-year moving average spillage frequency dropped from around 1.1 in the mid '70s to 0.09 spills per year and per 1000 km of pipeline by 2022. When theft is included (Figure 5a) the 2022 value increases to 0.15.



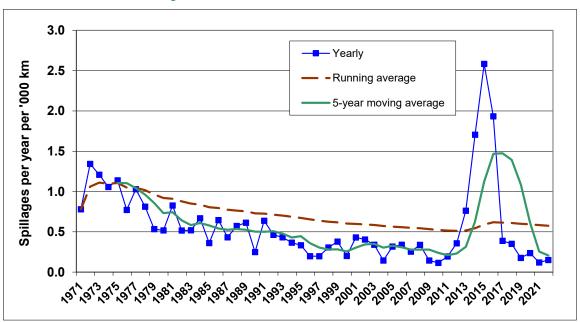
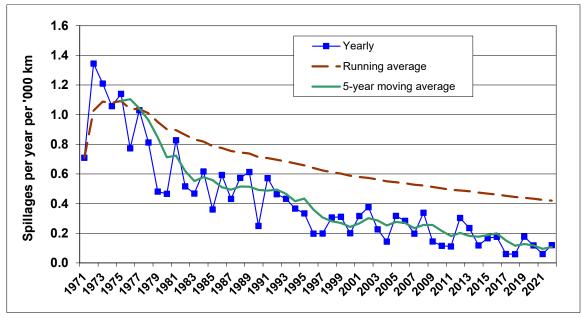


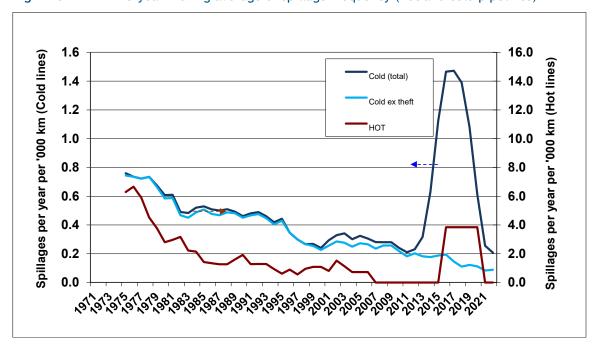


Figure 5b 52-year trend of the spillage frequency (all pipelines) Excluding theft



These overall figures mask the poorer performance of hot pipelines (related to corrosion issues, see Section 5.1), particularly in the early part of the period. This is illustrated in Figure 6 which shows the spillage frequency for hot oil pipelines to be almost an order of magnitude higher than for cold pipelines. Hot oil pipelines have now been almost completely phased out, hence the low frequency in recent years.

Figure 6 5-year moving average of spillage frequency (hot and cold pipelines)





**Figures 7** and **8** show the evolution over 5-year periods of the spillage frequency for hot and cold pipelines respectively, now broken down according to their main cause. For cold pipelines we have presented the figures with (**Figure 8a**) and without theft-related events (**Figure 8b**).

The hot pipeline spillage frequency starts from a much higher base than is the case for the cold pipelines, with a very large proportion of spillage incidents being due to corrosion. In the 1970s and early '80s several hot pipelines suffered repeated external corrosion failures, due to design and construction deficiencies. They were gradually shutdown or switched to clean (cold) product service, greatly contributing to the remarkable performance improvement. There were 3 spillages between 1996 and 2000, one in 2002 and one in 2016. Recent frequency figures are strongly skewed by the 2016 event and are thus not statistically meaningful.

When the hot pipeline data are excluded, the cold pipelines show a somewhat slower improvement trend than for the total data set. Nevertheless, the frequency of spillages has been reduced by nearly three quarters over the last 51 years (when excluding theft). This statistic best represents the performance improvement achieved by the operators of the bulk of the pipeline systems covered in Concawe.

For cold pipelines we have shown theft-related events separately. When excluding theft, there is a gradual decrease in the overall frequency, albeit with a more complex picture when looking at the individual cause categories. Although third party activities (excluding theft) have historically by and large been the most prevalent cause of spillage, there have been relatively few cases in recent years so that the cause structure has become more balanced. Mechanical causes increased during the last decade to be on a par with non-theft third party causes but this trend appears to have reversed in the last few years. Corrosion is a much less prevalent cause of failure for cold than hot pipelines although the frequency has increased in recent years. A more complete analysis of causes is given in **Section 6**.



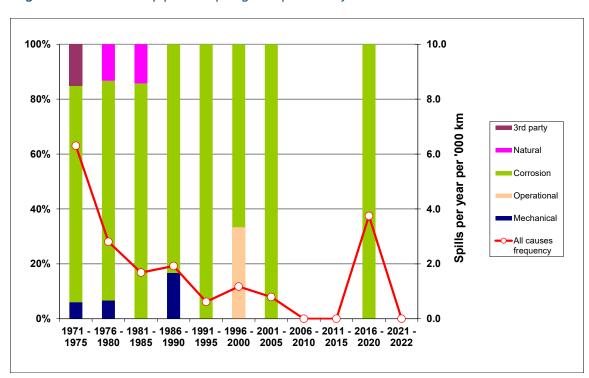




Figure 8a Cold pipelines spillage frequencies by cause Including theft

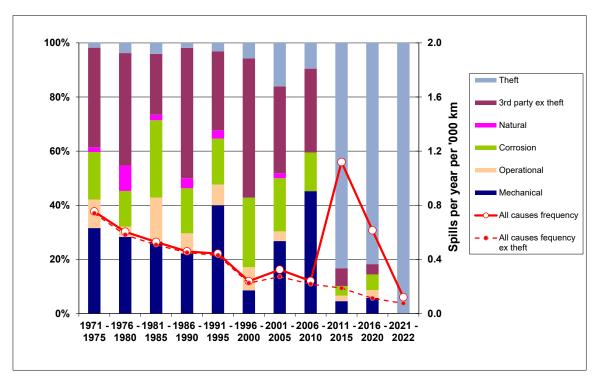
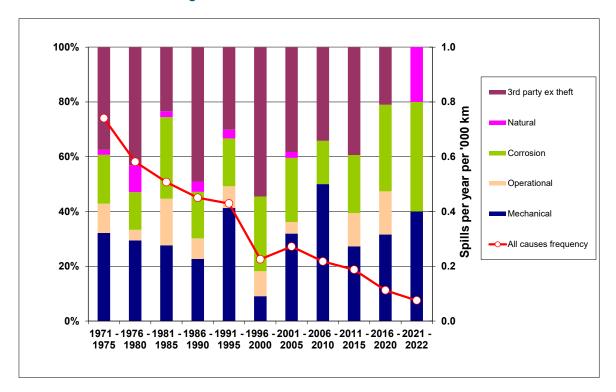


Figure 8b Cold pipelines spillage frequencies by cause Excluding theft





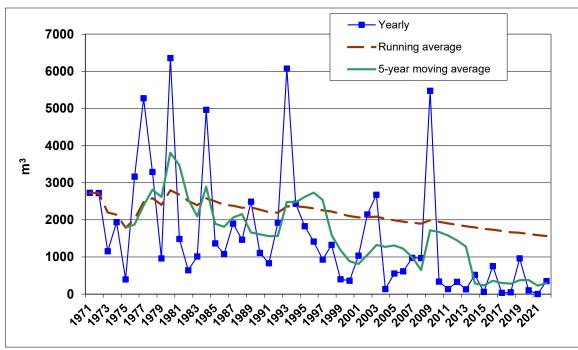
### 5.2. SPILLAGE VOLUME

As already noted, spilled volume is generally difficult or impossible to determine in the case of theft-related events, as spillage may have occurred over a period of time and one cannot determine how much was spilled or indeed how much was stolen. This section therefore excludes theft-related incidents.

### 5.2.1. Aggregated annual spilled volume

**Figure 9** shows the total reported gross spillage volume over the complete period, year by year and in terms of running and 5-year moving average. The same data is shown per 1000 km of pipeline in **Figure 10** and as a proportion of throughput in **Figure 11**. Although there are fairly large year-to-year variations mostly due to a few very large spills that have occurred randomly over the years, the long-term trend is clearly downwards, probably a consequence of the lower number of spills per year. Over the last 5 years, the gross pipeline spillage has averaged 0.5 parts per million (ppm) of the oil transported.

Figure 9 Gross spillage volume (excluding theft)





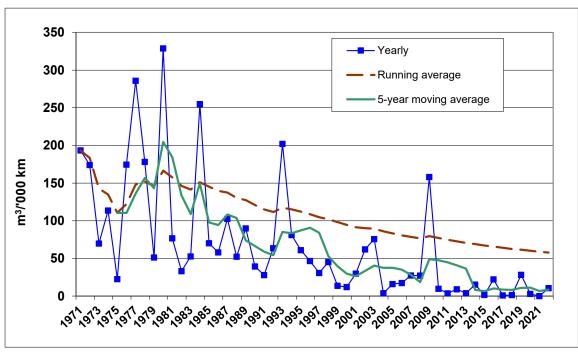
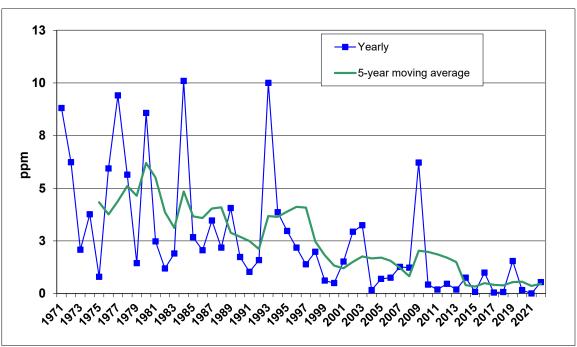


Figure 10 Gross spillage volume per 1000 km (excluding theft)

Figure 11 Gross yearly spillage volume as a proportion of throughput (excluding theft)



The spilled volume recovery rate ((gross-net) / gross) varies greatly from year to year and can be skewed by the large spills that have occurred from time to time. Figure 12 shows that the 5-year running average fluctuates roughly between 40% and 80%. Over the whole period, the average recovery of spilled oil is 60%.



Although it might be expected that the trend in the annual oil recovery would indicate the degree of success in improving clean-up performance, this is not necessarily the case. Maximum removal by excavation of contaminated soil is not always the correct response to minimise environmental damage and this is now better understood than it once was. Another compounding consideration is that the growth in the pipeline inventory has been predominantly for refined product pipelines and it can be assumed that less invasive recovery techniques are justified for white oil products than for fuel oil or crude oil to achieve a given visual and environmental standard of clean-up.



Figure 12 Spilled oil recovery (5-year moving average) (excluding theft)

### 5.2.2. Spillage volume per event

The gross volume released is one of the measures of the severity of a spillage incident. While a large proportion of spills involve small volumes, one or a few events involving large volumes can have a very large impact on the annual as well as long term averages so that trends can be difficult to discern.

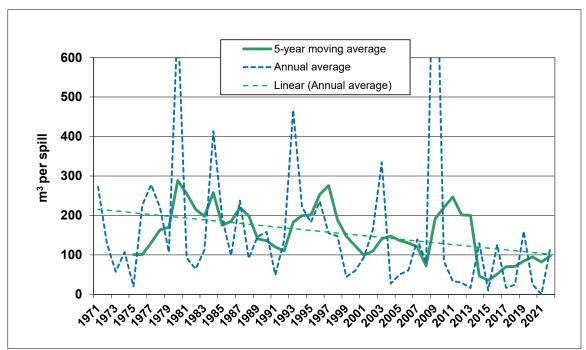
From the turn of this century, the 5-year moving average of the gross volume spilled per event had consistently been lower than the long-term average of 159 m³ per spill. A single very large spill recorded in 2009 pushed up this figure to 191 m³ per spill for that year and even higher for the 4 subsequent years. In spite of a relatively large spill recorded in 2019 the current figure is still relatively modest at 82 m³ per spill. It can be expected that improved monitoring of pipelines and the more general use of improved and automated leak detection systems will lead to a reduction in spill sizes. There is insufficient data on record to establish any trend in the speed of detection or the response time to stem leakages.

**Figure 13** shows a modest reduction in the gross spilled volume 5-year moving average over time, with superimposed large year-by-year variations. This indicates that the long-term reduction in total spilled volume (c.f. **Figure 9**) is mainly due to a reduction in the number of incidents, rather than the spill volume per incident.



Changes in the mix of spillage causes may also account for this: for example, the proportion of corrosion spillages, which on average are smaller ones, has decreased relative to third party spillages (excluding theft) which tend to be larger (see Figure 14).

Figure 13 Yearly gross spilled volume per event (5-year moving average)
Excluding theft



**Figure 14** shows the average spill size for each cause category. On average, the largest spillages have resulted from mechanical failure, third party activities and natural hazards, whereas operational problems and corrosion have caused smaller spills. As a rule of thumb, the three "larger spills" categories result in spillages that are twice the size of the two "smaller spills" categories.



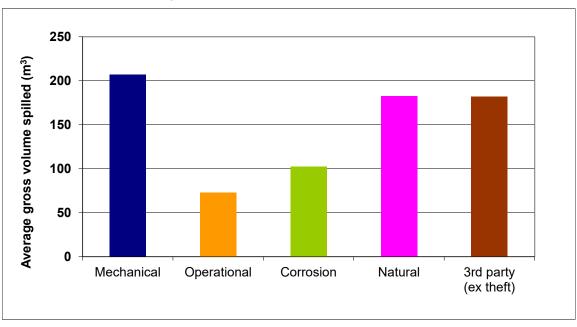


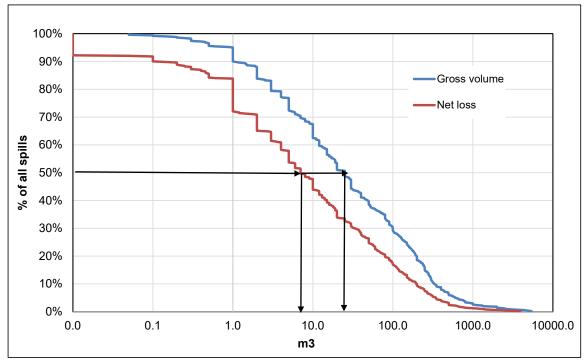
Figure 14 52-year average gross spillage volume per event by cause Excluding theft

### 5.2.3. Distribution of spillage sizes

The distribution of spillage sizes is illustrated in **Figure 15a/b.** In 50% of all events the gross volume spilled and net loss were less than 25 and 7 m<sup>3</sup> respectively (**Figure 1a**). In about 5% of all events the gross volume spilled was less than the cut off value of 1 m<sup>3</sup> mentioned in section because of specific circumstances (e.g. some small spillages have contaminated a large area or the cause of the spillage was worth keeping on record). The net loss was less than 1 m<sup>3</sup> in nearly 30% of all cases.



Figure 15a Distribution of gross and net spillage sizes Excluding theft

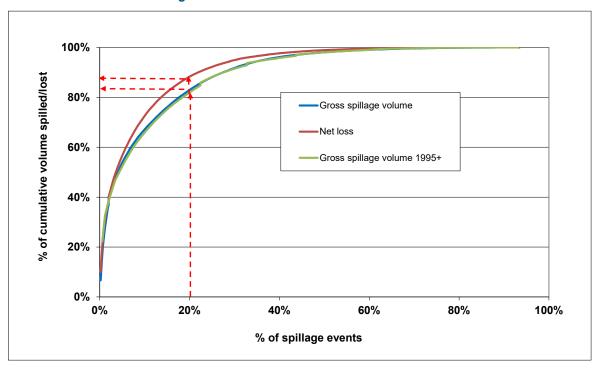


A small number of big spills contribute to a large proportion of the cumulative gross volume spilled and net loss (**Figure 15b**). Indeed, 20% of all spillages respectively account for 83% and 88% of the cumulative gross and net volume spilled, with little change over the years.



Figure 15b Cumulative distribution of gross and net spillage sizes (over 51 years and since 1995)

Excluding theft



### 5.3. HOLE SIZE

The following definitions have been adopted within this report for classifying hole size:

- No hole = failure of a gasket or seal, or a mechanical breakage in a piece of equipment other than the pipeline itself,
- Pinhole = less than 2 mm x 2 mm,
- Fissure = 2 to 75 mm long x 10% max wide,
- Hole = 2 to 75 mm long x 10% min wide,
- Split = 75 to 1000 mm long x 10% max wide,
- Rupture = >75 mm long x 10% min wide.

Note that the "no hole" category was only introduced in the mid-00s. Before that time the hole size for such events was reported as "unknown" or left blank.

Hole size data are only available for 367 (47%) out of the 789 spillages recorded (298 out of 514 or 58% ex theft). The corresponding statistics are shown in **Table 3** for all spillages (excluding theft).



Table 3	Distribution o	f spillages b	ov hole size	(excluding theft)

Hole type	No hole	Pinhole	Fissure	Hole	Split	Rupture	Overall
Number of events	17	41	48	76	53	63	298
%	6%	14%	16%	26%	18%	21%	100%
Hole caused by							
Mechanical	13	5	14	14	18	8	72
Operational	3	0	1	2	3	5	14
Corrosion	0	31	11	25	17	6	90
Natural hazard	0	1	2	0	2	2	7
Third party (ex theft)	1	4	20	35	13	42	115
Gross average m <sup>3</sup>	32	27	230	83	233	358	124
spillage per event							

Spillages not involving a hole in the lines normally relate to failures of fittings and other ancillary equipment (gaskets, valves, pump seals, etc), hence the strong link to mechanical failures. Pinholes are mostly caused by corrosion. Larger holes are often the result of third-party activities, although corrosion and mechanical failures also take their share. The majority of third-party incidents result in larger holes.

A relationship may be expected between hole size and spilled volume for an operational pipeline on the basis that higher leakage rates arise from larger holes, and because hole sizes are to an extent related to the pipeline diameter, which in turn sets the potential flow rate available for leakage. However, there are many other factors involved, including the pressure in the pipeline, the volume of pipe available to leak after shut in (a/o drain down volume resulting from elevation changes) and the duration between the start of leakage, the leak being detected and pipeline shut in. **Table 3** suggests that there is indeed some correlation between the average gross spillage size and the hole size.

**Table 4** shows the evolution of the number of events per 1000 km of pipeline inventory (frequency) by hole type and for 5-year periods. Note that early figures (say before 1985) are not very representative as hole type was not commonly reported at the time. There is no discernible trend.

Table 4Spill frequency by hole size

Number of events	1971-75	1976-80	1981-85	1986-90	1991-95	1996-2000	2001-05	2006-10	2011-15	2016-20	2021-22
No hole	0	0	0	0	0	0	0	11	4	3	1
Pinhole	0	5	2	2	4	2	7	6	9	6	1
Fissure	1	6	4	7	6	7	6	3	14	0	0
Hole	1	3	8	13	11	16	22	10	33	15	0
Split	0	12	8	11	7	3	7	1	3	2	0
Rupture	0	5	6	8	13	5	9	10	4	4	0
No reported	88	37	28	19	26	5	6	1	8	5	7
Total	90	68	56	60	67	38	57	42	75	35	9

Note: total figures exclude multiple theft events for which no details are available

#### 5.4. PART OF FACILITY WHERE SPILLAGE OCCURRED

**Table 5** shows this data expressed in both percentage of all spills within each category and percentage of all reported events (non-theft related). 66% of all non-theft related leaks and 86% of theft-related incidents occur in underground pipeline sections, which form the major part of the overall pipeline system.



However, particularly for Mechanical and Operational causes, a sizeable proportion of incidents are related to valves, flanges, joints and small bore connection failures indicating that these and other fittings are vulnerable items. Adding seemingly useful features such as more section block valves, instrument connections or sampling systems can therefore potentially have a negative impact on spillage frequency. Small bore lines are also associated with a higher spillage frequency because they are mechanically vulnerable and often subject to corrosion. Wherever possible, these more vulnerable features should be designed out of the pipeline system.

Table 5 Part of facility where spillage occurred, by main cause

	Total	Bend	Joint	Pipe run	Valve	Pump	Pig trap	Small bore	Not reported
Mechanical	142	7.0%	32.4%	24.6%	14.8%	2.8%	1.4%	11.3%	5.6%
		2.0%	9.0%	6.8%	4.1%	0.8%	0.4%	3.1%	1.6%
Operational	38	0.0%	5.3%	15.8%	31.6%	2.6%	10.5%	15.8%	18.4%
		0.0%	0.4%	1.2%	2.3%	0.2%	0.8%	1.2%	1.4%
Corrosion	146	0.7%	6.2%	87.0%	0.0%	0.0%	0.7%	2.7%	2.7%
		0.2%	1.8%	24.9%	0.0%	0.0%	0.2%	0.8%	0.8%
Natural	16	0.0%	6.3%	81.3%	0.0%	0.0%	0.0%	12.5%	0.0%
		0.0%	0.2%	2.5%	0.0%	0.0%	0.0%	0.4%	0.0%
3rd party (ex theft)	169	0.6%	1.2%	93.5%	0.6%	0.0%	0.0%	1.8%	2.4%
		0.2%	0.4%	30.9%	0.2%	0.0%	0.0%	0.6%	0.8%
All (ex theft)	511	2.3%	11.7%	66.3%	6.7%	1.0%	1.4%	6.1%	4.5%
3rd party (theft)	271	0.0%	0.4%	86.3%	11.8%	0.0%	0.0%	0.4%	0.7%

Percentages in italic are related to the total of all non-theft -related events

#### 5.5. SPILLAGES PER DIAMETER CLASS

In **Figure 16** the spillage frequency has been calculated for the average length of each diameter class for the periods 1971 to 1987, 1988 to 2000 and 2001 to 2022. These periods have been chosen because of the major change in the reported pipeline inventory between 1987 and 1988 following the inclusion of the non-commercially owned pipelines and from the beginning of this century when a number of Eastern European pipelines operators joined the survey.



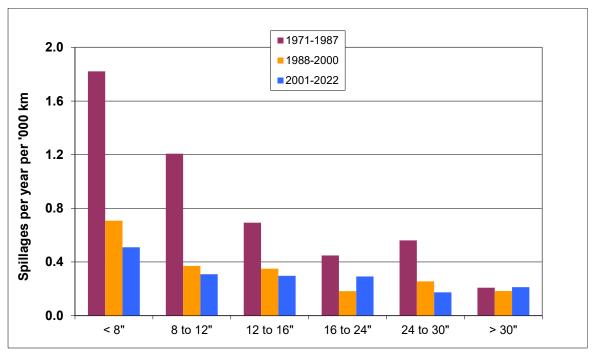


Figure 16 Spillage frequencies per diameter class

Clearly smaller pipelines are more liable to develop leaks than larger ones. A number of possible reasons for this could be postulated, but there is no way of determining from the available data what each risk-increasing factor might contribute. Depth of cover, pipeline diameter and wall thickness could be factors but we have no data that could indicate a relationship between these parameters.

## 5.6. ENVIRONMENTAL IMPACT

#### 5.6.1. Land use where spillage occurred

We differentiate between spillages occurring either in the pipeline itself or in pumping stations and also record the type of land use in the area. Not surprisingly, most incidents occurred in the cross-country pipelines themselves (80% in underground lines). The type of location has been reported for a total of 514 spillages (out of 789). The results of this analysis are provided in **Table 6**.

While we do not have statistics for the length of pipeline installed for each land use type, it is clear that the number of spillages in commercial and industrial areas is higher than would be expected from consideration of installed length alone. Evidently, the vulnerability of the pipelines is significantly increased in such areas by a factor of possibly as much as ten compared to other areas. The majority of the spillages from pump stations occur in industrial/commercial areas simply because this is where most of them are located.

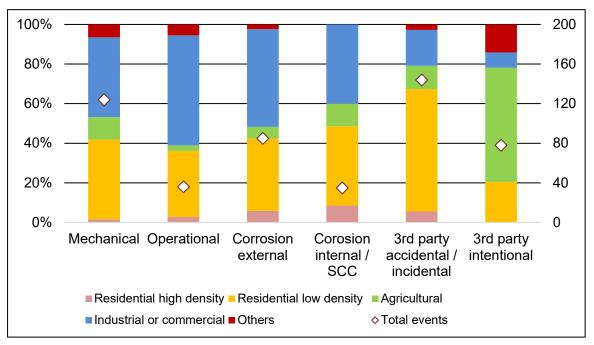


Table 6	Location of spillage incidents
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	Und	Underground pipe			round pipe	Pump	Pump Station	
	Number	Crude/	%	Number	%	Number	%	
		Product						
Residential high density	17	3/14	4%	2	5%	0	0%	
Residential low density	200	55/145	49%	11	28%	9	14%	
Agricultural	77	7/70	19%	4	10%	5	8%	
Industrial or commercial	89	25/64	22%	20	50%	51	78%	
Forest, Hills	17	2/15	4%	1	3%	0	0%	
Barren	6	2/4	1%	0	0%	0	0%	
Water body (near)	3	0/3	1%	2	5%	0	0%	
Total	409			40		65		
Unspecified		274						

**Figure 17** shows the same data now split by main cause category. For all categories, most spillages occur in either industrial, commercial of low-density residential areas, except for third party intentional (theft) for which, not entirely surprisingly, agricultural land is the preferred target area.

Figure 17 Spillages by cause and land use



#### 5.6.2. Ground area affected

The current Concawe pipeline performance questionnaire, in use with minor changes since 1983, requests reporting of the area of ground (m²) affected by the spillage. Before that date, area data were reported infrequently. Area data is available for 331 events (42% of all recorded spillages). For these events, the percentages that fall within the area ranges are shown in **Figure 18** together with the average spill size for each category.



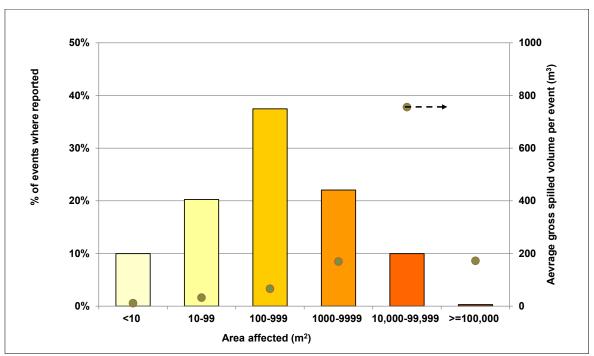


Figure 18 Ground area (m<sup>2</sup>) affected by spillages (% of number reporting)

In the history of the survey only one spillage affected more than 100,000 m<sup>2</sup>, although the gross volume spilt was relatively modest (172 m<sup>3</sup>). For all other spillages, there appears to be a direct relationship between spill size and area affected, with the area affected increasing slowly at first and then more rapidly where the average spill volume exceeds 100 m<sup>3</sup>. This suggests that very large spills behave differently from smaller releases, which could happen, for example, if product escaping at a high flow rate was to migrate across the surface, rather than in the subsurface.

It should be noted that small spilled volumes can affect larger areas at the surface if fine sprays are directed upwards and spread around by winds, or if material is spread over larger areas by flowing water. Conversely, comparatively large spills, particularly those that occur over extended periods of time and in the lower quadrants of the pipeline circumference, can have their main effect underground with relatively little impact on the surface. Porous ground and hot, arid conditions can also lead to the surface consequences being limited.

## 5.6.3. Impact on water bodies

The Concawe survey records whether spillages had consequences for the abstraction of potable water. 14 spillages, representing 1.8% of the total, have had some effect. It is understood that all of these effects have been temporary.

Since 2001 impacts on other types of water have been included. Of the 410 reported spillages since then, 20 have affected surface water, 18 have affected ground water but only 2 have impacted potable water supplies.

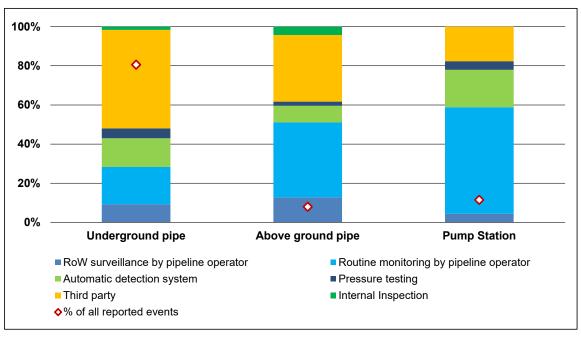


#### 5.7. SPILLAGE DISCOVERY

The way in which the occurrence of a spillage was detected is reported in 6 categories (Figure 19) and for three types of facility.

In above ground facilities, including pump stations, the majority of leaks are detected by pipeline company resources presumably because they tend to be located in areas where personnel are more routinely present. This is especially the case for pumping stations.

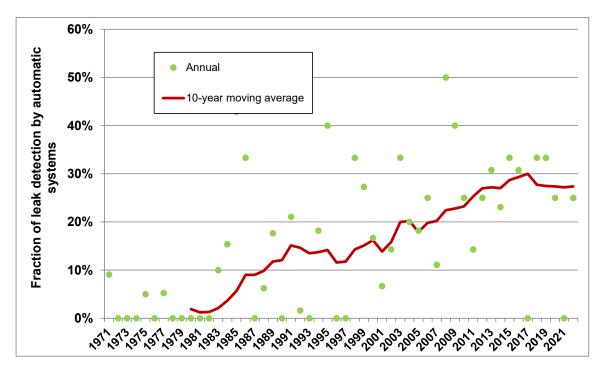
Figure 19 Discovery of spillages



Underground pipeline leaks were most commonly first detected by a third party (50%), sometimes by those who caused the incident in the first place. Automatic leak detection systems (LDS) were involved in detecting only 15% of those spillages. Although this may seem a rather small proportion, one has to realise that third parties are often on the scene when the leak occurs. As the technology improved and more such systems were installed, their effectiveness and contribution increased. Indeed, over the last 10 years 28% of underground spills were discovered via leak detection systems. This is further illustrated in **Figure 20**. Although the annual percentage shows considerable variation, the 10-year moving average clearly shows an upward trend in the proportion of all spills discovered via LDSs with possibly a plateauing around 30% in the last few years.



Figure 20 Proportion of all annual spillage discovered via leak detection systems



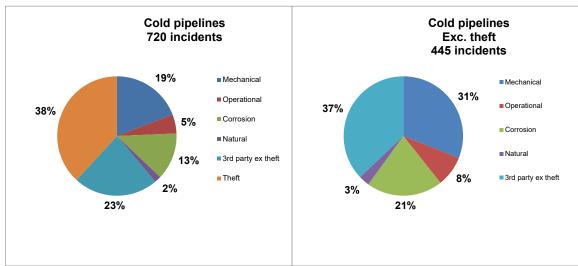


#### 6. DETAILED ANALYSIS OF SPILLAGE CAUSES

Concawe traditionally classifies spill causes into five major categories: mechanical failure, operational, corrosion, natural hazard and third party. These are then further divided into sub-categories (see definitions in **Appendix 1**). As discussed in the previous chapter theft-related incidents are now shown separately, as a sixth main category. The survey returns provide more detailed information on the actual cause and circumstances of spillage incidents and these are analysed in this section.

As already discussed in **Section 5**, the causes of spillage incidents are different for hot and cold pipelines. For hot oil pipelines spillages are mainly corrosion related (81%), whereas for cold pipelines mechanical problems and third-party activities dominate, with corrosion accounting for only 13% of the total (21% when excluding theft). This is illustrated in **Figure 21**.

Figure 21 Distribution of major spillage causes for cold pipelines



**Figures 22** and **23** further show the distribution of primary and secondary causes, for all pipelines and for cold pipelines respectively, illustrating again the prominent impact of corrosion for hot pipelines. Secondary causes are unremarkably distributed except perhaps for the large proportion of accidental causes within third party-related incidents (largely related to excavations).

There is a wider debate regarding the increasing age of the EU pipeline inventory and potential integrity issues related to ageing infrastructure. Of the five main causes of spillage mentioned above, age-related defects are anticipated to play a role in the Mechanical and Corrosion categories and so these are further analysed in section 6.1 and 6.3 below.



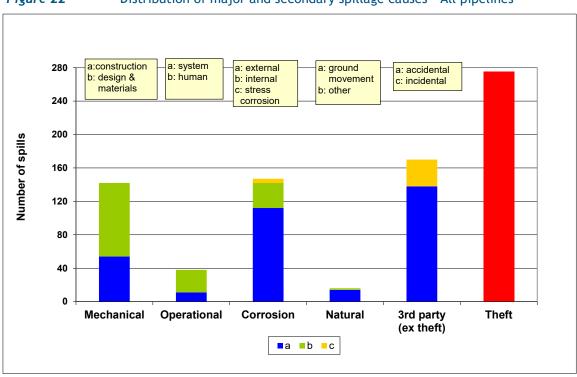
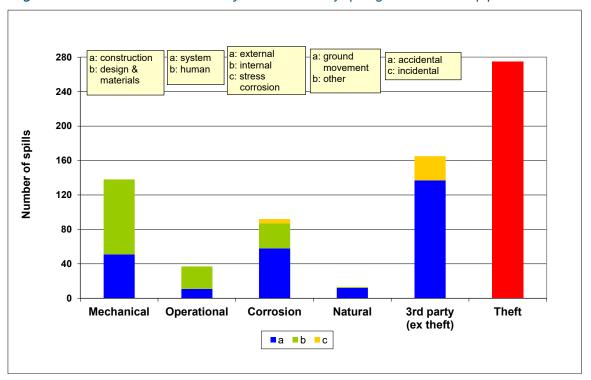


Figure 22 Distribution of major and secondary spillage causes - All pipelines







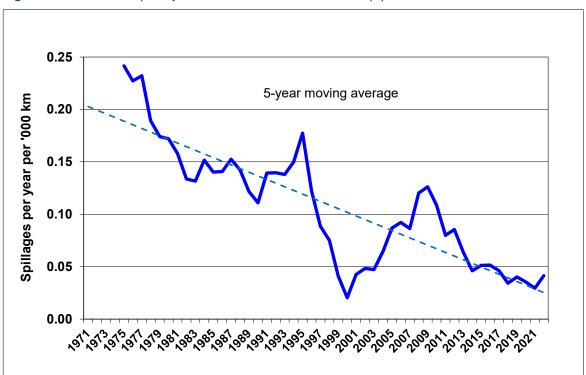
#### 6.1. **MECHANICAL**

There have been 142 cases of mechanical failure (18% of all spillage events, or 28% excluding theft). This is an average of 2.7 spillages per year. 54 failures were due to construction faults and 88 to design or materials defects.

Note: It is not always straightforward to classify the cause of a spillage. For instance, a number of leaks can be attributed to pipeline damage (e.g. a dent). If it is clear that such damage was caused after the pipeline was installed it is classified as "third party / incidental". If no such evidence is available it is classified as "mechanical / construction".

The 5-year moving average frequency of mechanical failures is shown in Figure 24.

Figure 24 Frequency of mechanical failures for cold pipelines



The downward historical trend which appeared to have reversed from the beginning of the century appears to have resumed in the last decade.

Within each of the sub-categories, the most common reasons for mechanical failures are illustrated in Table 7.

Table 7 Reasons for mechanical failures

Number of spills due to							
Construction	Faulty weld	Construction damage	Incorrect installation		Not reported		
	14	7	15		18		
Design & Materials	Incorrect design	Faulty material	Incorrect material specification	Age or fatigue	Not reported		
	10	35	3	10	30		



The total number of reported age- or fatigue-related failures is low. Only one of the 10 registered events occurred in the last 10 years (2013).

The increasing occurrence of mechanical failures observed between 2000 and 2010, combined with the appearance of an increase in fatigue-related failures caused some concern as it may have been an indication of the ageing process, defined as the deterioration of the metal structure of pipelines resulting from fatigue caused by normal operation (pressure cycles etc). In order to gain more insight into this point all 34 mechanical failures reported between 2001 and 2010 were further investigated in cooperation with the relevant operators. It was found that only 4 events could be linked with certainty to ageing according to the above definition, a further 7 being undecided because of lack of appropriate information.

The trend has been reversed since the beginning of the last decade which reinforces the view that the frequency of mechanical failures is not directly linked to ageing of the metal structure. This remains, however, an area of focus for the pipeline operators and for Concawe.

#### 6.2. OPERATIONAL

There have been 38 spillage incidents related to operation (5% of all spillage events, or 7% excluding theft). This is an average of 0.7 spillages per year. 27 incidents were due to human errors and 11 to system faults. The most common reasons for operational incidents are illustrated in **Table 8**.

**Table 8** Reasons for operational incidents

Number of spills due to						
System	Equipment	Instrument & control systems			Not reported	
	3	3			5	
Human	Not depressurised or	Incorrect operation	Incorrect maintenance or	Incorrect procedure	Not reported	
	3	13	5	5	1	

#### 6.3. CORROSION

There have been 147 failures related to corrosion (19% of all spillage events, or 29% excluding theft). This is an average of 2.8 spillages per year. As noted earlier though, a large proportion of these events (55) occurred in the more vulnerable hot pipelines and in the early years (with the exception of 1 event in 2016). For cold pipelines the number of failures is 92 (12% of the total, 21% excluding theft) and the average is 1.8 spillages per year.

The events have been subdivided into external and internal corrosion and stress corrosion cracking (SCC) that was introduced as an extra category in the late 80s. The number of spillages in each sub-category is shown in **Table 9**. Note all but one event in hot pipelines stemmed from external corrosion (in many cases under insulation).



Table 9 Corrosion-related spillages

Number of spills due to							
Hot Cold All							
External corrosion	54	58	112				
Internal corrosion	1	29	30				
Stress corrosion	Stress corrosion 0 5 5						

Internal corrosion is much less prevalent than external corrosion. 22 out of the 30 cold pipeline internal corrosion incidents occurred in crude oil service, although crude pipelines only account for less than a third of the cold pipeline inventory. Thus crude pipelines appear to be more vulnerable to internal corrosion than product pipelines. This is to be expected, as crude oil is more corrosive than refined products. Only one of the pipelines suffering a spill reported that inhibitor was used, one did not report and the others did not use inhibitors.

Although there have only been four Stress Corrosion Cracking (SCC) related spillages to date (plus one re-categorised from external corrosion), these have been relatively large spillages, possibly as a result of the more severe failure mechanisms.

As already mentioned in **Section 5.1**, the number of corrosion- related spillage incidents in hot pipelines has fallen significantly over the years as these have been taken out of service.

In cold pipelines, 29 out of 92 corrosion-related failures were related to special features such as road crossings, anchor points, sleeves, etc. which therefore appear particularly vulnerable.

In cold pipelines, the historical data show a long-term downward trend in the frequency of corrosion-related spillages since the early 1980's, albeit with notable shorter-term peaks and troughs. The relatively high number of cases reported in 2015, 2016 and 2019 (Figure 25) elicited some concern that the long-term downward trend might be stalling or even reversing (Figure 26), possibly in relation with the increasing age of the network. With single events in 2020, 2021 and 2022 the average for the last 10 years is 1.5 event per year, slightly higher than the long-term average. Concawe will be a watching brief on this in the coming years.



Figure 25 Corrosion-related spillages for cold pipelines between 2012 and 2022

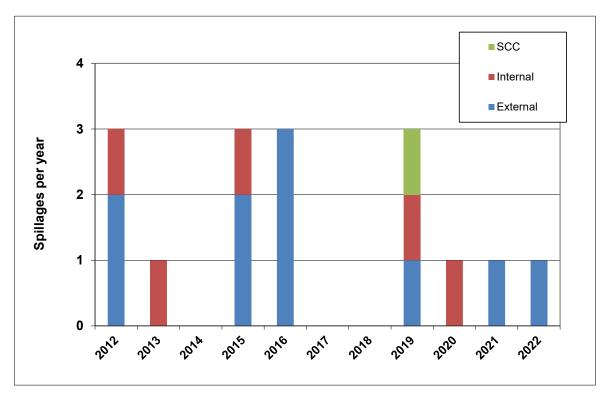
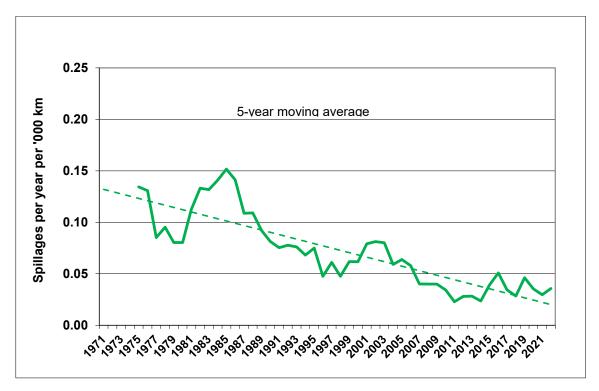


Figure 26 Corrosion-related spillage frequency (all types) for cold pipelines





Pipeline operators undertake regular monitoring to identify and rectify any weaknesses before they develop to the point of failure. Inspection programmes include, for example, the use of in-line tools to monitor pipeline condition and to enable early identification of the onset of corrosion. These techniques, together with the general adoption of integrity management systems by all EU pipeline operators, should prevent any increase in the frequency of age-related spillages.

#### 6.4. NATURAL HAZARDS

There have been 16 spillage incidents related to natural hazards (2% all spillage events, or 3% excluding theft). This is an average of 0.3 spillages per year. 15 spillages were due to some form of ground movement and 2 to other hazards.

The event that occurred in this category in 2021 caused a very small spill but has been included to highlight the potential impact of floods.

No less than 10 of the natural hazards spills have occurred in the same country. This appears to be a direct consequence of the difficult terrain and hydrological conditions that apply to a significant part of that country's pipeline network.

 Table 10
 Details of natural causes due to ground movement

Number of spills due to							
Ground movement	Landslide	Subsidence	Earthquake	Flooding	Not reported		
	5	3	1	4	1		

#### 6.5. THIRD PARTY

Third parties have caused the largest number of spillages with 445 events, an average of 8.6 per year and 56% of all spillage events. 138 events were accidental, 32 were incidental i.e. resulting from damage inflicted to the pipeline by a third party at some point in the past, and 275 were intentional (almost exclusively theft attempts). When excluding theft, accidental and incidental third party events caused 33% of all spills. As discussed in **Section 5**, third party activities also result in relatively large spills and account for the largest total volume spilled of all causes.

#### 6.5.1. Accidental damage

The most common causes of accidental third party spills are shown in Figure 27.

The vast majority of events were caused by direct damage from some form of digging or earth moving machinery. Damage by machinery may occur due to a combination of lack of communication and awareness and lack of care or skill. Pipeline operators are not always made aware of impending ground work and so cannot provide appropriate advice on exact pipeline location and working procedures or exercise adequate supervision of the work. Even when good communication has been established between the pipeline operator and the third-party company, the actual machinery operator may be left partially or completely unaware of a pipeline's existence or fail to apply the requisite care or skill.



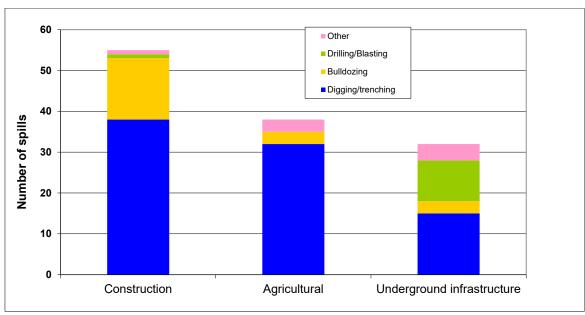


Figure 27 Causes of accidental third-party spills

**Figure 28** shows the percentage of third-party-related spillages where pipeline operators were aware of the impending activity, or third parties were aware of the pipeline location (this data was reported for about 68% of the third party-related accidental spillages).

In 50% of cases, third parties undertook some form of excavation activity in the knowledge that a pipeline was present in the vicinity, but without notifying the pipeline operating company. In contrast, only 1 case was reported where the pipeline company was aware of the impending work but the third party was not informed of the presence of the pipeline. In about 12% of the cases neither party was aware of the other. In 36% of the cases the pipeline was hit in spite of the fact that the pipeline operator knew about the work and the third party was aware of the presence of the pipeline. These cases often denote a lack of communication at the working level or a lack of proper care or skill by the third party.



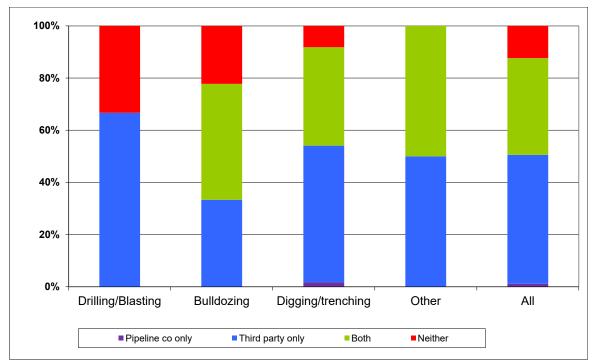


Figure 28 Awareness of impending works and of pipeline location

The strong relationship between spillage frequency and diameter noted in **Section 5.5** is also apparent for accidental damage (**Figure 29**), possibly suggesting a lower level of awareness around the location of smaller pipelines (which are also potentially more vulnerable.

While third party accidental damage is a leading cause of spillage, the risk can be effectively mitigated through improved communication (especially in countries with effective "one-call systems") and mutual awareness, and the sharing of good practice between pipeline operators from different companies and countries.



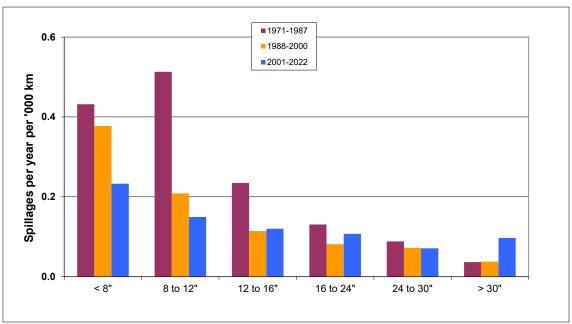


Figure 29 Third party accidental spillage frequencies per diameter class

## 6.5.2. Incidental damage

This category captures those incidents where damage was done at some unknown point in a pipeline's lifetime, which subsequently suffers deterioration over time resulting eventually in a spill. In general they result from unreported damage done after the original construction when a pipeline has been knowingly or unknowingly hit during third party groundwork activities.

There have been 32 incidental damage spillage incidents which all originated from dents, scrapes or other physical damage to the pipeline. Thus, they share the characteristic that they might be detectable by in-line inspections.

#### 6.5.3. Intentional damage

275 spillages were caused by intentional damage by third parties. 2 resulted from terrorist activities and 6 from vandalism. 267 were caused by attempted or successful product theft, 247 of which occurred in the last 10 reporting years.

Only one of the terrorist or vandalism incidents was on an underground pipeline; one was from an above-ground section of pipeline, all the rest were at valves or other fittings at pump stations or road / river crossings, etc.

From the turn of the century, only a few spillages caused by product theft attempts were recorded. The sudden increase to 18 recorded in 2013, 54 in 2014 and 87 in 2015 was extremely concerning. The 2016 figure was somewhat lower although still very high in the historical context, but the downward trend was amplified with only 11 and 10 events in 2017 and 2018 respectively, none in 2019, 4 in 2020, 2 in 2021 and 1 in 2022. This bears witness to the efficacy of the measures taken by operators and law enforcement authorities. Although only one case was recorded in 2022, the problem has not completely gone away (it must also be realised that there are still a number of theft attempts that do not cause a spill, see section 8). Theft activities still occur at a significantly higher level that used to be the case before the recent spike. They also account for a very large proportion of all spillage incidents (Figure 30).



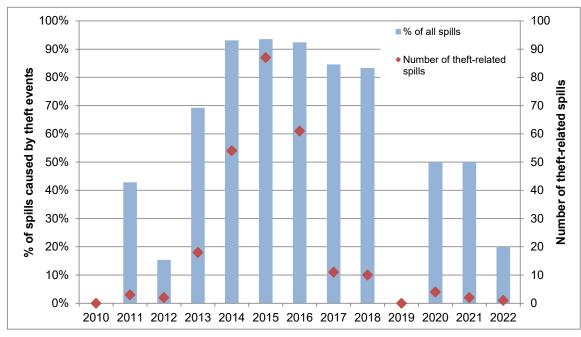


Figure 30 Number and percentage of all spills due to theft activities

It is important to note that product theft is more widespread than is apparent from the spills data alone, since a large number of tampering events do not result in a spill (even when they are successful in terms of extracting product). An analysis of additional data on product theft events, which has been collected by the Concawe survey since 2015, is presented in **Section 8**.



#### 7. IN-LINE INSPECTIONS

Concawe has been collecting data on in-line inspection activities (with "intelligent" tool) for 43 years, including a one-off exercise to collate data from paper records generated when inspection tools were first used around 1977. Separate records are kept for metal loss, crack detection and for geometry (calliper) inspections. Each inspection may entail one or more passes of a tool along a pipe section. Leak detection tools are also frequently used, but their function is quite different. They can reduce the consequences of a leak that has already started, by detecting it earlier. They cannot, however, help prevent the leak occurring in the first place.

In 2022 the 62 operators that reported inspected a total of 117 sections with at least one type of inspection tool, covering a total combined length of 13,653 km, split as follows amongst the individual types of tool:

Metal loss tool 6,539 km, 77 sections
 Crack detection tool 1,865 km, 23 sections
 Geometry tool 5,249 km, 77 sections

Most inspection programmes involved the running of more than one type of tool in the same section so that the total actual length inspected was less at 9,314 km (28% of the inventory, well above the 10-year average of 22%).

As shown in Figures 31 and 32, the use of inspection tools for internal inspection of pipelines grew steadily up to the mid 90s, stabilising around 12% of the inventory every year. This further increased to around 15% in the first decade of the new millennium and above 20% in the last decade. Following a relatively low figure in 2020 the total increased again in 2021 and is now back to a more "normal" level. Although one can only speculate, it is possible that the pandemic caused a partial curtailment of such operational activities.

Over the last ten years, a period considered as a reasonable cycle for this type of intensive activity, 487 (75%) of the total of 650 active sections included in the 2022 survey were inspected at least once by at least one type of tool, representing 98% of the total length of the surveyed network. This suggests that the inspected sections are longer than average. There are certainly some pipeline sections (mainly older ones) which were not designed to be internally inspected and which, because of small size or tight bends or lack of suitable tool launchers or receivers, cannot be internally inspected. Also, a number of pipeline operators in Eastern Europe have joined the survey in recent years, but have provided few previous inspection records. The length of un-inspected pipelines is therefore certainly less than the above figure and should continue to decrease in future years.



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Figure 31 Annual length inspected by each type of inspection tool

Note: the total length shown above may be higher than shown in Figure 32 as some sections may have been inspected by more than on type of inspection tool

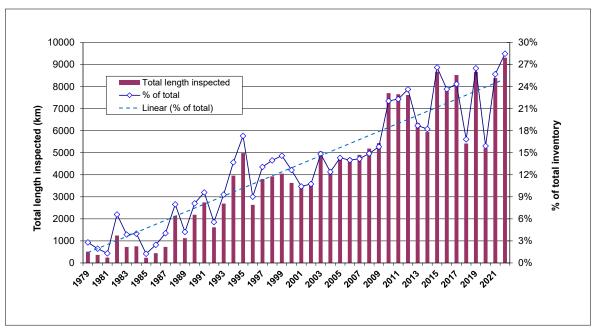


Figure 32 Total annual portion of the inventory inspected by inspection tools



2

3

4

As shown in **Figure 33**, a number of sections have been inspected more than once during the last 10 years. Indeed, for some pipelines, regular inspections are required by the authorities.

160
140
120
100
100
100
40
20
0

**Number of repeat inspections** 

Figure 33 Repeat inspections in the last 10 years

In-line inspection technology can detect flaws, corrosion and other sorts of damage in or on the pipe inner or outer walls. Over the past 52 years, 21 spills were caused by faulty welds or construction defects and 32 were caused by some kind of damage inflicted by third parties at some undetermined time (2 and 4 respectively in the last 10 years). All these could, in principle, have been detected by the most technologically-advanced inspection tools. There were also 112 spillages related to external corrosion and 30 to internal corrosion, at least some of which could in principle have been detected. Note that nearly two thirds of the spillages related to external corrosion occurred in hot pipelines, most of which have now been retired. For the last 10 years these numbers are reduced to 8 and 4 events related to external and internal corrosion respectively.

8



#### 8. PRODUCT THEFT FROM PIPELINES

The recent emergence of theft or attempted theft as a new threat to pipelines in Europe has been discussed in **section 6**, which addresses theft events that resulted in a reportable spill. However, there are many theft-related events that do not cause a spill either because thieves do not succeed in drilling through the pipe wall or because they install a product withdrawal system with sufficient integrity to ensure containment. Also, operators are increasingly able to detect tampering early enough to avoid causing a spill.

From the 2015 reporting year a new section was added to the annual survey requesting respondents to report the characteristics of all theft attempts, whether or not they were successful or resulted in a spill. In 2022, a total of 5 theft-related incidents were reported in 3 different countries, 1 of which resulted in a reportable spill. All were on refined products pipelines.

The results for 2022 are summarised in **Table 11** although the figures reported for each item have little or no statistical significance in view of the small number of events and incomplete reporting.



**Table 11** Summary of 2022 (2021) - attempted theft events attributes (note that not all attributes were reported for all events)

Number of events	5	(4)						
Successful thefts	4	(3)						Number
Spills caused	1	(2)						reported
Code	1	2	3	4	5	6	7	
		_ F	igures in	% of tota	l reporte	d		
Service	0 (0)	0 (100)	0 (0)	0 (0)	100 (0)	0 (0)		4 (4)
(type of product transported)								
Facility part	0 (100)	0 (0)	100 (0)	0 (0)				4 (4)
Connection type	0 (0)	0 (100)	0 (0)	100 (0)				2 (2)
Hole size	0 (0)	0 (0)	0 (100)	0 (0)	100 (0)			2 (2)
Detection	100 (0)	0 (25)	0 (0)	0 (0)	0 (50)	0 (25)	0 (0)	4 (4)
(how was tampering detected)								
Flow rate	100 (0)	0 (0)	0 (100)					2 (2)
(estimated abstraction rate)								
Location	0 (0)	0 (0)	100 (100)	0 (0)				2 (2)
(type of environment)								
Distance	100 (0)	0 (100)	0 (0)	0 (0)				2 (2)
(between pipeline and abstraction point)								
Storage	100 (100)	0 (0)	0 (0)					2 (2)
(facility installed by thieves)								

#### Key

e (type of product transported)	Detect	ion (how was tampering detected)
Crude oil	1	Automatic detection system
Multi product	2	Operational monitoring
Gasoline	3	Routine surveillance
Diesel	4	Ultrasonic LD pig
Jet	5	Line internal inspection
Other	6	Third party
y part	7	Other
Underground pipe	Flow ra	ate (estimated abstraction rate)
Overground pipe	1	< 1 m <sup>3</sup> /h
Valve station	2	1-5 m <sup>3</sup> /h
Other	3	> 5 m <sup>3</sup> /h
ction type	Location	on (type of environment)
Clamped	1	Open land
Welded	2	Car park / Lay-by
Screwed	3	Shrub / wooded area
Other	4	Building
ize	Distan	ce (between pipeline and abstraction point)
No hole	1	< 10 m
< 3 mm	2	10-100 m
3-6 mm	3	100-1000 m
6-10 mm	4	> 1000 m
> 10 mm	Storag	e (facility installed by thieves)
	1	None
	2	<1 m <sup>3</sup>
	3	>1 m <sup>3</sup>
	Crude oil Multi product Gasoline Diesel Jet Other / part Underground pipe Overground pipe Valve station Other  ction type Clamped Welded Screwed Other ize No hole < 3 mm 3-6 mm 6-10 mm	Crude oil       1         Multi product       2         Gasoline       3         Diesel       4         Jet       5         Other       6         / part       7         Underground pipe       1         Valve station       2         Other       3         ction type       Location         Clamped       1         Welded       2         Screwed       3         Other       4         ize       Distan         No hole       1         < 3 mm

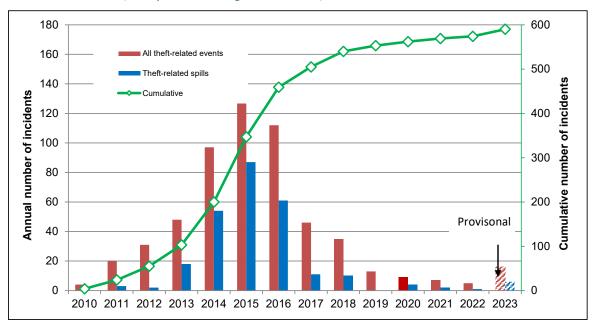
**Figure 34** shows the evolution of the number of incidents since 2010, when significant increases were noted across Europe (prior to 2010, we only have data for theft incidents that resulted in a reportable spill and these were few and far between). Faced with this serious new threat, operators reacted promptly, enhancing surveillance, improving leak detection system capabilities, increasing awareness of the problem with own staff and contractors and enhancing their



capability for fast response and quick repairs. Relevant information was shared within Concawe and best practices established and disseminated amongst operators. These efforts have clearly paid off and the trend was reversed with 112 events recorded in 2016 to 46 in 2017, 35 in 2018,13 in 2019, 9 in 2020, 7 in 2021 and 5 in 2022. For 2023 however, 17 cases have provisionally been reported confirming that the problem has not disappeared and requires continued focus and vigilance. The figures also suggest a gradual reduction of the proportion of theft events causing a spill since 2015. Although it may not be statistically significant at this point, this may be the result of increased "professionalism" of thieves and/or early detection by operators.

It should be noted that there are reasons to believe that the total number of theft events is somewhat higher than that reported in this report. As these events are generally classified as criminal activity, there are sometimes legal restrictions that can delay reporting to CONCAWE. In addition, not all pipelines are included in the Concawe inventory (for example NATO lines in Denmark, Italy, Greece, Norway and Portugal as well as all crude and product pipelines in Poland).

Figure 34 Evolution of the number of theft-related events since 2010 (with provisional figures for 2023)





#### APPENDIX 1 DEFINITIONS AND CODES

### Spillage volume

**Gross spilled volume:** the estimated total quantity, expressed in m<sup>3</sup>, of hydrocarbons released from the pipeline system as a result of the incident.

**Recovered oil:** the estimated quantity, expressed in m<sup>3</sup>, recovered during the clean-up operation, either as oil or as part of the contaminated soil removed.

**Net loss:** the difference between gross spilled volume and recovered oil.

## Categories of spillage causes

Concawe classifies spill causes into five major categories: mechanical failure, operational, corrosion, natural hazard and third party.

**Mechanical:** a failure resulting from either a design or material fault (e.g. metallurgical defect, inappropriate material specification) or a construction fault (e.g. defective weld, inadequate support, etc.). This also includes failure of sealing devices (gasket, pump seal, etc.).

**Operational:** a failure resulting from operational upsets, malfunction or inadequacy of safeguarding systems (e.g. instrumentation, mechanical pressure relief system) or from operator errors.

**Corrosion:** a failure resulting from corrosion either internal or external of either a pipeline or a fitting. A separate category is foreseen for stress corrosion cracking.

**Natural hazard:** a failure resulting from a natural occurrence such as land movement, flooding, lightning strike, etc.

**Third party:** a failure resulting from an action by a third party, either accidental or intentional. This also includes "incidental" third party damage, undetected when it originally occurred but which resulted in a failure at some later point in time.

These main categories are subdivided into secondary causes and "Reasons" as shown in **Table 1.1**.



Table 1.1Cause categorisation tree

	Primary		Secondary		Reason
Α	Mechanical	Ab	Design and Materials	1	Incorrect design
				2	Faulty material
				3	Incorrect material specification
				4	Age or fatigue
		Aa	Construction	5	Faulty weld
				6	Construction damage
				7	Incorrect installation
В	Operational	Ва	System	8	Equipment
				9	Instrument & control systems
		Bb	Human	10	Not depressurised or drained
				11	Incorrect operation
				12	Incorrect maintenance or construction
				13	Incorrect procedure
С	Corrosion	Ca	External	14	Coating failure
				15	Cathodic protection failure
		Cb	Internal	16	Inhibitor failure
		Сс	Stress corrosion		
			cracking		
D	Natural	Da	Ground movement	20	Landslide
				21	Subsidence
				22	Earthquake
				23	Flooding
<u> </u>	0.15.1	Db	Other	4-	0
E	3rd Party	Ea	Accidental	17	Construction
				18	Agricultural
		Г.	Incidental	19	Underground infrastructure
-		Ec Fb	Incidental Intentional	24	Torroriot activity
		LΕD	IIILEIILIOIIAI	24 25	Terrorist activity Vandalism
				26	Theft (incl. attempted)
				_ 20	men (moi. allempleu)



## APPENDIX 2 SPILLAGE SUMMARY

# Key to table

## Cause categories: see Appendix 1

#### Service

1	Crude oil
2	White product
3	Fuel oil (hot)
4	Crude oil or product
5	Lubes (hot)

## Leak first detected by

1	R/W surveillance by pipeline staff
2	Routine monitoring P/L operator
3	Automatic detection system
4	Pressure testing
5	Outside party
6	Internal Inspection

## Land use

1	Residential high density
2	Residential low density
3	Agricultural
4	Industrial or commercial
5	Forest Hills
6	Barren
7	Water body

## Facility

1	Underground pipe
2	Above ground pipe
3	Pump station

## Facility part

1	Bend
2	Joint
3	Pipe run
4	Valve
5	Pump
6	Pig trap
7	Small bore
8	unknown



	Spillage ID	Year		Service	Fatalities	Injuries		e volume m <sup>3)</sup>	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ıse		Impact
1   1971   11   2   1   1   2   1   1   2   3   2   Aa   7   Aa   5   Aa			()						detected by		part	Years		Category	Reason		Contaminated land
3		1971	11	2				1				3	2	Aa	7	bodies	area (m.)
A			44									_			_		
S								5							5		60.000
7									2	3			4		9		22,222
8			-												11		
9								6									
11															19		1,000
12   1972   16   2								_									
13		1072						2									
15		1072						150	2				4				
16													2				
17																	
19													4				
20								1	2	2	3			Ca			
21								1									
22													*				
24	22		4	3			0		5	1	3	15	4	Ca			
255													_		17		
26													+				
28	26		28	1			60		5	1	3	16		Ea			
298													2		17		
300													2				
332				2				350					2				
33								96					2				
34         20         1         0         25         3         5         3         2         1         4         Aa         Ab         4         Aa         Ab         4         Ab         Ab         4         Ab         Ab         4         Ab         Ab         Ab         Ab         Ab         Ab         Ab		1973													4		
36								3	5	3			4				
37			16												١.		
38			24												4		
40								1							4		
41       5       3       15       1       1       1       3       8       Ca       Ca         42       5       3       15       1       1       1       3       8       Ca       Ca         43       12       3       12       2       2       2       2       3       13       Ca         45       12       3       250       5       5       2       3       13       Ca       Ca         46       12       3       150       2       1       2       3       13       Ca       Ca         48       28       1       100       40       5       1       3       16       Da       Da       Ba       5       1       3       16       Da       Da       Ba       Ba       5       1       3       6       Ec       Ec       Ec       Ec       Ec       Ec       Ec <td></td> <td>4</td> <td></td> <td></td> <td></td> <td></td>													4				
42       5       3       15       1       1       1       3       8       Ca       Ca <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>12</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>								12									
444         12         3         12         2         2         2         3         13         Ca         Ca         Ca         Ca         14         45         12         3         150         2         1         2         3         13         Ca         14         Ca         14         30,000         10         3         13         Ca         14         Ca         14         A         7         12         3         310         10         5         1         3         13         4         Ca         Da         Da         10         10         40         5         1         3         16         Da         Da         Da         10         10         10         10         10         10         10         10         11         10         10         10         10         10         10         11         10         10         10         11         10         10         11         11         10         10         11         11         10         10         10         10         10         10         10         10         11         11         11         11         11         11         11         <																	
45																	
46         12         3         150         2         1         2         3         13         4         Ca         14         30,000         30,000         447         12         3         14         100         40         5         1         3         13         4         Ca         14         Da         14         A         Ca         14         Da         Da         100         40         5         1         3         13         4         Ca         Da         Da         Da         100         40         5         1         3         13         4         Ca         Da         Da         Da         100         2         3         1         1         3         13         4         Ca         1         2         13         13         4         Ca         1         2         2         2         1         3         6         Ec         Ta         1,00<																	
48         28         1         100         40         5         1         3         16         Da         Da         49         10         3         10         3         11         3         16         Ec															14		
49         10         3         8         5         1         3         9         2         Ea         18         Ec         5         1         3         9         2         Ea         18         Ec         5         1         3         9         2         Ea         18         Ec													4				30,000
50         12         3         0         5         1         3         6         Ec								40					2		18		
51         12         3         1         1         5         1         3         6         Ec         Ec         5         1         1         3         6         Ec         Ec         Ec         5         1         1         3         6         Ec         Ec         Ec         5         1         1         3         6         Ec         Ec         Ec         Ec         5         1         1         3         3         6         Ec				3					5				-		"		
53         1974         1         1         0         2         3         7         4         4         Aa         7         1,000	51		12				1		5		3	6		Ec			
54         6         1         3         2         2         3         7         5         4         Aa         4         1,000           55         9         1         10         1         1         1         15         4         Aa         Aa         4         Aa         Aa         Aa         Aa         Aa         Aa         Aa         Aa		1974	12					0					4		7		
56         9         1         10         2         1         1         3         33         Ca         Ca         Ca         Ca         14         14         Ca         14         Ca	54	,		1			3		2	3	7	5		Aa	4		1,000
57         10         2         2         2         2         2         2         2         1         3         9         4         Ca         14         14         Ca         14															4		
58         10         3         1         2         1         3         9         4         Ca         14         14         Ca         14			9					2									
60         13         3         5         5         1         3         8         Ca         14	58			3			1	_	2	1	3	9	4	Ca			
61     4     3       62     6     3       63     16     3       64     7     1       65     16     1       66     5     2       67     8     2       68     8     2       69     10     2       668     668     668       661     3       662     663       663     1       664     5       665     1       666     3       667     1       668     668       668     668       668     668       668     668       668     668       668     668       668     668       668     668       669     10       67     8       68     8       68     8       68     8       68     8       68     68       68     68       68     68       68     68       68     68       68     68       68     68       68     8       68     8 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>																	
62         6         3         0         5         1         3         16         Ca         14         P           63         16         3         1         5         1         3         9         2         Cb         Cb         P           64         7         1         1         5         1         3         8         2         Cb         Cb         Cb         Cb         Cb         Cb         Ca         14         P         Ca         14         P         Cb         Cb         Cb         Cb         Cb         Cb         Cb         Cb         Ca         14         Cb         Ca         14         Cb													4				
64         7         1         1         5         1         3         8         2         Cb         Ea         17           65         16         1         5         1         3         10         Ea         17           66         5         2         1         0         5         1         3         21         Ea         19           67         8         2         30         4         2         1         3         22         Ea         19           68         8         2         200         2         5         1         3         22         Ea         17           69         10         2         668         668         2         1         3         18         Ea         18	62		6	3			0		5	1	3	16		Ca			
65         16         1         500         5         1         3         10         Ea         17         Ea         19         Ea         17         Ea         19         Ea         19         Ea         19         Ea         19         Ea         17         Ea         19         Ea         17         Ea         17         Ea         18         Ea         17         Ea         18         Ea         18 <td></td> <td>Р</td> <td></td>																Р	
66         5         2         1         0         5         1         3         21         Ea         19         Ea         18         Ea         19         Ea         11         10         2         1         13         18         Ea         18         Ea         18         10         10         2         1         13         18         10         10         10         10													2		17		
67         8         2         30         4         2         1         3         22         Ea         19           68         8         2         200         2         5         1         3         22         Ea         17           69         10         2         668         668         2         1         3         18         Ea         18				2				0									
69   10   2       668   668   2   1   3   18   Ea   18	67			2					2			22		Ea			
70   10   2       489   405   2   1   3   18   2   Ea   17													2				



Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries		e volume m <sup>3)</sup>	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ıse		Impact
		` '				Gross	Net loss				Years		Category	Reason	Water bodies	Contaminated land area (m <sup>2</sup> )
71 72 73	1975	20 34 10	2 1 3	4		30 30 3	10 2	4 5 2	2 1 2	7 2 2	11 12 5	2	Ab Ab Ab	5 5	boules	area (m <sup>-</sup> )
74 75			1 2			10 4	2	2	3	8 7		4	Ba Ba	11 9		
76 77		8	2 1			20 5	10	2	3	7 7	4	4 4	Bb Bb	11 11		
78 79		10 12	3			50 3		2 5	1 1	3	11 9		Ca Ca	15 14		
80 81		6 10	3			25 1	0	1 2	1 3	3 6	9	4	Ca Ca	14		
82 83		4 8	3			1 0		5 6	1 1	3 3	18 6		Ca Ca			
84 85		8 12	3			0		1 2	1 3	3 3	6 6	2 4	Ca Ca			
86 87		6 18	1 1			15 5	0	5 2	1 1	3	23 12	2	Ea Ea	18 19		
88 89		8 8	1 2			120 60	3 60	2 2	1 1	3 3	9 23		Ea Ea	17 19		
	1976	8	2			15	6	5	1	7	9	2	Ea Aa	18 5		
92 93		8	3 1 2			9		5 2	1	4	13 13	4	Aa Ab	2		
94 95 96		24 16 10	2 1 3			17 1322 80	1 433	5 2 2	2 1 1	2 2 3	17 13 11	4	Ab Ab Ca	1 1 14		
97 98		4 24	2 1			90 200	90	5 2	1 1	3	16 10		Ca Da	15 21		
99 100		10 10	3 1			50 40	25 2	2	1 1	3	13	2	Da Ea	21 18		
101 102		8 18	2			44 802	14 606	2	1 1	3	24 7	2 2	Ea Ea	18 18		
103 104		8 14	2 2			153 358	153 358	2	1 1	3	23	2 2	Ea Ec	18		
105 106	1977		2 2			32 28		2 2	3	4 2	9	4 4	Ab Ab			150 140
107 108		20 36	2 1			2		5 2	1 1	2 4	8 3	2 4	Ab Ab	2 1		
109 110			1			50 1		2	3	4	19 7	4	Bb Bb	11 11		
111 112		12 10	3			350 315	220 90	4 2	1	3	10 8	2	Ca Ca	15		
113 114		12	1 2 1			6 103	500	2 5	3	7	9 19	4	Cb Da	20		
115 116		20 24	1			550 600	500 25	1 3 2	1 1 1	3 3 3	13 11	2 2 2	Da Db	23 17		1 500
117 118 119		10 18 8	1 1 2			160 80 3	3	2 2	1 1	3	12 5 25	2 2	Ea Ea Ea	18 18		1,500 400
120 121		8 12	2 2			3 191	1	2 2	1	3	13 19	2 2	Ea Ea	17 17		
122 123		8 20	2 2			269 2530	2500	5 2	1 1	3 2	19 19 9	2 2	Ea Ec	17		
	1978	34 8	1 2			2000 235	300 205	5 2	1	2 4	16 16	2 2	Ab Ab	2 2		
126 127		22 6	1 2			19 12	6	5 5	1	3	7	2	Ab Ca	2 15		1,800
128 129		10 12	2			100 2	10	2 5	1 1	3 3	14 14	2 2	Ca Ca	15 15		
130 131		8 8	3			120 80	60 40	4 4	1 1	2	7 7	2 2	Ca Ca	15 15		
132 133		12 18	3			2	1	1 5	1	3	12 6	4	Ca Ca	15		
134 135		16 11	4			400	250 0	5	1	3	14 10	2	Da Ea	23 17		
136 137		12 24	1			58 1	40	4 5	1	8 7	10 4	2	Ea Ea	19 19		F 00F
	1979	16 22	1			255 100	245 40	4	1	3	15 8	2	Ea Aa	18 6		5,865 16,000
140 141 142		24 9 12	1 2 2			100 50 300	200	5 5 1	1 1 1	3 3 3	5 17 23	2 2	Aa Ca	6 14 15		2,700 350
142 143 144		18 18	3			20 5	200	1 1 1	1 1	3	12 12	4 4	Ca Ca Ca	15 15 15		500 100
144 145 146		18 12	1 2	5		50 90	1 50	5 5	1 1 1	3	16 23	2 2	Ea Ea	17 18		2,500
147 148		8 11	1 2			245 950	150 380	5 2	1 2	3	23 15	2 4	Ea Eb	18 26	P	6,400



Spillage ID	Year		Service	Fatalities	Injuries		e volume m <sup>3)</sup>	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ise		Impact
		(")					Net loss	detected by		part	Years		Category	Reason	Water bodies	Contaminated land
149	1980	13	2			8	1	2	3	2	12	4	Ab	7	bodies	area (m²)
150		40 10	1 3			4800 80	400	5 5	1	3	9 10	2	Ab	2 14		10,000
151 152		10	3			10		5 1	1 1	3	10	2	Ca Ca	14		
153		7	3			1		1	1	3	15	2	Ca	15		10
154		12 10	3 4			111	12	5	1 1	3	15	2	Da		Р	10,000
155 156		12	2			762 270	135	2 5	1	3	15	2	Ea Ea	18 19		10,000
157		8	2			313		2	1	3			Ea	17		
158 159	1981	34	4			30 10	2	5 5	3 1	4	6	4	Eb Ab	25		
160	1901	40	1			10	2	5	2	2	5	4	Ab			80
161		10	2			600	150	2	1	3			Ab	2		
162 163		20 8	1 3			19 5	1	5 4	1 3	3 2	17 12	2	Ca Ca	14 14		
164		8	3			19		4	3	2	12	2	Ca	14		
165		12	3			5	2	5	1	3	15	4	Ca	14		50
166 167		10 20	2 1			92 5	58 3	2 5	1 1	3 7	25 15	2 4	Ca Ca	15 14		
168		10	2			10	3	5	1	3	13	<b>→</b>	Ca	14		
169		26	2			125	45	5	1	2	18	2	Da	20		
170 171		24 7	3 1			30 132	10 132	4 2	3 1	7 3	14 15	4 2	Db Ea	18		
172		8	2			322	317	2	1	3	24	2	Ea	17		
173		5	1			96		5	1	3			Ea	19		
174 175	1982	28 8	2			5 12	0 12	1 5	2	3	16 20	2	Ec Aa	6	P	
176		24	1			9		5	1	3	18	2	Ab	2		1,000
177		8	1			2		1	1	3	20	2	Ca	45		00
178 179		12 10	3			8 400	16	5 5	1 1	3	16 19	4 2	Ca Ca	15 15		30
180		5	1			20		5	3	3	10	4	Cb			
181		7	1			140	140	5	1	3	16	2	Cb			3,000
182 183		22 6	1 1			15 31	5	5 5	1 1	3	18 20	1 2	Cb Ea	18		
184		8	2			7	1	2	1	3	30	4	Ec			
185	1983	4 4	5 5			10		2	1 1	2	22 22	2	Aa	1		100
186 187		4	5 5			1 4		3 5	1	2	22	2	Aa Ab	1		9 80
188		16	4			442	111	4	1	3	18	2	Bb	11		
189 190		6 7	2 1			12 182	120	4 2	1 1	3	15 17	4 2	Ca Cb	15		3,600 20,000
190		7	1			148	110	5	1	3	17	2	Ea	17		18,000
192		10	2			213	171	5	1	3	29	2	Ea	17		
193 194		14 12	2 1			675 1	470 0	5 5	1 1	4 3	3 20	2 4	Eb Ec	24		15
195	1984	28	1			4363	3928	1	1	3	10	2	Aa	6		6,500
196		24	1			141		5	1	1	18	2	Aa	6		4,500
197 198		28 8	1 2			3 16	3	3 5	2	4 2	11 17	2	Ab Ab	2		120 720
199		34	1			5	2	2	3	4	13	4	Ba	8		1,000
200		16	1			10	40	2	3	6	18	2	Ва	8		50
201 202		12	1 3			10 2	10	2 1	1 1	3	21 17	2 4	Bb Ca	10		50
203		6	1			20	16	5	1	3	24	4	Ca	15		250
204		16	2			5	1	5	3 1	3	11	4 2	Ca	14		10
205 206		9 10	1			236 150	236 1	5 5	1	3	11 23	5	Cb Ea	17		200 100
207		11	2			244	240	3	1	4	21		Eb	24		
208 209	1985	24 20	1 1			1 25	1 4	1 5	1 3	8 5	14 9	2 4	Aa Ba	7		18
209		10	2			25 16	+	3	3	5 4	17	4	Ва			
211		10	2			7		3	3	2	17	4	Ва			
212 213		6 16	2 1			4 1100	756	3 2	3 1	4 3	17 9	4 2	Ba Cc			13,000
214		8	2			211	195	2	1	3	33	2	Ec	18		1,000
215	1986	16	2			160	6	3	3	2	17	2	Ab			200
216 217		20 24	1 2			53 292	6 4	2 2	1 1	3 2	12 26	2	Ab Ab	2 7		3,000 3,000
218		16	3			20	5	5	1	3	38	1	Ca	14		0,000
219		20	2			2	2	5	1	3	22	1	Ca	15		
220 221		8 9	3 1			10 10	10	4 5	1	3	25 45	2	Ca Cb			20 180
222		34	1			7	7	1	1	2	14	4	Cb			84
223		8	2			192	95	5	1	3	15	2	Ea	19		1,500
224		14	2			280 52	56 41	3 3	1 1	3	18 13	2 2	Ea Ea	17 17		100 10
225		6	2													



Spillage ID	Year		Service	Fatalities	Injuries		e volume	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ıse		Impact
		(")				Gross	m <sup>3)</sup> Net loss	detected by		part	Years		Category	Reason	Water bodies	Contaminated land area (m <sup>2</sup> )
227	1987	20	2			1000	120	4	1	2	20	4	Aa	5		
228 229		26 9	4 1			2 25	1 2	5 5	1	3 1	25 46	2	Aa Ab	7 2		1,000 200
230		16	3			550	150	2	1	3	39	2	Ca	15		200
231		9	1			8	1	5	1	3	46	1	Cb			280
232		12 22	2			12 3	10	5	1	3 7	21	2 4	Da	20	Р	2,000
233 234		16	2			300	1 115	5 5	1	8	20 18	4	Ea Ec	19	Р	10
235	1988	34	1			10	1	5	1	2	26	4	Ab			200
236		12	2			90	42	5	1	1	30	1	Ab	_	Р	1,500
237 238		8 34	1			97 81	21 1	2 5	3 1	2	28 17	2 4	Ab Ca	4 15		500 5,000
239		11	2			80	80	2	1	3	35	1	Ca	15		
240		28	1			5	1	5	2	2	31	1	Ca	15		400
241 242		10 20	2			305 40	5 10	2 5	1 1	3	23 24	2 4	Da Ea	20 17		5,000 30
243		3	1			2	1	5	1	3	28	2	Ea	17		100
244		10	1			14	1	5	1	3	23	2	Ea	18		100
245 246		8 16	2			3	1	5 5	1	3	35 16	1 2	Ea Ea	17 19		20 150
247		16	1		1	650	650	3	1	3	23	1	Ea	17		550
248		4	2			2	1	5	1	3	26	2	Ea	19		9
249 250		6 6	2			63 18	56 1	5 5	1 1	3	33 33	2	Ea Ea	17 18	l	1,200 1,800
251	1989	26	1			3	2	5	1	2	26	2	Aa	5		100
252		12	3			1		5	1	2		4	Aa	5		6
253 254		1 26	2 1			25 155	7 5	5 5	2 1	7 3	1 26	2 2	Aa Ab	7 5	P	10,000 2,000
255		10	2		1	66	16	2	1	2	27	2	Bb	11	F	2,000
256		9	1			25	5	4	1	3	48	2	Ca	14		50
257		12 10	3 2			240 400	150	2	1	3	17	4 2	Ca	15		2 000
258 259		16	2	3		253	90 253	3 5	1	3	24 22	2	Cb Ea	19		2,000 500
260		16	2			660	472	3	1	3	20	2	Ea	18	Р	
261		10	2			82	4	3	2	3	24	2	Ea	17		200
262 263		12 6	2			298 52	298 27	2 5	1	3	32 33	2 2	Ea Ea	18 18		6,000 2,000
264		8	2			3		5	1	3	32	2	Ea	19		66
265		8	2			186	126	5	1	3	29	2	Ea	18		4.000
266 267		40 11	1			40 2	5	5 5	1 1	3	17 26	2	Ec Ec	18		4,000
268	1990	13	2			105	105	5	1	4		2	Bb	12		30
269		10	2			252	221	5	3	6	33	2	Bb	11		1,500
270 271		8 11	2			9 325	11	2 2	2 1	4 3	48 22	2 4	Bb Ca	12 15		10
272		11	2			225	194	5	1	3	11	2	Ea	17		3
273		6	2			3	1	5	1	3	34	2	Ea	18		324
274 275	1991	10 20	2			189 275	34 118	5 3	1	3	24 24	2	Ea Aa	18 1		14,000
276			2			50	38	5	1	7	10	2	Aa	1		1,200
277		20	1 2			20	13	5	1	3	24	2	Aa	7		4,500
278 279		12 12	2			25 5	7 2	2 5	3 1	7 7	20 21	4 2	Aa Aa	6 7		150 320
280		12	2			29	29	5	1	3	38	2	Ab	2		600
281 282			2			4 172	1 68	3 3	3	7 4	31 11	4 4	Ab Ab	4 2		250 100,000
282			2			2	00	5	2	2	''	2	Ab	_		100,000
284		10	2			80	4	5	1	3	26	2	Ca	15		1,500
285 286		7 8	1 2			20 100	60	5 4	1 1	2	30 17	2 2	Cb Cb			300 10.000
286		8	2			15	10	4	1	3	17	4	Cb			10,000 25
288		8	2			4		5	1	3	49	2	Ea	19		6
289		6	2			21 1	13	5	1 1	3	34	2	Ea	18		500 2
290 291		6	2			84	75	5 3	3	3 4	37 1	2 2	Ea Eb	19 25	l	
292		13	2			485	485	2	3	3	24	2	Eb	25		7,000
293 294	1992	8	2			10 1000	1 400	5 2	1	3	24 34	2 4	Ec	2		30
294 295	1992	٥	2			1000	400 98	2	1	2	34	2	Aa Ab	_		5,400
296			2			113	8	2	3	4	12	4	Ab	2		
297 298		8 8	2			30 5	15 5	2 6	2 1	2	33 13	4 5	Ab Ab	5 2	l	10
298 299		0	2			275	248	2	3	4	13	4	Bb	11		1,100
300			2			5	1	2	2	8	22	4	Bb	10	l	1,350
301 302		10 8	2			2 200		2 5	1 1	4	30	2	Bb			300
302		8 24	2			13	1	5	1	3 2	25 27	4	Ca Ca			300 250
304		6	2			3	3	4	1	3	49	2	Ca	15		2
305 306		12 8	2			75 50	75 50	5 4	1 1	3	28 25	2 2	Da Ec	23		20
306		8	2			25	25	4	1	3	25 25	2	Ec		l	60



Spillage ID	Year		Service	Fatalities	Injuries		e volume	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ıse		Impact
		(")				Gross	m <sup>3)</sup> Net loss	detected by		part	Years		Category	Reason		Contaminated land
200	4000	0.4				040	40			•	0.4				bodies	area (m²)
308 309	1993	34	1 2			248 3	18	4 5	1 3	3 2	31 2	2 4	Aa Ab	2		45,000 80
310		12	2			2	1	1	1	4	23	4	Ab			400
311		18	2			14	13	6	1	3	27	4	Ca			400
312		13	2			580	500	2	1	8	26	2	Cb			800
313		20	1			2000	500	2	1	3	19	2	Cb			25,000
314		26	2			10	7	5	1	3	31	5	Da	20	Р	
315		9	2			8	6	5	1	3	30	2	Ea			50
316		24	2			49	39	5	1	3	33	2	Ea	18		40,000
317		8	2			3	1	5	1	3	37	2	Ea	19		100
318		12	2 2			101	19	5	1	3	31	2	Ea	19		
319 320		20 7	2			3050 3	1450 3	2 5	1	3	29 13	4 1	Ec Ec			6
321	1994	16	1			200	160	3	1	3	31	2	Ab	2		6,000
322		16	1			1350	1295	2	1	3	31	2	Ab	2		25,000
323		6	2			250	14	2	3	2	16	4	Ab			50
324		6	2			1	1	1	1	3	16	4	Ab	2		25
325		11	2			5	5	5	2	2	9	2	Ab			100
326			1			2	2	5	3	8		4	Ba	9	1	100
327		12	3			90	60	5	1	3	24	2	Ca	14	1	500
328		32	1			10	5	2	2	3	21	4	Cb	4-7	1	500
329		10	2			285	285	5	1	3	26	2	Ea	17		0.000
330 331		9 8	2 2			195 46	170	3 5	1 1	3	37 36	2	Ea Ea	18 17	Р	8,000 1,150
332	1995	0	2			280	80	2	2	6	22	4	Aa	7		10.000
333	1000	10	2			30	30	5	1	2	35	2	Aa	5		750
334			2			53	41	5	1	7	5	2	Ab	2		
335		6	2			115		1	1	3	36	2	Ab	2		500
336		16	1			132	82	3	1	3	30	2	Bb	11		6,500
337		10	2			1000	270	1	1	3	31	4	Ca	15		55,000
338		9	2			48	18	3	1	3	28	2	Ea	17		1,500
339		9	2			20	20	3	1	3	39	4	Ea	17		100
340		13	2 2			139	113	5	1	3	5	2	Ea	17		300
341 342	1996	<u>6</u> 9	2			12 165	99	3 2	3	3	37 5	4	Ea Ab	17		30 40
343	1990	14	2			292	209	5	1	3	40	1	Bb	10		300
344		12	3			1	200	5	1	3	30	4	Ca			16
345		9	2	1		437	343	2	1	3	40	4	Ea	19		20
346		7	2			19	19	5	1	3	40	2	Ea	17		350
347		10	2			500	62	5	1	3	64	4	Ec			23,000
348	1997	12	2			19	3	1	1	3	27	2	Ca	14		2,800
349		10	1			2	0	1	1	2	7	4	Cb			20
350		12	2			422	341	2	1	3	30	2	Cc			
351 352		12 8	2 2			435 13	267 2	2 2	1 1	3 4	30 33	1 2	Cc Ea	19	Р	150
353		12	2			40	1	5	1	3	24	4	Ec	17		130
354	1998	- 12	1			30	4	2	3	5	30	4	Ab	1		400
355		6	3			0	0	5	1	3	34	2	Bb	11	1	
356		13	2			486	247	2	1	3	42	2	Bb	11	1	100
357		16	2			250	20	5	1	3	30	4	Ca	14	1	
358		10	2			340	313	3	1	3	6	1	Ea	17	l	500
359		10	2			15	14	1	1	3	4	2	Ea	19	1	600
360		9	2			176	67	3	1	3	42	2	Ea	18	1	160
361 362		8	2 2			30 0	2	3 5	1 1	7 3	25	2	Ea Ea	19 19	1	650 4
363	1999	O	1			7		2	3	6	20	4	Bb	11	<del>                                     </del>	200
364	.555	1	3			30		2	1	3	32	4	Ca	14	1	300
365		11	2			167	64	2	1	3	32	2	Ca	14	1	60
366		6	2			1	1	3	1	3	25	2	Ca	14	1	5
367		4	1			1	1	5	3	8	35	4	Ca	14	1	
368		8	2			80	20	5	1	3	48	2	Ea	17	1	500
369		13	2			84	13	3	1	3	10	4	Ea	17	1	
370		6	2			29	14	5	1	3	40	2	Ea	18	1	4.000
371		8	2	1		80	30	5	1	3	35	2	Eb	26	l	1,000
372 373		11 12	2 2			36 1	28	3 2	1	7 3	5 36	2 4	Eb Ec	26	1	100
373	2000	12	2			175	3	5	2	4	24	4	Ab	<b> </b>	<del>                                     </del>	60
375	-000	12	1			10	7	5	1	3	30	4	Cb	l	l	150
376		12	2			8	8	5	1	3	31	2	Ea	17	1	
377		11	2			159	64	3	1	3	8	2	Ea	17	1	5,000
378		12	2			7	1	5	1	3	26	1	Ea	19	l	
379		24	2			1	1	5	1	3	41	2	Ec	19		150



Cross   Net Loss   Contemporary   Net Loss   Contemporary   Net Loss   Net	Spillage ID	Year		Service	Fatalities	Injuries		e volume	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ıse		Impact
Sign			()						detected by		part	Years		Category	Reason		Contaminated land
381	200	2004	20				000	0	-		0	25	_	Λ-	-	bodies	
382		2001															
383																	
386																	
386																	
387	385		34	1			6	1	3	1	3	29	4	Ca	14		500
388															14		
389																	225
390																	
391																	400
3832																	
3934																	
396   2002   8   2   10   10   5   1   3   347   2   Ab   15   500																	
398	394		8				85	24	2	1	3			Eb	26	Р	404
398		2002						10									
398																	
399								20									
400															15		
401															1		400
402								58							1		400
404															22		
406									5	2				Ea	19		40
406																	
407																	
408																	
4400   2003   14   2   2   30   30   3   1   8   52   4   Ca   S   2								15				33					0,000
4110		2003						30					-				
412												52	4			s	2
413	411		12				2		5	1	3	32	4	Ea		s	5
414																	
415								31				46	4		17		600
416								40				40			00		500
417																	
418         16         2         52         3         4         1         3         29         2         Eb         26         400           420         20         2         2500         11100         5         1         3         34         6         Ec         19         P         800           421         2004         16         2         2         2         0         1         1         3         31         6         Ec         19         P         80,000           423         22         1         266         18         2         2         7         740         2         Aa         Aa         6,000           423         22         1         2         6         2         3         8         5         4         Ab         200         2         1         2,000         2         1         1,500         420         2         4         Aa         Aa         7         4         1         3         4         4         Aa         Aa         7         4         1         3         4         4         Aa         Aa         18         19         19         19																	
419																	
A21				2					4	1							
422         10         2         1         26         18         2         2         7         40         2         Aa         6,000           423         22         1         20         6         2         3         8         5         4         Ab         200           424         10         2         19         19         19         2         3         4         3         Aa         7         4         427         427         12         2         19         19         2         3         4         Aa         3         Aa         7         G         427         428         20         1         350         10         3         1         8         45         2         Ab         1         G         15,000         429         6         2         20         2         1         1         28         3         Ab         4         \$         58         44         430         6         2         2         20         2         1         1         1         28         3         Ab         4         \$         58         4         433         1         8         14         2															19	Р	
423		2004															
424         8         2         90         50         5         1         1         5         3         Ea         18         1,500           426         2005         12         2         19         19         2         3         4         3         Aa         7           427         12         2         5         1         2         4         Aa         5         G           428         20         1         350         10         3         1         8         45         2         Ab         1         G         15,000           429         6         2         2         20         2         1         1         28         3         Ab         4         S         58           430         6         2         38         5         1         1         28         3         Ab         4         S         58         42           431         9         1         30         4         3         1         8         14         2         Bb         12         G         1,000           433         10         2         3         1         5 <td></td>																	
425															10		
426							90	30							10		
428		2005					19	19							7		2,000
429         6         2         38         5         1         1         28         3         Ab         4         S         58           430         6         2         38         5         1         1         28         3         Ab         4         S         42           431         9         1         30         4         3         1         8         14         2         Bb         12         G         1,000           432         10         1         15         5         2         4         22         3         Bb         12         1,000           433         10         2         3         1         5         1         3         25         4         Ca         14         S         50           434         24         1         64         1         2         1         8         40         4         Cb         G         150           435         8         2         15         1         3         46         Ec         19         S G         3,000           437         2006         12         2         7         75 <td< td=""><td>427</td><td></td><td>12</td><td>2</td><td></td><td></td><td></td><td></td><td>5</td><td>1</td><td>2</td><td></td><td>4</td><td>Aa</td><td>5</td><td>G</td><td></td></td<>	427		12	2					5	1	2		4	Aa	5	G	
430								10									
431																	
432         10         1         15         5         2         4         22         3         Bb         12         1,000           433         10         2         3         1         5         1         3         25         4         Ca         14         S         50           434         24         1         64         1         2         1         8         40         4         Cb         G         150         150           435         8         2         0         5         1         3         41         2         Ea         17         G         1,000           436         24         2         0         5         1         3         46         Ec         19         SG         3,000           437         2006         12         2         75         5         5         1         4         58         4         Ab         D         50         3,000           438         8         2         6         6         2         1         4         19         4         Ab         2         60         3,000         4           441								A									
433								4								٦	
434								1								s	
436         24         2         0         5         1         3         46         Ec         19         S G         3,000           437         2006         12         2         75         5         1         4         58         4         Ab         2         60         50         60         60         2         1         4         19         4         Ab         2         60				1											1		
437         2006         12         2         75         6         5         1         4         58         4         Ab         2         50         60         60         438         9         2         5         6         6         2         1         4         19         4         Ab         2         60         60           439         9         2         5         5         1         2         2         1         3         Aa         7         4         Ab         2         4         4         Ab         2         4         4         Ab         2         2         2         1         3         13         3         Ea         18         4         4         Ab         2         2         1         3         13         3         Ea         18         4         4         4         1         2         22         1         3         13         3         Ea         18         4         Ab         1         2         4         4         1         2         7         4         Ab         Ab         1         2         2         3         1         3         1	435		8	2			15		5		3	41				G	1,000
438         8         2         6         6         2         1         4         19         4         Ab         2         60           439         9         2         5         1         2         2         1         3         Aa         7         4         Ab         2         60         60         60         44         Ab         2         60<		00													19	SG	
439		2006						6							2		
440         14         2         5         2         2         2         4         4         Ab         2         441         411         2         245         2         1         3         13         3         13         3         13         3         13         3         13         3         13         3         13         3         13         3         13         3         13         3         13         3         13         3         14         5         14 </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>ט</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>00</td>								ט									00
441         11         2         1         245         2         1         3         13         3         Ea         18         442         11         2         1         37         5         2         3         3         Aa         5         Ea         17         44         44         13         2         4         1         1         2         7         4         Ab         1         4         Ab         1         4         Ab         1         4         Cb         SG         6         2         4         1         2         7         4         Ab         1         5         6         2         4         Cb         SG         6         2         6         2         23         3         1         3         4         Cb         SG         6         2         6         3         1         3         41         5         Eb         26         G         100         4         448         4         Cb         5         6         6         2         448         4         5         Eb         26         G         100         4         449         448         4         4												'					
442         11         2         1         37         5         2         3         3         Aa         5         4a         5         4a         11         2         223         5         1         3         5         Ea         17         4Ab         1         4Ab         4Ab         1         4Ab         4Ab <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>13</td><td></td><td></td><td></td><td></td><td></td></t<>												13					
443         11         2         223         5         1         3         5         Ea         17         Ab         1         4444         13         2         4         1         1         2         7         4         Ab         1         6         2         2         3         1         3         4         Cb         SG         50         446         12         1         10         3         5         1         1         8         4         Cb         SG         50         447         6         2         23         3         1         3         41         5         Eb         26         G         100         50         448         6         2         16         3         1         3         41         5         Eb         26         G         100         444         44         5         Eb         26         G         100         444         44         5         Eb         26         G         100         444         44         5         Eb         26         G         80         440         444         44         44         44         44         44         44         44						1						-					
445         20         2         2         3         1         3         4         Cb         SG           446         12         1         10         3         5         1         1         8         4         Cb         SG         50           447         6         2         23         3         1         3         41         5         Eb         26         G         100           448         6         2         16         3         1         3         41         5         Eb         26         G         80           449         2007         8         2         150         70         3         1         3         4         Ec         4         400           450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         12         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3         17	443		11	2			223		5	1	3		5	Ea	17		
446         12         1         10         3         5         1         1         8         4         Cb         26         G         100           447         6         2         23         3         1         3         41         5         Eb         26         G         100           448         6         2         150         70         3         1         3         4         Ec         4         400           450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         12         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3         17         3         Ea         19         452           453         9         2         117         54         2         1         3         50         3         Ea         19         120           454         9         2         2         2         5 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>1</td><td></td><td></td></t<>															1		
447         6         2         23         3         1         3         41         5         Eb         26         G         100           448         6         2         16         3         1         3         41         5         Eb         26         G         80           449         2007         8         2         150         70         3         1         3         4         Ec         4         400           450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         12         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3         17         3         Ea         19         452           453         9         2         117         54         2         1         3         50         3         Ea         19         120           454         9         2         2         2         2															1	SG	
448         6         2         16         3         1         3         41         5         Eb         26         G         80           449         2007         8         2         150         70         3         1         3         4         Ec         4         400           450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         12         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3         17         3         Ea         19         452           453         9         2         117         54         2         1         3         50         3         Ea         19         120           454         9         2         2         2         5         1         3         16         3         Eb         26         100           455         11         2         182         133         5								3							200		
449         2007         8         2         150         70         3         1         3         4         Ec         4         400           450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         12         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3         17         3         Ea         19         452           453         9         2         117         54         2         1         3         50         3         Ea         19         120           454         9         2         2         2         5         1         3         16         3         Eb         26         100           455         11         2         182         133         5         1         3         50         3         Ea         19         5         500           456         13         2         185         159																	
450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3         17         3         Ea         19         452           453         9         2         117         54         2         1         3         50         3         Ea         19         120           454         9         2         2         2         5         1         3         16         3         Eb         26         100           455         11         2         182         133         5         1         3         50         3         Ea         19         S         500           456         13         2         185         159         2         1         3         50         3         Ea         19         S         500		2007						70				41				J	
451         11         2         12         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3         17         3         Ea         19         452           453         9         2         117         54         2         1         3         50         3         Ea         19         120           454         9         2         2         2         2         5         1         3         16         3         Eb         26         100           455         11         2         182         133         5         1         3         50         3         Ea         19         S         500           456         13         2         185         159         2         1         3         50         3         Ca         14         1,200		2007															
452     13     2     301     38     5     1     3     17     3     Ea     19     452       453     9     2     117     54     2     1     3     50     3     Ea     19     120       454     9     2     2     2     5     1     3     16     3     Eb     26     100       455     11     2     182     133     5     1     3     50     3     Ea     19     S     500       456     13     2     185     159     2     1     3     50     3     Ca     14     1,200												28					
454     9     2       455     11     2       456     13     2       185     159     2       159     3     50       3     6       3     50       3     6       456     13       2     185       159     2       1     3       50     3       3     6       6     14       1,200	452			2			301	38	5		3		3		19		452
455         11         2         182         133         5         1         3         50         3         Ea         19         S         500           456         13         2         185         159         2         1         3         50         3         Ca         14         1,200																	
456   13   2     185   159   2   1   3   50   3   Ca   14     1,200																	
																8	
1 45/     16   7	456 457		16	1			7	139	5	3	3	40	3	Cb	14	SG	700



Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries	s Spillage volume		Leak first detected by	Facility	Facility Age I		Land use	Cause		Impact	
1.5		( )				Gross	Net loss	detected by		puit	Years		Category	Reason	Water bodies	Contaminated land area (m <sup>2</sup> )
458	2008	16	2			4	4	6	1	3	40	4	Aa	5	bodies	area (m.) 25
459	2000	40	1			6	0	5	2	7	36	7	Ab	2		0
460		11	2			30	Ö	3	3	5	29	4	Ab	2		40
461		11	2			52	37	3	1	4	29	3	Ab	4		50
462		11	2			12	0	1	2	4	20	4	Aa	7		0
463		11	2			129	108	3	1	3	29	3	Ab	2		90,000
464		9	2			44	17	3	1	3	16	3	Ea	17		3,600
465 466		6 4	2			40 28	0	2 5	1 1	3	52 0	4	Ea Ea	0 18		5,000 250
467		16	1			294	0	3	1	3	46	4	Ea	17		11,000
468		16	1			328	0	3	1	3	46	4	Ab	4		3,600
469		18	1			1	1	5	1	3	36	2	Ca	14	S	0
470	2009	20	1			30	0	2	2	4	25	4	Ab	1		
471		34	1			10	10	5	1	3	45	4	Ec		S	
472		40	1			5401	811	2	1	3	37	6	Ab	4	G	50,000
473 474		24 10	1 2			10 25	0 12	3	3 2	6 2	48 0	4	Ab Aa	3 7	G	50
475	2010	2	1			125	0	5	3	2	0	3	Ab	3		200
476	2010	13	2			1	1	5	1	3	34	3	Ca	14	S	0
477		9	2			10	0	1	3	2	18	4	Ab	3		0
478		24	1			200	0	3	1	3	38	3	Ea	18	SG	21,000
479	2011	20	1			1	0	2	3	4	44	4	Bb	13		0
480 481		8 16	2			0.3 30	0.3 30	1 4	1 1	3	47 37	3	Ab Eb	2 26	S	1,000 600
481 482		16	2			30 166	30 166	4	1	3	37	4	Eb	26		250
483		13	2			35	1	1	1	7	35	6	Bb	13		150
484		28	2			99	99	5	1	3	6	1	Ea	19	G	1,500
485		8	2			12	12	3	1	3	27	3	Eb	26		5
486	2012	10	2			7	7	5	1	3	45	7	Eb	26	S	300
487		6	2			15	15	5	1	3	51	3	Ec	0	G	10
488 489		9 24	2 1			1 5	1 0	5 5	1 1	3	55 43	3 4	Ea Ea	18 17		200 20
490		10	2			240	175	3	1	3	59	3	Ec	0		15.000
491		20	1			37	12	5	1	3	12	3	Eb	25	G	10,000
492		10	1			3	0	0	1	3	26	3	Cb	0		150
493		10	2			1	0	1	1	3	52	5	Ca	14		0
494		10	2			1	0	1	1	3	52	5	Ca	0		0
495		16	2			1	0	2	1	2	57	0	Ab	1		0
496 497		10 10	2			40 20	0	3 3	1	3	50 50	2	Ea Ea	19 18		
498		20	1			1	0	2	3	4	0	4	Bb	13		0
499	2013	28	1			2	0	2	1	3	47	4	Aa	7		100
500		28	1			19	0	1	1	7	34	6	Bb	12		0
501		8	2			88	88	3	1	3	0	3	Ea	17		50
502		8	2			12	12	3	1	3	0	0	Ea	17		1 40
503 504		10 12	2			10 6	9 6	1 3	1 1	3	39 37	3	Eb Eb	26 26		40 30
505		12	1			5	5	1	1	3	33	4	Cb	0		50
506		40	1			2	0	1	2	7	46	0	Aa	Ö		1,000
507		12	2			7	4	5	1	3	13	3	Eb	26		150
508		10	2			50	38	2	1	3	25	3	Eb	26		200
509		8	2			10	2	5	1	3	56	3	Eb	26		
510 511		16 16	2			0	0	5 3	1 1	3	39 39	3	Eb Eb	26 26		
512		16	2			0	0	3	1	3	39	3	Eb	26		
513		16	2			0	0	3	1	3	39	3	Eb	26		
514		12	2			0	0	3	1	3	40	3	Eb	26		
515		12	2			0	0	5	1	3	40	0	Eb	26		
516		12	2			0	0	5	1	3	40	3	Eb	26		
517		22	2			0	0	5	1	3	42	3	Eb	26		
518 519		22 22	2			0	0	5 3	1 1	3	42 42	3	Eb Eb	26 26		
520		8	2			0	0	5	1	3	42	3	Eb	26		
521		8	2			0	0	5	1	3	43	3	Eb	26		
522		12	2			2	2	2	1	4	0	5	Ab	4		3
523		10	2			30	30	2	1	3	0	3	Eb	26		3,000
524		10	2			0	0	5	1	3	0	3	Ec	18		50



Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries		e volume m <sup>3)</sup>	Leak first detected by	Facility	Facility Age		Land use	se Cause			Impact
		( )				Gross	Net loss				Years		Category	Reason	Water bodies	Contaminated land area (m²)
525 526 527 528 529 530	2014	24 6 14 24 20 8	1 2 2 1 2			3 10 5 1	3 0 5 0	1 3 5 6	3 1 1 1 1	3 3 3 3 3	57 50 47 43 48 24	4 3 3 3 5	Ea Ea Eb Eb Eb	19 18 26 26 26 26 26	s	200 100 1,400 1,500
531 532 533 534 535		12 11 10 16 10	2 2 2 2 2 2			5 15 2	1 9 0	1 1 5 5	1 3 1 1	3 8 3 3	58 58 27 41 50	3 4 3 2 5	Eb Ab Eb Eb	26 26 2 26 26 26		1,500 0 184 250
536 537 538 539 to 555 556 to 582		10 20 14	2 1 2 2 2			2 500 150	0 0 150	3 3 5	1 1 1 1 2	3 3 3 4	50 50 29	3 3 3	Eb Ec Eb Eb	26 26 26 26		64,000
583 584 585 586 587 to 664	2015	12 10 20 12	2 2 1 2 2			59 3 2	38 2 0 0	5 3 6 5	1 1 2 1	8 3 8 3	47 41 48 42	7 3 7 2	Eb Eb Aa Eb Eb	26 26 26 26		500 50 50
665 666 667 668 669		8 14 10 10	2 2 2 2 2			39 25 9 22 15	34 25 9 20 14	3 5 3 5	1 1 1 1	3 3 3 3	24 5 33 33 34	5 3 3 3	Eb Eb Eb Eb	26 26 26 26 26		275 10 100
670 671 672 673 674 675		10 6 8 8 12 1	2 1 2 2 2 2			3 0 15 13 30 2	3 0 15 3 0	3 2 5 2 3 5	1 2 1 1 2 2	3 3 3 2 2	34 26 38 39 49 61	3 4 3 4	Eb Cb Ca Ca Ab Ab	26 14 15 2 2		20 200 200 5
676 677 678 682 683 684 685 686	2016	24 16 10 12 12 14 6	2 2 2 2 2 2 2 2			11 128 7 3 13 16	1 13 0 0 0	5 3 2 5 3 3 5	1 1 1 1 1 1 1	1 3 3 3 3 3 3	58 26 7 51	3 3 2 3 3 3 3	Aa Ea Eb Eb Eb Eb Eb	5 26 26 26 26 26 26 26	S G	200 75 100 20 50
687 688 689 690 691 692		12 12 18 16 11	2 2 3 2 2			9 400 1 16 200 97	9 20 1 0 200 70	3 5 5 5 6 5	1 1 1 1 1	3 3 3 3 3	50 52 44 48 64 20	3 2 4 2 5	Eb Ea Ca Ca Ca Eb	26 17 15 14 26		100 850
693 to 741 742 743 to 752 753 754 755	2017	10 13 16 8	2 2 2 2 2 2			8 1 32 3	5 0 0 0	5 5 6	1 1 3 2	3 3 8 6 3	26 49 65	3 3 2 4 3	Eb Eb Eb Bb Bb Eb	26 26 26 13 13 26		300 2,000
756 to 763 764 765 766 767	2018	12 6 12 12	2 2 2 2			12 40 9	0 0 1 30	5 3 2 3	1 1 1 3	3 2	60 35	3 5 5	Eb Eb Ea Aa Ab	26 26 18 7	S G	80 240
767 768 769 770 771 772	2019	12 12 12 12 20 34	2 1 1 1			10 20 1 900	0 20 1 20	5 5 2 3 1	3 2 1 2 1	8 3 5	37 46 49 55 53	3 3 3 4	Ba Ca Aa Cc Cb	1 8 14 6 14		100 300
773 774 775 776 777 778	2020	8 8 18 16 24 8	4 2 2 2 2 2 2			17 12 2 12 40 2	1 12 0 3 40 2	5 6 3 3 1	1 1 1 3 1	3 3 7 8 3 2	52 56 55 58 66	3 4 4 3	Cb Eb Eb Ab Eb	26 26 2 26 5		25 560
779 780 781 782	2021	32 42 24 18	1 1 2 2			60 70 0	60 1 0	5 1 4 1	1 1 1	3 3 3 3	48 54	4 4 7	Eb Ea Eb Da	26 17 26 23	s	2,000 80 0
783 784 785 786 787	2022	10 14 12 8	2 2 2 2			69 2 294 26	56 0 294 26	5 5 5 3	1 1 1	3 7 3	77 54 47 77	6 4 3	Eb Ca Eb Ca	26 14 26 14		20
788 789		6 1	2 2			30 2	30 1	6 1	2 2	3 7	55	5	Aa Aa	5 7		100



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