



Report no. 3/19

Performance of European cross-country oil pipelines

Statistical summary of reported spillages in 2017 and since 1971





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Prepared by the Concawe Oil Pipelines Management Group's Special Task Force on oil pipeline spillages (OP/STF-1)

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ABSTRACT

Concawe has collected 47 years of spillage data on European cross-country oil pipelines. At nearly 37,500 km the current inventory includes the majority of such pipelines in Europe, transporting some 720 million m³ per year of crude oil and oil products. This report covers the performance of these pipelines in 2017 and a full historical perspective since 1971. The performance over the whole 47 years is analysed in various ways, including gross and net spillage volumes, and spillage causes grouped into five main categories: mechanical failure, operational, corrosion, natural hazard and third party interference. The rate of inspections by in-line tools (inspection pigs) is also reported.

Product theft attempts continued to be the major cause of spills in 2017 although the total number (11) showed a sharp decline from previous years (60 in 2017, 87 in 2015).

Another 2 spillage incidents were reported in 2017, corresponding to 0.06 spillages per 1000 km of line, just over $1/3^{rd}$ of the 5-year average and an order of magnitude below the long-term running average of 0.45, which has been steadily decreasing over the years from a value of 1.1 in the mid-70s. There were no fires, fatalities or injuries connected with these spills. Both incidents were due to operational errors.

Although there have been relatively few incidents due to third party activities (excluding theft), in recent years this category remains the main source of spillage incidents.

KEYWORDS

Concawe, inspection pig, oil spill, performance, pipeline, safety, soil pollution, spillage, statistics, trends, water pollution

INTERNET

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SUMMARY

Data Collection and inventory statistics

Concawe has collected 47 years of spillage data on European cross-country oil pipelines with particular regard to spillage volume, clean-up and recovery, environmental consequences and causes of the incidents. The results have been published in annual reports since 1971. This report covers the performance of these pipelines in 2017 and provides a full historical perspective since 1971. The performance over the whole 47-year period is analysed in various ways, including gross and net spillage volumes, and spillage causes grouped into five main categories: mechanical failure, operational, corrosion, natural hazard and third party interference. The rate of inspections by in-line tools (inspection pigs) is also reported.

76 companies and agencies operating a total of 35,312 km of oil pipelines in Europe are currently listed for the Concawe annual survey. For 2017, 62 operators provided information representing over 131 pipeline systems and a combined active length of 32,250 km. In addition, Concawe could confirm from reliable industry sources that 5 other operators (representing 1259 km) did not suffer any spillages in 2017. Although not accounted for in the throughput, traffic and in-line inspections data, the additional inventory has been taken into account in the spills statistics. The 9 companies that did not report represent 102 km. The reported volume transported in 2017 was 720 Mm³ of crude oil and refined products, slightly lower than the 2016 figure. Total traffic volume in 2017 was about 128x10⁹.m³.km.

2017 spillage incidents

11 spillages related to theft attempts (third party intentional) were reported, in sharp decline from the record figures reported in 2015 (87) and 2016 (60). This is a good result although it is still relatively high compared to historical levels: 28 theft-related spillage incidents were reported between 1971 and 2012, and as many as 230 since then.

2 non theft-related spillage incidents were reported, corresponding to 0.06 spillages per 1000 km of line. This is just over a third of the 5-year average and nearly an order of magnitude below the long-term running average of 0.46, which has been steadily decreasing over the years from a value of 1.1 in the mid '70s. There were no reported fires, fatalities or injuries connected with these spills.

Both reported spillages were the results of operational errors. Although there have been relatively few incidents due to third party activities (excluding theft), in recent years this category remains the main source of spillage incidents, after mechanical failure. After great progress during the first 20 years, the frequency of mechanical failures appeared to be on a slightly upward trend over the last decade, but this trend has been reversed in the last 7 years.

When excluding theft events (for which the volume lost is unknown in most cases), the gross spillage volume was 33 m^3 or 1 m^3 per 1000 km of pipeline compared to the long-term average of 64 m³ per 1000 km of pipeline. 100% of that volume was recovered.



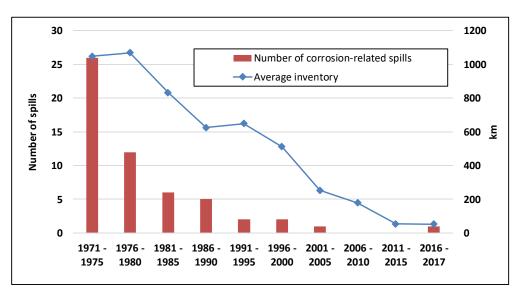
In-line inspections

In 2017 a total of 116 sections covering a total of 14,702 km were inspected by at least one type of in-line inspection pig. Most inspection programmes involved the running of more than one type of pig in the same section, so that the total actual length inspected was less at 7066 km (21% of the inventory).

Overview of the main issues affecting pipeline integrity

Corrosion in hot pipelines: an historical problem now resolved

External corrosion in insulated pipelines transporting hot products has been a major issue in the past, particularly in the 70s and 80s with several failures reported in any one year. The problem was inherent to the design of these lines. Over time most such lines have been taken out of service (only 52 km remains today from a peak of over 1100 in the late 70s) and the issue disappeared with them, with only 4 cases recorded in the last 20 years.

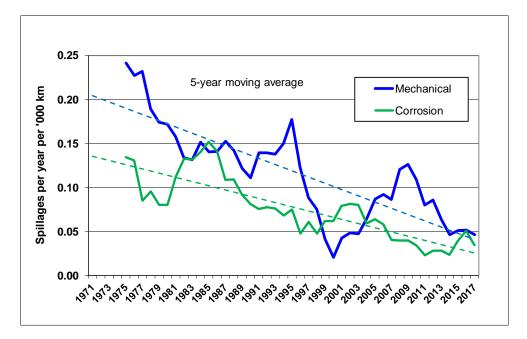


Mechanical integrity and ageing: a relatively recent issue that requires continued attention

Most European pipeline systems were built in the '60s and '70s. Whereas, in 1971, 70% of the pipelines in the inventory were 10 years old or less, by 2017 less than 3% were 10 years old or less and 67% were over 40 years old. Over the last two decades, operators and regulators became concerned that ageing lines may be increasingly prone to mechanical (e.g. metal fatigue) or corrosion-related failures.

The Concawe database provides some reassurance in this respect, showing that the long-term decreasing trend of the failure frequency for both mechanical and corrosion causes has continued in recent years. A spike in mechanical failures observed towards the end of the last decade caused some concern. A detailed analysis showed, however, that there was no correlation between metal fatigue failures and pipeline age. Over the last ten years the downward trend has resumed. There is therefore no evidence that the ageing of the pipeline inventory implies a greater risk of loss of integrity.





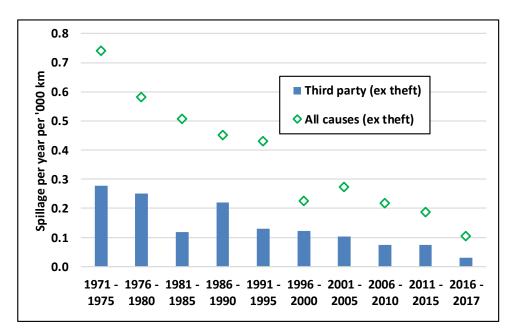
The development of sophisticated integrity management and maintenance systems including the use of new techniques, such as internal inspection with inspection pigs, has doubtlessly played a role and hold out the prospect that pipelines can continue reliable operations for the foreseeable future. Concawe pipeline statistics, in particular those covering the mechanical and corrosion incidents, will continue to be used to monitor performance.

Accidental third-party interference: an on-going problem not fully resolved

Pipelines run, mostly underground, over long distances through diverse areas and are as such vulnerable to accidental damage caused by parties involved in digging, excavating and other earth moving activities.

This has been an issue ever since underground pipelines were first laid. Several measures have been put in place and actions taken over the years, including marking, enhanced surveillance, regular contacts with landowners and civil contractors and, in some countries, the development of so-called "one-call systems" designed to encourage potential "excavators" to declare their intentions in advance. These measures have had only limited success and, although the frequency of related incidents has decreased following the general trend, accidental third-party interference remains one of the major causes of failure in the European network.





Product theft: a new threat being vigorously and successfully addressed

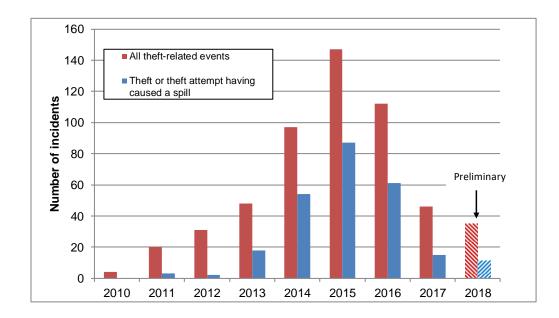
By the nature of their location and the fact that they transport valuable commodities, oil pipelines have always been a potential target for criminals, vandals or even terrorists. Up to the beginning on this decade, incidents involving any of the above were few and far between in Europe (less than one incident per year on average), mostly related to theft attempts and geographically concentrated in South-Eastern Europe.

From 2011, there was a gradual and sharp increase in the number of theft attempts culminating at 147 in 2015, 87 of which causing a spill. These occurred in several different countries across the continent, often with evidence of sophisticated criminal operations.

Beyond the potential loss of product and/or disturbance to operations, such interference with pipelines, which involve drilling through the pipeline to install a small-bore connection, can cause serious environmental damage and potentially injuries or even fatalities.

Faced with this serious new threat, operators reacted promptly, enhancing surveillance, improving leak detection system capabilities and increasing awareness of the problem with own staff and contractors. Relevant information was shared within Concawe and best practices established and disseminated. These efforts have paid off and the trend was reversed with 112 events recorded in 2016 and 46 in 2017. Indications are that the downward trend continued in 2018 with a provisional total of 35 incidents. Nonetheless, the annual rate is still far above the long-term average, requiring continued focus and vigilance.









1. INTRODUCTION

The Concawe Oil Pipelines Management Group (OPMG) has collected data on the safety and environmental performance of oil pipelines in Europe since 1971. Information on annual throughput and traffic, spillage incidents and in-line inspection activities are gathered yearly by Concawe via on-line questionnaires.

The results are analysed and published annually. Summary reports were compiled after 20 and 30 years. From the 2005 reporting year, the format and content of the report was changed to include not only the yearly performance, but also a full historical analysis since 1971, effectively creating an evergreen document updated every year. This report uses this same format and therefore supersedes the 2016 data report 6/18. All previous reports have also been superseded and are now obsolete.

In this single annual integrated report, it was, however, not considered practical to include the full narrative description of the circumstances and consequences of each past spillage. We have therefore created a series of separate appendices to this report where this information can be accessed via the following links:

<u>1971-1983</u>/ <u>1984-1993</u> / <u>1994-2004</u> / <u>2005+</u>

CONCAWE also maintains a map of the oil pipeline inventory covered by the annual survey. The recently updated map is available in digital and interactive form at www.concawe.eu

Aggregation and statistical analysis of the performance data provide objective evidence of the trends, focusing attention on existing or potential problem areas, which helps operators set priorities for future efforts. In addition to this activity Concawe also holds a seminar, known as "COPEX" (Concawe Oil Pipeline Operators Experience Exchange), every four years to disseminate information throughout the oil pipeline industry on developments in techniques available to pipeline companies to help improve the safety, reliability and integrity of their operations. These seminars have included reviews of spillage and clean-up performance to crosscommunicate experiences so that all can learn from each other's incidents. The next COPEX will be held in 2022.

Section 2 provides details of the pipeline inventory covered by the survey (length, diameter, type of product transported) and how this has developed over the years. Throughput and traffic data is also included.

Section 3 focuses on safety performance i.e. the number of fatalities and injuries associated with pipeline spillage incidents.

Section 4 gives a detailed analysis of the spillage incidents in 2017 and of all incidents over the last 5 reporting years.

Section 5 analyses spillage incidents for the whole reporting period since 1971 while Section 6 provides a more detailed analysis of the causes of spillage.

Section 7 gives an account of in-line inspections.



In 2015, to address the increasing number of theft-related spill incidents, the Concawe survey was updated to include an additional section on product theft. This new section captures data on all theft events, including those that did not result in a reportable spill. The findings from this new section of the survey are discussed in **Section 8**.



2. PIPELINE INVENTORY, THROUGHPUT AND TRAFFIC

2.1. CRITERIA FOR INCLUSION IN THE SURVEY

The definition of pipelines to be included in the Concawe inventory has remained unchanged since 1971. These are pipelines:

- Used for transporting crude oil or petroleum products,
- With a length of 2 km or more in the public domain,
- Running cross-country, including short estuary or river crossings but excluding under-sea pipeline systems. In particular, lines serving offshore crude oil production facilities and offshore tanker loading/discharge facilities are excluded.
- Pump stations, intermediate above-ground installations and intermediate storage facilities are included, but origin and destination terminal facilities and tank farms are excluded.

The minimum reportable spillage size has been set at 1 m^3 (unless exceptional safety or environmental consequences are reported for a <1 m³ spill).

All the above criteria are critical parameters to consider when comparing different spillage data sets, as different criteria can significantly affect the results.

The geographical region covered was originally consistent with Concawe's original terms of reference i.e. OECD Western Europe, which then included 19 member countries, although Turkey was never covered. From 1971 to 1987, only pipelines owned by oil industry companies were included, but from 1988, non-commercially owned pipeline systems (essentially NATO) were brought into the inventory. Following the reunification of Germany, the pipelines in former East Germany (DDR) were added to the database from 1991. This was followed by Czech and Hungarian crude and product lines in 2001, Slovakian crude and product lines in 2003 and Croatian crude lines in 2007.

Although Concawe cannot guarantee that every single pipeline that meets the above criteria is actually covered, it is believed that most such lines operated in the reporting countries are included. Notable exceptions are NATO lines in Italy, Greece, Norway and Portugal as well as all crude and product pipelines in Poland.

It should be noted that all data recorded in this report and used for comparisons or statistical analysis relate to the inventory reported in each particular year, and not to the actual total inventory in operation at the time. Thus, year-on-year performance comparisons must be approached with caution and frequencies (i.e. figures normalised per 1000 km of line) are more meaningful than absolute figures.

2.2. **REPORTING COMPANIES**

76 companies and agencies operating a total of 35,312 km of oil pipelines in Europe are currently listed for the Concawe annual survey. This total includes affiliates and joint ventures of large oil companies. This number has remained essentially constant over the years, as the impact of new operators joining in was compensated by various mergers.

For the 2017 reporting year, 62 companies completed the survey. In addition, Concawe received information from reliable industry sources confirming that 5 additional companies suffered no spills in 2017. Although not accounted for in the throughput, traffic and in-line inspections data, the additional inventory operated by this company has been taken into account in the spills statistics. Although there were no public reports of spillage incidents for the remaining 9 companies, they have not been included in the statistics. The proportions of responding companies, as well as the fraction of the inventory included in the statistics, have been reasonably stable over the years.

2.3. INVENTORY DEVELOPMENTS 1971-2017

2.3.1. Pipeline service, length and diameter

The 62 companies that reported in 2017 operate 131 pipeline systems split into 615 active sections running along a total of 32,136 km plus 26 sections covering 115 km which are currently (but not permanently) out of service. These latter sections are included in the reported inventory which therefore stands at 32,250 km. The 14 companies from which we received no or partial information represent 3.061 km split into 124 sections in 32 systems. 1 section (19 km) was permanently taken out of service in 2017.

For the purpose of the spill statistics we only considered the "active" inventory i.e. the 32,136 km mentioned above, to which we added that of the 5 companies that did not provide data but were confirmed to have suffered no spills in 2017 (1259 km), bringing the total active inventory to 33,395 km.

Figure 1 shows the evolution of this "Concawe inventory" over the years since 1971. The two historical step increases occurred when systems previously not accounted for in the survey were added. In the late 80s the majority of the NATO pipelines were included and, at the beginning of the last decade, a number of former Eastern bloc systems joined the survey. The increase was mostly in the "products" category, the main addition in the crude oil category being the Friendship or "Druzba" system that feeds Russian crude oil into Eastern European refineries.

Over the years a total of 277 sections have been permanently taken out of service, reducing the inventory by 11,623 km.

It is important to note that **Figure 1** represents the pipeline length reported to Concawe in each year and does not therefore give an account of when these pipelines were put into service. Most of the major pipelines were built in the '60s and '70s and a large number of them had already been in service for some time when they were first reported on in the Concawe survey. This aspect is covered in the discussion of pipeline age distribution in the next section.

The sections are further classified according to their service, i.e. the type of product transported, for which we distinguish crude oil, white products, heated black products (hot oil) and other products. A few pipelines transport both crude oil and products. Although these are categorised separately in the database they are considered to be in the crude oil category for aggregation purposes. A small number of lines may be reported as out of service in a certain year without being permanently retired in which case they are still considered to be part of the inventory. The three main populations are referred to as crude, product and "hot" in this report. The last one refers to insulated lines transporting hot products such as heavy fuel oil or lubricant components.



Figure 1 shows that the first two categories represent the bulk of the total inventory. Out of the 277 sections that have been retired since 1971, 25 (1160 km) were in the "hot" category. The remaining "hot" inventory consists of 52 km distributed between 20 km in 4 sections transporting heavy fuel oil and 32 km in 4 sections transporting lubricant components. This reflects the decline in the heavy fuel oil business since the mid-1970s, but also specific action taken by operating companies because of the corrosion problems and generally poor reliability experienced with several of these pipelines (see Section 5.1).

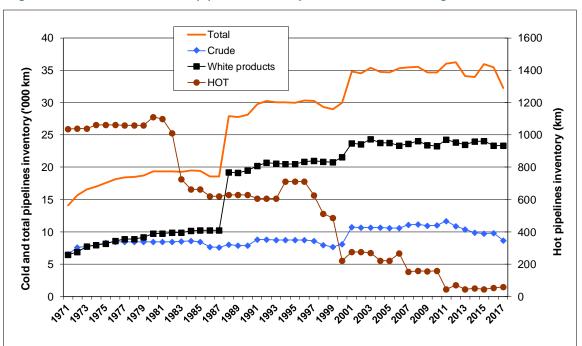




Figure 2 shows the diameter distribution in 2017 for each service category. In general, the crude pipelines are significantly larger than the other two categories. 91% of the crude pipelines are 16" (400 mm) or larger, up to a maximum of 44" (1100 mm), whereas 85% of the product lines are smaller than 16". The largest hot pipeline is 20". The smallest diameter product pipelines are typically 6" (150 mm) although a very small number are as small as 3" (75 mm).



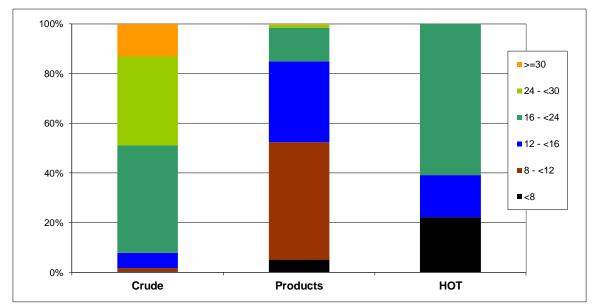


Figure 2 European oil pipeline diameter (inches) distribution and service in 2017

2.3.2. Age distribution

When the Concawe survey was first performed in 1971, the pipeline system was comparatively new, with some 70% being 10 years old or less. Although the age distribution was quite wide, the oldest pipelines were in the 26-30 year age bracket and represented only a tiny fraction of the inventory.

Over the years, a number of new pipelines have been commissioned, while older ones have been taken out of service. As mentioned above, existing lines were also added to the inventory at various stages, contributing their specific age profile. Although some short sections may have been renewed, there has been no largescale replacement of existing lines. The development of the overall age profile is shown in **Figure 3a**.



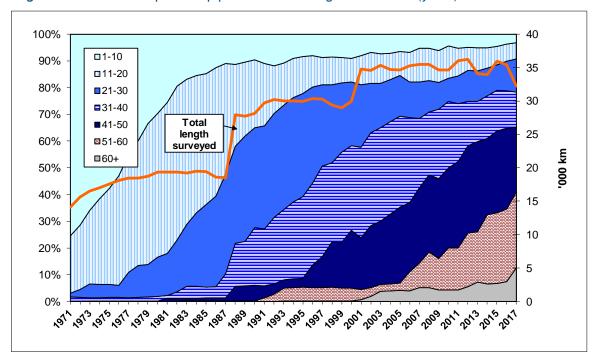
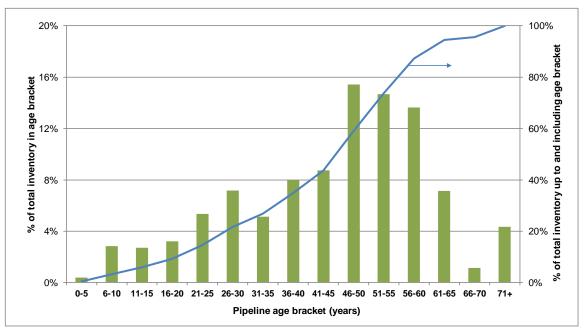


Figure 3a European oil pipeline historical age distribution (years)

The system has been progressively ageing. The 2017 age distribution is shown on **Figure 3b** both for discreet age brackets and cumulatively: only 1046 km, i.e. 3.2% of the total, was 10 years old or less while 21,020 km (65.2%) was over 40 years old. The relevance of age on spillage performance is discussed in **Section 6.3**.







2.4. THROUGHPUT AND TRAFFIC

Some 720 Mm³ (331 Mm³ of crude oil and 389 Mm³ of refined products) were transported in the surveyed pipelines in 2017, slightly less than the figure recorded for 2016. The crude oil transported represents about 60% of the combined throughput of European refineries. It should be realised however, that this figure is only indicative. Large volumes of both crude and products pass through more than one pipeline, and whilst every effort is made to count the flow only once, the complexity of some pipeline systems is such that it is often difficult to estimate what went where. Indeed, there are a few pipelines where the flow can be in either direction.

A more meaningful figure is the traffic volume which is, for a given pipeline section, the total volume transported annually (m^3) times the length of the section (km). This is not affected by how many different pipelines each parcel of oil is pumped through. In 2017, the total reported traffic volume was about $128 \times 10^9 \text{ m}^3$.km, slightly higher than the 2016 figure and split between $80 \times 10^9 \text{ m}^3$.km for crude and $48 \times 10^9 \text{ m}^3$.km for products (with an insignificant number for hot lines).

Throughput and traffic are reported here to give a sense of the size of the oil pipeline industry in Europe. These are not, however, considered to be significant factors for pipeline spillage incidents. Although higher flow rates may lead to higher pressure, line deterioration through metal fatigue is known to be related to pressure cycles than to the absolute pressure level (as long as this remains within design limits). These figures are, however, useful as a divider to express spillage volumes in relative terms (e.g. as a fraction of throughput, see **Section 4**), providing figures that can be compared with the performance of other modes of oil transportation.



3. PIPELINE SAFETY

The Concawe pipeline database includes records of fatalities, injuries and fires related to spillages.

3.1. FATALITIES AND INJURIES

No spillage-related fatalities or injuries were reported in 2017.

Over the 47 reporting years there have been a total of 14 fatalities in five separate incidents in 1975, 79, 89, 96 and 99. All but one of these fatalities occurred when people were caught in a fire following a spillage.

In three of the four fire-related incidents the ignition was a delayed event that occurred hours or days after the spillage detection and demarcation of the spillage area had taken place. In one incident involving a spillage of chemical feedstock; naphtha, 3 people were engulfed in fire, having themselves possibly been the cause of ignition. In another incident, ignition of spilled crude oil occurred during attempts to repair the damaged pipeline. The repairers escaped but the spread of the fire caught 4 people who had entered inside the marked spillage boundary some distance away. The third incident also involved a maintenance crew (5 people) carrying out repair activities following a crude oil spill, none of whom escaped. These fatalities all occurred after the spillage flows had been stemmed, i.e. during the subsequent incident management and reinstatement period. In all three cases the fatalities were not directly caused by the spillages but by fires occurring during the remediation process. Stronger management of spillage area security and working procedures might well have prevented these fires and subsequent fatalities.

In just one case, fire ensued almost immediately when a bulldozer doing construction work hit and ruptured a gasoline pipeline. A truck driver engaged in the works received fatal injuries.

The single non-fire fatality was a person engaged in a theft attempt who was unable to escape from a pit which he had dug to expose and drill into the pipeline. This caused a leak that filled the pit with product in which the person drowned.

A total of 3 injuries have been reported over the years. Single non-fatal injuries were recorded in both 1988 and 1989, both resulting from inhalation / ingestion of oil spray/aerosol. There was one injury to a third party in 2006.

3.2. FIRES

There was no spillage-related fire reported in 2017.

Apart from those mentioned above, five other fires are on record:

- A large crude oil spill near a motorway probably ignited by the traffic.
- A gasoline theft attempt in a section of pipeline located on a pipe bridge. The perpetrators may have deliberately ignited it.
- A slow leak in a crude production line in a remote country area found to be burning when discovered. It could have been ignited purposely to limit the pollution.



- A tractor and plough that had caused a gasoline spill caught fire, and the fire also damaged a house and a railway line.
- A mechanical digger damaged a gasoline pipeline and also an electricity cable, which ignited the spill.

There were no casualties reported in any of these incidents.



4. SPILLAGE PERFORMANCE IN THE LAST 5 YEARS (2013-17)

4.1. 2017 SPILLAGE INCIDENTS

13 spillage incidents were recorded in 2017, **11 of which were related to theft attempts** (third party intentional). **Table 1** gives a summary of the main causes and spilled volumes and environmental impact. For definition of categories of causes and gross/net spilled volume, see **Appendix 1**.

Theft attempt from pipelines has been a concern in recent years, causing a small number of spillages in 2011 and 2012. The number jumped to 18 in 2013, 54 in 2014, and 87 in 2015. The first sign of decline came in 2016 with 60 incidents. The 2017 figure strongly confirms that efforts by operators to frustrate theft attempts have borne fruit. This remains, however, a continuing challenge for operators. While theft tended in the past to be an issue in Southern and Eastern Europe it is now more widespread, affecting also central and North/ West Europe.

The circumstances of each spill, including information on consequences and remediation actions are described in the next section according to cause. Further details are available in **Appendix 2** which covers all spillage events recorded since 1971.

Event	Facility	Line size	Product	Injury	Fire	Spilled volume		Contamination	
		(")	spilled	Fatality		Gross Net loss		Ground area	Water
(1)				(2)		(m	1 ³)	(m ²)	(3)
Operationa	I								
Human									
754	Pump station	12.75	White product	-	-	1.0	0.0	0	
755	Above ground	16	White product	-	-	32.1	0.1	2000	
Third party	activity								
Theft or the	ft attempt								
743	Underground pipe	10	White product	-	-	8.0	5.0	300	
744-753	Underground pipe		White product	9 events, no details available					
756	Underground pipe	8	White product	-	-	3.1	0.0	Not reported	

Table 1 Summary of causes and spilled volumes for 2017 incidents

⁽¹⁾ Spillage events are numbered from the beginning of the survey in 1971

(2) I = Injury, F = Fatality

 $^{(3)}$ S = Surface water, G = Groundwater, P = Potable water

4.1.1. Mechanical Failure

There were no spillages in this category in 2017.

4.1.2. Operational activities

There were two spillages in this category in 2017, both in the "human error" subcategory. This is somewhat unusual as these are relatively rare (see also **section 6**).

Event 754:

During repair work on a pipeline, a temporary pig launcher was installed in a pumping station. A spill was caused by the failure of a small seal on a decompression tap.



Event 755:

A pig trap door failed when the isolation valve was open while the trap door was not correctly secured.

4.1.3. Corrosion

There were no spillages in this category in 2017.

4.1.4. Natural causes

There were no spillages in this category in 2017.

4.1.5. Third party activity

There were 11 spillage incidents in this category in 2017, all theft-related.

Event 743:

Notification was received by the operator that a member of the public had reported a strong smell of kerosene. Upon investigation an illegal tapping that had been fitted to the pipe-line was found leaking, resulting in significant product release to the environment. The pipeline was depressurized and 3 m³ (of a total of 8 m³ spilled) were recovered with a vacuum tanker. A temporary clamp was bolted in place until a permanent repair could be carried out (subsequently completed). The immediate area was covered with concrete slabs to frustrate further theft attempts at this location.

Events 744-753: No details available.

Event 756: Illegal tapping detected during an in-line inspection. No further details available.

4.2. 2013-2017 SPILLAGE OVERVIEW

Table 2 shows 5-year trends in spill incident causes and also spill volumes, from 2013-2017. Spillage volume due to theft has been excluded from the spill volume statistics so that the baseline performance of the European pipeline network, excluding intentional damage (i.e. product theft) is apparent.

Only 2 non-theft related spillages were reported in 2017 (both in the "Operational" category), well below the 5.2 spillages per year average for the last 5 years and well below the long- term average of 10.6.

Excluding product theft, the total reported gross spilled volume was very low at 33 m³ in 2017, compared to the averages of 299 m³ for the last 5 years and 1700 m³ since records began in 1971. 100% of the spilled oil was recovered.

Some temporary environmental contamination was reported for 3 of the 13 incidents, although no detailed information was provided for the majority of the 2017 theft-related incidents.



Table 25-year comparison by cause, volume and impact: 2013- 2017

		2013	2014	2015	2016	2017	2013-2017
							Average
Combined Length	km x 10 ³	34.1	34.0	36.0	34.1	33.4	34.3
Combined Throughput	m ³ x 10 ⁶	680	681	760	755	720	719
Combined traffic volume	m ³ x km x 10 ⁹	111	120	121	119	128	120
Spillage incidents							Total
All incidents		26	58	93	66	13	256
Excluding theft		8	4	6	6	2	26
MECHANICAL FAILURE							
Construction		2		1	1		4
Design and Materials		1	1	2			4
OPERATIONAL							
System		_					
Human		1				2	3
CORROSION				•	0		-
External				2	3		5
Internal		1		1			2
Stress corrosion cracking							
Ground movement							
Other							
Accidental		2	2		2		6
Incidental		1	1		_		2
Intentional (theft)		18	54	87	60	11	230
Volume spilled (ex theft)	m ³						Average
Gross spillage		130	518	61	756	33	299
Net loss		107	4	19	235	0	73
Average gross loss / incident		16	130	10	126	17	58
Average net loss / incident		13	1	3	39	0	14
Average gross loss/1000 km		4	15	2	22	1	12
Average net loss/1000 km		3	0	1	7	0	5
Gross spillage/ throughput	ppm	0.2	0.8	0.1	1.0	0.0	0.4
Gross spillage per cause		0	-	00		0	
Mechanical failure Operational		6 19	5 0	32 0	11 0	0 33	11 10
Corrosion		19 5	0	29	217	0	50
Natural hazard		0	0	0	0	0	0
Third party activity (ex theft)		100	513	0	528	0	228
Net loss distribution							
(No of incidents)							
≤ 10		6	4	5	3	2	20
11 -100		2		1	2		5
101- 1000					1		1
> 1000 m ³							0
Environmental impact							
NONE or not reported		20	48	83	66	13	230
SOIL (affected surface area)			6	40	-		
< 1000 m ²		5	6	10	7		28
> 1000 m ²		1	4			1	6
							_
Surface Water			1		2		3
Groundwater					1		1
POTABLE WATER			l		1	l	



5. HISTORICAL ANALYSIS OF SPILLAGES 1971-2017

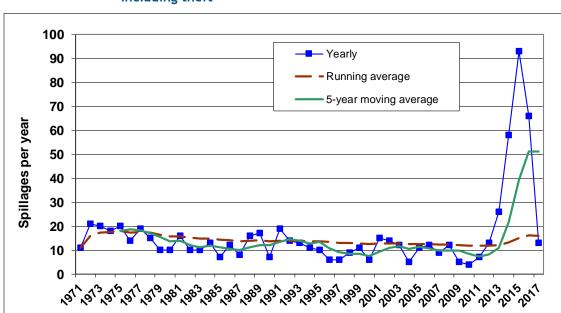
As mentioned in **section 4**, the unprecedented growth in theft-related spillage incidents over the last few years has the potential to distort long term statistics. Where appropriate, we have presented the statistics with and without these incidents.

5.1. NUMBERS AND FREQUENCY

Over the 47 years survey period there have been a total of 754 spillage incidents, 496 when excluding theft. 68 of these spillages occurred in "hot" pipelines, a disproportionately large proportion in relation to the share of such pipelines in the total inventory (note that such hot pipelines have now virtually disappeared from the active inventory with only 52 km left in operation, from a peak of around 1100 km).

Figure 4a/b show the number of spillages per year, moving average and 5-year average trends over the 47 years since 1971 for all pipelines including and excluding theft-related incidents. **Figure 4a** shows a long-term downward trend in total spillages per year until the beginning of this decade when it switches to an upward trend due to the sudden rise in product theft.

Figure 4b shows that the overall 5-year moving average, excluding theft, has decreased from about 18 spillages per year in the early 1970s to 5.2 in 2017 (51.2 when including theft-related spills), which bears witness to the industry's improved control of pipeline integrity. The moving average increases in the late '80s to early '90s and again in the early 2000s are partly linked to the additions to the pipeline inventory monitored by Concawe.

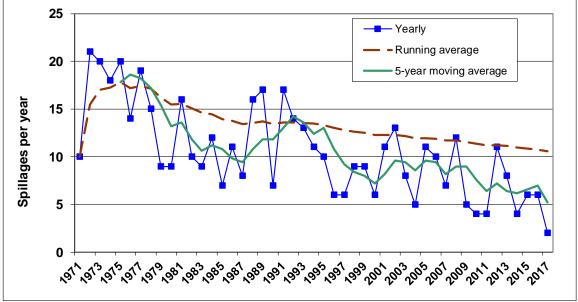


47-year trend of the total annual number of spillages (all pipelines) Including theft

Figure 4a



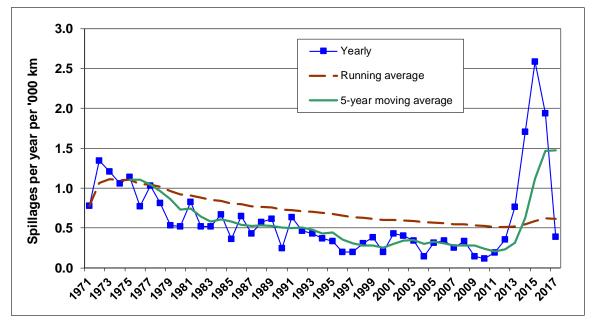




Several step changes in the inventory surveyed by Concawe over the years make the absolute numbers difficult to interpret. The spillage frequency i.e. number of spills per unit length of pipeline is therefore a more meaningful metric. **Figure 5a/b** shows the same data as **Figure 4a/b**, now expressed in spillages per 1000 km of pipeline (as per the reporting inventory in each year). **Figure 5b** shows that the 5-year moving average spillage frequency has reduced from around 1.1 in the mid '70s to 0.15 spills per year and per 1000 km of pipeline in 2017. When theft is included (**Figure 5a**) the 2017 value increases to 1.48.



47-year trend of the spillage frequency (all pipelines) **Including theft**





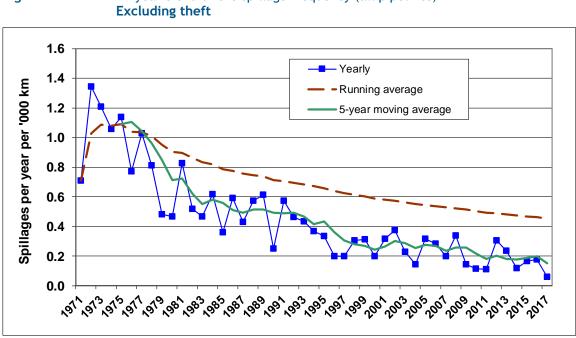
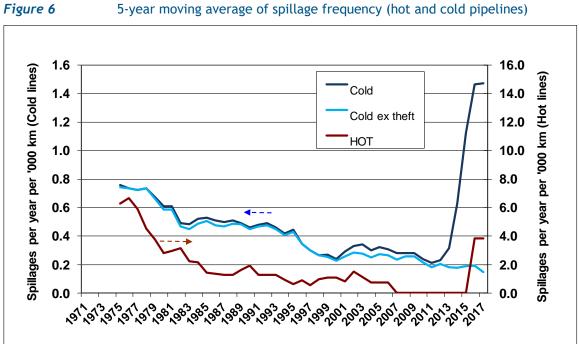


Figure 5b 47-year trend of the spillage frequency (all pipelines)

These overall figures mask the poorer performance of hot pipelines (related to corrosion issues, see Section 5.1), particularly in the early part of the period. This is illustrated in Figure 6 which shows the spillage frequency for hot oil pipelines to be almost an order of magnitude higher than for cold pipelines. Hot oil pipelines have now been almost completely phased out, hence the low frequency in recent years, although one such pipeline developed a leak in 2017.



5-year moving average of spillage frequency (hot and cold pipelines)



Figures 7£8 show the evolution over 5-year periods of the spillage frequency for hot and cold pipelines respectively, now broken down according to their main cause. For cold pipelines we have presented the figures with (**Figure 8a**) and without theftrelated events (**Figure 8b**).

The hot pipeline spillage frequency starts from a much higher base than is the case for the cold pipelines, with a very large proportion of spillage incidents being due to corrosion. In the 1970s and early '80s several hot pipelines suffered repeated external corrosion failures due to design and construction deficiencies. They were gradually shutdown or switched to clean (cold) product service, greatly contributing to the remarkable performance improvement. There were 3 spillages between 1996 and 2000, one in 2002 and one in 2016. Recent frequency figures are strongly skewed by the 2016 event and not statistically meaningful.

When the hot pipeline data are excluded, the cold pipelines show a somewhat slower improvement trend than for the total data set. Nevertheless, the frequency of spillages has been reduced by nearly three quarters over the last 47 years (when excluding theft). This statistic best represents the performance improvement achieved by the operators of the bulk of the pipeline system.

For cold pipelines we have shown theft-related events separately. There is a gradual decrease in the frequency of all causes except theft. Corrosion is a much less prevalent cause of failure for cold than hot pipelines. Although third party activities (excluding theft) have historically by and large been the most prevalent cause of spillage, there have been relatively few cases in recent years so that the cause structure has become more balanced. Mechanical causes increased during the last decade to be on a par with non-theft third party causes but this trend appears to have reversed since the beginning of this decade. A more complete analysis of causes is given in **Section 6**.

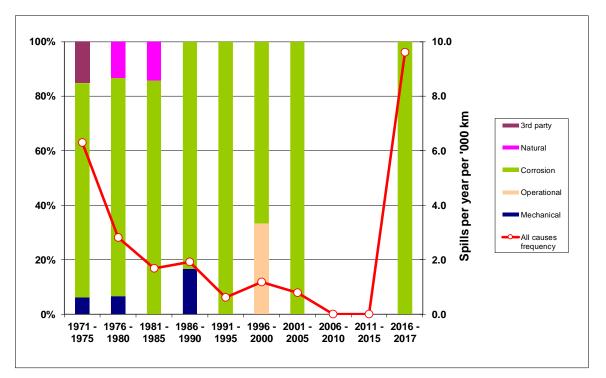


Figure 7 Hot pipelines spillage frequencies by cause



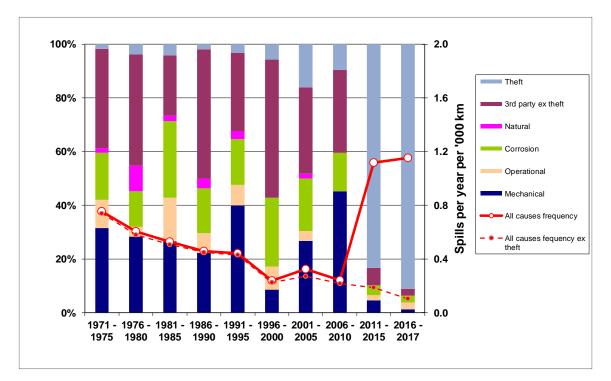
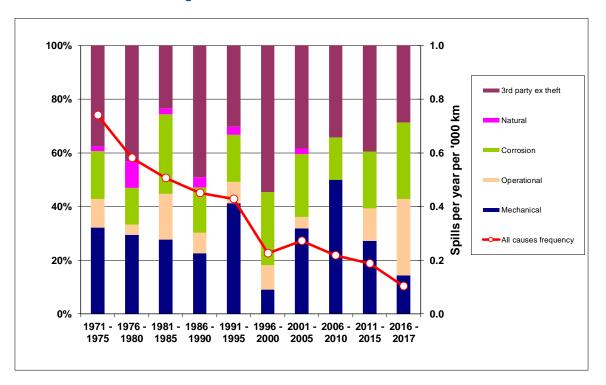


Figure 8a Cold pipelines spillage frequencies by cause



Cold pipelines spillage frequencies by cause **Excluding theft**





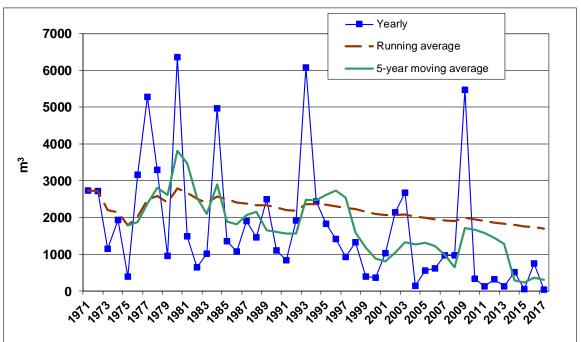
5.2. SPILLAGE VOLUME

Spilled volume is generally difficult or impossible to determine in the case of theftrelated events as spillage may have occurred over a period of time and one cannot determine how much was spilled or indeed how much was stolen. This section therefore excludes theft-related incidents.

5.2.1. Aggregated annual spilled volume

Figure 9 shows the total gross spillage volume over the complete period, year by year and in terms of running and 5-year moving average. The same data is shown per 1000 km of pipeline in **Figure 10** and as a proportion of throughput in **Figure 11**. Although there are fairly large year-to-year variations mostly due to a few very large spills that have occurred randomly over the years, the long-term trend is clearly downwards, probably a consequence of the lower number of spills per year. Over the last 5 years, the gross pipeline spillage has averaged 0.6 parts per million (ppm), or 0.00006%, of the oil transported.

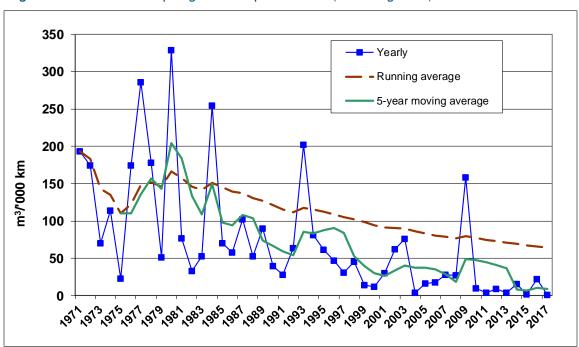
It might be expected that the trend in the differences between the annual gross volume spillage and the net volume spillage, i.e. the recovered spillage, would indicate the degree of success in improving clean-up performance. In practice this is not necessarily the case. Maximum removal by excavation of contaminated soil is not necessarily the correct response to minimise environmental damage and this is now better understood than it once was. Another compounding factor is that the growth in the pipeline inventory has been predominantly for refined product pipelines and it can be assumed that less invasive recovery techniques are justified for white oil products than for fuel oil or crude oil to achieve a given visual and environmental standard of clean-up. The 5-year running average of the annual recovery percentages ((gross-net) / gross) is shown in **Figure 12**, fluctuating around the 60% mark. Over the whole period, the average recovery of spilled oil is 60% (100% in 2017) leaving an average net loss of oil to the environment of 65 m³ per spill.



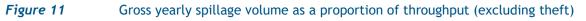


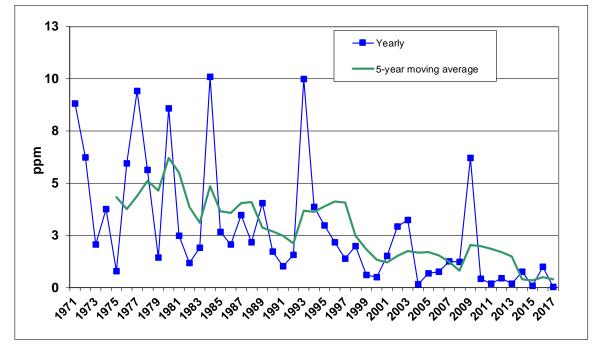
Gross spillage volume (excluding theft)













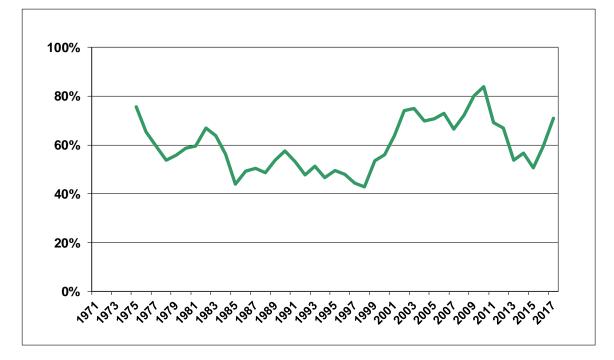


Figure 12 Spilled oil recovery (5-year moving average) (excluding theft)

5.2.2. Spillage volume per event

The gross volume released is a measure of the severity of a spillage incident. One or a few events involving large volumes can, however, have a very large impact on the annual as well as long term averages so that trends can be difficult to discern.

At around 120 m³ per spill, the gross spill volume 5-year moving average over the 9 years to 2008 had consistently been lower than the long-term average of 170 m³ per spill. A single very large spill recorded in 2009 pushed up this figure to 191 m³ per spill for that year and even higher for the 4 subsequent years. With no such large incidents in the last 5 years the 2017 figure is again low at 58 m³ per spill. It can be expected that improved monitoring of pipelines and the generalised use of automated leak detection systems will lead to a reduction in spill sizes. There is insufficient data on record to establish any trend in the speed of detection or the response time to stem leakages.

Figure 13 shows a small reduction in the gross spill volume 5-year moving average since 1975, with superimposed large year-by-year variation. This indicates that the long-term reduction in total spilled volume (c.f. Figure 9) is mainly due to a reduction in the number of incidents, rather than the spill volume per incident. Changes in the mix of spillage causes may also account for this: for example, the proportion of corrosion spillages, which on average are smaller ones, has decreased relative to third party spillages (excluding theft) which tend to be larger (see Figure 14).



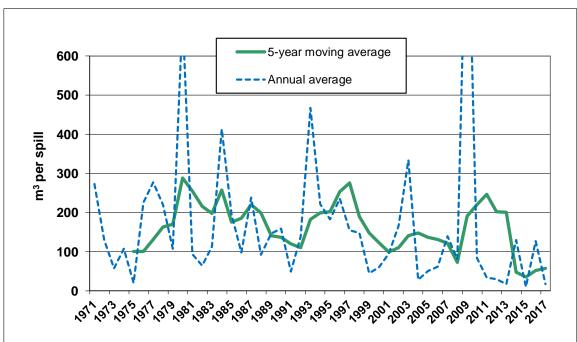


Figure 13 Yearly gross spillage volume per event (5-year moving average) (excluding theft)

Figure 14 shows the average spill size for each cause category. The largest spillages on average have resulted from mechanical failure, third party activities and natural hazards, whereas operational problems and corrosion have caused smaller spills. As a rule of thumb, on average the three "largest spills" categories result in spillages that are twice the size of the two "smallest spills" categories.

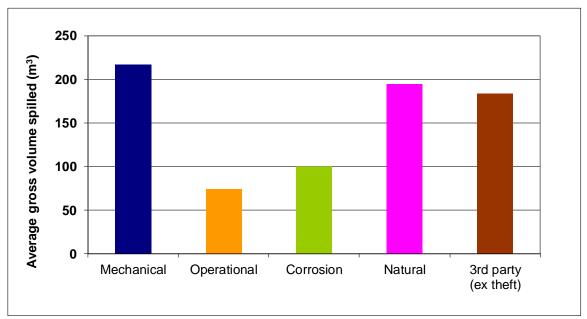


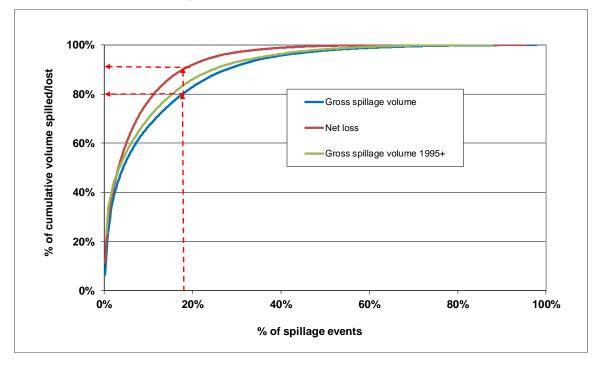
Figure 14

47-year average gross spillage volume per event by cause (excluding theft)



Figure 15 shows the distribution of spillage sizes, demonstrating that less than 20% of all spillages account for 80% of the cumulative gross volume spilled and over 90% of the net spillages, with little change over the years. Clearly a majority of the spillages recorded in the Concawe database were so small that they have only had a very limited and localised impact. This also highlights the importance of considering the cut-off spillage size before comparing data sets taken from different sources.





5.3. HOLE SIZE

The following definitions have been adopted within this report for classifying hole size:

- No hole = failure of a gasket or seal, or a mechanical breakage in a piece of equipment other than the pipeline itself,
- Pinhole = less than 2 mm x 2 mm,
- Fissure = 2 to 75 mm long x 10% max wide,
 - Hole = 2 to 75 mm long x 10% min wide,
 - Split = 75 to 1000 mm long x 10% max wide,
- Rupture = >75 mm long x 10% min wide.

Note that the "no hole" category was only introduced in the mid 00s. Before that time the hole size for such events was reported as "unknown" or left blank.

Hole size data are only available for 350 (46%) out of the 754 spillages recorded (250 out of 496 or 55% ex theft). The corresponding statistics are shown in **Table 3** for all spillages (excluding theft).



Hole type	No hole	Pinhole	Fissure	Hole	Split	Rupture	Overall
Number of events	13	37	48	74	52	61	285
%	5%	13%	17%	26%	18%	21%	100%
Hole caused by							
Mechanical	10	5	14	13	17	7	66
Operational	2	0	1	2	3	5	13
Corrosion	0	27	11	25	17	5	85
Natural hazard	0	1	2	0	2	2	7
Third party (ex theft)	1	4	20	34	13	42	114
Gross average m ³	41	29	230	84	238	355	0
spillage per event							

Table 3Distribution of spillages by hole size (excluding theft)

Spillages not involving a hole in the lines normally relate to failures of fittings and other ancillary equipment (gaskets, pump seals, etc), hence the strong link to mechanical failures. Pinholes are mostly caused by corrosion. Larger holes are often the result of third party activities, although corrosion and mechanical failures also take their share. The majority of third party incidents result in larger holes.

A relationship may be expected between hole size and spill volume for an operational pipeline on the basis that higher leakage rates arise from larger holes, and because hole sizes are to an extent related to the pipeline diameter, which in turn sets the potential flow rate available for leakage. However, there are many other factors involved, including the pressure in the pipeline, the volume of pipe available to leak after shut in and the length of time between the start of leakage, the leak being detected and pipeline shut- in. **Table 3** suggests that there is indeed a weak relationship between the average gross spillage size and the hole size.

Table 4 shows the evolution of the number of events per 1000 km of pipeline inventory (frequency) by hole type and 5-year period. Note that early figures (say before 1985) are not very representative as hole type was not commonly reported at the time. There is no discernible trend.

Event/1000 km	1976-80	1981-85	1986-90	1991-95	1996-2000	2001-05	2006-10	2011-15	2016-17
No hole	0.00	0.00	0.00	0.00	0.00	0.00	0.31	0.11	0.00
Pinhole	0.27	0.10	0.08	0.13	0.07	0.20	0.17	0.26	0.06
Fissure	0.32	0.21	0.29	0.20	0.24	0.17	0.09	0.40	0.00
Hole	0.16	0.41	0.54	0.37	0.54	0.63	0.28	0.94	0.30
Split	0.64	0.41	0.46	0.23	0.10	0.20	0.03	0.09	0.03
Rupture	0.27	0.31	0.33	0.43	0.17	0.26	0.28	0.11	0.06
All reported events	1.67	1.45	1.70	1.37	1.11	1.47	1.17	1.90	0.44
Not reported	1.99	1.45	0.79	0.87	0.17	0.17	0.03	0.23	0.06

Table 4Spill frequency by hole size

Note: total figures exclude multiple theft events for which no details are available

5.4. PART OF FACILITY WHERE SPILLAGE OCCURRED

Table 5 shows this data expressed in both percentage of all spills within each category and percentage of all reported events (non-theft related). 67% of all non-theft related leaks and 85% of theft-related incidents occur in underground pipeline sections, which form the major part of the overall pipeline system.

However, particularly for Mechanical and Operational causes, a sizeable proportion of incidents are related to valves, flanges, joints and small bore connection failures indicating that these and other fittings are vulnerable items. Adding seemingly



useful features such as more section block valves, instrument connections or sampling systems can therefore potentially have a negative impact on spillage frequency. Small bore lines are also associated with a higher spillage frequency because they are mechanically vulnerable and often subject to corrosion. Wherever possible, these more vulnerable features should be designed out of the pipeline system.

	Total	Bend	Joint	Pipe run	Valve	Pump	Pig trap	Small bore	Not reported
Mechanical	135	7.4%	32.6%	24.4%	15.6%	2.2%	1.5%	11.1%	5.2%
		2.0%	8.9%	6.7%	4.2%	0.6%	0.4%	3.0%	1.4%
Operational	37	0.0%	5.4%	16.2%	32.4%	2.7%	10.8%	16.2%	16.2%
		0.0%	0.4%	1.2%	2.4%	0.2%	0.8%	1.2%	1.2%
Corrosion	141	0.7%	6.4%	87.2%	0.0%	0.0%	0.7%	2.1%	2.8%
		0.2%	1.8%	24.8%	0.0%	0.0%	0.2%	0.6%	0.8%
Natural	15	0.0%	6.7%	80.0%	0.0%	0.0%	0.0%	13.3%	0.0%
		0.0%	0.2%	2.4%	0.0%	0.0%	0.0%	0.4%	0.0%
3rd party (ex theft)	168	0.6%	1.2%	93.5%	0.6%	0.0%	0.0%	1.8%	2.4%
		0.2%	0.4%	31.7%	0.2%	0.0%	0.0%	0.6%	0.8%
All (ex theft)	496	2.4%	11.7%	66.7%	6.9%	0.8%	1.4%	5.8%	4.2%
3rd party (theft)	249	0.0%	0.4%	85.5%	12.9%	0.0%	0.0%	0.4%	0.8%

Table 5Part of facility where spillage occurred, by main cause

Percentages in italic are related to the total of all non-theft -related events

5.5. SPILLAGES PER DIAMETER CLASS

In **Figure 16** the frequencies of spillages have been calculated for the average length of each diameter class for the periods 1971 to 1987, 1988 to 2000 and 2001 to 2017. These periods have been chosen because of the major change in the reported pipeline inventory between 1987 and 1988 following the inclusion of the non-commercially owned pipelines and from the beginning of the current decade when a number of Eastern European pipelines operators joined the survey.

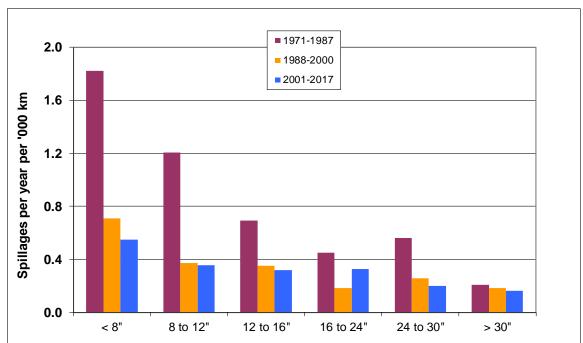


Figure 16 Spillage frequencies per diameter class



Clearly smaller pipelines are more liable to develop leaks than larger ones. A number of possible reasons for this could be postulated, but there is no way of determining from the available data what each risk-increasing factor might contribute. Neither is there sufficient data on depth below surface to indicate how much the risk is reduced by deeper coverage. It is not recorded if large diameter pipelines have greater coverage than smaller ones.

5.6. ENVIRONMENTAL IMPACT

5.6.1. Land use where spillage occurred

We differentiate between spillages occurring either in the pipeline itself or in pumping stations and also record the type of land use in the area. Not surprisingly, most incidents (80%) occurred in the cross-country pipelines themselves. The type of location has been reported for a total of 493 spillages (out of 754). The results of this analysis are provided in **Table 6**.

While we do not have statistics for the length of pipeline installed for each land use type, it is clear that the number of spillages in commercial and industrial areas is higher than would be expected from consideration of installed length alone. Evidently, the vulnerability of the pipelines is significantly increased in such areas by a factor of possibly as much as ten compared to other areas. The majority of the spillages from pump stations occur in industrial/commercial areas simply because this is where most of them are located.

	Und	Underground pipe			round pipe	Pump Station	
	Number	Crude/	%	Number	%	Number	%
		Product					
Residential high density	17	3/14	4%	2	5%	0	0%
Residential low density	200	55/145	51%	11	30%	9	14%
Agricultural	72	5/67	18%	3	8%	3	5%
Industrial or commercial	83	22/61	21%	19	51%	51	81%
Forest Hills	15	2/13	4%	0	0%	0	0%
Barren	4	2/2	1%	0	0%	0	0%
Water body	2	0/2	1%	2	5%	0	0%
Total	393			37		63	
Unspecified				261			

Table 6Location of spillage incidents

5.6.2. Ground area affected

The current Concawe pipeline performance questionnaire, in use with minor changes since 1983, requests reporting of the area of ground (m^2) affected by the spillage. Before that date, area data were reported infrequently. Area data is available for 320 events (42% of all recorded spillages). For these events, the percentages that fall within the area ranges are shown in **Figure 17** together with the average spill size for each category.

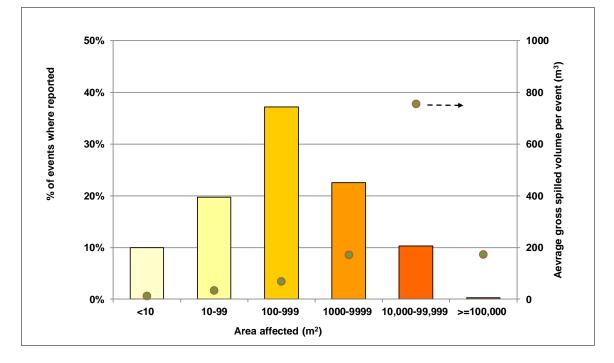
In the history of the survey only one spillage affected more than 100,000 m², although the gross volume spilt was relatively modest. For all other spillages, there appears to be a direct relationship between spill size and area affected, with the area affected increasing slowly at first and then more rapidly where the average spill volume exceeds 100 m³. This suggests that very large spills behave differently



to smaller releases, which could happen, for example, if product escaping at a high flow rate was to migrate across the surface, rather than in the subsurface.

It should be noted that small spillage volumes can affect larger areas of the surface if fine sprays are directed upwards and spread around by winds, or if material is spread over larger areas by flowing water. Conversely, comparatively large spills, particularly those that occur over extended periods of time and in the lower quadrants of the pipeline circumference, can have their main effect underground with relatively little impact on the surface. Porous ground and hot, arid conditions can also lead to the surface consequences being limited.

Figure 17 Ground area (m²) affected by spillages (% of number reporting)



5.6.3. Impact on water bodies

The Concawe survey also records whether spillages had consequences for the abstraction of potable water. 14 spillages, representing 1.9% of the total, have had some effect. It is understood that all of these effects have been temporary.

Since 2001 impacts on other types of water have been included. Of the 364 reported spillages since then, 18 have affected surface water, 17 have affected ground water but only 2 have impacted potable water supplies.



5.7. SPILLAGE DISCOVERY

The way in which the occurrence of a spillage was detected is reported in 6 categories (**Figure 18**) and for three types of facility. The pattern for spillages from pump stations differs from that from pipelines.

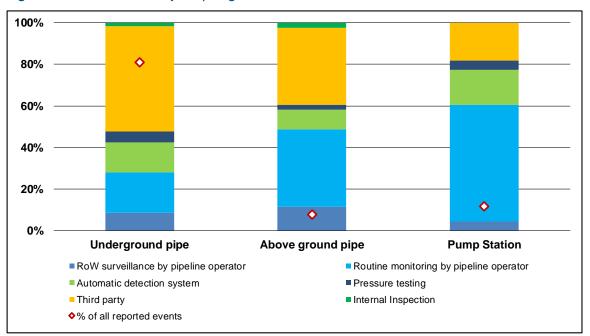


Figure 18 Discovery of spillages

Underground pipeline spillages are most commonly first detected by a third party (51%), often by those who caused the incident in the first place. Automatic detection systems were involved in detecting only 14% of those spillages. Although this may seem a rather small proportion, one has to realise that third parties are often on the scene when the leak occurs. As the technology improved and more such systems were installed, their effectiveness and contribution increased. Indeed, over the last 5 years 31% of underground spills were discovered via leak detection systems. This is further illustrated in **Figure 19**. Although the annual percentage shows considerable variation, the 10-year moving average clearly demonstrate the upward trend in the proportion of all spills discovered via LDSs. These figures include theft-related events for which leak detection systems play an even greater role.

Failures in above ground lines are more readily detected by pipeline company resources presumably because they tend to be located in areas where personnel are more routinely present. This is especially the case for pumping stations.



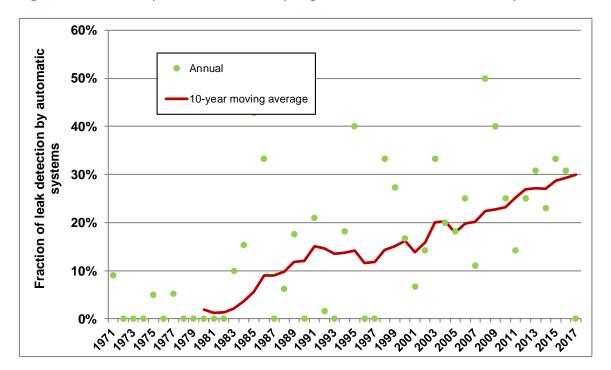


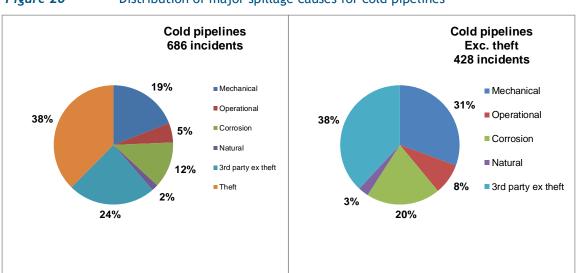
Figure 19 Proportion of all annual spillage discovered via leak detection systems



6. DETAILED ANALYSIS OF SPILLAGE CAUSES

Concawe traditionally classifies spill causes into five major categories: mechanical failure, operational, corrosion, natural hazard and third party. These are then further divided into sub-categories (see definitions in **Appendix 1**). As discussed in the previous chapter we now show theft-related incidents separately, as a sixth main category. The survey returns provide more detailed information on the actual cause and circumstances of spillage incidents and these are analysed in this section.

As already discussed in **Section 5**, the causes of spillage incidents are different for hot and cold pipelines. For hot oil pipelines spillages are mainly corrosion related (81%), whereas for cold pipelines mechanical problems and third-party activities dominate, with corrosion accounting for only 12% of the total (20% when excluding theft). This is illustrated in **Figure 20**.



Figures 21 and **22** further show the distribution of primary and secondary causes, for all pipelines and for cold pipelines respectively, illustrating again the prominent impact of corrosion for hot pipelines. Secondary causes are unremarkably distributed except perhaps for the large proportion of accidental causes within third party-related incidents (largely related to excavations).

There is a wider debate regarding the increasing age of the EU pipeline inventory and potential integrity issues related to ageing infrastructure. Of the 5 main causes of spillage mentioned above, age- related defects are anticipated to manifest in the Mechanical and Corrosion categories and so these are analysed in depth in section 6.1 and 6.3 below.

D Distribution of major spillage causes for cold pipelines



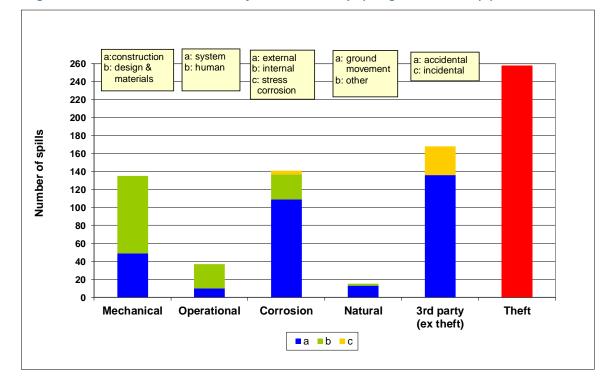
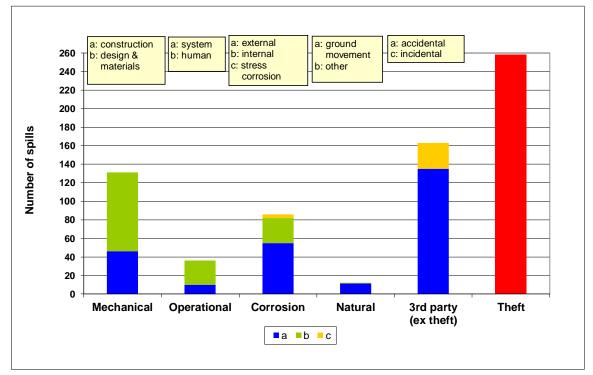


Figure 21 Distribution of major and secondary spillage causes - All pipelines







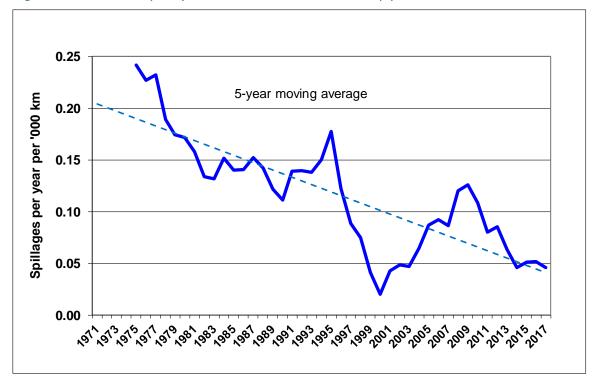
6.1. MECHANICAL

There have been 135 cases of mechanical failure (18% of all spillage events, or 27% excluding theft). This is an average of 2.9 spillages per year. 49 failures were due to construction faults and 86 to design or materials faults.

Note: It is not always straightforward to classify the cause of a spillage. For instance, a number of leaks can be traced back to pipeline damage (e.g. as a dent). If it is clear that such damage was caused after the pipeline was installed it is classified as "third party / incidental" (this was the case for one of the 2011 spillages). If no such evidence is available it is classified as "mechanical / construction".

The 5-year moving average frequency of mechanical failures is shown in Figure 23.

Figure 23 Frequency of mechanical failures for cold pipelines



The downward historical trend which appeared to have reversed from the beginning of the last decade seems to have resumed in the last 7 years.

Within each of the sub-categories, the most common reasons for mechanical failures are illustrated in **Table 7**.

Table 7 Reasons for	r mechanical failures
---------------------	-----------------------

Number of spills due to						
Construction	Faulty weld	Construction	Incorrect		Not	
		damage	installation		reported	
	12	6	13		18	
Design & Materials	Incorrect design	Faulty material	Incorrect material	Age or fatigue	Not	
			specification		reported	
	9	34	3	10	30	



The total number of reported age- or fatigue-related failures remains low. However, 4 of the 10 registered events occurred in the last 10 years.

The increasing occurrence of mechanical failures observed between 2000 and 2010, combined with the appearance of an increase in fatigue-related failures caused some concern as it may have been an indication of the ageing process, defined as the deterioration of the metal structure of pipelines resulting from fatigue caused by normal operation (pressure cycles etc). In order to gain more insight into this point all 34 mechanical failures reported between 2001 and 2010 were further investigated in cooperation with the relevant operators. It was found that only 4 events could be linked with certainty to ageing according to the above definition, a further 7 being undecided because of lack of appropriate information.

The trend has been reversed since the beginning of this decade which reinforces the view that the frequency of mechanical failures is not directly linked to ageing of the metal structure. This remains, however, an area of focus for the pipeline operators and for Concawe.

6.2. OPERATIONAL

There have been 37 spillage incidents related to operation (5% of all spillage events, or 7% excluding theft). This is an average of 0.8 spillages per year. 27 incidents were due to human errors and 10 to system faults. The most common reasons for operational incidents are illustrated in **Table 8**.

Table 8 Reasons for operational	al incidents
---------------------------------	--------------

Number of spil	lls due to				
System	Equipment	Instrument &			Not
		control systems			reported
	2	3			5
Human	Not depressurised	Incorrect operation	Incorrect	Incorrect procedure	Not
	or drained		maintenance or		reported
	3	13	5	5	1

6.3. CORROSION AND IMPACT OF AGEING

There have been 141 failures related to corrosion (19% of all spillage events, or 29% excluding theft). This is an average of 3.0 spillages per year. As noted earlier though, a large proportion of these events (56) occurred in the more vulnerable hot pipelines and in the early years (with the exception of 1 event in 2016). For cold pipelines the number of failures is 86 (11% of the total, 20% excluding theft) and the average is 1.8 spillages per year.

The events have been subdivided into external and internal corrosion and stress corrosion cracking (SCC) that was introduced as an extra category in the late 80s. The number of spillages in each sub-category is shown in **Table 9**.

Table 9

Corrosion-related spillages

Number of spills due to				
	Hot	Cold	All	
External corrosion	54	55	109	
Internal corrosion	1	27	28	
Stress corrosion	0	4	4	



Internal corrosion is much less prevalent than external corrosion. 21 out of the 27 cold pipeline internal corrosion incidents occurred in crude oil service, although crude pipelines only account for less than a third of the cold pipeline inventory. Thus crude pipelines appear to be more vulnerable to internal corrosion than product pipelines. This is to be expected, as crude oil is potentially more corrosive than refined products. Only one of the pipelines suffering a spill reported that inhibitor was used, one did not report and the others did not use inhibitors.

Although there have only been four Stress Corrosion Cracking (SCC) related spillages to date (including one re-categorised from external corrosion), these have been relatively large spillages, possibly as a result of the more severe failure mechanisms.

As already mentioned in **Section 5.1**, the number of corrosion- related spillage incidents on hot pipelines has fallen significantly over the years as these have been taken out of service. On cold pipelines there is no sign of an increase in the frequency of corrosion- related spillage and if anything, the frequency has decreased, as shown on **Figure 24**. Out of the 86 corrosion-related failures in cold pipelines, 27 were related to special features such as road crossings, anchor points, sleeves, etc. which therefore appear particularly vulnerable.

While there is no evidence to suggest that corrosion is becoming a problem, pipeline operators undertake regular monitoring to identify and rectify any weaknesses before they develop to the point of failure. Inspection methods involving in-line pigs are used to monitor pipeline condition and to enable early identification of the onset of corrosion. These techniques, together with the general adoption of integrity management systems by all EU pipeline companies, should prevent any increase in the frequency of age-related spillages.

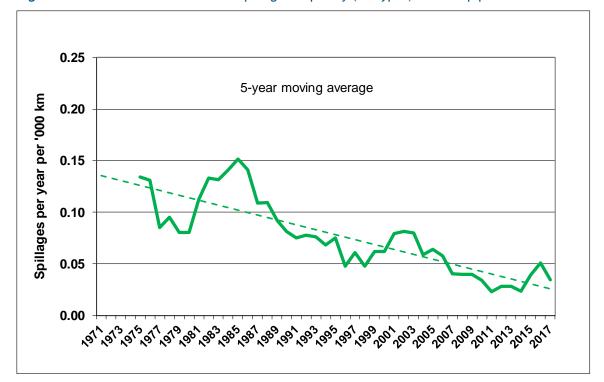


Figure 24 Corrosion-related spillage frequency (all types) for cold pipelines



6.4. NATURAL HAZARDS

There have been 15 spillage incidents related to natural hazards (2% all spillage events, or 3% excluding theft). This is an average of 0.3 spillages per year. 13 spillages were due to some form of ground movement and 2 to other hazards.

No less than 10 of the natural hazards spills have occurred in the same country. This appears to be a direct consequence of the difficult terrain and hydrological conditions that apply to a significant part of that country's pipeline network.

Table 10Details of natural causes due to ground movement

Number of spills du	e to				
Ground movement	Landslide	Subsidence	Earthquake	Flooding	Not reported
	5	3	1	3	1

6.5. THIRD PARTY

Third parties have caused the largest number of spillages with 426 events, an average of 9.1 per year and 56% of all spillage events. 136 events were accidental, 32 were incidental i.e. resulting from damage inflicted to the pipeline by a third party at some point in the past, and 258 were intentional (almost exclusively theft attempts). When excluding theft, accidental and incidental third party events caused 34% of all spills. As discussed in **Section 5**, third party activities also result in relatively large spills and account for the largest total volume spilled of all causes.

6.5.1. Accidental damage

The most common causes of accidental third party spills are shown in Figure 25.

The vast majority of events were caused by direct damage from some form of digging or earth moving machinery. Damage by machinery may occur due to a combination of lack of communication and awareness and lack of care or skill. Pipeline operators are not always made aware of impending ground work and so cannot supply appropriate advice on exact pipeline location and working procedures or exercise adequate supervision of the work. Even when good communication has been established between the pipeline operator and the third party company, the actual machinery operator may be left partially or completely unaware of a pipeline's existence or fail to apply the requisite care or skill.



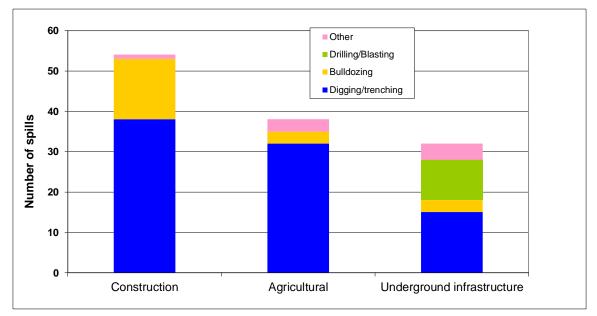


Figure 25 Causes of accidental third party spills

Figure 26 shows the percentage of third party-related spillages where pipeline companies were aware of the impending activity, or third parties were aware of the pipeline location (this data was reported for about 67% of the third party-related accidental spillages).

In 48% of cases, third parties undertook some form of excavation activity in the knowledge that a pipeline was present in the vicinity, but without notifying the pipeline operating company. In contrast, only 1 case was reported where the pipeline company was aware of the impending work but the third party was not informed of the presence of the pipeline. In about 12% of the cases neither party was aware of the other. In 36% of the cases the pipeline was hit in spite of the fact that the pipeline operator knew about the work and the third party was aware of the presence of the pipeline. These cases often denote a lack of communication at the working level or a lack of proper care or skill by the third party.



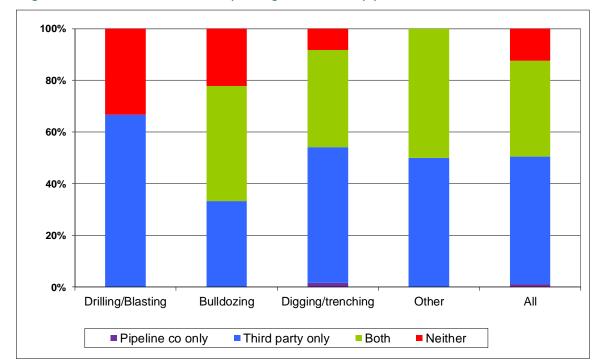
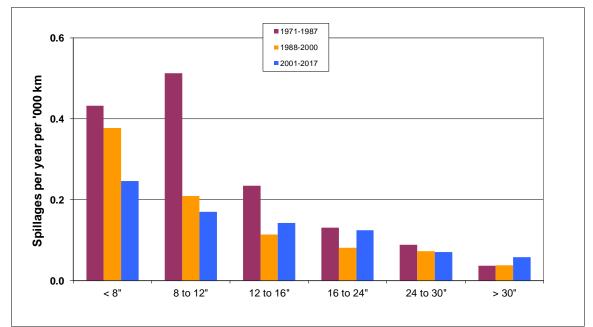


Figure 26 Awareness of impending works and of pipeline location

The strong relationship between spillage frequency and diameter noted in **Section 5.5** is also apparent for accidental damage (**Figure 27**), possibly suggesting a lower level of awareness around the location of smaller pipelines.

While third party accidental damage is a leading cause of spillage, the risk can be effectively mitigated through improved communication and mutual awareness, and the sharing of good practice between pipeline operators from different companies and countries.







6.5.2. Incidental damage

This category captures those incidents where damage was done at some unknown point in a pipeline's lifetime, which subsequently suffers deterioration over time resulting eventually in a spill. In general they result from unreported damage done after the original construction when a pipeline has been knowingly or unknowingly hit during third party groundwork activities.

There have been 32 incidental damage spillage incidents which all originated from dents, scrapes or other physical damage to the pipeline. Thus they share the characteristic that they might be detectable by in-line inspections.

6.5.3. Intentional damage

258 spillages were caused by intentional damage by third parties. 2 resulted from terrorist activities and 6 from vandalism. 240 were caused by attempted or successful product theft, 230 of which occurred in the last 4 reporting years.

Only one of the terrorist or vandalism incidents was on an underground pipeline; one was from an above-ground section of pipeline, all the rest were at valves or other fittings at pump stations or road / river crossings, etc.

From the middle of the last decade, a few theft attempts by drilling into pipelines were recorded (2 such incidents in each of 2006 and 2007, 3 in 2011 and 1 in 2012). The sudden increase to 18 recorded in 2013, 54 in 2014 and 87 in 2015 was extremely concerning. The 2016 figure was somewhat lower although still very high in the historical context. The 2017 figure of 11 strongly suggests that measures taken by operators and law enforcement authorities are bearing fruit. Nevertheless, theft activities still account for a very large proportion of all spillage incidents (Figure 28).

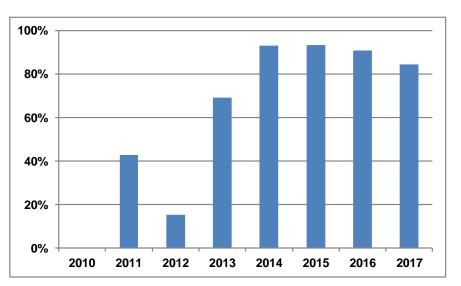


Figure 28 Percentage of all spills due to theft activities

It is important to note that product theft is more widespread than is apparent from the spills data alone, since a large number of tampering events do not result in a spill (even when they are successful in terms of extracting product). An analysis of additional data on product theft events, which has been collected by the Concawe survey since 2015, is presented in **Section 8**.



7. IN-LINE INSPECTIONS

Concawe has been collecting data on in-line inspection activities (inspection pig) for 39 years, including a one-off exercise to collate data from paper records generated when inspection pigs were first used around 1977. Separate records are kept for metal loss, crack detection and for geometry (calliper) inspections. Each inspection may entail one or more passes of a pig along a "piggable" pipe section. Leak detection pigs are also sometimes used but their function is quite different. They can reduce the consequences of a leak that has already started, by detecting it earlier. They cannot, however, help prevent the leak occurring in the first place.

In 2017 the 62 companies that reported inspected a total of 116 sections with at least one type of inspection pig, covering a total combined length of 14,702 km, split as follows amongst the individual types of pig:

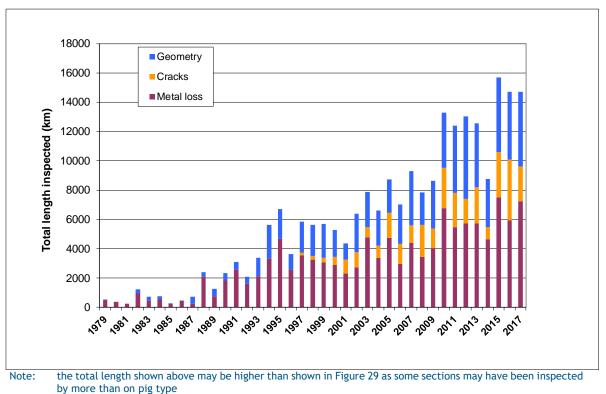
- Metal loss pig 5,954 km, 90 sections
- Crack detection pig 4,146 km, 36 sections
- Geometry pig
 4,601 km,
 68 sections

Most inspection programmes involved the running of more than one type of pig in the same section so that the total actual length inspected was less at 7,066 km (21% of the inventory).

As shown in **Figures 29 and 30**, the use of inspection pigs for internal inspection of pipelines grew steadily up to the mid 90s, stabilising around 12% of the inventory every year. This further increased to around 15% in the first decade of the new millennium and reached 20% in the early years of the current decade. After a relatively low point in 2014 and a record high figure in 2015, the 2017 figure is close to the decade's average.

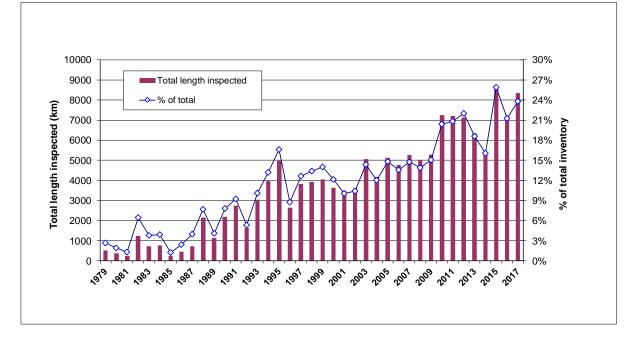
Over the last ten years, a period considered as a reasonable cycle for this type of intensive activity, 432 (70%) of the total of 615 active sections included in the 2017 survey were inspected at least once by at least one type of pig, representing 88% of the total length of the surveyed network. This suggests that the inspected sections are longer than average. There are certainly some pipeline sections (mainly older ones) which were not designed to be pigged and which, because of small size or tight bends or lack of suitable pig launchers or receivers, cannot be inspected with a pig. Also, a number of pipeline companies in Eastern Europe have joined the survey in recent years, but have provided few previous pigging records. The length of un-inspected pipelines is therefore certainly less than the above figure and should continue to decrease in future years.







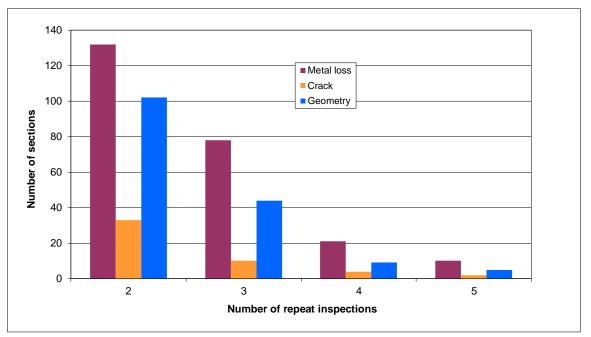






As shown in **Figure 31**, a number of sections have been inspected more than once during the last 10 years. Indeed, for some pipelines, regular inspection pig inspections are required by the authorities.





In-line inspection technology can detect flaws, corrosion and other sorts of damage in or on the pipe inner or outer walls. Over the past 47 years, 22 spills were caused by faulty welds or construction defects and 32 were caused by some kind of damage inflicted by third parties at some undetermined time. All these could, in principle, have been detected by inspection pigs. There were 5 such spills in the last 10 years. There are also 109 spillages related to external corrosion and 28 to internal corrosion, at least some of which could in principle have been detected. Note that nearly two thirds of the spillages related to external corrosion occurred in hot pipelines, most of which have now been retired. For the last 10 years these numbers are reduced to 9 and 3 events related to external and internal corrosion respectively.



8. PRODUCT THEFT FROM PIPELINES

The recent emergence of theft or attempted theft as a new threat to pipelines in Europe has been discussed in **section 6**, which addresses theft events that resulted in a reportable spill. However, there are many theft-related events that do not cause a spill either because thieves do not succeed in drilling through the pipe wall or because they install a product withdrawal system with sufficient integrity to ensure containment. Also, operators are increasingly able to detect tampering early enough to avoid causing a spill.

From the 2015 reporting year a new section was added to the annual survey requesting respondents to report the characteristics of all theft attempts, whether or not they were successful or resulted in a spill. The results for 2017 are summarised in **Table 11**.

In 2017, a total of 46 theft-related incidents were reported in 4 different countries (15 of which resulted in a reportable spill). All were on refined products pipelines.

A variety of connection techniques were used by the thieves, displaying a range of technical knowledge and skills. Hole size was only reported in about a quarter of all cases. The most typical hole size was in the 6-10 mm bracket which is larger than was observed in 2015.

In contrast with what was observed in the previous two years, the automatic leak detection systems did not play any part in the discovery of illegal connections. One reason for this could be that operators are now very much aware of the possibility of illegal connections and actively search for them even if they are not active. Another factor may be that criminals are "learning" and adapting their operations (e.g. flow rate) to avoid detection.

Most connections were located in open countryside. The abstraction point was, on average, further from the pipeline than previously observed. In a small number of cases, sophisticated storage facilities were found, mostly inside industrial or farm building. This was not the rule though and in most cases there was no fixed storage on site.

Faced with this serious new threat, operators reacted promptly, enhancing surveillance, improving leak detection system capabilities and increasing awareness of the problem with own staff and contractors. Relevant information was shared within Concawe and best practices established and disseminated. **Figure 32** shows the development of the product theft issue since 2010, in terms of the annual number of theft-related events and theft-related spills, and also the cumulative number of theft events. These efforts have clearly paid off and the trend was reversed with 112 events recorded in 2016 and 46 in 2017. Indications are that the downward trend continued in 2018 with a provisional total of 35 incidents. Nonetheless, the annual rate is still far above the long-term average, requiring continued focus and vigilance. The figures also indicate a gradual reduction of the proportion of theft events causing a spill since 2015. Although it may not be statistically significant at the this point, this may be the result of increased "professionalism" of thieves and/or early detection by operators.



It should be noted that the total number of theft events is higher than that reported in this Concawe survey. In their 2017 annual report, Unione Petrolifera show a higher number of theft events for Italy (see Annual report at <u>http://www.unionepetrolifera.it/?page_id=6419</u>), which suggests that a number of Italian operators that did not report in the Concawe survey also experienced large numbers of theft events. Fewer events were reported in the 2017 Unione Petrolifera survey compared to 2016, which is consistent with the downward trend suggested by the Concawe figures).

In addition not all pipelines are included in the Concawe inventory (for example NATO lines in Italy, Greece, Norway and Portugal as well as all crude and product pipelines in Poland).



Table 11Summary of 2017 attempted theft events attributes
(note that not all attributes were reported for all events)

Number of events	46							
Successful thefts	16							Number
Spills caused	15							reported
Code	1	2	3	4	5	6	7	
Service	0%	58%	0%	23%	19%	0%		31
(type of product transported)								
Facility part	81%	5%	10%	5%				21
Connection type	3%	34%	28%	34%				29
Hole size	0%	60%	20%	7%	13%			15
Detection	0%	23%	10%	23%	6%	26%	13%	31
(how was tampering detected)								
Flow rate	75%	25%	0%					4
(estimated abstraction rate)								
Location	86%	14%	0%	0%				7
(type of environment)								
Distance	55%	5%	30%	10%				20
(between pipeline and abstraction point)								
Storage	83%	0%	17%			1		30
(facility installed by thieves)								

Key

rey			
Servic	e (type of product transported)	Detect	ion (how was tampering detected)
1	Crude oil	1	Automatic detection system
2	Multi product	2	Operational monitoring
3	Gasoline	3	Routine surveillance
4	Diesel	4	Ultrasonic LD pig
5	Jet	5	Line internal inspection
6	Other	6	Third party
Facility	/ part	7	Other
1	Underground pipe	Flow r	ate (estimated abstraction rate)
2	Overground pipe	1	< 1 m ³ /h
3	Valve station	2	1-5 m ³ /h
4	Other	3	$> 5 m^{3}/h$
Conne	ction type	Locati	on (type of environment)
1	Clamped	1	Open land
2	Welded	2	Car park / Lay-by
3	Screwed	3	Shrub / wooded area
4	Other	4	Building
Hole s	ze	Distan	ce (between pipeline and abstraction point)
1	No hole	1	< 10 m
2	< 3 mm	2	10-100 m
3	3-6 mm	3	100-1000 m
4	6-10 mm	4	> 1000 m
5	> 10 mm	Storag	e (facility installed by thieves)
		1	None
		2	<1 m ³
		3	>1 m ³
			<1 m ³ >1 m ³



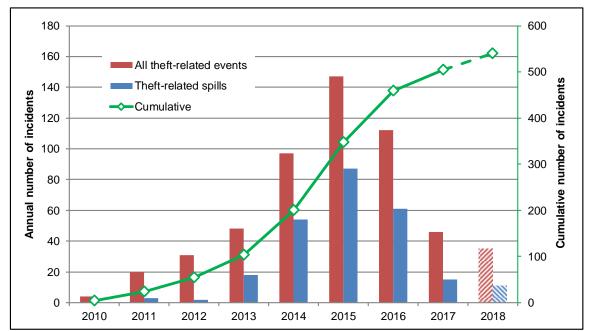


Figure 32 Evolution of the number of theft-related events since 2010 (with provisional figures for 2018)



APPENDIX 1 DEFINITIONS AND CODES

Spillage volume

Gross spilled volume: the estimated total quantity, expressed in m³, of hydrocarbons released from the pipeline system as a result of the incident.

Recovered oil: the estimated quantity, expressed in m³, recovered during the clean-up operation, either as oil or as part of the contaminated soil removed.

Net loss: the difference between gross spilled volume and recovered oil.

Categories of spillage causes

Concawe classifies spill causes into five major categories: mechanical failure, operational, corrosion, natural hazard and third party.

Mechanical: a failure resulting from either a design or material fault (e.g. metallurgical defect, inappropriate material specification) or a construction fault (e.g. defective weld, inadequate support, etc.). This also includes failure of sealing devices (gasket, pump seal, etc.).

Operational: a failure resulting from operational upsets, malfunction or inadequacy of safeguarding systems (e.g. instrumentation, mechanical pressure relief system) or from operator errors.

Corrosion: a failure resulting from corrosion either internal or external of either a pipeline or a fitting. A separate category is foreseen for stress corrosion cracking.

Natural hazard: a failure resulting from a natural occurrence such as land movement, flooding, lightning strike, etc.

Third party: a failure resulting from an action by a third party, either accidental or intentional. This also includes "incidental" third party damage, undetected when it originally occurred but which resulted in a failure at some later point in time.

These main categories are subdivided into secondary causes and "Reasons" as shown in Table 1.1.



Table 1.1Cause categorisation tree

Primary	Secondary	Reason
A Mechanical	Ab Design and Materials	 Incorrect design Faulty material
		3 Incorrect material specification
		4 Age or fatigue
	Aa Construction	5 Faulty weld
		6 Construction damage
		7 Incorrect installation
B Operational	Ba System	8 Equipment
	Dh. Llowers	9 Instrument & control systems
	Bb Human	10 Not depressurised or drained
		11 Incorrect operation 12 Incorrect maintenance or construction
C Corrosion	Ca External	13 Incorrect procedure 14 Coating failure
C Corrosion	Ca External	5
	Cb Internal	15 Cathodic protection failure 16 Inhibitor failure
	Cc Stress corrosion	
	cracking	
D Natural	Da Ground movement	20 Landslide
		21 Subsidence
		22 Earthquake
		23 Flooding
	Db Other	Ŭ
E 3rd Party	Ea Accidental	17 Construction
		18 Agricultural
		19 Underground infrastructure
	Ec Incidental	
	Eb Intentional	24 Terrorist activity
		25 Vandalism
		26 Theft (incl. attempted)



APPENDIX 2 SPILLAGE SUMMARY

Key to table

Cause categories: see Appendix 1

Service

	Crude oil
2	White product
3	Fuel oil (hot)
4	Crude oil or product
5	Lubes (hot)

Leak first detected by

1	R/W surveillance by pipeline staff
2	Routine monitoring P/L operator
3	Automatic detection system
4	Pressure testing
5	Outside party
6	Internal Inspection

Land use

1	Residential high density
2	Residential low density
3	Agricultural
4	Industrial or commercial
5	Forest Hills
6	Barren
7	Water body

Facility

1	Underground pipe
2	Above ground pipe
3	Pump station

Facility part

1	Bend
2	Joint
3	Pipe run
4	Valve
5	Pump
6	Pig trap
7	Small bore

7 Small bor 8 unknown



Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries		e volume m ³⁾	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ise		Impact
		()					Net loss	detected by		pan	Years		Category	Reason		Contaminated land
1	1971	11	2			1	1	2	1	2	3	2	Aa	7	bodies	area (m ²)
2			1			4		2	3	2			Aa	_		
3 4		11 20	2 1			0 40	5	5 3	1 3	3 2	6 5		Aa Ab	5		60,000
5		20	1			350	5	2	3	8	9	4	Ba	9		00,000
6		-	1			25		2	3	7			Bb	11		
7 8		5 8	3 2			3 6	6	5 2	1 1	3 3	8 20		Ca Ca			
9		20	1			300	50	5	1	3	5		Ea	19		1,000
10		34	1			2000		5	1	3	9		Ea	19		
11 12	1972	8 16	2			2 5	2	5 2	1	3	20 4		Eb Ab	25 12		
13		28	1			800	150	2	3	1	12	4	Ab	5		
14		12	2			70	39	5	1	2	5	2	Ab			
15 16		9 9	1 1			10 40	5 35	5 5	1 1	3 3	29 29		Ca Ca			
17		10	1			1	1	2	2	3	39	4	Ca			
18		10	1 3			1	1	2	2	3	39	4	Ca			
19 20		12 12	3			500 5	1	5 5	1 1	3 3	12 12	4	Ca Ca			
21		10	2			150	50	2	1	3	7		Ca			
22 23		4 6	3 3			0 1	0	5 5	1 1	3 3	15 15	4	Ca Ca			
23		20	1			200	60	2	1	3	8	4	Ea	17		
25		20	1			250	100	2	1	3	8		Ea	17		
26		28 10	1			60 90	12	5 5	1	3 3	16		Ea	17		
27 28		8	1 1			90 7		5	1 1	3	6 8	2	Ea Ea	17		
29		10	2			30		5	1	3	9		Ea	17		
30		8 10	2 2			400	350	2 5	1 1	3	2	2 2	Ea	18		
31 32		10	3			99 0	96	5	1	3 3	6 5	2	Ea Ec			
33	1973	5	3			4		1	1	3	8		Aa	4		
34 35		20 16	1 1			25 0	3	5 2	3 3	2 4	1 3	4	Aa Ab			
36		10	1			4		2	3	7	11	4	Ab	4		
37		24	2			25		2	3	2	2	4	Ab			
38 39		18 6	1 2			11 12	1 6	2 5	3 1	5 2	13 1	4	Ab Ab	4		
40		9	1			12	12	1	1	3	32	-	Ca			
41		5	3 3			15		1	1	3	8		Ca			
42 43		5 12	3			15 200	2	1 5	1 1	3 3	8 13		Ca Ca			
44		12	3			12	2	2	2	3	13		Ca			
45		12	3			250	5	5	2	3	13		Ca	14		
46 47		12 12	3 3			150 310	2 10	1 5	2 1	3 3	13 13	4	Ca Ca	14		30,000
48		28	1			100	40	5	1	3	16		Da			
49 50		10 12	3 3			8 0		5 5	1 1	3 3	9 6	2	Ea Ec	18		
50		12	3			1		5	1	3	6		Ec			
52	1074	12	3			0	0	1	1	3	6	4	Ec	-		
53 54	1974		1 1			1 3	0 2	2 2	3 3	7 7	4 5	4	Aa Aa	7 4		1,000
55		6	1			20	_	5	1	1	15		Aa	4		.,
56 57		9	1			10	2	1	1	3	33		Ca			
57 58		10	2 3			2 1	2	2 2	2 1	7 3	6 9	4	Ca Ca	14		
59		12	3			5		5	1	3	8		Ca	14		
60 61		13 4	3 3			5 1		5 5	1 1	3 3	8 17	4	Ca Ca	14 14		
62		4 6	3			0		5 5	1	3	16	4	Ca	14		
63		16	3			1		5	1	3	9	2	Cb		Р	
64 65		7 16	1 1			1 500		5 5	1 1	3 3	8 10	2	Cb Ea	17		
66		5	2			500 1	0	5 5	1	3	21		Ea	17		
67		8	2			30	4	2	1	3	22		Ea	19		
68 69		8 10	2 2			200 668	2 668	5 2	1 1	3 3	22 18		Ea Ea	17 18		
70		10	2			489	405	2	1	3	18	2	Ea	10		



Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries		e volume m ³⁾	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ise		Impact
		()				Gross	Net loss	doloolod by		part	Years		Category	Reason	Water bodies	Contaminated land
71	1975	20	2			30	10	4	2	7	11	2	Ab	5	bodies	area (m ²)
72		34 10	1 3	4		30 3	2	5	1 2	2	12	1	Ab Ab	5		
73 74		10	1			10	2	2 2	2	2 8	5	4	Ba	11		
75			2			4		3	3	7		4	Ba	9		
76 77		8	2 1			20 5	10	2 2	3 3	7 7	4	4	Bb Bb	11 11		
78		10	3			50		2	1	3	11	-	Ca	15		
79 80		12 6	3 3			3 25		5 1	1 1	3 3	9 9		Ca Ca	14 14		
81		10	3			25 1	0	2	3	6	6	4	Ca	14		
82		4	3			1		5	1	3	18		Ca			
83 84		8 8	3 3			0 0		6 1	1 1	3 3	6 6	2	Ca Ca			
85		12	3			0		2	3	3	6	4	Ca			
86 87		6 18	1 1			15 5	0 0	5 2	1 1	3 3	23 12	2	Ea Ea	18 19		
88		8	1			120	3	2	1	3	9		Ea	17		
89 90		8 6	2 1			60 15	60 6	2 5	1 1	3 3	23	2	Ea Ea	19 18		
90	1976	8	2			15	0	5	1	7	9	2	Aa	5		
92		8	3 1			9		5 2	1	4	13	2	Aa	2 2		
93 94		24	1 2			9 17	1	2 5	1 2	4 2	13 17	4 4	Ab Ab	2		
95		16	1			1322	433	2	1	2	13		Ab	1		
96 97		10 4	3 2			80 90	90	2 5	1 1	3 3	11 16		Ca Ca	14 15		
98		24	1			200		2	1	3	10		Da	21		
99 100		10 10	3 1			50 40	25 2	2 5	1 1	3 3	13	2	Da Ea	21 18		
100		8	2			44	14	2	1	3	24	2	Ea	18		
102		18 8	1 2			802 153	606 153	5 2	1 1	3 3	7	2 2	Ea Ea	18 18		
103 104		8 14	2			358	358	2 5	1	3	23	2	Ea	18		
105 106	1977		2 2			32 28		2 2	3 3	4 2	9 9	4 4	Ab Ab			150 140
106		20	2			20		5	3 1	2	8	4 2	Ab	2		140
108		36	1			50		2	1	4	3	4	Ab	1		
109 110			1 1			50 1		2 2	3 3	4 4	19 7	4 4	Bb Bb	11 11		
111		12	2			350	220	4	1	3	10	2	Ca	15		
112 113		10	3 1			315 6	90	2 2	1 3	3 7	8 9	1 4	Ca Cb			
114		12	2			103		5	1	3	19		Da	20		
115 116		20 24	1 1			550 600	500 25	1 3	1 1	3 3	13 11	2 2	Da Db	23		
117		10	1			160	25	2	1	3	12	2	Ea	17		1,500
118		18	1			80		2	1	3	5	2	Ea	18		400
119 120		8 8	2 2			3 3	3 1	2 2	1 1	3 3	25 13	2 2	Ea Ea	18 17		
121		12	2			191		2	1	3	19	2	Ea	17		
122 123		8 20	2 2			269 2530	2500	5 2	1 1	3 2	19 9	2 2	Ea Ec	17		
124	1978	34	1			2000	300	5	1	2	16	2	Ab	2		
125 126		8 22	2 1			235 19	205	2 5	1 1	4 3	16 7	2 2	Ab Ab	2 2		1,800
127		6	2			12	6	5	1	3	18	4	Ca	15		.,500
128 129		10 12	2 3			100 2	10	2 5	1 1	3 3	14 14	2 2	Ca Ca	15 15		
130		8	3			120	60	4	1	2	7	2	Ca	15		
131 132		8 12	3 3			80 2	40	4 1	1 1	3 3	7 12	2 4	Ca Ca	15		
132		12	3			4	1	5	1	3	6	4	Ca	15		
134		16	4			400	250	2	1	3	14	2	Da	23		
135 136		11 12	2 2			3 58	0 40	5 4	1 1	3 8	10 10	2 2	Ea Ea	17 19		
137		24	1			1	-	5	1	7	4		Ea	19		5 005
138 139	1979	16 22	1			255 100	245 40	2 4	1	3	15 8	2	Ea Aa	18 6		5,865 16,000
140		24	1			100	1	5	1	3	5		Aa	6		2,700
141 142		9 12	2 2			50 300	200	5 1	1 1	3 3	17 23	2 2	Ca Ca	14 15		350
143		18	3			20		1	1	3	12	4	Ca	15		500
144 145		18 18	3 1	5		5 50	1	1 5	1 1	3 3	12 16	4 2	Ca Ea	15 17		100 2,500
146		12	2	5		90	50	5	1	3	23	2	Ea	18		2,300
147		8 11	1 2			245 950	150 380	5 2	1 2	3 3	23 15	2	Ea	18	Р	6,400
148		- 11	2			900	3 6 U	2	2	3	10	4	Eb	26	r"	0,400



Spillage ID	Year		Service	Fatalities	Injuries		e volume	Leak first	Facility	Facility	Age	Land use	Cau	ise		Impact
		(")				Gross	m ³⁾ Net loss	detected by		part	Years		Category	Reason		Contaminated land
149	1980	13	2			8	1	2	3	2	12	4	Ab	7	bodies	area (m ²)
150	1300	40	1			4800	400	5	1	3	9	2	Ab	2		10,000
151		10	3			80		5	1	3	10	2	Ca	14		
152 153		10 7	3 3			10 1		1 1	1 1	3 3	10 15	2 2	Ca Ca	14 15		10
154		12	3			111	12	5	1	3	15	2	Da		Р	10,000
155		10	4			762	135	2	1	3	15	2	Ea	18		10,000
156 157		12 8	2 2			270 313		5 2	1 1	3 3			Ea Ea	19 17		
158			1			30		5	3	4		4	Eb	25		
159 160	1981	34 40	4 1			10 10	2	5 5	1 2	4 2	6 5	4	Ab			80
160		40 10	2			600	150	2	∠ 1	2	5	4	Ab Ab	2		00
162		20	1			19	1	5	1	3	17	2	Ca	14		
163 164		8 8	3 3			5 19		4 4	3 3	2 2	12 12	2 2	Ca Ca	14 14		
165		12	3			5	2	5	1	3	15	4	Ca	14		50
166		10	2			92	58	2	1	3	25	2	Ca	15		
167 168		20 10	1 2			5 10	3	5 5	1 1	7 3	15	4	Ca Ca	14 14		
169		26	2			125	45	5	1	2	18	2	Da	20		
170		24	3			30	10	4	3	7	14	4	Db			
171 172		7 8	1 2			132 322	132 317	2 2	1 1	3 3	15 24	2 2	Ea Ea	18 17		
172		5	1			96	017	5	1	3	-7	-	Ea	19		
174	4000	28	1			5	0	1	1	3	16	4	Ec			
175 176	1982	8 24	2 1			12 9	12	5 5	2 1	3 3	20 18	2 2	Aa Ab	6 2	Р	1,000
177		8	1			2		1	1	3	20	2	Ca	-		1,000
178		12	3			8	40	5	1	3	16	4	Ca	15		30
179 180		10 5	3 1			400 20	16	5 5	1 3	3 3	19 10	2 4	Ca Cb	15		
181		7	1			140	140	5	1	3	16	2	Cb			3,000
182		22	1 1			15	5	5 5	1	3	18	1 2	Cb	40		
183 184		6 8	2			31 7	1	5 2	1 1	3 3	20 30	2 4	Ea Ec	18		
185	1983	4	5			10		2	1	2	22	2	Aa	1		100
186 187		4 4	5 5			1 4		3 5	1 1	2 2	22 22	2 2	Aa Ab	1 1		9 80
188		16	4			442	111	4	1	3	18	2	Bb	11		00
189		6	2			12	100	4	1	3	15	4	Ca	15		3,600
190 191		7 7	1 1			182 148	120 110	2 5	1 1	3 3	17 17	2 2	Cb Ea	17		20,000 18,000
192		10	2			213	171	5	1	3	29	2	Ea	17		10,000
193		14	2			675	470	5	1	4	3	2	Eb	24		45
194 195	1984	12 28	1			1 4363	0 3928	5 1	1	3	20 10	4	Ec Aa	6		15 6,500
196		24	1			141		5	1	1	18	2	Aa	6		4,500
197 198		28 8	1 2			3 16	3	3 5	2 2	4 2	11 17	2 2	Ab Ab	2 2		120 720
190		34	1			5	2	2	3	4	13	4	Ba	8		1,000
200		16	1			10		2	3	6	18	2	Ba	8		50
201 202		12	1 3			10 2	10	2 1	1 1	3 3	21 17	2 4	Bb Ca	10		50
202		6	1			20	16	5	1	3	24	4	Ca	15		250
204		16	2			5	1	5	3	3	11	4	Ca	14		10
205 206		9 10	2 1			236 150	236 1	5 5	1 1	3 3	11 23	2 5	Cb Ea	17		200 100
207		11	2			244	240	3	1	4	21		Eb	24		
208 209	1985	24 20	1			1 25	1 4	1 5	1 3	8 5	14 9	2 4	Aa Ba	7		18
209		20 10	1 2			25 16	4	3	3	э 4	9 17	4	ва Ва			
211		10	2			7		3	3	2	17	4	Ba			
212 213		6 16	2 1			4 1100	756	3 2	3 1	4 3	17 9	4 2	Ba Cc			13,000
213		8	2			211	195	2	1	3	33	2	Ec	18		1,000
215	1986	16	2			160	6	3	3	2	17	2	Ab			200
216 217		20 24	1 2			53 292	6 4	2 2	1 1	3 2	12 26	2 2	Ab Ab	2 7		3,000 3,000
218		16	3			20	5	5	1	3	38	1	Ca	14		0,000
219		20	2			2	2	5	1	3	22	1	Ca	15		
220 221		8 9	3 1			10 10	10	4 5	1 1	3 3	25 45	2 2	Ca Cb			20 180
222		34	1			7	7	1	1	2	14	4	Cb			84
223		8	2 2			192	95 56	5	1	3	15	2	Ea	19 17		1,500
224 225		14 6	2			280 52	56 41	3 3	1 1	3 3	18 13	2 2	Ea Ea	17 17		100 10
226		8	2			11	6	3	1	2	19	2	Eb	25		3



$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	y Reasor 5 7 2 15 20 19 2 4 15 15 20 19 2 4 15 15 15 20 19 17 17 17 17 18 17 19 17 15 5 5 5 5 5 5 5 5 5 5 5 5 5	P P P	Contaminated land area (m ²) 1,000 200 200 280 2,000 10 10 200 1,500 5,000 5,000 30 100 100 20 150 550 9
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	7 2 15 20 19 2 4 15 15 20 17 15 15 20 17 7 18 17 19 17 19 17 19 5 5 7 5	P	1,000 200 280 2,000 10 1,500 5,000 400 5,000 30 100 100 100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	7 2 15 20 19 2 4 15 15 20 17 15 15 20 17 7 18 17 19 17 19 17 19 5 5 7 5	P	200 200 280 2,000 10 200 1,500 5,000 400 5,000 30 100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	2 15 20 19 2 4 15 15 15 15 20 17 17 17 17 17 19 17 19 17 5 5 7 5	P	200 200 280 2,000 10 200 1,500 5,000 400 5,000 30 100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	20 19 2 4 15 15 20 17 17 18 17 19 17 19 17 18 5 5 7 5	P	280 2,000 10 1,500 5,000 400 5,000 30 100 100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	19 2 4 15 15 20 17 17 17 17 17 19 17 19 17 19 17 5 5 5 7 5	P	2,000 10 200 1,500 5,000 400 5,000 30 100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	19 2 4 15 15 20 17 17 17 17 17 19 17 19 17 19 17 5 5 5 7 5	P	10 200 1,500 5,000 400 5,000 30 100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	2 4 15 15 20 17 17 18 17 19 17 19 17 19 5 5 5 7 5	-	200 1,500 500 5,000 400 5,000 30 100 100 20 150 550
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	4 15 15 20 17 17 17 19 17 19 17 19 17 17 18 5 5 5 5	Ρ	1,500 500 5,000 30 100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	4 15 15 20 17 17 17 19 17 19 17 19 17 17 18 5 5 5 5	P	500 5,000 400 5,000 30 100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	15 15 20 17 17 18 17 19 17 19 17 19 17 18 5 5 7 5		5,000 400 5,000 30 100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	15 15 20 17 17 18 17 19 17 19 17 19 17 18 5 5 7 5		400 5,000 30 100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	15 20 17 17 18 17 19 17 19 17 19 17 18 5 5 7 5 5		5,000 30 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	17 17 18 17 19 17 19 17 18 5 5 7 5 7 5		30 100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	17 18 17 19 17 19 17 18 5 5 7 5 5 7 5		100 100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	18 17 19 17 19 17 18 5 5 7 5 5		100 20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	17 19 17 19 17 18 5 5 7 5 5 7 5		20 150 550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	17 19 17 18 5 5 7 5 5		550
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	19 17 18 5 5 7 5 5		
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	17 18 5 5 7 5		9
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	18 5 5 7 5		1,200
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	5 5 7 5		1,800
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	7 5	1	100
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	5	1	6
255 10 2 1 66 16 2 1 2 27 2 Bb 256 9 1 25 5 4 1 3 48 2 Ca 257 12 3 240 150 2 1 3 17 4 Ca 258 10 2 400 90 3 1 3 24 2 Cb 259 16 2 3 253 253 5 1 3 22 2 Ea 260 16 2 660 472 3 1 3 20 2 Ea 261 10 2 298 298 2 1 3 32 2 Ea 262 12 2 298 298 2 1 3 32 2 Ea		Р	10,000 2,000
256 9 1 25 5 4 1 3 48 2 Ca 257 12 3 240 150 2 1 3 17 4 Ca 258 10 2 400 90 3 1 3 24 2 Cb 259 16 2 3 253 253 5 1 3 20 2 Ea 260 16 2 660 472 3 1 3 20 2 Ea 261 10 2 298 298 2 1 3 32 2 Ea 262 12 2 298 298 2 1 3 32 2 Ea	11	ſ	2,000
258 10 2 400 90 3 1 3 24 2 Cb 259 16 2 3 253 253 5 1 3 22 2 Ea 260 16 2 660 472 3 1 3 20 2 Ea 261 10 2 28 298 2 1 3 32 2 Ea	14		50
259 16 2 3 253 253 5 1 3 22 2 Ea 260 16 2 660 472 3 1 3 20 2 Ea 261 10 2 82 4 3 2 3 24 2 Ea 262 12 2 298 298 2 1 3 32 2 Ea	15		
260 16 2 660 472 3 1 3 20 2 Ea 261 10 2 82 4 3 2 3 24 2 Ea 262 12 2 298 298 2 1 3 32 2 Ea	10		2,000
261 10 2 82 4 3 2 3 24 2 Ea 262 12 2 298 298 2 1 3 32 2 Ea	19 18	Р	500
	17	ľ	200
	18		6,000
263 6 2 52 27 5 1 3 33 2 Ea	18		2,000
264 8 2 3 5 1 3 32 2 Ea 265 8 2 186 126 5 1 3 32 2 Ea	19 18		66
266 40 1 40 5 5 1 3 17 2 Ec	10		4,000
267 11 1 2 5 1 3 26 2 Ec	18		
268 1990 13 2 105 5 1 4 2 Bb	12		30
269 10 2 252 221 5 3 6 33 2 Bb 270 8 2 9 2 2 4 48 2 Bb	11 12		1,500 10
$\begin{bmatrix} 271 \\ 271 \end{bmatrix}$ $\begin{bmatrix} 11 \\ 3 \end{bmatrix}$ $\begin{bmatrix} 325 \\ 325 \end{bmatrix}$ $\begin{bmatrix} 11 \\ 2 \end{bmatrix}$ $\begin{bmatrix} 2 \\ 1 \end{bmatrix}$ $\begin{bmatrix} 3 \\ 22 \end{bmatrix}$ $\begin{bmatrix} 4 \\ 22 \end{bmatrix}$ $\begin{bmatrix} 7 \\ 70 \end{bmatrix}$ $\begin{bmatrix} 2 \\ 20 \end{bmatrix}$	15		10
272 11 2 225 194 5 1 3 11 2 Ea	17		3
273 6 2 3 1 5 1 3 34 2 Ea	18		324
274 10 2 189 34 5 1 3 24 2 Ea 275 1991 20 2 275 118 3 1 3 24 2 Aa	18	-	14,000
276 276 2 2 2 50 38 5 1 7 10 2 Aa	1		1,200
277 20 1 20 13 5 1 3 24 2 Aa	7		4,500
278 12 2 25 7 2 3 7 20 4 Aa	6		150
279 12 2 5 2 5 1 7 21 2 Aa 280 12 2 29 29 5 1 3 38 2 Ab	7 2		320 600
281 22 24 1 3 3 7 31 4 Ab	4		250
282 2 172 68 3 3 4 11 4 Ab	2		100,000
283 2 2 2 4b			4.500
284 10 2 80 4 5 1 3 26 2 Ca 285 7 1 20 5 1 2 30 2 Cb	15		1,500 300
265 7 1 2 5 1 2 50 2 Cb			10,000
287 8 2 15 10 4 1 3 17 4 Cb			25
288 8 2 4 5 1 3 49 2 Ea 200 0 </td <td>19</td> <td></td> <td>6</td>	19		6
289 6 2 21 13 5 1 3 34 2 Ea 290 6 2 1 5 1 3 37 2 Ea	18 19		500 2
290 0 2 1 5 1 5 37 2 Ea 291 2 84 75 3 3 4 1 2 Eb	25		<u> </u>
292 13 2 485 485 2 3 3 24 2 Eb	25		7,000
293 8 2 10 1 5 1 3 24 2 Ec			30
294 1992 8 2 1000 400 2 1 3 34 4 Aa 295 2 128 98 2 1 2 2 Ab	2		5 400
295 2 128 98 2 1 2 2 Ab 296 2 113 8 2 3 4 12 4 Ab	2		5,400
297 8 2 30 15 2 2 33 4 Ab	5	1	
298 8 2 5 5 6 1 3 13 5 Ab	2		10
299 2 275 248 2 3 4 4 Bb	11		1,100
300 2 5 1 2 8 22 4 Bb 301 10 2 2 2 1 4 30 Bb	10		1,350
301 10 2 2 1 4 30 Bb 302 8 3 200 5 1 3 25 2 Ca			300
303 24 2 13 1 5 1 2 27 4 Ca			250
304 6 2 3 3 4 1 3 49 2 Ca 305 40 2 75 75 5 4 20 20 20	15		2
305 12 2 75 75 5 1 3 28 2 Da 306 8 2 50 50 4 1 3 25 2 Ec	23		20
306 8 2 50 50 4 1 3 25 2 EC 307 8 2 25 25 4 1 3 25 2 Ec			20 60



Spillage ID	Year	•	Service	Fatalities	Injuries		e volume	Leak first detected by	Facility	Facility	Age	Land use	Cau	ise		Impact
		(")				Gross	m ³⁾ Net loss	detected by		part	Years		Category	Reason		Contaminated land
							10			-					bodies	area (m ²)
308	1993	34	1			248	18	4	1	3	31	2	Aa	2		45,000
309 310		12	2 2			3 2	1	5 1	3 1	2 4	2 23	4 4	Ab Ab			80 400
310		12	2			14	13	6	1	4	23	4	Ca			400
312		13	2			580	500	2	1	8	26	2	Ca			800
313		20	1			2000	500	2	1	3	19	2	Cb			25,000
314		26	2			10	7	5	1	3	31	5	Da	20	Р	20,000
315		9	2			8	6	5	1	3	30	2	Ea			50
316		24	2			49	39	5	1	3	33	2	Ea	18		40,000
317		8	2			3	1	5	1	3	37	2	Ea	19		100
318		12	2			101	19	5	1	3	31	2	Ea	19		
319		20	2			3050	1450	2	1	3	29	4	Ec			
320		7	2			3	3	5	1	3	13	1	Ec			6
321	1994	16	1			200	160	3	1	3	31	2	Ab	2		6,000
322		16	1			1350	1295	2	1	3	31	2	Ab	2		25,000
323		6	2			250	14	2	3	2	16	4	Ab			50
324		6	2			1	1	1	1	3	16	4	Ab	2		25
325		11	2			5	5	5	2	2	9	2	Ab	0		100
326 327		12	1 3			2 90	2 60	5 5	3 1	8 3	24	4 2	Ba Ca	9 14		100
327		32	1		1	90 10	5	5	2	3	24	4	Ca Cb	14	1	500
320		32 10	2			285	285	2 5	2 1	3	26	4	Ea	17		500
330		9	2			195	170	3	1	3	37	2	Ea	18	Р	8,000
331		8	2			46		5	1	3	36	2	Ea	17	ľ	1,150
332	1995		2			280	80	2	2	6	22	4	Aa	7		10,000
333		10	2			30	30	5	1	2	35	2	Aa	5		750
334			2			53	41	5	1	7	5	2	Ab	2		
335		6	2			115		1	1	3	36	2	Ab	2		500
336		16	1			132	82	3	1	3	30	2	Bb	11		6,500
337		10	2			1000	270	1	1	3	31	4	Ca	15		55,000
338		9	2			48	18	3	1	3	28	2	Ea	17		1,500
339		9	2			20	20	3	1	3	39	4	Ea	17		100
340		13	2			139	113	5	1	3	5	2	Ea	17		300
341	1000	6	2			12		3	1	3	37	2	Ea	17		30
342	1996	9	2			165	99	2	3 1	2	5	4 1	Ab	10		40
343 344		14 12	2 3			292 1	209	5 5	1	3 3	40 30	4	Bb Ca	10		300 16
344		9	2	1		437	343	2	1	3	40	4	Ea	19		20
345		5 7	2			19	19	5	1	3	40	2	Ea	17		350
347		10	2			500	62	5	1	3	64	4	Ec	"		23,000
348	1997	12	2			19	3	1	1	3	27	2	Ca	14		2,800
349		10	1			2	0	1	1	2	7	4	Cb			20
350		12	2			422	341	2	1	3	30	2	Cc			-
351		12	2			435	267	2	1	3	30	1	Cc		Р	
352		8	2			13	2	2	1	4	33	2	Ea	19		150
353		12	2			40	1	5	1	3	24	4	Ec	17		
354	1998	6	1			30	4	2	3	5	30	4	Ab	1		400
355		6	3		1	0	0	5	1	3	34	2	Bb	11	1	100
356		13	2			486	247	2	1	3	42	2	Bb	11		100
357		16	2			250	20	5	1	3	30	4	Ca	14		500
358 359		10 10	2 2			340 15	313 14	3 1	1 1	3 3	6 4	1 2	Ea Ea	17 19		500 600
359		9	2			176	14 67	3	1	3	4 42	2	Ea	19		160
360		3	2		1	30	2	3	1	3 7	72	2	Ea	18	1	650
362		8	2			0	-	5	1	3	25	2	Ea	19		4
363	1999	5	1			7		2	3	6		4	Bb	11		200
364		1	3			30		2	1	3	32	4	Ca	14		300
365		11	2			167	64	2	1	3	32	2	Ca	14		60
366		6	2		1	1	1	3	1	3	25	2	Ca	14	1	5
367		4	1		1	1	1	5	3	8	35	4	Ca	14	1	
368		8	2			80	20	5	1	3	48	2	Ea	17		500
369		13	2			84	13	3	1	3	10	4	Ea	17		
370		6	2			29	14	5	1	3	40	2	Ea	18		
371		8	2	1		80	30	5	1	3	35	2	Eb	26		1,000
372		11	2			36	28	3	1	7	5	2	Eb	26		100
373	20000	12	2			1		2	1	3	36	4	Ec			<u> </u>
374	2000	10	2			175	3	5	2	4	24	4	Ab			60 150
375 376		12 12	1 2			10 8	7 8	5 5	1 1	3 3	30 31	4 2	Cb Ea	17		100
376		12	2			8 159	8 64	5 3	1	3	8	2	Ea	17		5,000
378		12	2			7	1	5	1	3	26	1	Ea	19		5,000
379		24	2			1	1	5	1	3	41	2	Ec	19		150
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Spillage ID	Year		Service	Fatalities	Injuries		e volume	Leak first	Facility	Facility	Age	Land use	Cau	ise		Impact
		(")				(Gross	m ³⁾ Net loss	detected by		part	Years		Category	Reason	Water	Contaminated land
								_						_	bodies	area (m ²)
380 381	2001	20 10	1 2			800 1	8 1	5 5	2 1	8 2	35 39	2 2	Aa Aa	5 5		10,000 10
382		10	2			5	5	5	1	3	38	2	Ab	2		500
383		6	2			37	7	4	1	1	27	2	Ab	2		900
384		12	2			10	2	5	1	1	15	4	Ab	2		120
385		34	1			6	1	3	1	3	29	4	Ca	14		500
386		12	2			4	4	5	1	3	26	2	Ca	14		1,000
387		13 11	1			103	50 51	2 5	3 1	8	23 9	4	Cb Ea	17		225
388 389		10	2 2			55 10	1	5	1	3 3	9 11	2 2	Ea	17 17		
390		6	2			5	5	5	1	3	47	1	Ea	18		400
391		12	1			10	7	5	1	3	30	2	Eb	26		250
392		12	1			17	12	5	1	3	30	2	Eb	26		400
393		16	2			2	2	5	1	3	18	2	Eb	26		350
394	0000	8	2			85	24	2	1	3	47	2	Eb	26	Р	404
395 396	2002	8 20	2 1			10 100	10	5 2	1 1	3 3	47 36	2 4	Ab Ca	15		325 500
397		10	2			80	20	5	1	3	38	4	Ca	13		10,000
398		10	3			1	20	5	1	3	28	2	Ca	15		14,000
399		6	2			17		2	2	3	33	4	Ca			400
400		8	2			70		2	1	2	?	4	Ca			
401		13	2			225	58	3	1	3	46	2	Cc			400
402		24	2			250	20	5	1	7	39	4	Da	22		5,000
403 404		30 8	1 2			2 170	120	5 4	2 1	2 3	40 57	4 2	Ea Ea	19 18		40
404		。 16	1			750	45	4	1	3	39	2	Ea	10		20,000
406		20	1			280	30	5	1	3	40	2	Ea	17		12,000
407		12	1			40	15	5	1	3	33	2	Eb	26		6,000
408		8	2			190		3	1	3		4	Ec	19		
409	2003	14	2			30	30	3	1	8	50		Aa			0
410 411		20 12	4 2			2 2		2 5	1 1	3 3	52 32	4 4	Ca Ea		S S	2 5
411		11	2			83	74	3	1	3	46	3	Ea	18	3	1,800
413		11	2			45	31	5	1	3	46	4	Ea	17		600
414		6	2			2	-	3	1	8	-		Ea			
415		11	2			74	49	3	1	8	46	3	Eb	26		500
416		16	1			5	5	1	1	3	41	5	Eb	26		120
417		16	2			28	10	5	1	3	29	2	Eb	26		400
418 419		16 12	2 2			52 11	3 7	4 4	1 1	3 3	29 45	2 4	Eb Ec	26		400 800
420		20	2			2500	1100	5	1	3	31	6	Ec	19	Р	80,000
421	2004	16	2			2	0	1	1	3	32	3	Aa	.0	ŗ.	4,000
422		10	2			26	18	2	2	7	40	2	Aa			6,000
423		22	1			20	6	2	3	8	5	4	Ab			200
424		8	2			90	50	5	1	1	5	3	Ea	18		1,500
425 426	2005	10 12	2			19	19	3	1	8	29	1 3	Ea Aa	7		2,000
420	2005	12	2			15	19	5	1	2		4	Aa	5	G	
428		20	1			350	10	3	1	8	45	2	Ab	1	G	15,000
429		6	2			20	-	2	1	1	28	3	Ab	4	S	58
430		6	2			38		5	1	1	28	3	Ab	4	s	42
431		9	1			30	4	3	1	8	14	2	Bb	12	G	1,000
432		10	1 2			15		5	2	4	22	3	Bb	12	_	1,000
433 434		10 24	2			3 64	1 1	5 2	1 1	3 8	25 40	4 4	Ca Cb	14	S G	50 150
434		8	2			15	8	5	1	3	40	2	Ea	17	G	1,000
436		24	2			0		5	1	3	46		Ec	19	SG	3,000
437	2006	12	2			75		5	1	4	58	4	Ab			50
438		8	2			6	6	2	1	4	19	4	Ab	2		60
439		9	2			5		1	2	2	1	3	Aa	7		
440 441		14 11	2 2			5 245		2 2	2 1	4 3	13	4 3	Ab Ea	2 18		
441		11	2		1	245 37		5	2	3	13	3	Aa	5		
442		11	2			223		5	1	3		5	Ea	17		
444		13	2			4		1	2	7		4	Ab	1		
445		20	2			2		3	1	3		4	Cb		SG	
446		12	1			10	3	5	1	1	8	4	Cb			50
447		6	2			23		3	1	3	41	5	Eb	26	G	100
448 449	2007	6 8	2			16 150	70	3	1	3	41	5 4	Eb Ec	26 4	G	80 400
449 450	2007	8	2			150 30	70 1	3 5	1	3		4	Ec Ea	4 17		2,000
451		11	2			12	10	2	1	4	28	3	Eb	26		1,600
452		13	2			301	38	5	1	3	17	3	Ea	19		452
453		9	2			117	54	2	1	3	50	3	Ea	19		120
454		9	2			2	2	5	1	3	16	3	Eb	26		100
455		11	2			182	133	5	1	3	50	3	Ea	19	S	500
456 457		13 16	2 1			185 7	159	2 5	1 3	3 3	50 40	3 3	Ca Cb	14	SG	1,200 700
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Image: Construction of the second s	Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries		e volume m ³⁾	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ISE		Impact
458 2008 16 2 4 4 6 1 3 40 4 Aa 5 2 7 460 11 2 30 0 3 3 5 2 7 36 7 36 7 Ab 4 Ab Ab 4 Ab Ab 4 Ab Ab 4b Ab Ab 4b Ab			()						delected by		part	Years		Category	Reason		
4400 Int 2 5 2 7 36 7 Ab 2 40 461 11 2 52 37 3 1 4 29 4 Ab 4 50 461 11 2 42 17 10 1 2 4 20 4 Ab 4 50 462 11 2 44 13 2 4 20 4 Ab 7 80 30 466 6 2 40 1 3 1 3 5 4 4 4 5 30000 466 4 4 2 2 4 <td>150</td> <td></td> <td>10</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>10</td> <td></td> <td></td> <td></td> <td>bodies</td> <td></td>	150		10									10				bodies	
4461 11 2 33 30 5 29 4 40 20 40 4421 111 2 122 120 13 12 44 29 3 Ab 4 7 6 4424 13 2 44 100 3 13 3 52 3 Ab 2 1 3 50 44 Ab 2 40 4461 4 2 440 10 2 1 3 46 4 40 40 300 4461 1 1 24 1 3 46 4 40 40 30 4471 200 1 30 10 0 5 2 1 3 36 4 44 40 1 3 30 4 44 40 3 50 50 4471 10 2 12 13 3		2008										-					-
4461 11 2 562 37 3 1 4 29 3 AM 4 50 4433 111 2 122 10 3 11 3 29 3 AM 7 9 9 0.000 4463 6 2 448 11 2 448 17 3 13 3 16 3 EB 17 11 000 466 6 2 44 17 3 1 3 46 4 EB 17 11 000 467 16 1 3 40 4 EB 17 11 1000 13 3 46 4 AB 7 11 1000 13 3 43 44 EB 15 11 3 44 45 AB 45 AB 7 1000 100 10 10 10 10 10																	
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4467 4 1 2 2 2 2 3 1 3 46 4 Ea 11 2 200 4489 18 1 3 3 46 4 4 A 3 36 4 Ea 14 S 0 470 2009 20 1 3 0 2 2 4 2 4 6 6 5 0 0 3 3 6 4 6 6 5 0 0 3 3 6 4 6 6 5 0 3 3 3 6 6 6 5 0 3 3 3 6 4 6 6 5 0 3 3 3 6 1 6 1 7 7 7 7 7 7 7 3 3 3 3 3 3 3 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>																	
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523 10 2 30 30 2 1 3 0 3 Eb 26 3,000																	
			10												18		50



Spillage ID	Year	Pipe dia	Service	Fatalities	Injuries		e volume	Leak first	Facility	Facility	Age	Land use	Cau	ISE		Impact
		(")				(Gross	m ³⁾ Net loss	detected by		part	Years		Category	Reason		Contaminated land
													_		bodies	area (m ²)
525	2014	24	1			3	3	1	3	3	57	4	Ea	19		200
526		6	2			10	0	3	1	3	50	3	Ea	18		100
527		14	2					5	1	3	47	3	Eb	26	S	1,400
528		24	1			5	5	6	1	3	43	3	Eb	26		1,500
529		20	2			1	0		1	3	48	5	Eb	26		
530		8	2					5	1	3	24	5	Eb	26		414
531		12	2					1	1	3	58	3	Eb	26		1,500
532		11	2			5	1	1	3	8	58	4	Ab	2		0
533		10	2			-		5	1	3	27	3	Eb	26		184
534		16	2			15	9	5	1	3	41	2	Eb	26		250
535		10	2			2	ő	4	1	3	50	5	Eb	26		100
536		10	2			2	0	3	1	3	50	3	Eb	26		100
536		20	1			2 500	0	3	1	3	50	3	EC	20		64,000
														26		64,000
538		14	2			150	150	5	1	3	29	3	Eb	26		
539 to 555			2						1	3			Eb	26		
556 to 582			2					<u> </u>	2	4	L		Eb	26		
583	2015	12	2			59	38	5	1	8	47	7	Eb	26		500
584		10	2			3	2	3	1	3	41	3	Eb	26		50
585		20	1				0	6	2	8	48	7	Aa			
586		12	2			2	0	5	1	3	42	2	Eb	26		50
587 to 664			2							3			Eb	26		
665		8	2			39	34	3	1	3	24	5	Eb	26		275
666		14	2			25	25	5	1	3	5	3	Eb	26		
667		10	2			9	9	3	1	3	33	3	Eb	26		10
668		10	2			22	20	5	1	3	33	3	Eb	26		100
669		10	2			15	14	5	1	3	34	3	Eb	26		
670		10	2			3	3	3	1	3	34	3	Eb	26		
671		6	1			0	Ő	2	2	3	26	4	Cb	20		20
672		8	2			15	15	5	1	3	38	3	Ca	14		200
673		8	2			13	3	2	1	3	39	4	Ca	15		200
674		12	2			30	0	3	2	2	49	-	Ab	2		200
675		1	2			2	0	5	2	2	61		Ab	2		5
676	2016	24	2			2 11	1	5	1	1	58	3	Ab	5	SG	200
	2016										50	3		э	36	200
677		16	2			128	13	3	1	3		~	Ea			
678		10	2			-	0		1	3		3	Eb	26		75
682		12	2			7	0	2	1	3		2	Eb	26		75
683		12	2					5	1	3	26	3	Eb	26		100
684		14	2			3	0	3	1	3	7	3	Eb	26		20
685		6	2			13	10	3	1	3	51	3	Eb	26		50
686		12	2			16	16	5	1	3		3	Eb	26	S	
687		12	2			9	9	3	1	3	50	3	Eb	26		
688		12	2			400	20	5	1	3	52	2	Ea	17		
689		18	3			1	1	5	1	3	44		Ca			
690		16	2			16	0	5	1	3	48	4	Ca	15		100
691		11	2			200	200	6	1	3	64	2	Ca	14		
692		16	2			97	70	5	1	3	20	5	Eb	26		850
693 to 742			2							3			Eb	26		
743		10	2			8	5	5	1	3	26	3	Eb	26	1	300
744 to 753		-	2			-	-	-	1			3	Eb			
754		13	2			1	0	5	3	8		2	Bb	13		
755		16	2			32	Ő	Ŭ I	2	6	49	4	Bb	13		2,000
756		8	2			3	ő	6	1	3	65	3	Eb	26		2,000
100	1														1	

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