

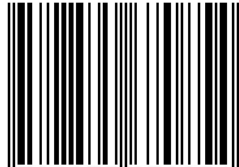
Report

Report no. 6/18

Performance of European cross-country oil pipelines

**Statistical summary of reported
spillages in 2016 and since 1971**

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Performance of European cross- country oil pipelines

Statistical summary of reported spillages in 2016 and since 1971

Prepared by the Concawe Oil Pipelines Management Group's Special Task Force on oil pipeline spillages (OP/STF-1)

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ABSTRACT

This report is an analysis of spillage incident data collected by Concawe from European petroleum pipeline operators for the 2016 reporting year and a full historical perspective since 1971. 66 pipeline operators provided information for over 140 pipeline systems, with a total reported throughput of 755 Mm³ of crude oil and refined products, and a combined length of 35,414 km. The analysis includes an appraisal of short and longer-term trends in spill volume, the main causes of spillage, and the use of in-line inspection tools (pigs). Product theft attempts continued to be the major cause of spills in 2016 although the total number (60) was lower than in 2015 (87). Another 6 spillage incidents were reported in 2016, corresponding to 0.18 spillages per 1000 km of line. This is similar to the 5-year average and well below the long-term running average of 0.46, which has been steadily decreasing over the years from a value of 1.1 in the mid-70s. There were no fires, fatalities or injuries connected with these spills. 1 incident was due to mechanical failure, 3 to corrosion and 2 to third party accidental interference. Overall, based on the Concawe 1971-2016 incident database and reports, there is no evidence that the ageing of the pipeline system implies a greater risk of spillage.

KEYWORDS

Concawe, inspection pig, oil spill, performance, pipeline, safety, soil pollution, spillage, statistics, trends, water pollution

INTERNET

This report is available as an Adobe pdf file on the Concawe website (www.concawe.org).

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SUMMARY

This report is an analysis of spillage incident data collected by Concawe from European petroleum pipeline operators for the 2016 reporting year and a full historical perspective since 1971. The analysis includes an appraisal of short and longer-term trends in spill volume, the main causes of spillage, and the use of in-line inspection tools (pigs).

In 2016 66 pipeline operators provided information for over 140 pipeline systems, with a total reported throughput of 755 Mm³ of crude oil and refined products and a combined length of 35,414 km.

Product theft from pipelines has been a major issue in the last few years. Out of a total of 66 spillages reported in 2016, 60 were theft-related. This is lower than the 2015 record of 87 but still high relative to historical levels: 28 theft-related spillage incidents were reported between 1971 and 2012, and as many as 219 in the last 4 reporting years.

6 non theft-related spillage incidents were reported, corresponding to 0.18 spillages per 1000 km of line. This is equal to the 5-year average and below the long-term running average of 0.46, which has been steadily decreasing over the years from a value of 1.1 in the mid '70s. There were no reported fires, fatalities or injuries connected with these spills.

1 reported spillage was related to mechanical causes (construction), 3 were caused by external corrosion and 2 by accidental third party interference. Over the long term, third party activities remain the main cause of spillage incidents. Mechanical failure is the second largest cause of spillage. After great progress during the first 20 years, the frequency of mechanical failures appeared to be on a slightly upward trend over the last decade, but this trend has been reversed in the last 6 years.

When excluding theft events (for which the volume lost is impossible to determine in most cases), the gross spillage volume was 901 m³ or 25 m³ per 1000 km of pipeline compared to the long-term average of 67 m³ per 1000 km of pipeline. 69% of that volume was recovered.

One spill was reported in an insulated pipeline carrying hot oil, resulting from corrosion under the insulation. Such hot pipelines have in the past suffered from external corrosion due to design and construction problems, resulting in a large number of failures. Most have been shut down or switched to cold service, so that the great majority of pipelines now carry unheated petroleum products and crude oil. Only 52 km of hot oil pipelines are reported to be in service today.

In 2016 a total of 102 sections covering a total of 12,533 km were inspected by at least one type of inspection pig. Most inspection programmes involved the running of more than one type of pig in the same section, so that the total actual length inspected was less at 6343 km (19% of the inventory).

Overall, based on the Concawe 1971-2016 incident database and reports, there is no evidence that the ageing of the pipeline system implies a greater risk of spillage. The development and use of new techniques, such as internal inspection with inspection pigs, hold out the prospect that pipelines can continue reliable operations for the foreseeable future. Internal inspection is also being used to combat third party product theft, which has increased since 2010 to become the main cause of spillage incidents.

1. INTRODUCTION

The Concawe Oil Pipelines Management Group (OPMG) has collected data on the safety and environmental performance of oil pipelines in Europe since 1971. Information on annual throughput and traffic, spillage incidents and in-line inspection activities are gathered yearly by Concawe via on-line questionnaires.

The results are analysed and published annually. Summary reports were compiled after 20 and 30 years. From the 2005 reporting year, the format and content of the report was changed to include not only the yearly performance, but also a full historical analysis since 1971, effectively creating an evergreen document updated every year. This report uses this same format and therefore supersedes the 2015 data report 17/7. All previous reports have also been superseded and are now obsolete.

In this single annual integrated report, it was, however, not considered practical to include the full narrative description of the circumstances and consequences of each past spillage. We have therefore created a series of separate appendices to this report where this information can be accessed via the following links:

[1971-1983](#) / [1984-1993](#) / [1994-2004](#) / [2005+](#)

Concawe also maintains a map of the oil pipeline inventory covered by the annual survey. The recently updated map is available in digital and interactive form at www.concawe.eu

Aggregation and statistical analysis of the performance data provide objective evidence of the trends, focusing attention on existing or potential problem areas, which helps operators set priorities for future efforts. In addition to this activity Concawe also holds a seminar, known as “COPEX” (Concawe Oil Pipeline Operators Experience Exchange), every four years to disseminate information throughout the oil pipeline industry on developments in techniques available to pipeline companies to help improve the safety, reliability and integrity of their operations. These seminars have included reviews of spillage and clean-up performance to cross-communicate experiences so that all can learn from each other’s incidents. The next COPEX will be held in 2018.

Section 2 provides details of the pipeline inventory covered by the survey (length, diameter, type of product transported) and how this has developed over the years. Throughput and traffic data is also included.

Section 3 focuses on safety performance i.e. the number of fatalities and injuries associated with pipeline spillage incidents.

Section 4 gives a detailed analysis of the spillage incidents in 2016 and of all incidents over the last 5 reporting years.

Section 5 analyses spillage incidents for the whole reporting period since 1971 while **Section 6** provides a more detailed analysis of the causes of spillage.

Section 7 gives an account of in-line inspections.

In 2015, to address the increasing number of theft-related spill incidents, the Concawe survey was updated to include an additional section on product theft. This new section captures data on all theft events, including those that did not result in a reportable spill. The findings from this new section of the survey are discussed in **Section 8**.

2. PIPELINE INVENTORY, THROUGHPUT AND TRAFFIC

2.1. CRITERIA FOR INCLUSION IN THE SURVEY

The definition of pipelines to be included in the Concawe inventory has remained unchanged since 1971. These are pipelines:

- Used for transporting crude oil or petroleum products,
- With a length of 2 km or more in the public domain,
- Running cross-country, including short estuary or river crossings but excluding under-sea pipeline systems. In particular, lines serving offshore crude oil production facilities and offshore tanker loading/discharge facilities are excluded.
- Pump stations, intermediate above-ground installations and intermediate storage facilities are included, but origin and destination terminal facilities and tank farms are excluded.

The minimum reportable spillage size has been set at 1 m³ (unless exceptional safety or environmental consequences are reported for a <1 m³ spill).

All the above criteria are critical parameters to consider when comparing different spillage data sets, as different criteria can significantly affect the results.

The geographical region covered was originally consistent with Concawe's original terms of reference i.e. OECD Western Europe, which then included 19 member countries, although Turkey was never covered. From 1971 to 1987, only pipelines owned by oil industry companies were included, but from 1988, non-commercially owned pipeline systems (essentially NATO) were brought into the inventory. Following the reunification of Germany, the pipelines in former East Germany (DDR) were added to the database from 1991. This was followed by Czech and Hungarian crude and product lines in 2001, Slovakian crude and product lines in 2003 and Croatian crude lines in 2007.

Although Concawe cannot guarantee that every single pipeline that meets the above criteria is actually covered, it is believed that most such lines operated in the reporting countries are included. Notable exceptions are NATO lines in Italy, Greece, Norway and Portugal as well as all crude and product pipelines in Poland.

It should be noted that all data recorded in this report and used for comparisons or statistical analysis relate to the inventory reported in each particular year, and not to the actual total inventory in operation at the time. Thus, year-on-year performance comparisons must be approached with caution and frequencies (i.e. figures normalised per 1000 km of line) are more meaningful than absolute figures.

2.2. REPORTING COMPANIES

78 companies and agencies operating a total of 37,408 km of oil pipelines in Europe are currently listed for the Concawe annual survey. This total includes affiliates and joint ventures of large oil companies. This number has remained essentially constant over the years, as the impact of new operators joining in was compensated by various mergers.

For the 2016 reporting year, 66 companies completed the survey. In addition, Concawe received information from reliable industry sources confirming that 2 additional companies suffered no spills in 2016. Although not accounted for in the throughput, traffic and in-line inspections data, the additional inventory operated by this company has been taken into account in the spills statistics. Although there were no public reports of spillage incidents for the remaining 10 companies, they have not been included in the statistics. The proportions of responding companies, as well as the fraction of the inventory included in the statistics, have been reasonably stable over the years.

2.3. INVENTORY DEVELOPMENTS 1971-2016

2.3.1. Pipeline service, length and diameter

The 66 companies that reported in 2016 operate 140 pipeline systems split into 630 active sections running along a total of 33,345 km plus 26 sections covering 2068 km which are currently (but not permanently) out of service. These latter sections are included in the reported inventory which therefore stands at 35,414 km. The 12 companies from which we received no or partial information represent 1966 km split into 69 sections in 25 systems. 6 sections representing a total of 145 km were permanently taken out of service in 2016.

For the purpose of the spill statistics we only consider the "active" inventory i.e. the 33,345 km mentioned above, to which we added that of the 2 companies that did not provide data but were confirmed to have suffered no spills in 2016 (770 km), bringing the total active inventory to 34,115 km.

Figure 1 shows the evolution of this "Concawe inventory" over the years since 1971. The two historical step increases occurred when systems previously not accounted for in the survey were added. In the late 80s the majority of the NATO pipelines were included and in the early part of this decade a number of former Eastern bloc systems joined the survey. The increase was mostly in the "products" category, the main addition in the crude oil category being the Friendship or "Druzba" system that feeds Russian crude oil into Eastern European refineries.

Over the years a total of 271 sections have been permanently taken out of service, reducing the inventory by 10,494 km.

It is important to note that **Figure 1** represents the pipeline length reported to Concawe in each year and does not therefore give an account of when these pipelines were put into service. Most of the major pipelines were built in the '60s and '70s and a large number of them had already been in service for some time when they were first reported on in the Concawe survey. This aspect is covered in the discussion of pipeline age distribution in the next section.

The sections are further classified according to their service, i.e. the type of product transported, for which we distinguish crude oil, white products, heated black products (hot oil) and other products. A few pipelines transport both crude oil and products. Although these are categorised separately in the database they are considered to be in the crude oil category for aggregation purposes. A small number of lines may be reported as out of service in a certain year without being permanently retired in which case they are still considered to be part of the inventory. The three main populations are referred to as crude, product and "hot" in this report. The last one refers to insulated lines transporting hot products such as heavy fuel oil or lubricant components.

Figure 1 shows that the first two categories represent the bulk of the total inventory. Out of the 271 sections that have been retired since 1971, 25 (1160 km) were in the “hot” category. The remaining “hot” inventory consists of 52 km distributed between 20 km in 4 sections transporting heavy fuel oil and 32 km in 4 sections transporting lubricant components. This reflects the decline in the heavy fuel oil business since the mid-1970s, but also specific action taken by operating companies because of the corrosion problems and generally poor reliability experienced with several of these pipelines (see **Section 5.1**).

Figure 1 Concawe oil pipeline inventory and main service categories

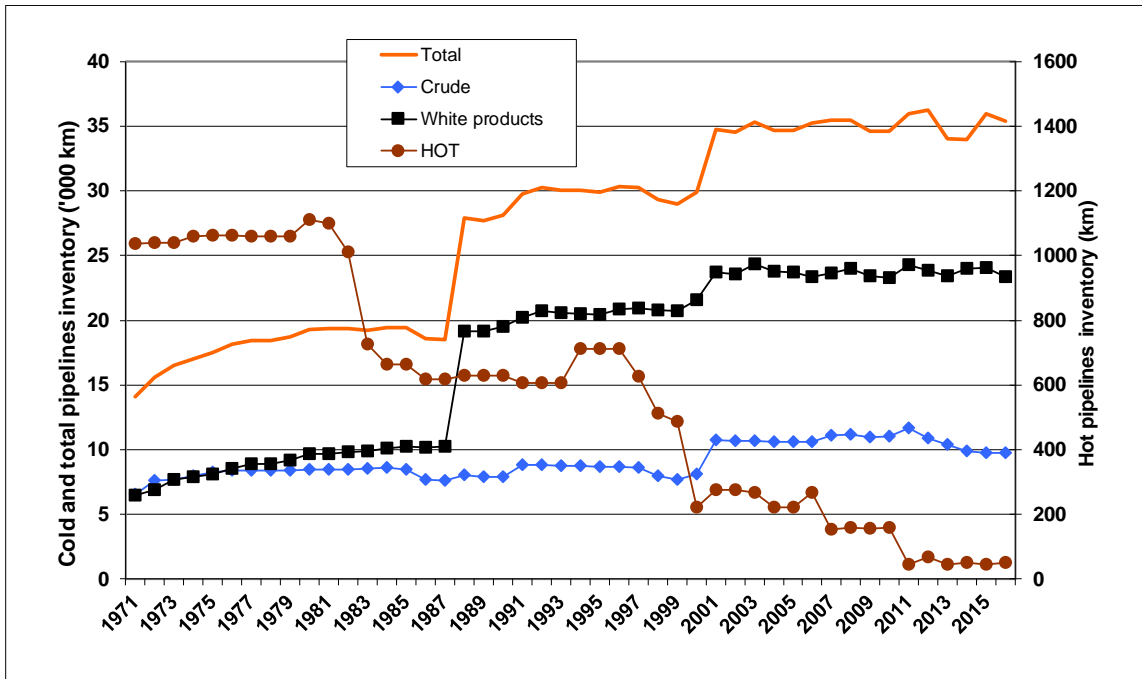
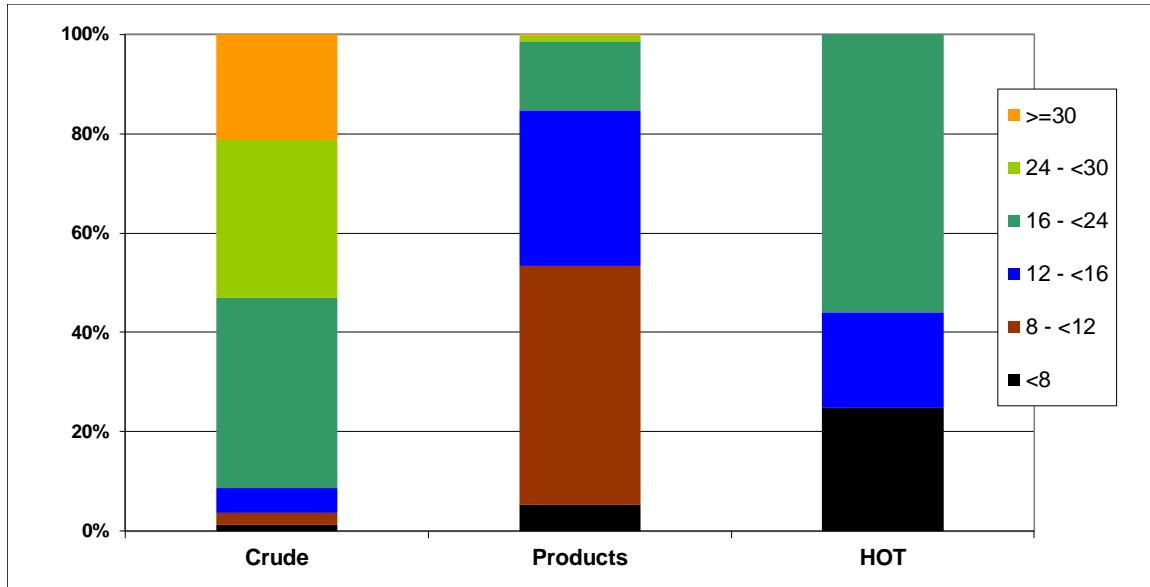


Figure 2 shows the diameter distribution in 2016 for each service category. In general, the crude pipelines are significantly larger than the other two categories. 91% of the crude pipelines are 16” (400 mm) or larger, up to a maximum of 44” (1100 mm), whereas 85% of the product lines are smaller than 16”. The largest hot pipeline is 20”. The smallest diameter product pipelines are typically 6” (150 mm) although a very small number are as small as 3” (75 mm).

Figure 2 European oil pipeline diameter (inches) distribution and service in 2016

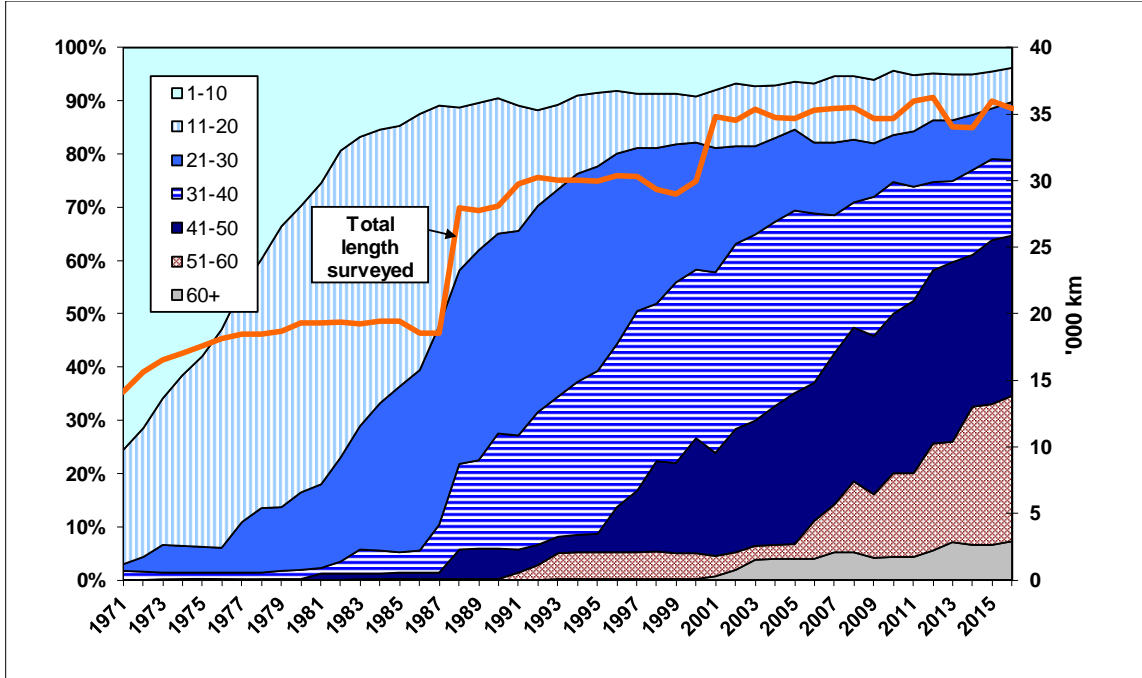


2.3.2. Age distribution

When the Concawe survey was first performed in 1971, the pipeline system was comparatively new, with some 70% being 10 years old or less. Although the age distribution was quite wide, the oldest pipelines were in the 26-30 year age bracket and represented only a tiny fraction of the inventory.

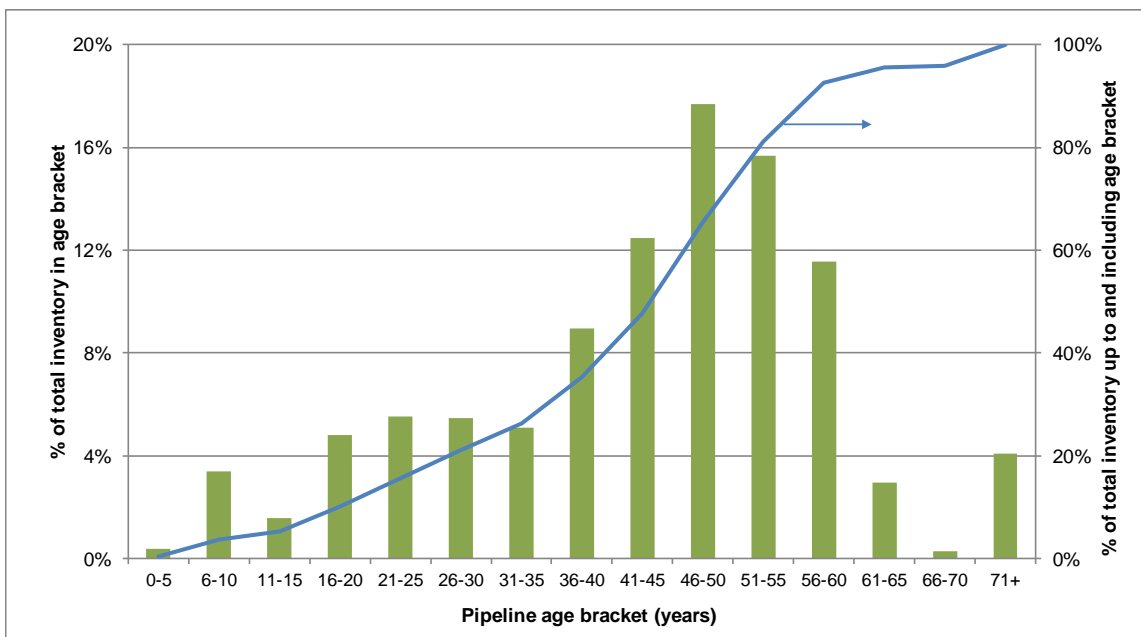
Over the years, a number of new pipelines have been commissioned, while older ones have been taken out of service. As mentioned above, existing lines were also added to the inventory at various stages, contributing their specific age profile. Although some short sections may have been renewed, there has been no large-scale replacement of existing lines. The development of the overall age profile is shown in **Figure 3a**.

Figure 3a European oil pipeline historical age distribution (years)



The system has been progressively ageing. The 2016 age distribution is shown on **Figure 3b** both for discrete age brackets and cumulatively: only 1334 km, i.e. 3.8% of the total, was 10 years old or less while 22,932 km (63.8%) was over 40 years old. The relevance of age on spillage performance is discussed in **Section 6.3**.

Figure 3b European Oil pipeline age distribution in 2016



2.4. THROUGHPUT AND TRAFFIC

Some 755 Mm³ (449 Mm³ of crude oil and 306 Mm³ of refined products) were transported in the surveyed pipelines in 2016, similar to the figure recorded for 2015. The crude oil transported represents about two thirds of the combined throughput of European refineries. It should be realised however, that this figure is only indicative. Large volumes of both crude and products pass through more than one pipeline, and whilst every effort is made to count the flow only once, the complexity of some pipeline systems is such that it is often difficult to estimate what went where. Indeed, there are a few pipelines where the flow can be in either direction.

A more meaningful figure is the traffic volume which is, for a given pipeline section, the total volume transported annually (m³) times the length of the section (km). This is not affected by how many different pipelines each parcel of oil is pumped through. In 2016, the total reported traffic volume was about 119x10⁹ m³.km, close to the 2015 figure and split between 77x10⁹ m³.km for crude and 42x10⁹ m³.km for products (with an insignificant number for hot lines).

Throughput and traffic are reported here to give a sense of the size of the oil pipeline industry in Europe. These are not, however, considered to be significant factors for pipeline spillage incidents. Although higher flow rates may lead to higher pressure, line deterioration through metal fatigue is known to be related to pressure cycles than to the absolute pressure level (as long as this remains within design limits). These figures are, however, useful as a divider to express spillage volumes in relative terms (e.g. as a fraction of throughput, see **Section 4**), providing figures that can be compared with the performance of other modes of oil transportation.

3. PIPELINE SAFETY

The Concawe pipeline database includes records of fatalities, injuries and fires related to spillages.

3.1. FATALITIES AND INJURIES

No spillage-related fatalities or injuries were reported in 2016.

Over the 46 reporting years there have been a total of 14 fatalities in five separate incidents in 1975, 79, 89, 96 and 99. All but one of these fatalities occurred when people were caught in a fire following a spillage.

In three of the four fire-related incidents the ignition was a delayed event that occurred hours or days after the spillage detection and demarcation of the spillage area had taken place. In one incident involving a spillage of chemical feedstock; naphtha, 3 people were engulfed in fire, having themselves possibly been the cause of ignition. In another incident, ignition of spilled crude oil occurred during attempts to repair the damaged pipeline. The repairers escaped but the spread of the fire caught 4 people who had entered inside the marked spillage boundary some distance away. The third incident also involved a maintenance crew (5 people) carrying out repair activities following a crude oil spill, none of whom escaped. These fatalities all occurred after the spillage flows had been stemmed, i.e. during the subsequent incident management and reinstatement period. In all three cases the fatalities were not directly caused by the spillages but by fires occurring during the remediation process. Stronger management of spillage area security and working procedures might well have prevented these fires and subsequent fatalities.

In just one case, fire ensued almost immediately when a bulldozer doing construction work hit and ruptured a gasoline pipeline. A truck driver engaged in the works received fatal injuries.

The single non-fire fatality was a person engaged in a theft attempt who was unable to escape from a pit which he had dug to expose and drill into the pipeline. This caused a leak that filled the pit with product in which the person drowned.

A total of 3 injuries have been reported over the years. Single non-fatal injuries were recorded in both 1988 and 1989, both resulting from inhalation / ingestion of oil spray/aerosol. There was one injury to a third party in 2006.

3.2. FIRES

There was no spillage-related fire reported in 2016.

Apart from those mentioned above, five other fires are on record:

- A large crude oil spill near a motorway probably ignited by the traffic.
- A gasoline theft attempt in a section of pipeline located on a pipe bridge. The perpetrators may have deliberately ignited it.
- A slow leak in a crude production line in a remote country area found to be burning when discovered. It could have been ignited purposely to limit the pollution.
- A tractor and plough that had caused a gasoline spill caught fire, and the fire also damaged a house and a railway line.

- A mechanical digger damaged a gasoline pipeline and also an electricity cable, which ignited the spill.

There were no casualties reported in any of these incidents.

4. SPILLAGE PERFORMANCE IN THE LAST 5 YEARS (2012-16)

4.1. 2016 SPILLAGE INCIDENTS

66 spillage incidents were recorded in 2016, **60 of which were related to theft attempts** (third party intentional). **Table 1** gives a summary of the main causes and spilled volumes and environmental impact. For definition of categories of causes and gross/net spilled volume, see **Appendix 1**.

Theft attempt from pipelines has been a concern in recent years, causing a small number of spillages in 2011 and 2012. The number jumped to 18 in 2013, 54 in 2014 and 87 in 2015. The 2016 figure appears to suggest that efforts by operators to frustrate theft attempts have borne fruit. This remains, however, a continuing challenge for operators. While theft tended in the past to be an issue in Southern and Eastern Europe it is now more widespread, affecting also central and North/ West Europe.

The circumstances of each spill, including information on consequences and remediation actions are described in the next section according to cause. Further details are available in **Appendix 2** which covers all spillage events recorded since 1971.

Table 1 Summary of causes and spilled volumes for 2016 incidents

Event (1)	Facility	Line size (")	Product spilled	Injury Fatality (2)	Fire	Spilled volume		Contamination		
						Gross	Net loss	Ground area (m ²)	Water (3)	
						(m ³)		(m ²)		
Mechanical										
Construction										
676	Underground pipe	24	White product	-	-	11.0	1.0	200	S, G	
Corrosion										
External										
689	Underground pipe	18	HFO (hot)	-	-	1.0	1.0	Not reported		
690	Underground pipe	16	White product	-	-	16.0	0.0	100		
691	Underground pipe	10.75	White product	-	-	200.0	200.0	Not reported		
Third party activity										
Accidental										
677	Underground pipe	16	White product	-	-	128.0	13.0	Not reported		
688	Underground pipe	12	White product	-	-	400.0	20.0	Not reported		
Theft or theft attempt										
678-681	Underground pipe	10	White product	4 events, no details available						
682	Underground pipe	12	White product	-	-	7.0	0.0	75		
683	Underground pipe	12	White product	-	-	0.0	0.0	100		
684	Underground pipe	14	White product	-	-	3.4	0.0	20		
685	Underground pipe	6	White product	-	-	12.6	10.1	50		
686	Underground pipe	12	White product	-	-	15.8	15.8	Not reported	S	
687	Underground pipe	12	White product	-	-	9.0	9.0	Not reported		
692	Underground pipe	16	White product	-	-	97.0	70.0	850		
693-741	Underground pipe		White product	49 events, no details available						

(1) Spillage events are numbered from the beginning of the survey in 1971

(2) I = Injury, F = Fatality

(3) S = Surface water, G = Groundwater, P = Potable water

4.1.1. Mechanical Failure

There was one spillage incident related to Mechanical failure in the construction category in 2016.

Event 676:

During normal operation a pinhole leak in a girth weld developed at the 5 o'clock position. The spillage resulted in some surface and groundwater contamination.

4.1.2. Operational activities

There were no spillages in this category in 2016.

4.1.3. Corrosion

There were 3 spillages related to corrosion in 2016, all in the external corrosion category.

Event 689:

External corrosion occurred under the pipe insulation. This was on one of the few remaining hot pipelines which are more susceptible to external corrosion problems.

Event 690:

Corrosion occurred at the above/underground interface in a line between a refinery and a pumping station.

Event 691:

Local corrosion occurred as a result of contact between the pipe and the cement protection. First detection was through a leak-detection pig which registered a suspect signal. No trace of oil could be found on the ground. Several inspection pigs were launched and the position of the leak was eventually determined although a significant volume of oil escaped into the ground in the meantime. The cathodic protection was operational.

4.1.4. Natural causes

There were no spillages in this category in 2016.

4.1.5. Third party activity

There were 62 spillage incidents in this category in 2016 of which only two were in the "accidental" category and the remainder associated with product thefts or product theft attempts. Only some events were reported in detail.

Events in the "accidental" category

Event 677:

A leak occurred whilst preparing for a visual verification of an anomaly highlighted by In line Inspection. The leak was caused by third party contractor interaction. The anomaly was not deemed high risk and the pipe was repaired with a clamp.

Event 688:

While installing an underground power cable, a cutting tool hit the pipeline, opening a hole of 20 x 30 cm. An estimated 400 m³ of diesel fuel escaped, most of which was recovered.

Theft-related events

Events 678-681:

4 theft attempts in underground sections of pipelines with a similar modus operandi involving a small 10 mm line hammered into the line and resulting in, mostly minor, spillages. No further details available.

Event 682:

The alarm was raised as a result of a suspect line balance and the pipeline shutdown. On-site inspection confirmed a diesel leak. Line depressurised and emergency and response procedures were activated. A leaking hot tap fitting was found.

Event 683:

A landowner discovered a spill and informed the operator. An illegal connection point was found. 43 m³ were recovered as oil but the total volume spilled is unknown.

Event 684:

A loss of pressure was detected by the leak detection. The pipeline route was tracked and an illegal connection point was found threaded into the pipe. 3 m³ were recovered from soil but the total volume spilled is unknown.

Event 685:

The leak detection system registered a pressure drop and provided an accurate location for the leak. The pipeline pressure was around 40 bar. A freshly dug pit of ca. 1m x 2m was found, partially filled with diesel. The perpetrators fled the scene without extracting product.

Events 686 & 687:

Two product theft events with the usual modus operandi. One resulted in some surface water contamination.

Event 692:

A diesel leakage was reported by the police and eventually traced back to a theft attempt. The SCADA and leak detection system prove ineffectual, taking more than two hours to alarm.

Event 693-741:

49 theft attempts in underground sections of pipelines, resulting in, mostly minor, spillages. No details available.

4.2. 2012-2016 SPILLAGE OVERVIEW

Table 2 shows 5-year trends in spill incident causes and also spill volumes, from 2012-2016. Spillage volume due to theft has been excluded from the spill volume statistics so that the baseline performance of the European pipeline network, excluding intentional damage (i.e. product theft) is apparent.

6 non-theft related spillages were reported in 2016. This is just below the 6.3 spillages per year average for the last 5 years and well below the long- term average of 10.8.

Excluding product theft, the total reported gross spilled volume was relatively high at 756 m³ in 2016, compared to the averages of 321 m³ for the last 5 years and 1736 m³ since records began in 1971. 69% of the spilled oil was recovered.

Some temporary environmental contamination was reported for 44 out of the total of 66 incidents, although no detailed information was provided for the majority of the 2016 theft-related incidents.

Table 2 5-year comparison by cause, volume and impact: 2012– 2016

	2012	2013	2014	2015	2016	2012-2016 Average
Combined Length km x 10 ³	36.3	34.1	34.0	36.0	35.4	35.1
Combined Throughput m ³ x 10 ⁶	701	680	681	760	755	715
Combined traffic volume m ³ x km x 10 ⁹	119	111	120	121	119	118
Spillage incidents	13	26	58	93	66	Total 256
MECHANICAL FAILURE						
Construction		2		1	1	4
Design and Materials	1	1	1	2		5
OPERATIONAL						
System						
Human	1	1				2
CORROSION						
External	2			2	3	7
Internal	1	1		1		3
Stress corrosion cracking						
NATURAL HAZARD						
Ground movement						
Other						
THIRD PARTY ACTIVITY						
Accidental	4	2	2		2	10
Incidental	2	1	1			4
Intentional (theft)	2	18	54	87	60	221
Volume spilled (ex theft) m ³						Average
Gross spillage	328	130	518	61	756	358
Net loss	191	107	4	19	235	111
Average gross loss / incident	30	16	130	10	126	51
Average net loss / incident	17	13	1	3	39	16
Average gross loss/1000 km	9	4	15	2	21	13
Average net loss/1000 km	5	3	0	1	7	7
Gross spillage/ throughput ppm	0.5	0.2	0.8	0.1	1.0	0.5
Gross spillage per cause						
Mechanical failure	1	6	5	32	11	11
Operational	1	19	0	0	0	4
Corrosion	5	5	0	29	217	51
Natural hazard	0	0	0	0	0	0
Third party activity (ex theft)	321	100	513	0	528	292
Net loss distribution						
(No of incidents)						
≤ 10	5	6	4	5	3	23
11 -100	3	2		1	2	8
101- 1000	1				1	2
> 1000 m ³						0
Environmental impact						
NONE or not reported	3	20	48	83	66	220
SOIL (affected surface area)						
< 1000 m ²	7	5	6	10	7	35
> 1000 m ²	2	1	4			7
WATER BODIES						
Surface Water	1		1		2	4
Groundwater	2				1	3
POTABLE WATER						

5. HISTORICAL ANALYSIS OF SPILLAGES 1971-2016

As mentioned in **section 4**, the unprecedented growth in theft-related spillage incidents over the last few years has the potential to distort long term statistics. Where appropriate, we have presented the statistics with and without these incidents.

5.1. NUMBERS AND FREQUENCY

Over the 46 years survey period there have been a total of 741 spillage incidents, 495 when excluding theft. 68 of these spillages occurred in "hot" pipelines, a disproportionately large proportion in relation to the share of such pipelines in the total inventory (note that such hot pipelines have now virtually disappeared from the active inventory with only 52 km left in operation).

Figure 4a/b show the number of spillages per year, moving average and 5-year average trends over the 46 years since 1971 for all pipelines including and excluding theft-related incidents. **Figure 4a** shows a long-term downward trend in total spillages per year, which bears witness to the industry's improved control of pipeline integrity, switching to an upward trend in 2012 due to the sudden rise in product theft.

Figure 4b shows that the overall 5-year moving average, excluding theft, has decreased from about 18 spillages per year in the early 1970s to 6.3 in 2016 (38.1 when including theft-related spills). The moving average increases in the late '80s to early '90s and again in the early 2000s are partly linked to the additions to the pipeline inventory monitored by Concawe

Figure 4a 46-year trend of the total annual number of spillages (all pipelines)

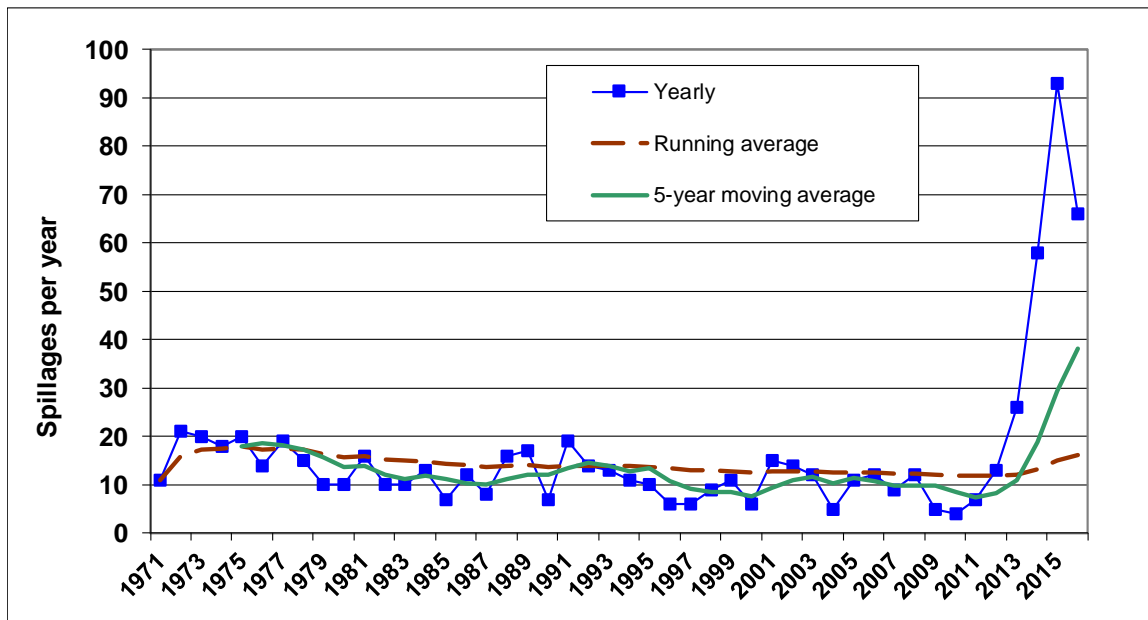
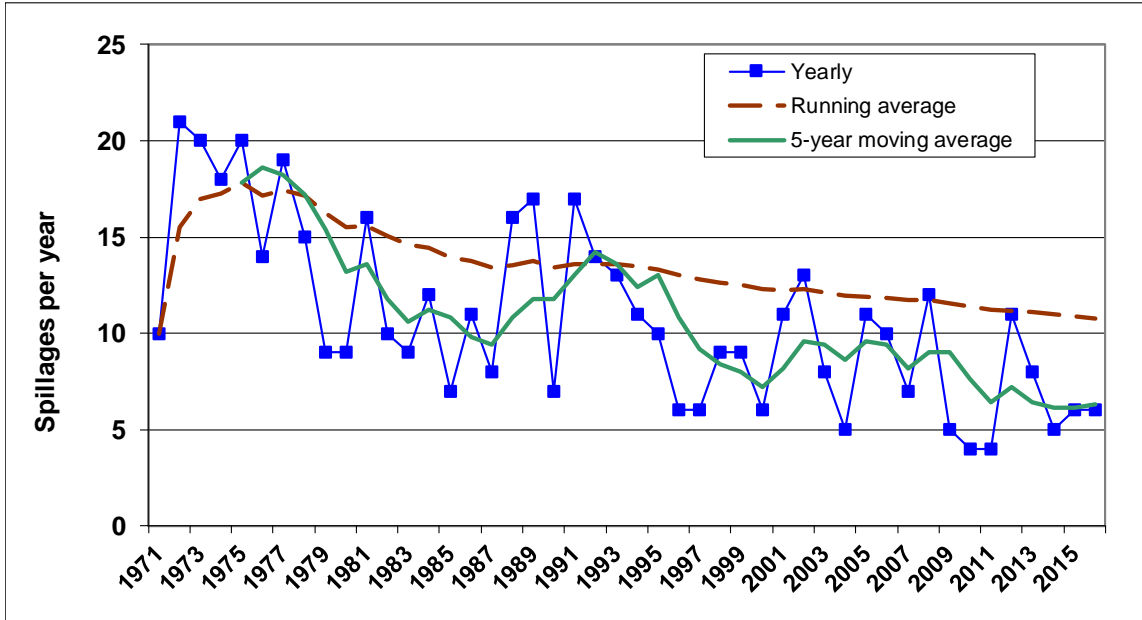


Figure 4b 46-year trend of the total annual number of spillages (all pipelines)
Excluding theft



Several step changes in the inventory surveyed by Concawe over the years make the absolute numbers difficult to interpret. The spillage frequency i.e. number of spills per unit length of pipeline is therefore a more meaningful metric. **Figure 5a/b** shows the same data as **Figure 4a/b**, now expressed in spillages per 1000 km of pipeline (as per the reporting inventory in each year). **Figure 5b** shows that the 5-year moving average spillage frequency has reduced from around 1.1 in the mid '70s to 0.18 spills per year and per 1000 km of pipeline in 2016. When theft is included (**Figure 5a**) the 2016 value increases to 1.09.

Figure 5a 46-year trend of the spillage frequency (all pipelines)

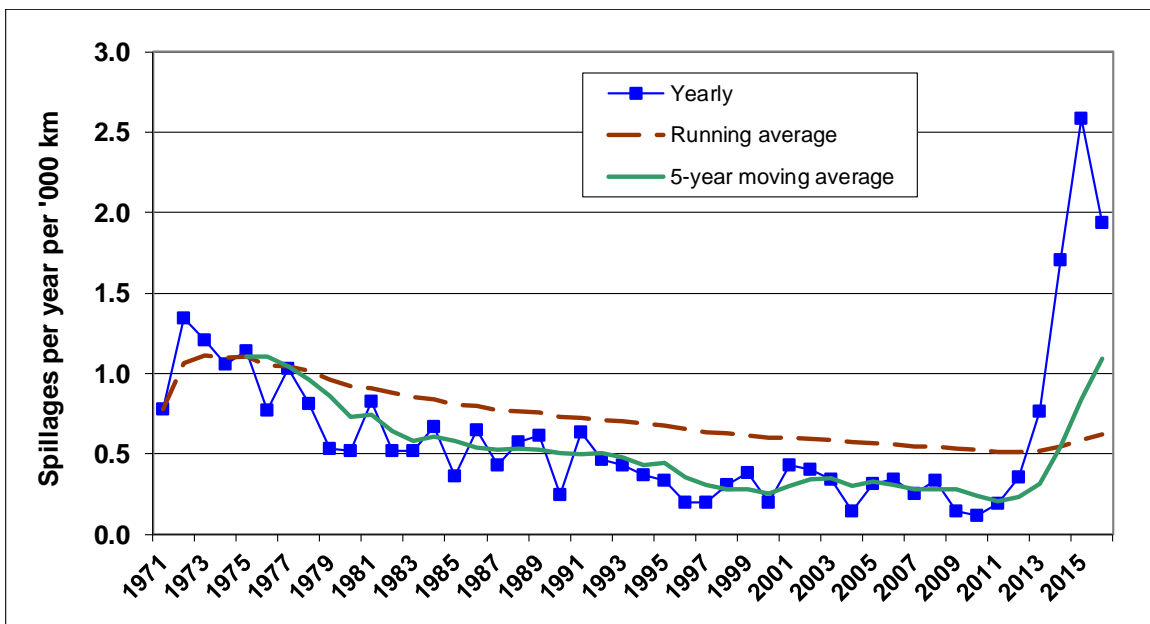
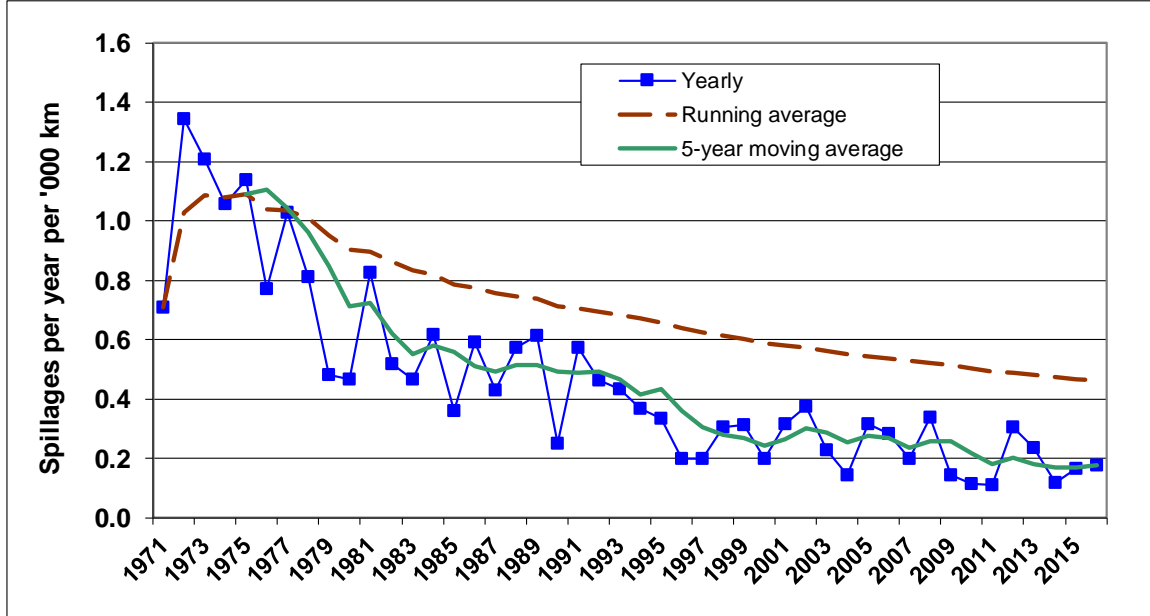
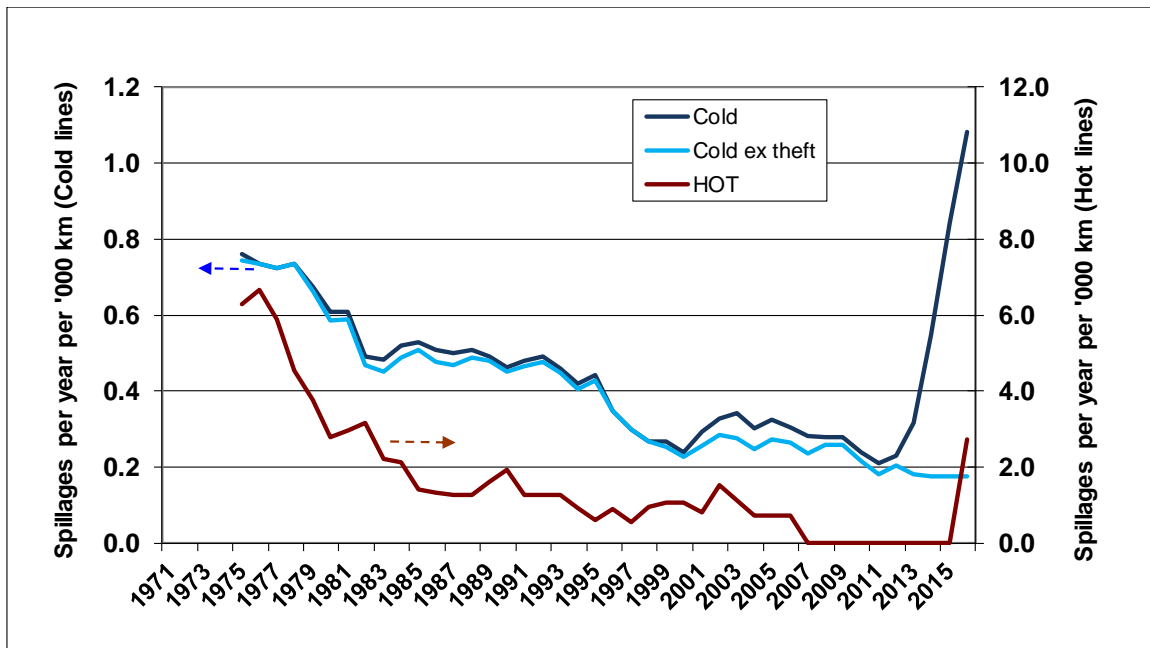


Figure 5b 46-year trend of the spillage frequency (all pipelines)
Excluding theft



These overall figures mask the poorer performance of hot pipelines (related to corrosion issues, see **Section 5.1**), particularly in the early part of the period. This is illustrated in **Figure 6** which shows the spillage frequency for hot oil pipelines to be almost an order of magnitude higher than for cold pipelines. Hot oil pipelines have now been almost completely phased out, hence the low frequency in recent years, although one such pipeline developed a leak in 2016.

Figure 6 5-year moving average of spillage frequency (hot and cold pipelines)



Figures 7&8 show the evolution over 5-year periods of the spillage frequency for hot and cold pipelines respectively, now broken down according to their main cause. For cold pipelines we have presented the figures with (Figure 8a) and without theft-related events (Figure 8b).

The hot pipeline spillage frequency starts from a much higher base than is the case for the cold pipelines, with a very large proportion of spillage incidents being due to corrosion. In the 1970s and early '80s several hot pipelines suffered repeated external corrosion failures due to design and construction deficiencies. They were gradually shutdown or switched to clean (cold) product service, greatly contributing to the remarkable performance improvement. There were 3 spillages between 1996 and 2000, one in 2002 and one was recorded in 2016. Recent frequency figures are strongly skewed by the 2016 event and not statistically meaningful.

When the hot pipeline data are excluded, the cold pipelines show a somewhat slower improvement trend than for the total data set. Nevertheless, the frequency of spillages has been reduced by nearly three quarters over the last 46 years (when excluding theft). This statistic best represents the performance improvement achieved by the operators of the bulk of the pipeline system.

For cold pipelines we have shown theft-related events separately. Albeit with fluctuations, the analysis by cause shows that corrosion is a much less prevalent cause of failure for cold pipelines. There is a gradual decrease in the frequency of all causes except theft. Although third party activities have historically by and large been the most prevalent cause of spillage, mechanical causes increased during the last decade to be on a par with non-theft third party causes but this trend appears to have reversed over the last 5 years. A more complete analysis of causes is given in Section 6.

Figure 7 Hot pipelines spillage frequencies by cause

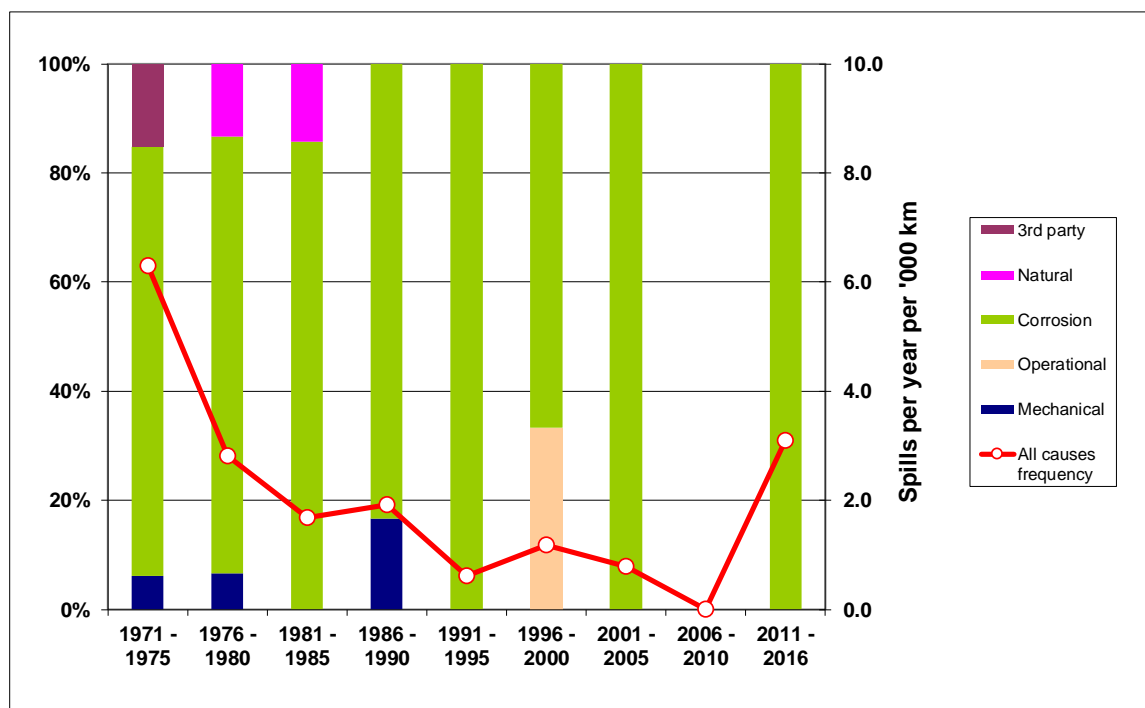


Figure 8a Cold pipelines spillage frequencies by cause

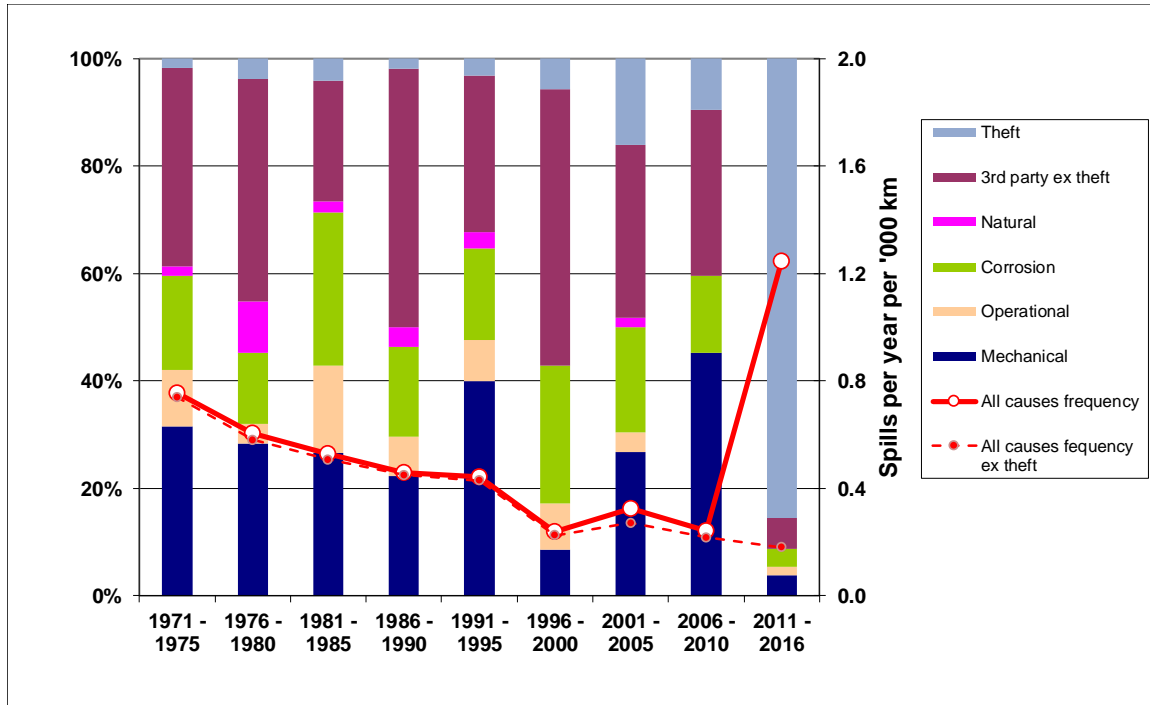
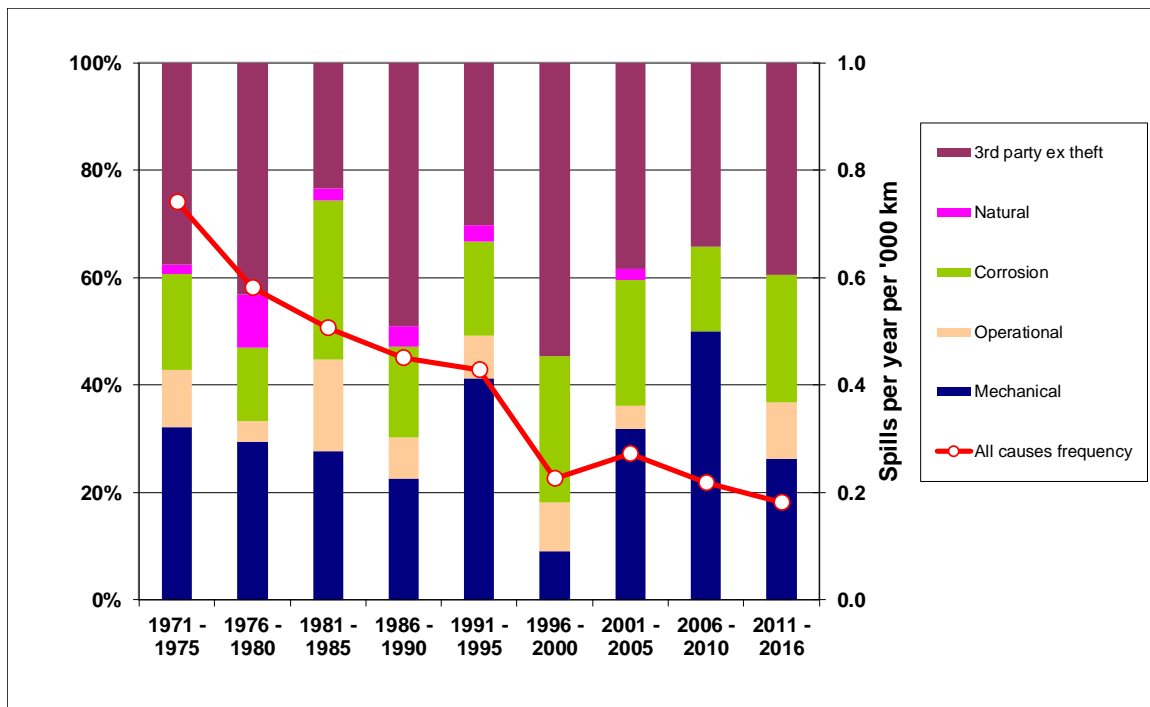


Figure 8b Cold pipelines spillage frequencies by cause Excluding theft



5.2. SPILLAGE VOLUME

Spilled volume is generally difficult or impossible to determine in the case of theft-related events as spillage may have occurred over a period of time and one cannot determine how much was spilled or indeed how much was stolen. **This section therefore excludes theft-related incidents.**

5.2.1. Aggregated annual spilled volume

Figure 9 shows the total gross spillage volume over the complete period, year by year and in terms of running and 5-year moving average. The same data is shown per 1000 km of pipeline in **Figure 10** and as a proportion of throughput in **Figure 11**. Although there are fairly large year-to-year variations mostly due to a few very large spills that have occurred randomly over the years, the long-term trend is clearly downwards. Over the last 5 years, the gross pipeline spillage has averaged 0.6 parts per million (ppm), or 0.00006%, of the oil transported.

It might be expected that the trend in the differences between the annual gross volume spillage and the net volume spillage, i.e. the recovered spillage, would indicate the degree of success in improving clean-up performance. In practice this is not necessarily the case. Maximum removal by excavation of contaminated soil is not necessarily the correct response to minimise environmental damage and this is now better understood than it once was. Another compounding factor is that the growth in the pipeline inventory has been predominantly for refined product pipelines and it can be assumed that less invasive recovery techniques are justified for white oil products than for fuel oil or crude oil to achieve a given visual and environmental standard of clean-up. The 5-year running average of the annual recovery percentages ((gross-net) / gross) is shown in **Figure 12**, fluctuating around the 60% mark. Over the whole period, the average recovery of spilled oil is 59% (69% in 2016) leaving an average net loss of oil to the environment of 47m³ per spill.

Figure 9 Gross spillage volume (excluding theft)

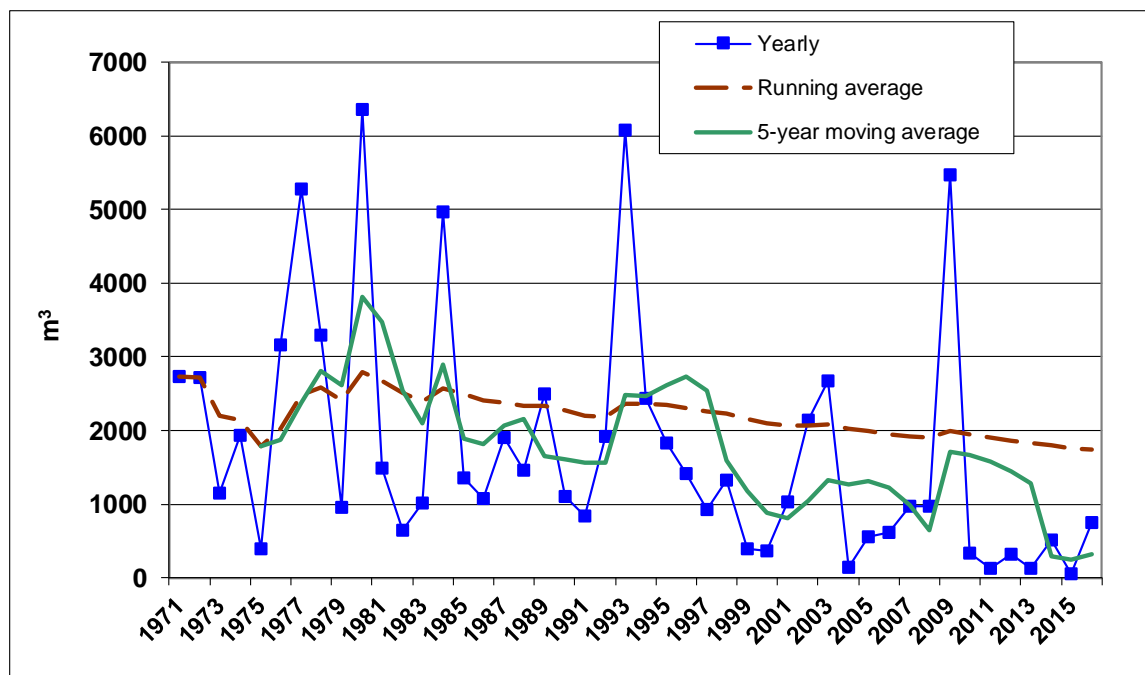


Figure 10 Gross spillage volume per 1000 km (excluding theft)

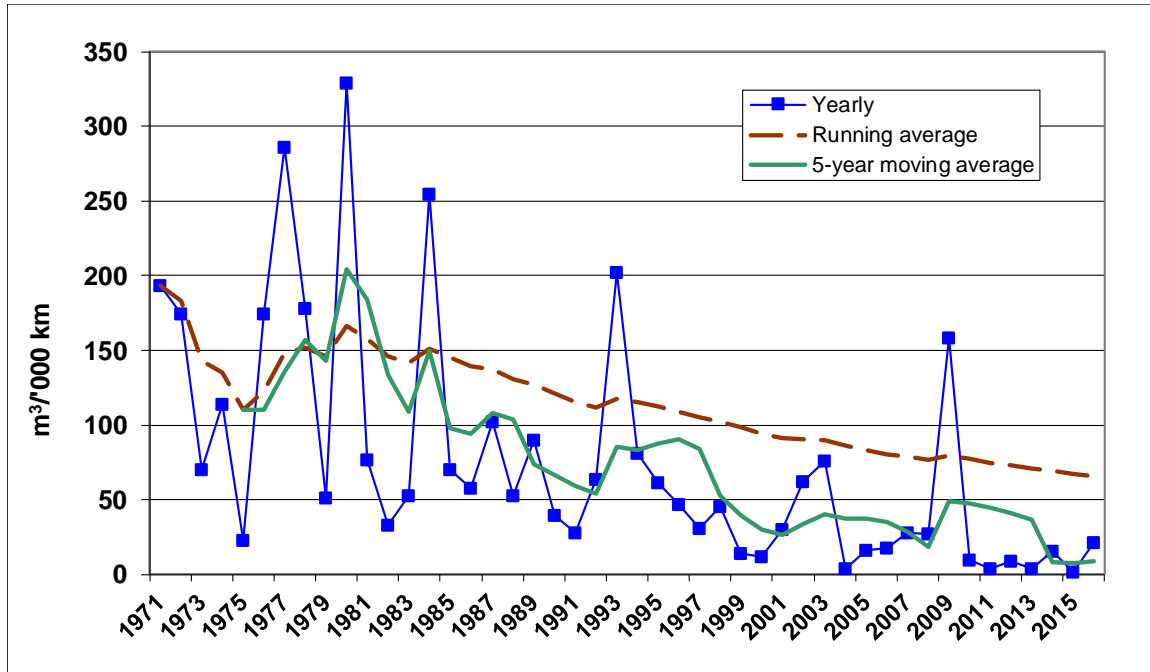


Figure 11 Gross yearly spillage volume as a proportion of throughput (excluding theft)

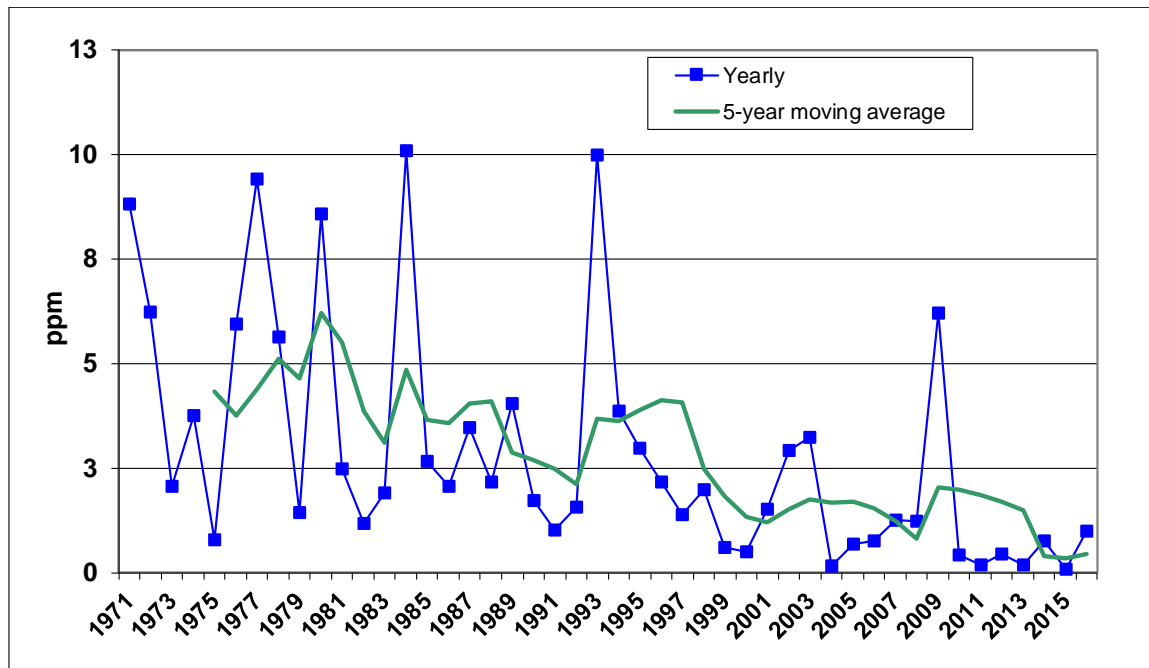
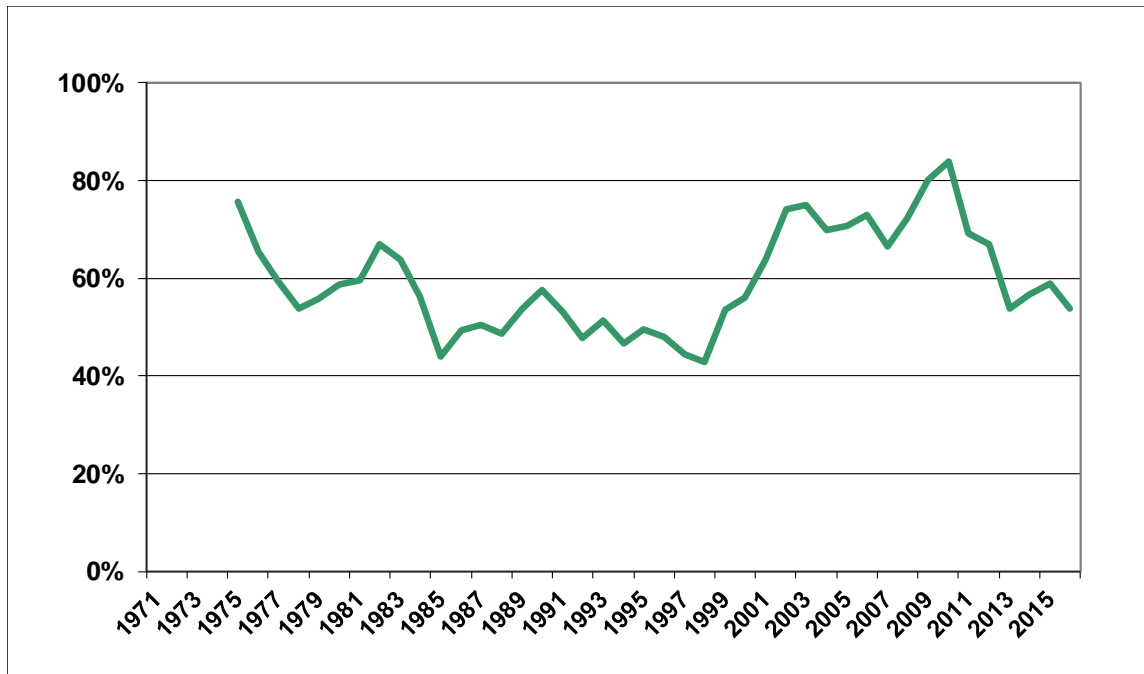


Figure 12 Spilled oil recovery (5-year moving average) (excluding theft)



5.2.2. Spillage volume per event

The gross volume released is a measure of the severity of a spillage incident. One or a few events involving large volumes can, however, have a very large impact on the annual as well as long term averages so that trends can be difficult to discern.

At around 120 m³ per spill, the gross spill volume 5-year moving average over the 9 years to 2008 had consistently been lower than the long-term average of 170 m³ per spill. A single very large spill recorded in 2009 pushed up this figure to 191 m³ per spill for that year and even higher for the 4 subsequent years. With no such large incidents in the last 5 years the 2016 figure is again low at 48 m³ per spill. It can be expected that improved monitoring of pipelines and the generalised use of automated leak detection systems will lead to a reduction in spill sizes. There is insufficient data on record to establish any trend in the speed of detection or the response time to stem leakages.

Figure 13 shows a small reduction in the gross spill volume 5 year moving average since 1975, with superimposed large year-by-year variation. This indicates that the large long- term reduction in total spilled volume (c.f. **Figure 9**) is mainly due to a reduction in the number of incidents, rather than the spill volume per incident. Changes in the mix of spillage causes may also account for this: for example, the proportion of corrosion spillages, which on average are smaller ones, has decreased relative to third party spillages (excluding theft) which tend to be larger (see **Figure 14**).

Figure 13 Yearly gross spillage volume per event (5-year moving average) (excluding theft)

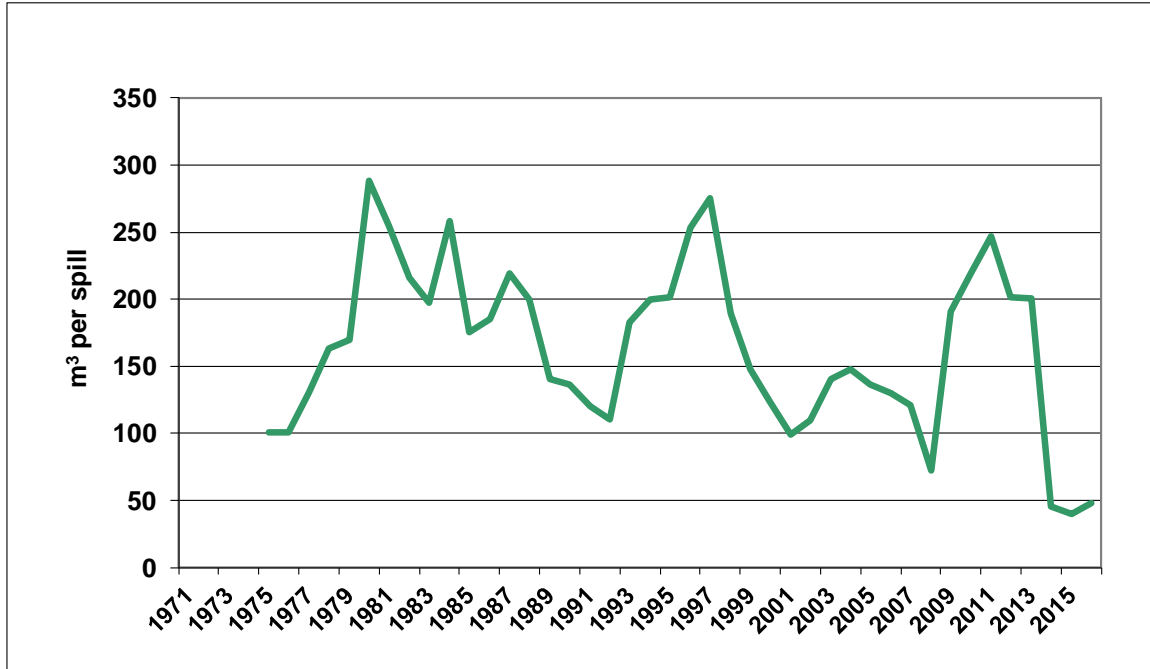


Figure 14 shows the average spill size for each cause category. The largest spillages on average have resulted from mechanical failure, third party activities and natural hazards, whereas operational problems and corrosion have caused smaller spills. As a rule of thumb, on average the three “largest spills” categories result in spillages that are twice the size of the two “smallest spills” categories.

Figure 14 46-year average gross spillage volume per event by cause (excluding theft)

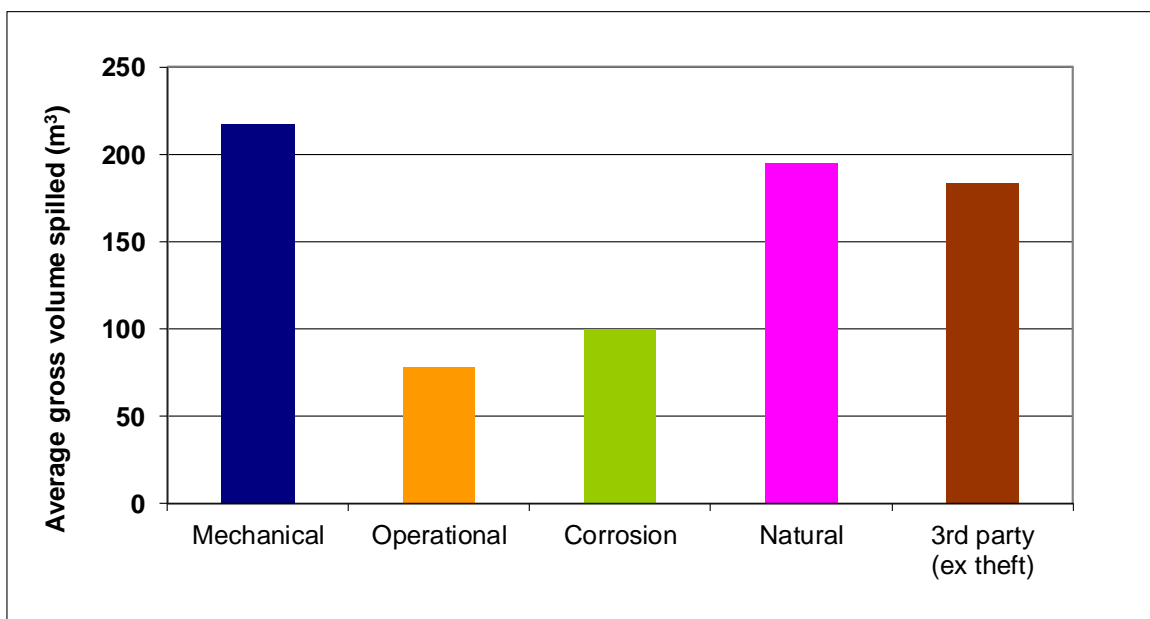
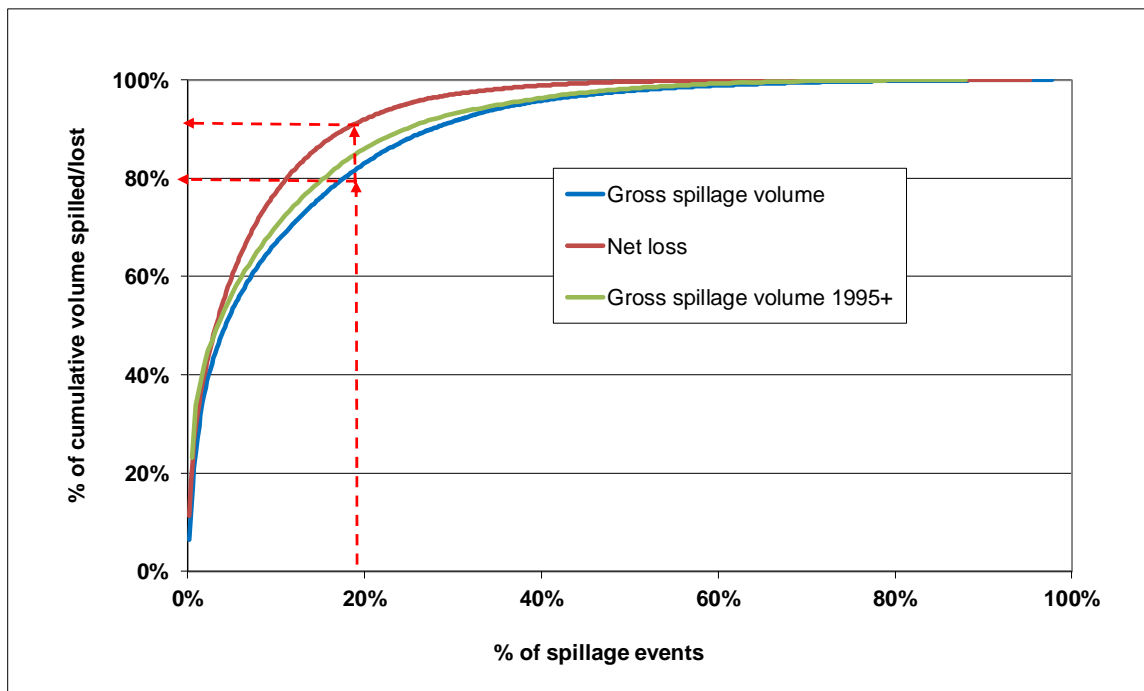


Figure 15 shows the distribution of spillage sizes, demonstrating that less than 20% of all spillages account for 80% of the cumulative gross volume spilled and over 90% of the net spillages, with little change over the years. Clearly a majority of the spillages recorded in the Concawe database were so small that they have only had a very limited and localised impact. This also highlights the importance of considering the cut-off spillage size before comparing data sets taken from different sources.

Figure 15 Distribution of Gross and net spillage sizes (over 46 years and since 1995) (excluding theft)



5.3. HOLE SIZE

The following definitions have been adopted within this report for classifying hole size:

- No hole = failure of a gasket or seal, or a mechanical breakage in a piece of equipment other than the pipeline itself,
- Pinhole = less than 2 mm x 2 mm,
- Fissure = 2 to 75 mm long x 10% max wide,
- Hole = 2 to 75 mm long x 10% min wide,
- Split = 75 to 1000 mm long x 10% max wide,
- Rupture = >75 mm long x 10% min wide.

Note that the “no hole” category was only introduced in the mid 00s. Before that time the hole size for such events was reported as “unknown” or left blank.

Out of the 741 spillages, hole size data are only available for 347 (47%). The corresponding statistics are shown in **Table 3**.

Table 3 Distribution of spillages by hole size

Hole type	No hole	Pinhole	Fissure	Hole	Split	Rupture	Overall
Number of events	15	39	54	125	53	61	347
%	4%	11%	16%	36%	15%	18%	100%
Hole caused by							
Mechanical	10	5	14	13	17	7	66
Operational	2	0	1	2	3	4	12
Corrosion	0	27	11	25	17	5	85
Natural hazard	0	1	2	0	2	2	7
Third party	3	6	26	85	14	43	177
Gross average spillage per event	m ³ 36	48	206	67	233	354	241

Spillages not involving a hole in the lines normally relate to failures of fittings and other ancillary equipment (gaskets, pump seals, etc), hence the strong link to mechanical failures. Pinholes are mostly caused by corrosion. Larger holes are often the result of third party activities, although corrosion and mechanical failures also take their share. The majority of third party incidents result in larger holes.

A relationship may be expected between hole size and spill volume for an operational pipeline on the basis that higher leakage rates arise from larger holes, and because hole sizes are to an extent related to the pipeline diameter, which in turn sets the potential flow rate available for leakage. However, there are many other factors involved, including the pressure in the pipeline, the volume of pipe available to leak after shut in and the length of time between the start of leakage, the leak being detected and pipeline shut-in. **Table 3** shows that there is indeed a weak relationship between the average gross spillage size and the hole size.

Table 4 shows the evolution of the number of events per 1000 km of pipeline inventory (frequency) by hole type and 5-year period. Note that early figures (say before 1985) are not very representative as hole type was not commonly reported at the time. There is no discernible trend.

Table 4 Spill frequency by hole size

Event/1000 km	1976-80	1981-85	1986-90	1991-95	1996-2000	2001-05	2006-10	2011-15	2016
No hole	0.00	0.00	0.00	0.00	0.00	0.00	0.31	0.11	0.00
Pinhole	0.27	0.10	0.08	0.13	0.07	0.20	0.17	0.26	0.06
Fissure	0.32	0.21	0.29	0.20	0.24	0.17	0.09	0.40	0.00
Hole	0.16	0.41	0.54	0.37	0.54	0.63	0.28	0.94	0.23
Split	0.64	0.41	0.46	0.23	0.10	0.20	0.03	0.09	0.03
Rupture	0.27	0.31	0.33	0.43	0.17	0.26	0.28	0.11	0.03
All reported events	1.67	1.45	1.70	1.37	1.11	1.47	1.17	1.91	0.34
Not reported	1.99	1.45	0.79	0.87	0.17	0.17	0.03	0.23	0.03

Note: total figures exclude multiple theft events for which no details are available

5.4. PART OF FACILITY WHERE SPILLAGE OCCURRED

Table shows this data expressed in both percentage of all spills within each category and percentage of all reported events (non-theft related). 67% of all non-theft related leaks and 85% of theft-related incidents occur in underground pipeline sections, which form the major part of the overall pipeline system.

However, particularly for Mechanical and Operational causes, a sizeable proportion of incidents are related to valves, flanges, joints and small bore connection failures indicating that these and other fittings are vulnerable items. Adding seemingly useful features such as more section block valves, instrument connections or sampling systems can therefore potentially have a negative impact on spillage frequency. Small bore lines are also associated with a higher spillage frequency because they are mechanically vulnerable and often subject to corrosion. Wherever possible, these more vulnerable features should be designed out of the pipeline system.

Table 5 Part of facility where spillage occurred, by main cause

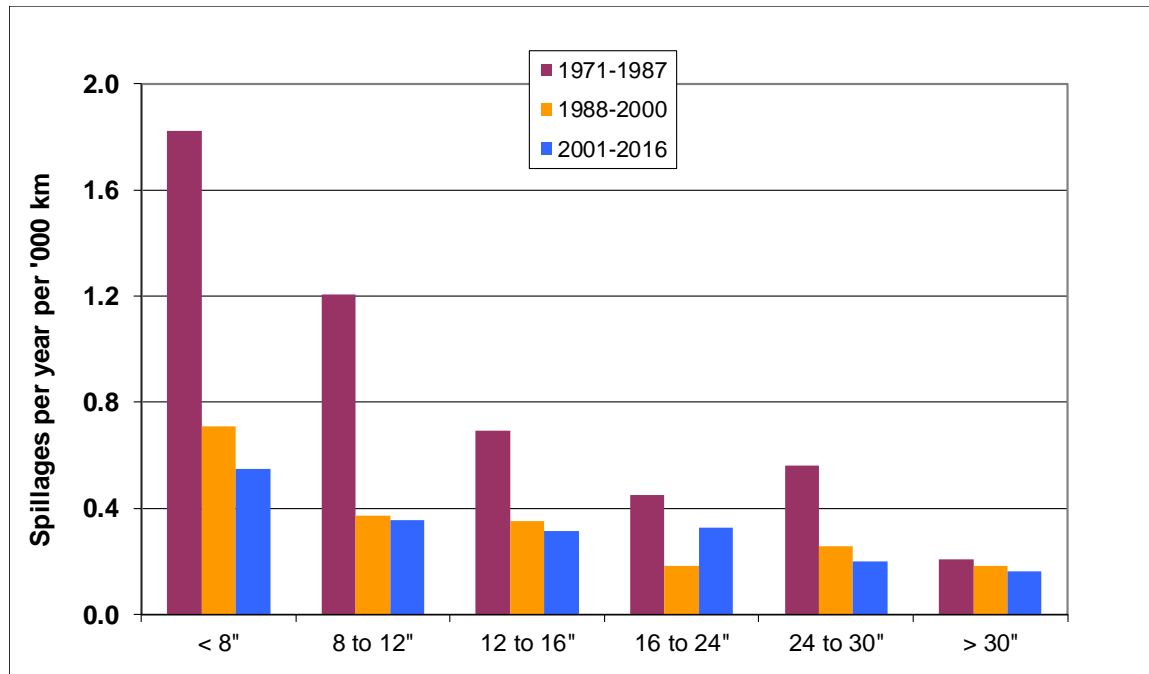
	<i>Total</i>	Bend	Joint	Pipe run	Valve	Pump	Pig trap	Small bore	Not reported
Mechanical	135	7.4% 2.0%	32.6% 8.9%	24.4% 6.7%	15.6% 4.3%	2.2% 0.6%	1.5% 0.4%	11.1% 3.0%	5.2% 1.4%
Operational	35	0.0% 0.0%	5.7% 0.4%	17.1% 1.2%	34.3% 2.4%	2.9% 0.2%	8.6% 0.6%	17.1% 1.2%	14.3% 1.0%
Corrosion	141	0.7% 0.2%	6.4% 1.8%	87.2% 24.9%	0.0% 0.0%	0.0% 0.0%	0.7% 0.2%	2.1% 0.6%	2.8% 0.8%
Natural	15	0.0% 0.0%	6.7% 0.2%	80.0% 2.4%	0.0% 0.0%	0.0% 0.0%	0.0% 0.0%	13.3% 0.4%	0.0% 0.0%
3rd party (ex theft)	168	0.6% 0.2%	1.2% 0.4%	93.5% 31.8%	0.6% 0.2%	0.0% 0.0%	0.0% 0.0%	1.8% 0.6%	2.4% 0.8%
<i>All (ex theft)</i>	<i>494</i>	<i>2.4%</i>	<i>11.7%</i>	<i>67.0%</i>	<i>6.9%</i>	<i>0.8%</i>	<i>1.2%</i>	<i>5.9%</i>	<i>4.0%</i>
3rd party (theft)	247	0.0%	0.4%	85.4%	13.0%	0.0%	0.0%	0.4%	0.8%

Percentages in italic are related to the total of all non-theft -related events

5.5. SPILLAGES PER DIAMETER CLASS

In **Figure 16** the frequencies of spillages have been calculated for the average length of each diameter class for the periods 1971 to 1987, 1988 to 2000 and 2001 to 2016. These periods have been chosen because of the major change in the reported pipeline inventory between 1987 and 1988 following the inclusion of the non-commercially owned pipelines and from the beginning of the current decade when a number of Eastern European pipelines operators joined the survey.

Figure 16 Spillage frequencies per diameter class



Clearly smaller pipelines are more liable to develop leaks than larger ones. A number of possible reasons for this could be postulated, but there is no way of determining from the available data what each risk-increasing factor might contribute. Neither is there sufficient data on depth below surface to indicate how much the risk is reduced by deeper coverage. It is not recorded if large diameter pipelines have greater coverage than smaller ones.

5.6. ENVIRONMENTAL IMPACT

5.6.1. Land use where spillage occurred

We differentiate between spillages occurring either in the pipeline itself or in pumping stations and also record the type of land use in the area. Not surprisingly, most incidents (80%) occurred in the cross-country pipelines themselves. The type of location has been reported for a total of 488 spillages (out of 741). The results of this analysis are provided in **Table 6**.

While we do not have statistics for the length of pipeline installed for each land use type, it is clear that the number of spillages in commercial and industrial areas is higher than would be expected from consideration of installed length alone. Evidently, the vulnerability of the pipelines is significantly increased in such areas by a factor of possibly as much as ten compared to other areas. The majority of the spillages from pump stations occur in industrial/commercial areas simply because this is where most of them are located.

Table 6 Location of spillage incidents

	Underground pipe			Above ground pipe		Pump Station	
	Number	Crude/ Product	%	Number	%	Number	%
Residential high density	17	3/14	4%	2	6%	0	0%
Residential low density	200	55/145	51%	11	31%	8	13%
Agricultural	69	5/64	18%	3	8%	3	5%
Industrial or commercial	83	22/61	21%	18	50%	51	82%
Forest Hills	15	2/13	4%	0	0%	0	0%
Barren	4	2/2	1%	0	0%	0	0%
Water body	2	0/2	1%	2	6%	0	0%
Total	390			36		62	
Unspecified				252			

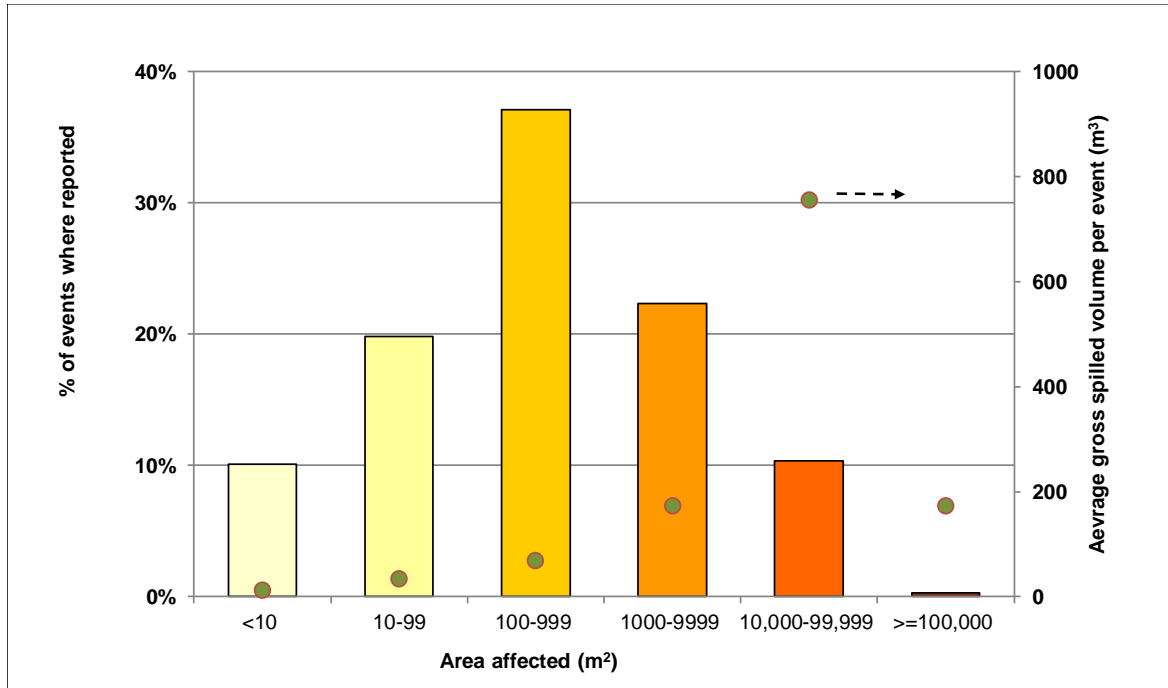
5.6.2. Ground area affected

The current Concawe pipeline performance questionnaire, in use with minor changes since 1983, requests reporting of the area of ground (m²) affected by the spillage. Before that date, area data were reported infrequently. Area data is available for 318 events (43% of all recorded spillages). For these events, the percentages that fall within the area ranges are shown in **Figure 17** together with the average spill size for each category.

In the history of the survey only one spillage affected more than 100,000 m², although the gross volume spilt was relatively modest. For all other spillages, there appears to be a direct relationship between spill size and area affected, with the area affected increasing slowly at first and then more rapidly where the average spill volume exceeds 100 m³. This suggests that very large spills behave differently to smaller releases, which could happen, for example, if product escaping at a high flow rate was to migrate across the surface, rather than in the subsurface.

It should be noted that small spillage volumes can affect larger areas of the surface if fine sprays are directed upwards and spread around by winds, or if material is spread over larger areas by flowing water. Conversely, comparatively large spills, particularly those that occur over extended periods of time and in the lower quadrants of the pipeline circumference, can have their main effect underground with relatively little impact on the surface. Porous ground and hot, arid conditions can also lead to the surface consequences being limited.

Figure 17 Ground area (m²) affected by spillages (% of number reporting)



5.6.3. Impact on water bodies

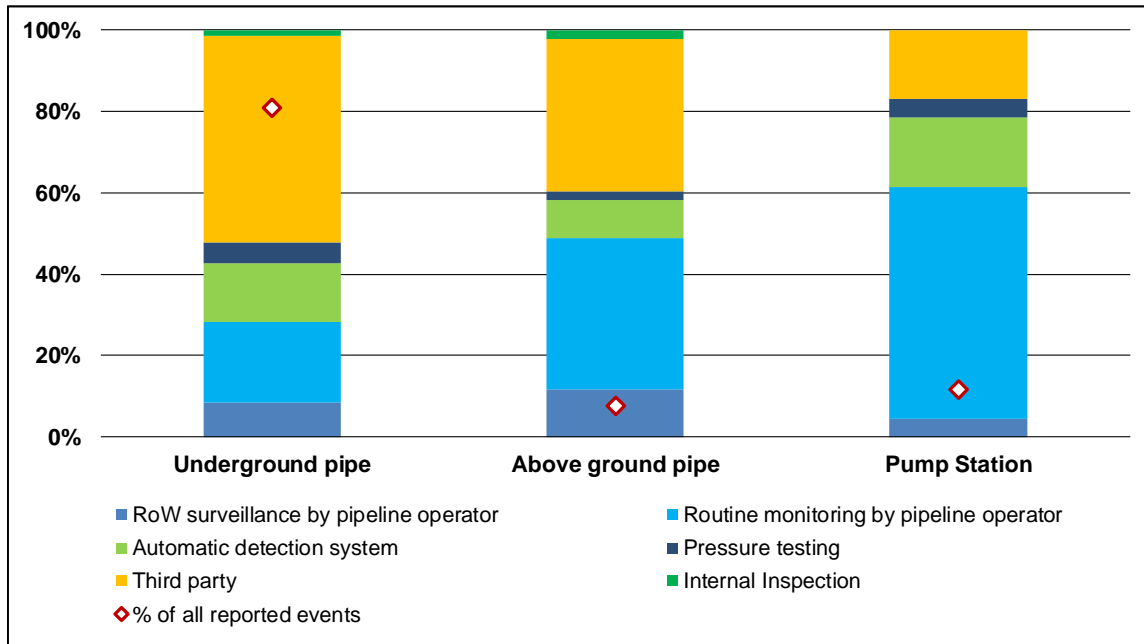
The Concawe survey also records whether spillages had consequences for the abstraction of potable water. 14 spillages, representing 1.9% of the total, have had some effect. It is understood that all of these effects have been temporary.

Since 2001 impacts on other types of water have been included. Of the 362 reported spillages since then, 18 have affected surface water, 17 have affected ground water but only 2 have impacted potable water supplies.

5.7. SPILLAGE DISCOVERY

The way in which the occurrence of a spillage was detected is reported in 6 categories (**Figure 18**) and for three types of facility. The pattern for spillages from pump stations differs from that from pipelines.

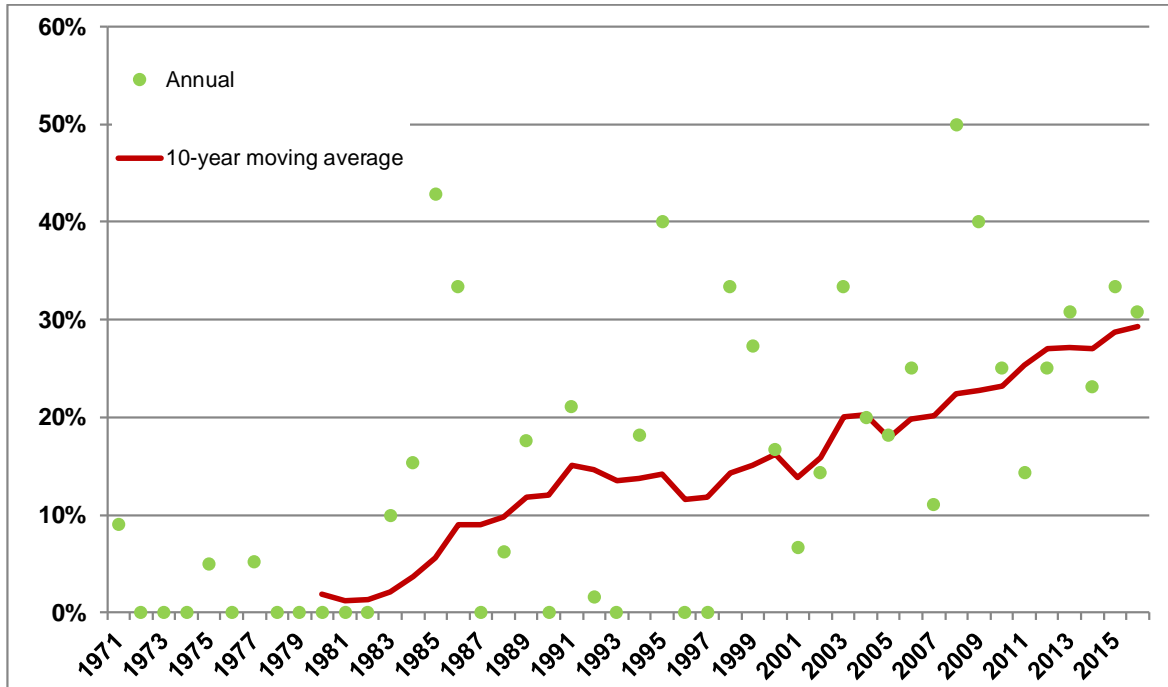
Figure 18 Discovery of spillages



Underground pipeline spillages are most commonly first detected by a third party (51%), often by those who caused the incident in the first place. Automatic detection systems were involved in detecting only 15% of those spillages. Although this may seem a rather small proportion, one has to realise that third parties are often on the scene when the leak occurs. Indeed, over the last 5 years 31% of underground spills were discovered via leak detection systems. The improved effectiveness of LDSs over time is further illustrated in **Figure 19**: although the annual percentage shows considerable variation, the 10-year moving average clearly demonstrate the upward trend in the proportion of all spills discovered via LDSs.

Failures in above ground lines are more readily detected by pipeline company resources presumably because they tend to be located in areas where personnel are more routinely present. This is especially the case for pumping stations.

Figure 19 Proportion of all annual spillage discovered via leak detection systems

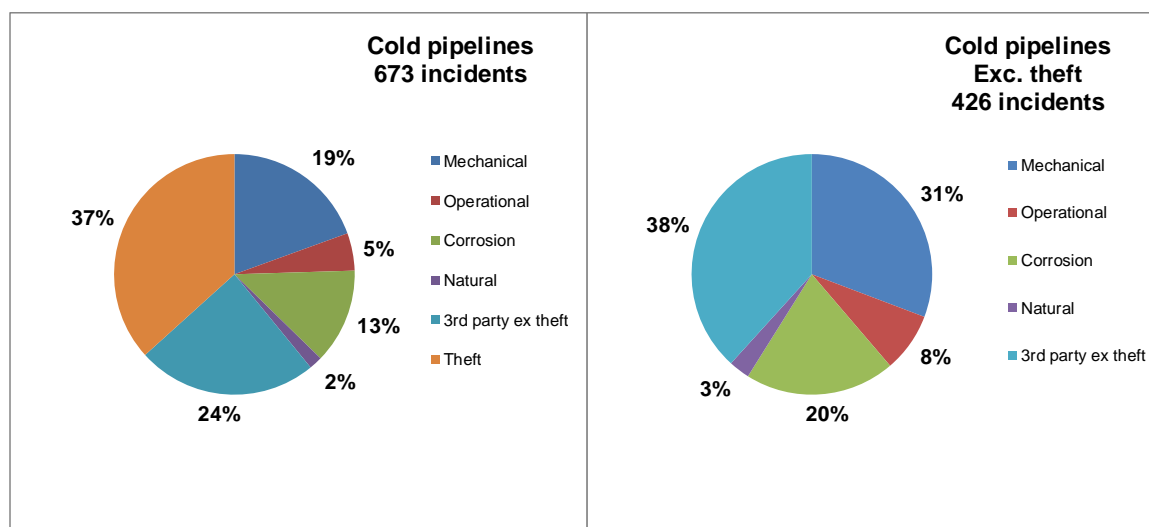


6. DETAILED ANALYSIS OF SPILLAGE CAUSES

Concawe traditionally classifies spill causes into five major categories: mechanical failure, operational, corrosion, natural hazard and third party. These are then further divided into sub-categories (see definitions in **Appendix 1**). As discussed in the previous chapter we now show theft-related incidents separately, as a sixth main category. The survey returns provide more detailed information on the actual cause and circumstances of spillage incidents and these are analysed in this section.

As already discussed in **Section 5**, the causes of spillage incidents are different for hot and cold pipelines. For hot oil pipelines spillages are mainly corrosion related (81%), whereas for cold pipelines mechanical problems and third-party activities dominate, with corrosion accounting for only 13% of the total (20% when excluding theft). This is illustrated in **Figure 20**.

Figure 20 Distribution of major spillage causes for cold pipelines



Figures 21 and **22** further show the distribution of primary and secondary causes, for all pipelines and for cold pipelines respectively, illustrating again the prominent impact of corrosion for hot pipelines. Secondary causes are unremarkably distributed except perhaps for the large proportion of accidental causes within third party-related incidents (largely related to excavations).

There is a wider debate regarding the increasing age of the EU pipeline inventory and potential integrity issues related to ageing infrastructure. Of the 5 main causes of spillage mentioned above, age-related defects are anticipated to manifest in the Mechanical and Corrosion categories and so these are analysed in depth in **section 6.1** and **6.3** below.

Figure 21 Distribution of major and secondary spillage causes – All pipelines

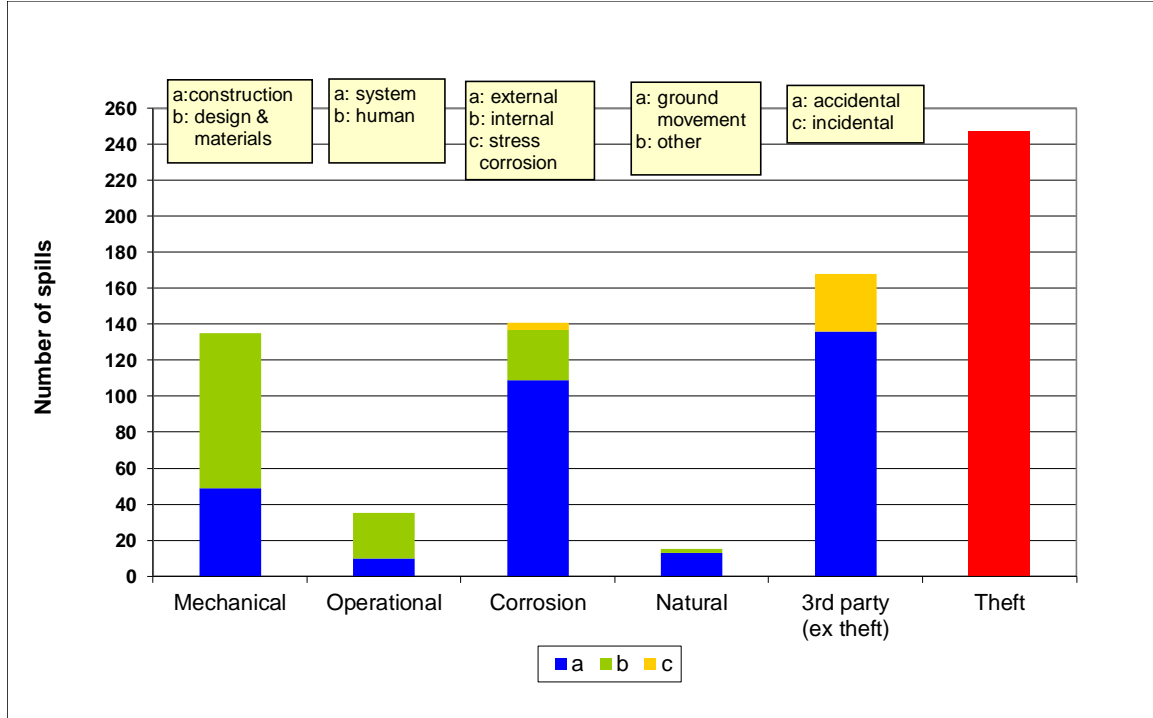
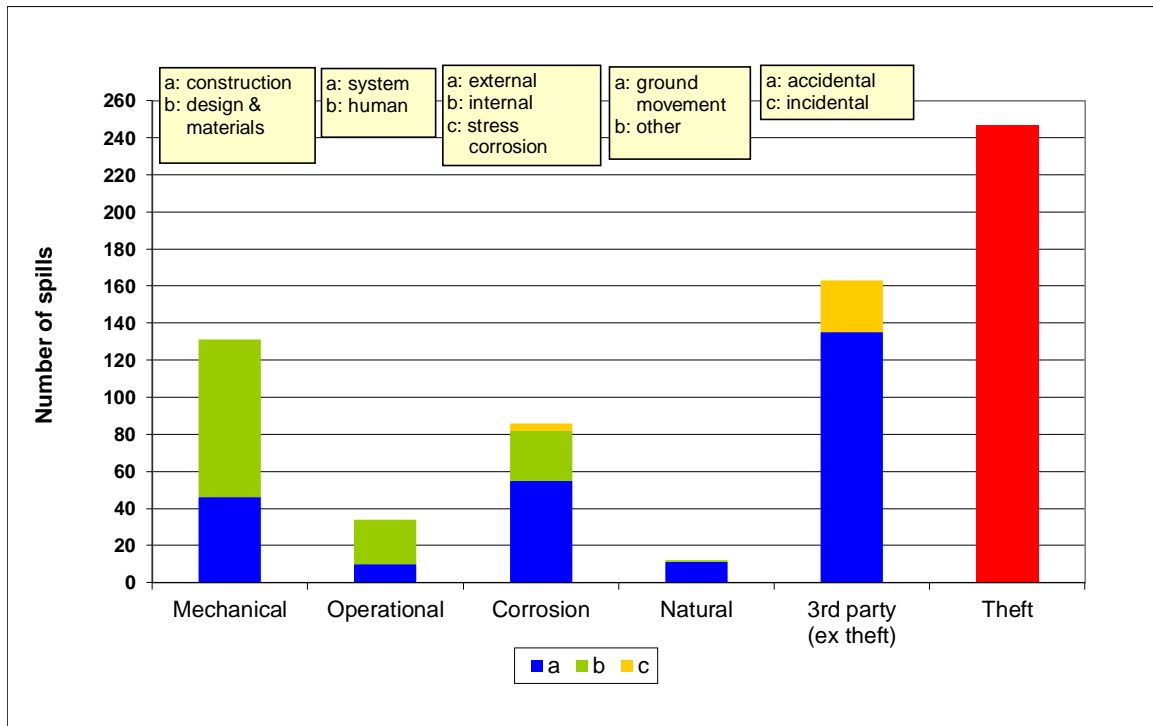


Figure 22 Distribution of major and secondary spillage causes – Cold pipelines



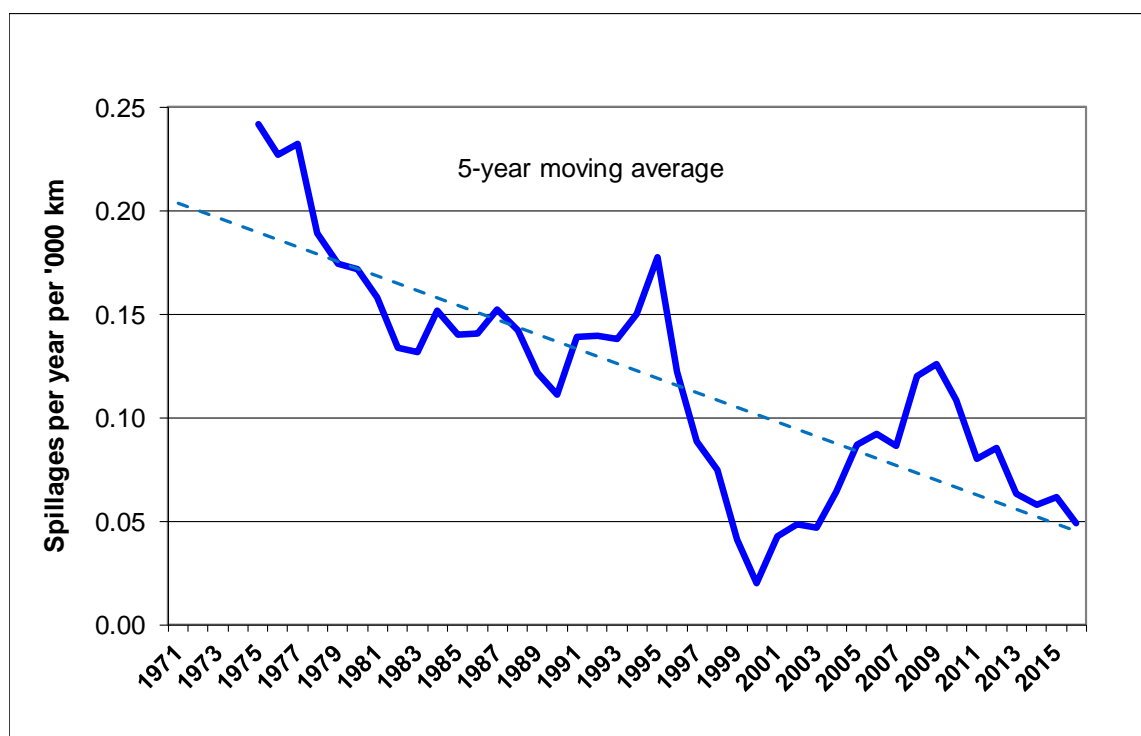
6.1. MECHANICAL

There have been 135 cases of mechanical failure (18% of all spillage events, or 27% excluding theft). This is an average of 2.9 spillages per year. 49 failures were due to construction faults and 86 to design or materials faults.

Note: It is not always straightforward to classify the cause of a spillage. For instance, a number of leaks can be traced back to pipeline damage (e.g. as a dent). If it is clear that such damage was caused after the pipeline was installed it is classified as “third party / incidental” (this was the case for one of the 2011 spillages). If no such evidence is available it is classified as “mechanical / construction”.

The 5-year moving average frequency of mechanical failures is shown in **Figure 23**.

Figure 23 Frequency of mechanical failures for cold pipelines



The downward historical trend which appeared to have reversed from the beginning of the last decade seems to have resumed in the last 6 years.

Within each of the sub-categories, the most common reasons for mechanical failures are illustrated in **Table 7**.

Table 7 Reasons for mechanical failures

Number of spills due to					
Construction	Faulty weld	Construction damage	Incorrect installation		Not reported
	12	6	13		18
Design & Materials	Incorrect design	Faulty material	Incorrect material specification	Age or fatigue	Not reported
	9	34	3	10	30

The total number of reported age- or fatigue-related failures remains low. However, 4 of the 10 registered events occurred in the last 10 years.

The increasing occurrence of mechanical failures observed between 2000 and 2010, combined with the appearance of an increase in fatigue-related failures caused some concern as it may have been an indication of the ageing process, defined as the deterioration of the metal structure of pipelines resulting from fatigue caused by normal operation (pressure cycles etc). In order to gain more insight into this point all 34 mechanical failures reported between 2001 and 2010 were further investigated in cooperation with the relevant operators. It was found that only 4 events could be linked with certainty to ageing according to the above definition, a further 7 being undecided because of lack of appropriate information.

The trend has been reversed since the beginning of this decade which reinforces the view that the frequency of mechanical failures is not directly linked to ageing of the metal structure. This remains, however, an area of focus for the pipeline operators and for Concawe.

6.2. OPERATIONAL

There have been 35 spillage incidents related to operation (5% of all spillage events, or 7% excluding theft). This is an average of 0.8 spillages per year. 25 incidents were due to human errors and 10 to system faults. The most common reasons for operational incidents are illustrated in **Table 8**.

Table 8 Reasons for operational incidents

<i>Number of spills due to</i>					
System	Equipment	Instrument & control systems			Not reported
	2	3			5
Human	Not depressurised or drained	Incorrect operation	Incorrect maintenance or construction	Incorrect procedure	Not reported
	3	13	5	3	1

6.3. CORROSION AND IMPACT OF AGEING

There have been 141 failures related to corrosion (19% of all spillage events, or 29% excluding theft). This is an average of 3.1 spillages per year. As noted earlier though, a large proportion of these events (55) occurred in the more vulnerable hot pipelines and in the early years (with the exception of 1 event in 2016). For cold pipelines the number of failures is 86 (12% of the total, 20% excluding theft) and the average is 1.9 spillages per year.

The events have been subdivided into external and internal corrosion and stress corrosion cracking (SCC) that was introduced as an extra category in the late 80s. The number of spillages in each sub-category is shown in **Table 9**.

Table 9 Corrosion-related spillages

<i>Number of spills due to</i>			
	Hot	Cold	All
External corrosion	54	55	109
Internal corrosion	1	27	28
Stress corrosion	0	4	4

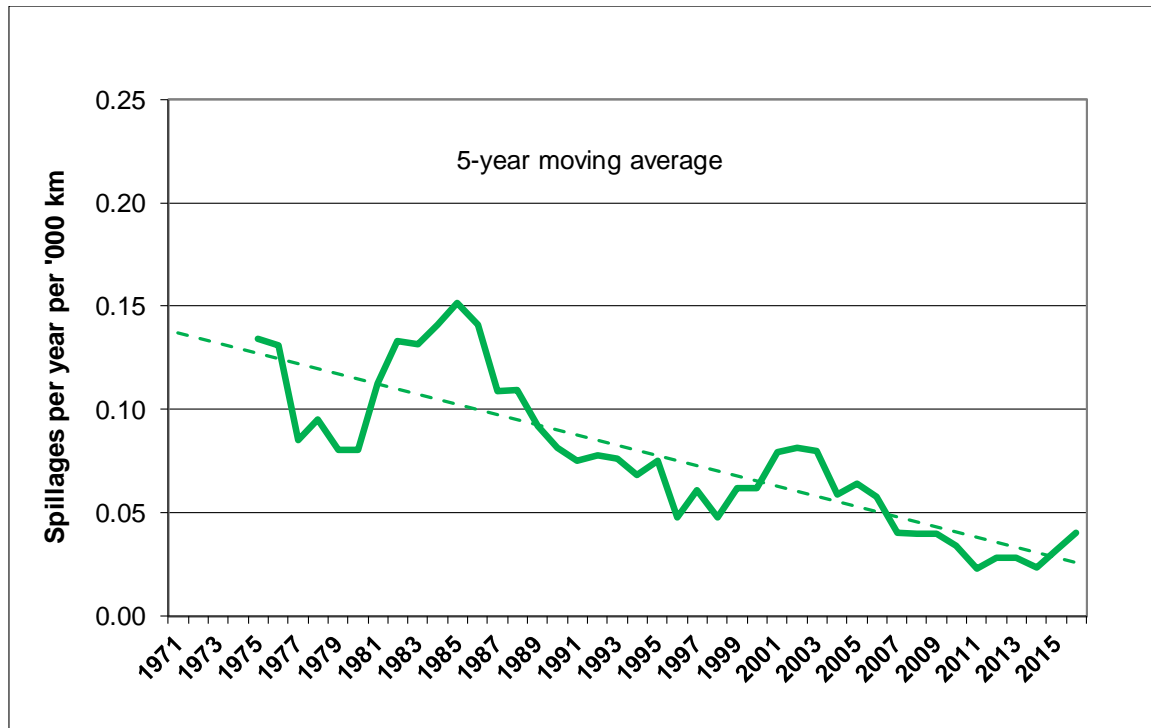
Internal corrosion is much less prevalent than external corrosion. 21 out of the 27 cold pipeline internal corrosion incidents occurred in crude oil service, although crude pipelines only account for less than a third of the cold pipeline inventory. Thus crude pipelines appear to be more vulnerable to internal corrosion than product pipelines. This is to be expected, as crude oil is potentially more corrosive than refined products. Only one of the pipelines suffering a spill reported that inhibitor was used, one did not report and the others did not use inhibitors.

Although there have only been four Stress Corrosion Cracking (SCC) related spillages to date (including one re-categorised from external corrosion), these have been relatively large spillages, possibly as a result of the more severe failure mechanisms.

As already mentioned in **Section 5.1**, the number of corrosion-related spillage incidents on hot pipelines has fallen significantly over the years as these have been taken out of service. On cold pipelines there is no sign of an increase in the frequency of corrosion-related spillage and if anything, the frequency has decreased, as shown on **Figure 24**. Out of the 86 corrosion-related failures in cold pipelines, 27 were related to special features such as road crossings, anchor points, sleeves, etc. which therefore appear particularly vulnerable.

While there is no evidence to suggest that corrosion is becoming a problem, pipeline operators undertake regular monitoring to identify and rectify any weaknesses before they develop to the point of failure. Inspection methods involving in-line pigs are used to monitor pipeline condition and to enable early identification of the onset of corrosion. These techniques, together with the general adoption of integrity management systems by all EU pipeline companies, should prevent any increase in the frequency of age-related spillages.

Figure 24 Corrosion-related spillage frequency (all types) for cold pipelines



6.4. NATURAL HAZARDS

There have been 15 spillage incidents related to natural hazards (2% all spillage events, or 3% excluding theft). This is an average of 0.3 spillages per year. 13 spillages were due to some form of ground movement and 2 to other hazards.

No less than 10 of the natural hazards spills have occurred in the same country. This appears to be a direct consequence of the difficult terrain and hydrological conditions that apply to a significant part of that country's pipeline network.

Table 10 Details of natural causes due to ground movement

Number of spills due to					
Ground movement	Landslide	Subsidence	Earthquake	Flooding	Not reported
	5	3	1	3	1

6.5. THIRD PARTY

Third parties have caused the largest number of spillages with 414 events, an average of 9.0 per year and 56% of all spillage events. 136 events were accidental, 32 were incidental i.e. resulting from damage inflicted to the pipeline by a third party at some point in the past and 247 were intentional (almost exclusively theft attempts). When excluding theft, accidental and incidental third party events caused 34% of all spills. As discussed in **Section 5**, third party activities also result in relatively large spills and account for the largest total volume spilled of all causes.

6.5.1. Accidental damage

The most common causes of accidental third party spills are shown in **Figure 25**.

The vast majority of events were caused by direct damage from some form of digging or earth moving machinery. Damage by machinery may occur due to a combination of lack of communication and awareness and lack of care or skill. Pipeline operators are not always made aware of impending ground work and so cannot supply appropriate advice on exact pipeline location and working procedures or exercise adequate supervision of the work. Even when good communication has been established between the pipeline operator and the third party company, the actual machinery operator may be left partially or completely unaware of a pipeline's existence or fail to apply the requisite care or skill.

Figure 25 Causes of accidental third party spills

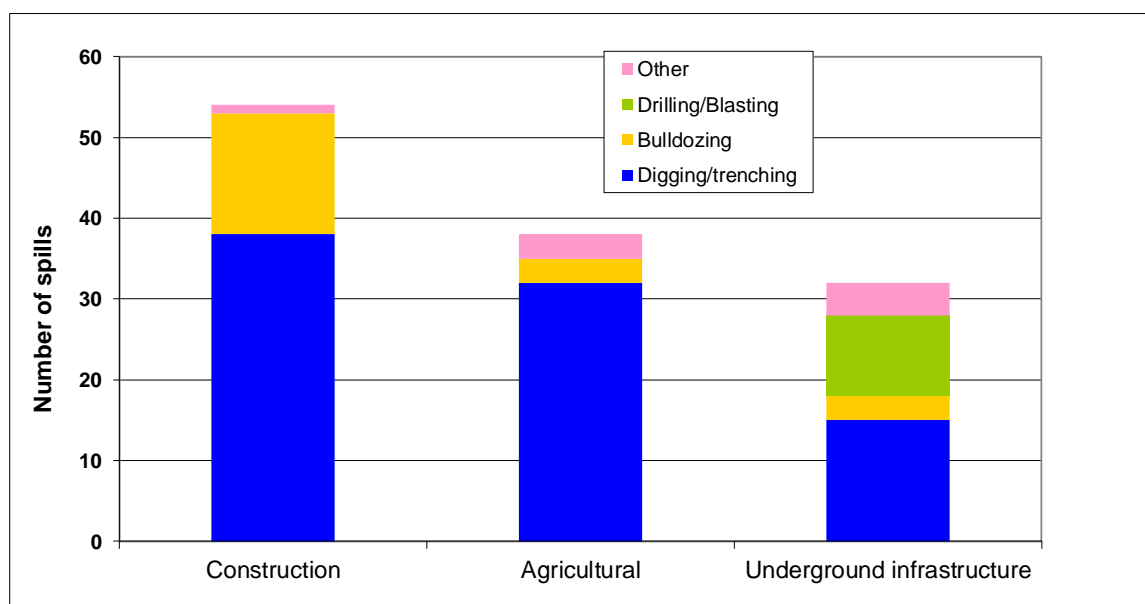
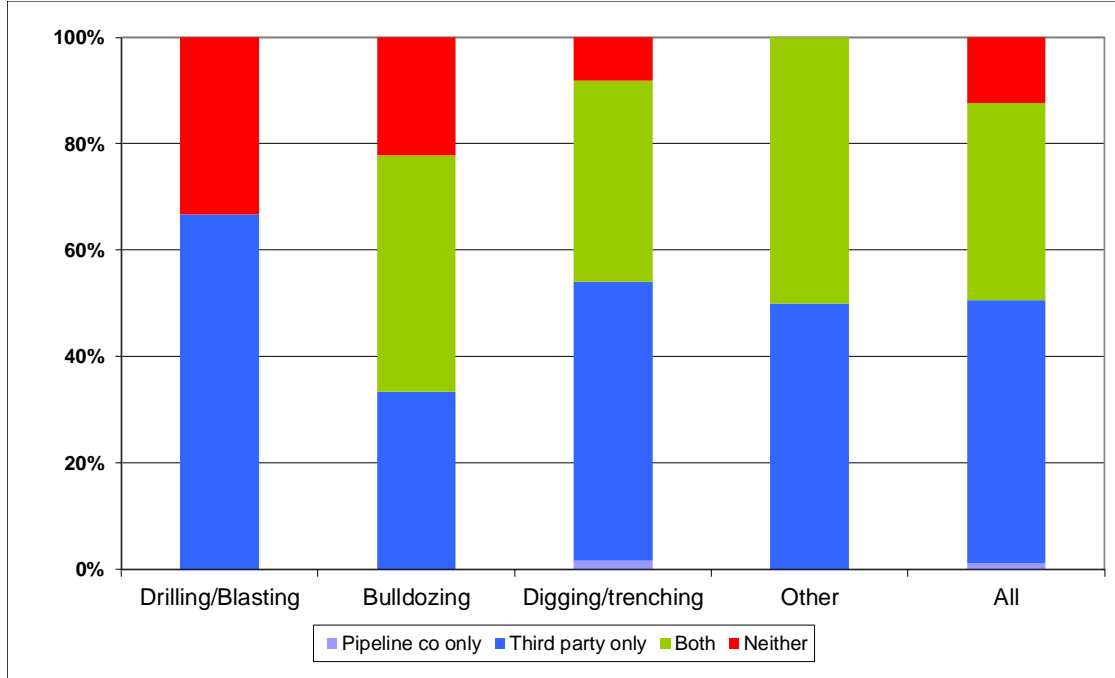


Figure 26 shows the percentage of third party-related spillages where pipeline companies were aware of the impending activity, or third parties were aware of the pipeline location (this data was reported for about 67% of the third party-related spillages).

In 48% of cases, third parties undertook some form of excavation activity in the knowledge that a pipeline was present in the vicinity, but without notifying the pipeline operating company. In contrast, only 1 case was reported where the pipeline company was aware of the impending work but the third party was not informed of the presence of the pipeline. In about 12% of the cases neither party was aware of the other. In 36% of the cases the pipeline was hit in spite of the fact that the pipeline operator knew about the work and the third party was aware of the presence of the pipeline. These cases often denote a lack of communication at the working level or a lack of proper care or skill by the third party.

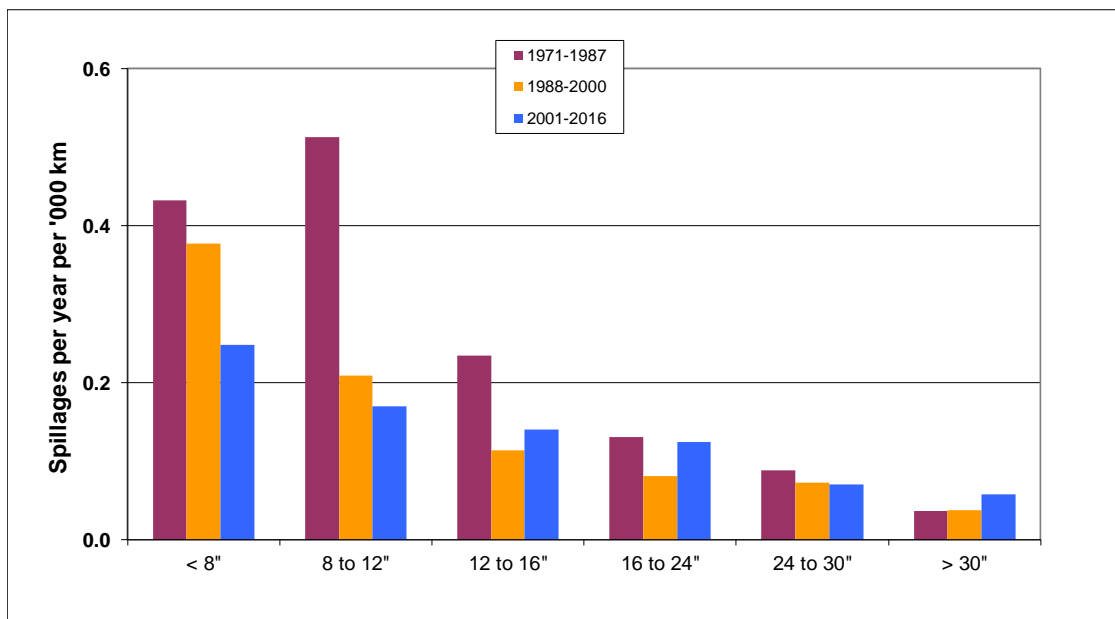
Figure 26 Awareness of impending works and of pipeline location



The strong relationship between spillage frequency and diameter noted in **Section 5.5** is also apparent for accidental damage (**Figure 27**), possibly suggesting a lower level of awareness around the location of smaller pipelines.

While third party accidental damage is a leading cause of spillage, the risk can be effectively mitigated through improved communication and mutual awareness, and the sharing of good practice between pipeline operators from different companies and countries.

Figure 27 Third party accidental spillage frequencies per diameter class



6.5.2. Incidental damage

This category captures those incidents where damage was done at some unknown point in a pipeline’s lifetime, which subsequently suffers deterioration over time resulting eventually in a spill. In general they result from unreported damage done after the original construction when a pipeline has been knowingly or unknowingly hit during third party groundwork activities.

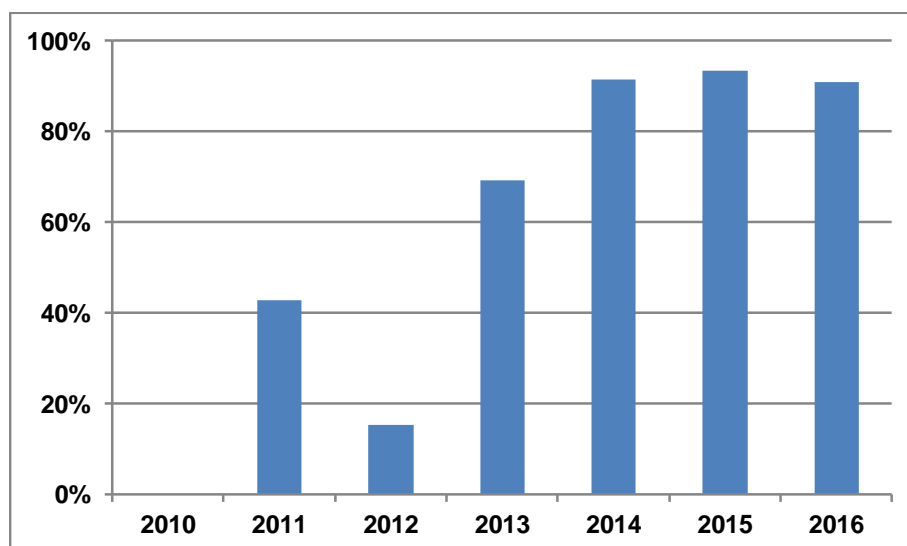
There have been 32 incidental damage spillage incidents which all originated from dents, scrapes or other physical damage to the pipeline. Thus they share the characteristic that they might be detectable by in-line inspections.

6.5.3. Intentional damage

247 spillages were caused by intentional damage by third parties. 2 resulted from terrorist activities and 6 from vandalism. 238 were caused by attempted or successful product theft, 219 of which occurred in the last 4 reporting years.

Only one of the terrorist or vandalism incidents was on an underground pipeline; one was from an above-ground section of pipeline, all the rest were at valves or other fittings at pump stations or road / river crossings, etc. From the middle of the last decade, a few theft attempts by drilling into pipelines were recorded (2 such incidents in each of 2006 and 2007, 3 in 2011 and 1 in 2012). The sudden increase to 18 recorded in 2013, 54 in 2014 and 87 in 2015 was extremely concerning. The 2016 figure (60) is somewhat lower but still very high in the historical context. There are signs, however, that measures taken by operators and law enforcement authorities are beginning to bear fruit as we understand the downward trend has continued in 2017. This trend is further illustrated in **Figure 28** which shows that theft activities now account for a very large proportion of all spillage incidents.

Figure 28 Percentage of all spills due to theft activities



It is important to note that product theft is more widespread than is apparent from the spills data alone, since a large number of tampering events do not result in a spill (even when they are successful in terms of extracting product). An analysis of additional data on product theft events, which has been collected by the Concawe survey since 2015, is presented in **Section 8**.

7. IN-LINE INSPECTIONS

Concawe has been collecting data on in-line inspection activities (inspection pig) for 39 years, including a one-off exercise to collate data from paper records generated when inspection pigs were first used around 1977. Separate records are kept for metal loss, crack detection and for geometry (calliper) inspections. Each inspection may entail one or more passes of a pig along a “piggable” pipe section. Leak detection pigs are also sometimes used but their function is quite different. They can reduce the consequences of a leak that has already started, by detecting it earlier. They cannot, however, help prevent the leak occurring in the first place.

In 2016 the 68 companies that reported inspected a total of 102 sections with at least one type of inspection pig, covering a total combined length of 12533 km, split as follows amongst the individual types of pig:

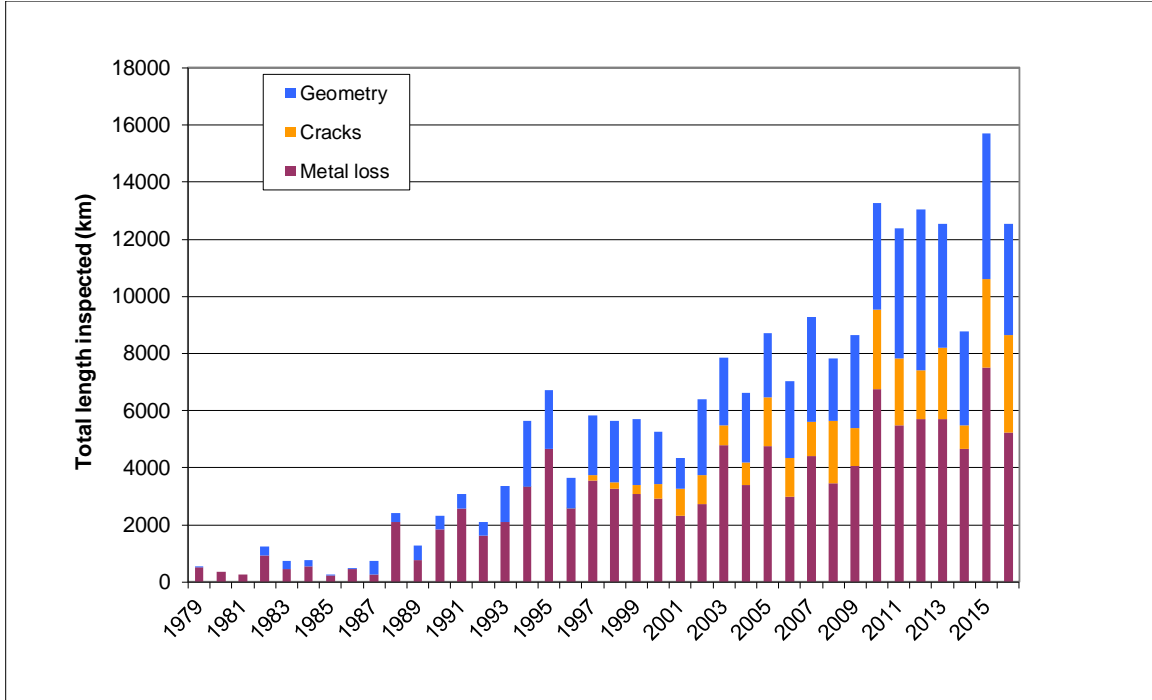
- Metal loss pig 5231 km, 88 sections
- Crack detection pig 3423 km, 33 sections
- Geometry pig 3878 km, 65 sections

Most inspection programmes involved the running of more than one type of pig in the same section so that the total actual length inspected was less at 6343 km (19% of the inventory).

As shown in **Figures 29 and 30**, the use of inspection pigs for internal inspection of pipelines grew steadily up to the mid 90s, stabilising around 12% of the inventory every year. This further increased to around 15% in the first decade of the new millennium and reached 20% in the early years of the current decade. After a relatively low point in 2014 and a record high figure in 2015, the 2016 figure is close to the decade’s average.

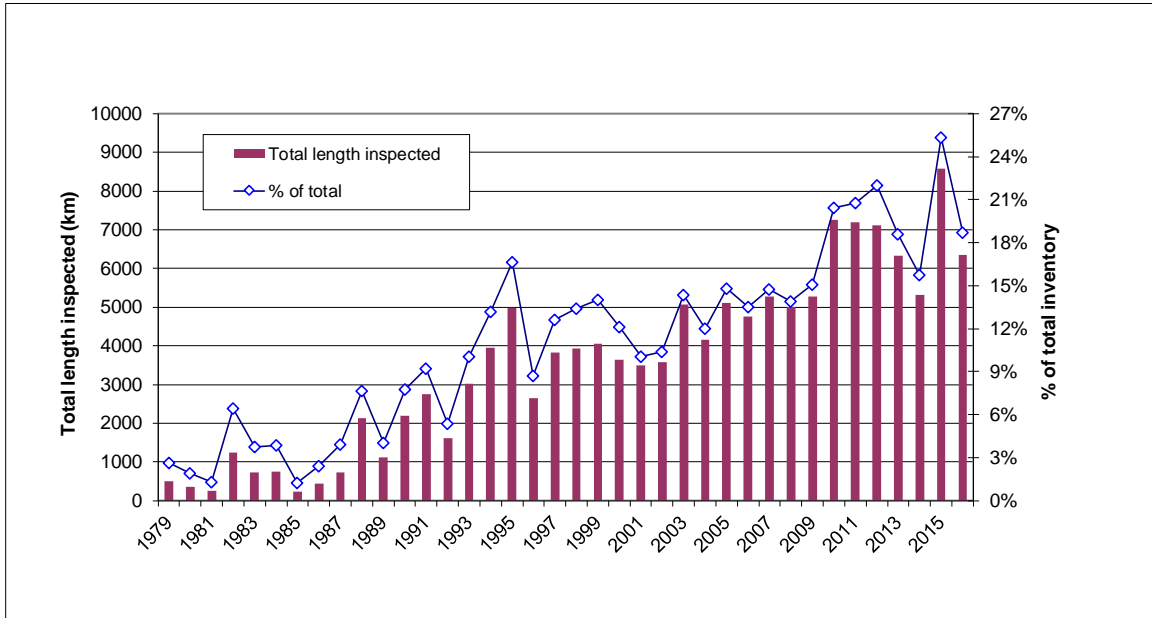
Over the last ten years, a period considered as a reasonable cycle for this type of intensive activity, 445 (68%) of the total of 651 active sections included in the 2016 survey were inspected at least once by at least one type of pig, representing 83% of the total length of the surveyed network. This suggests that the inspected sections are longer than average. There are certainly some pipeline sections (mainly older ones) which were not designed to be pigged and which, because of small size or tight bends or lack of suitable pig launchers or receivers, cannot be inspected with a pig. Also, a number of pipeline companies in Eastern Europe have joined the survey in recent years, but have provided few previous pigging records. The length of un-inspected pipelines is therefore certainly less than the above figure and should continue to decrease in future years.

Figure 29 Annual length inspected by each type of pig



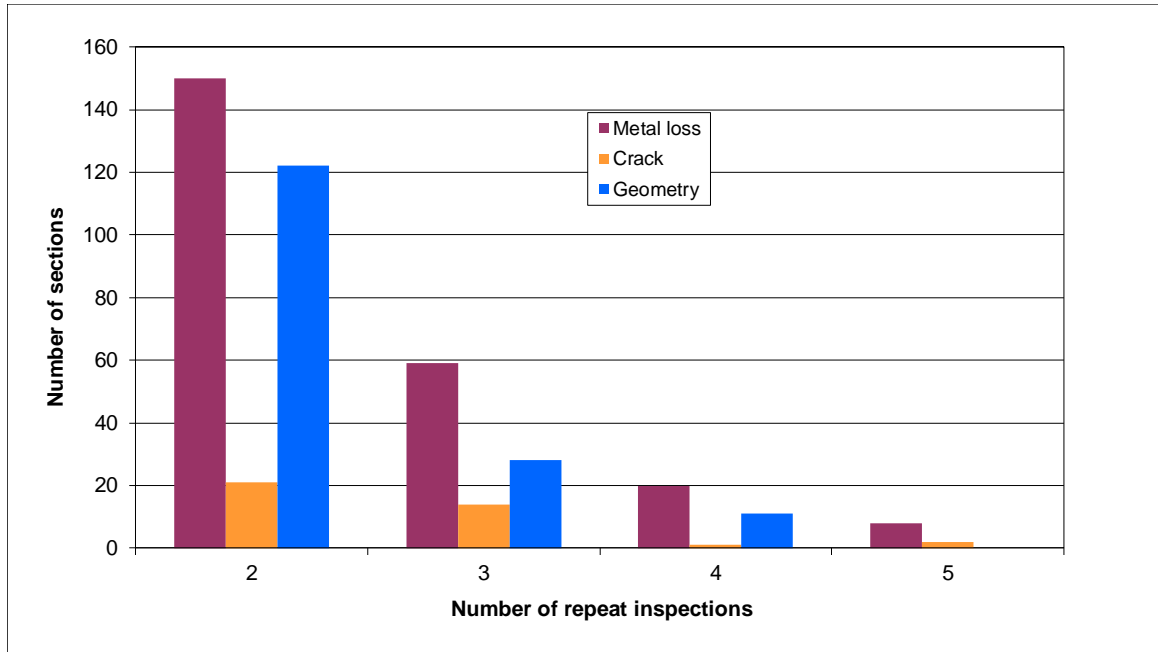
Note: the total length shown above may be higher than shown in Figure 29 as some sections may have been inspected by more than one pig type

Figure 30 Total annual portion of the inventory inspected by inspection pigs



As shown in **Figure 31**, a number of sections have been inspected more than once during the last 10 years. Indeed, for some pipelines, regular inspection pig inspections are required by the authorities.

Figure 31 Repeat inspections in the last 10 years



In-line inspection technology can detect flaws, corrosion and other sorts of damage in or on the pipe inner or outer walls. Over the past 46 years, 22 spills were caused by faulty welds or construction defects and 32 were caused by some kind of damage inflicted by third parties at some undetermined time. All these could, in principle, have been detected by inspection pigs. There were 7 such spills in the last 10 years. There are also 109 spillages related to external corrosion and 28 to internal corrosion, at least some of which could in principle have been detected. Note that nearly two thirds of the spillages related to external corrosion occurred in hot pipelines, most of which have now been retired. For the last 10 years these numbers are reduced to 10 and 4 events related to external and internal corrosion respectively.

8. PRODUCT THEFT FROM PIPELINES

The recent emergence of theft or attempted theft as a new threat to pipelines in Europe has been discussed in **section 6**, which addresses theft events that resulted in a reportable spill. However, there are many theft-related events that do not cause a spill either because thieves do not succeed in drilling through the pipe wall or because they install a product withdrawal system with sufficient integrity to ensure containment.

From the 2015 reporting year a new section was added to the annual survey requesting respondents to report the characteristics of all theft attempts, whether or not they were successful or resulted in a spill. The results for 2016 are summarised in **Table 11**.

In 2016, a total of 112 theft-related incidents were reported in 5 different countries (61 of which resulted in a reportable spill). All were on refined products pipelines.

A variety of connection techniques were used by the thieves, displaying a range of technical knowledge and skills. Hole size was only reported in about a quarter of all cases. The most typical hole size was in the 6-10 mm bracket which is larger than was observed in 2015.

Automatic leak detection systems were able to detect 50% of the attempts (up from 35% in 2015). The abstraction flow rates were typically in the 1-5 m³/h bracket which is higher than in 2015 and may explain the wider success of the leak detection systems.

Most connections were located in open countryside. The abstraction point was mostly close to the pipeline although, in a small number of cases, the distance was in excess of 1 km. In a small number of cases, sophisticated storage facilities were found, mostly inside industrial or farm buildings. This was not the rule though and in most cases there was no fixed storage on site.

Figure 32 shows the development of the product theft issue since 2010, in terms of the annual number of theft-related events and theft-related spills, and also the cumulative number of theft events.

It should be noted that the total number of theft events is higher than that reported in this Concawe survey. In their 2016 annual report, Unione Petrolifera show a higher number of theft events for Italy (see Annual report at http://www.unionepetrolifera.it/?page_id=6419), which suggests that Italian operators that did not report in the Concawe survey also experienced large numbers of theft events. Fewer events were reported in the 2016 Unione Petrolifera survey compared to 2015, which is consistent with the downward trend suggested by the Concawe figures).

In addition not all pipelines are included in the Concawe inventory (for example NATO lines in Italy, Greece, Norway and Portugal as well as all crude and product pipelines in Poland).

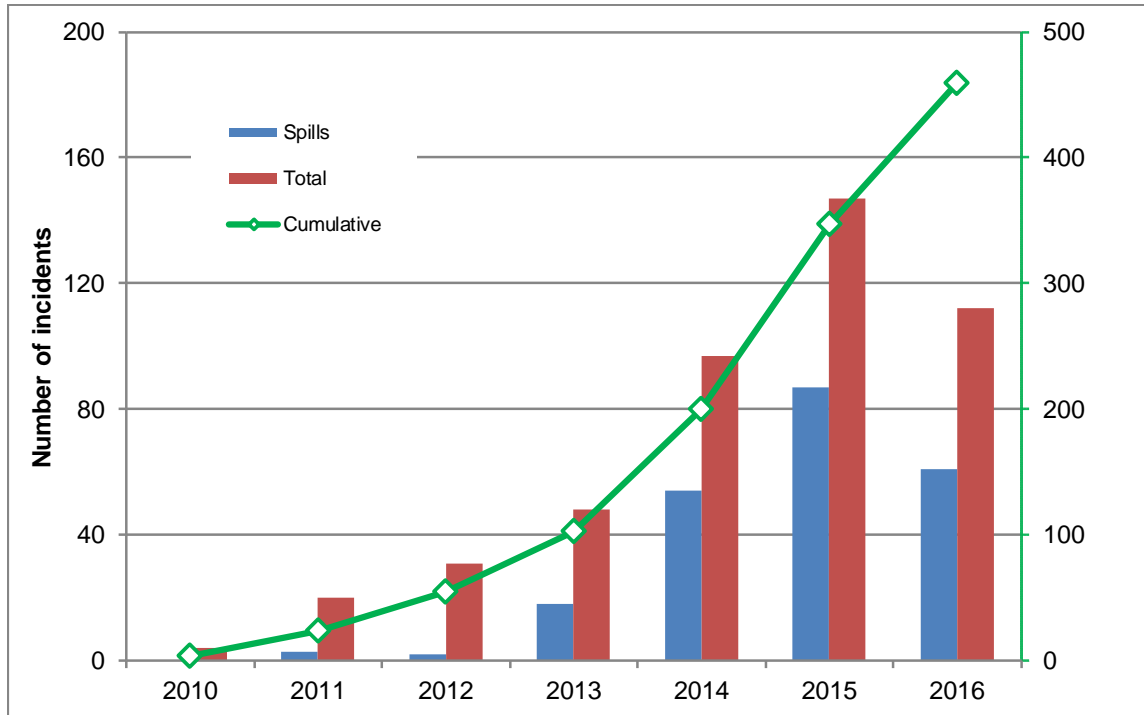
Table 11 Summary of 2016 attempted theft events attributes
(note that not all attributes were reported for all events)

Number of events	112							Number reported
Successful thefts	101							
Spills caused	61							
Code	1	2	3	4	5	6	7	
Service (type of product transported)	1%	92%	0%	5%	2%	0%		112
Facility part	97%	0%	2%	2%				63
Connection type	19%	31%	29%	22%				59
Hole size	0%	7%	29%	54%	11%			28
Detection (how was tampering detected)	50%	6%	16%	5%	11%	13%	0%	64
Flow rate (estimated abstraction rate)	29%	64%	7%					14
Location (type of environment)	78%	0%	17%	5%				63
Distance (between pipeline and abstraction point)	62%	25%	8%	5%				60
Storage (facility installed by thieves)	85%	0%	15%					55

Key

Service (type of product transported) 1 Crude oil 2 Multi product 3 Gasoline 4 Diesel 5 Jet 6 Other	Detection (how was tampering detected) 1 Automatic detection system 2 Operational monitoring 3 Routine surveillance 4 Ultrasonic LD pig 5 Line internal inspection 6 Third party 7 Other
Facility part 1 Underground pipe 2 Overground pipe 3 Valve station 4 Other	Flow rate (estimated abstraction rate) 1 < 1 m ³ /h 2 1-5 m ³ /h 3 > 5 m ³ /h
Connection type 1 Clamped 2 Welded 3 Screwed 4 Other	Location (type of environment) 1 Open land 2 Car park / Lay-by 3 Shrub / wooded area 4 Building
Hole size 1 No hole 2 < 3 mm 3 3-6 mm 4 6-10 mm 5 > 10 mm	Distance (between pipeline and abstraction point) 1 < 10 m 2 10-100 m 3 100-1000 m 4 > 1000 m
	Storage (facility installed by thieves) 1 None 2 <1 m ³ 3 >1 m ³

Figure 32 Evolution of the number of theft-related events since 2010



APPENDIX 1 DEFINITIONS AND CODES

Spillage volume

Gross spilled volume: the estimated total quantity, expressed in m³, of hydrocarbons released from the pipeline system as a result of the incident.

Recovered oil: the estimated quantity, expressed in m³, recovered during the clean-up operation, either as oil or as part of the contaminated soil removed.

Net loss: the difference between gross spilled volume and recovered oil.

Categories of spillage causes

Concawe classifies spill causes into five major categories: mechanical failure, operational, corrosion, natural hazard and third party.

Mechanical: a failure resulting from either a design or material fault (e.g. metallurgical defect, inappropriate material specification) or a construction fault (e.g. defective weld, inadequate support, etc.). This also includes failure of sealing devices (gasket, pump seal, etc.).

Operational: a failure resulting from operational upsets, malfunction or inadequacy of safeguarding systems (e.g. instrumentation, mechanical pressure relief system) or from operator errors.

Corrosion: a failure resulting from corrosion either internal or external of either a pipeline or a fitting. A separate category is foreseen for stress corrosion cracking.

Natural hazard: a failure resulting from a natural occurrence such as land movement, flooding, lightning strike, etc.

Third party: a failure resulting from an action by a third party, either accidental or intentional. This also includes "incidental" third party damage, undetected when it originally occurred but which resulted in a failure at some later point in time.

These main categories are subdivided into secondary causes and "Reasons" as shown in **Table 1.1**.

Table 1.1 Cause categorisation tree

<i>Primary</i>	<i>Secondary</i>	<i>Reason</i>
A Mechanical	Ab Design and Materials	1 Incorrect design 2 Faulty material 3 Incorrect material specification 4 Age or fatigue
	Aa Construction	5 Faulty weld 6 Construction damage 7 Incorrect installation
B Operational	Ba System	8 Equipment 9 Instrument & control systems
	Bb Human	10 Not depressurised or drained 11 Incorrect operation 12 Incorrect maintenance or construction 13 Incorrect procedure
C Corrosion	Ca External	14 Coating failure 15 Cathodic protection failure
	Cb Internal	16 Inhibitor failure
	Cc Stress corrosion cracking	
D Natural	Da Ground movement	20 Landslide 21 Subsidence 22 Earthquake 23 Flooding
	Db Other	
E 3rd Party	Ea Accidental	17 Construction 18 Agricultural 19 Underground infrastructure
	Ec Incidental	
	Eb Intentional	24 Terrorist activity 25 Vandalism 26 Theft (incl. attempted)

APPENDIX 2 SPILLAGE SUMMARY

Key to table

Cause categories: see [Appendix 1](#)

Service

1	Crude oil
2	White product
3	Fuel oil (hot)
4	Crude oil or product
5	Lubes (hot)

Leak first detected by

1	R/W surveillance by pipeline staff
2	Routine monitoring P/L operator
3	Automatic detection system
4	Pressure testing
5	Outside party
6	Internal Inspection

Land use

1	Residential high density
2	Residential low density
3	Agricultural
4	Industrial or commercial
5	Forest Hills
6	Barren
7	Water body

Facility

1	Underground pipe
2	Above ground pipe
3	Pump station

Facility part

1	Bend
2	Joint
3	Pipe run
4	Valve
5	Pump
6	Pig trap
7	Small bore
8	unknown

Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries	Spillage volume (m ³)		Leak first detected by	Facility	Facility part	Age Years	Land use	Cause		Impact	
						Gross	Net loss						Category	Reason	Water bodies	Contaminated land area (m ²)
1	1971	11	2			1	1	2	1	2	3	2	Aa	7		
2		1	1			4		2	3	2			Aa			
3		11	2			0		5	1	3	6		Aa	5		60,000
4		20	1			40	5	3	3	2	5		Ab			
5			1			350		2	3	8	9	4	Ba	9		
6			1			25		2	3	7			Bb	11		
7		5	3			3		5	1	3	8		Ca			
8		8	2			6	6	2	1	3	20		Ca			
9		20	1			300	50	5	1	3	5		Ea	19		1,000
10		34	1			2000		5	1	3	9		Ea	19		
11		8	2			2	2	5	1	3	20		Eb	25		
12	1972	16	2			5		2	1	4	4		Ab	12		
13		28	1			800	150	2	3	1	12	4	Ab	5		
14		12	2			70	39	5	1	2	5	2	Ab			
15		9	1			10	5	5	1	3	29		Ca			
16		9	1			40	35	5	1	3	29		Ca			
17		10	1			1	1	2	2	3	39	4	Ca			
18		10	1			1	1	2	2	3	39	4	Ca			
19		12	3			500		5	1	3	12	4	Ca			
20		12	3			5	1	5	1	3	12	4	Ca			
21		10	2			150	50	2	1	3	7		Ca			
22		4	3			0		5	1	3	15	4	Ca			
23		6	3			1	0	5	1	3	15		Ca			
24		20	1			200	60	2	1	3	8	4	Ea	17		
25		20	1			250	100	2	1	3	8		Ea	17		
26		28	1			60	12	5	1	3	16		Ea	17		
27		10	1			90		5	1	3	6		Ea			
28		8	1			7		5	1	3	8	2	Ea	17		
29		10	2			30		5	1	3	9		Ea	17		
30		8	2			400	350	2	1	3	2	2	Ea	18		
31		10	2			99	96	5	1	3	6	2	Ea			
32		12	3			0		5	1	3	5		Ec			
33	1973	5	3			4		1	1	3	8		Aa	4		
34		20	1			25	3	5	3	2	1	4	Aa			
35		16	1			0		2	3	4	3	4	Ab			
36			1			4		2	3	7	11	4	Ab	4		
37		24	2			25		2	3	2	2	4	Ab			
38		18	1			11	1	2	3	5	13	4	Ab	4		
39		6	2			12	6	5	1	2	1	4	Ab			
40		9	1			12	12	1	1	3	32		Ca			
41		5	3			15		1	1	3	8		Ca			
42		5	3			15		1	1	3	8		Ca			
43		12	3			200	2	5	1	3	13		Ca			
44		12	3			12	2	2	2	3	13		Ca			
45		12	3			250	5	5	2	3	13		Ca			
46		12	3			150	2	1	2	3	13		Ca	14		
47		12	3			310	10	5	1	3	13	4	Ca			30,000
48		28	1			100	40	5	1	3	16		Da			
49		10	3			8		5	1	3	9	2	Ea	18		
50		12	3			0		5	1	3	6		Ec			
51		12	3			1		5	1	3	6		Ec			
52		12	3			0		1	1	3	6		Ec			
53	1974		1			1	0	2	3	7	4	4	Aa	7		
54			1			3	2	2	3	7	5	4	Aa	4		1,000
55		6	1			20		5	1	1	15		Aa	4		
56		9	1			10		1	1	3	33		Ca			
57			2			2	2	2	2	7	6		Ca			
58		10	3			1		2	1	3	9	4	Ca	14		
59		12	3			5		5	1	3	8		Ca	14		
60		13	3			5		5	1	3	8		Ca	14		
61		4	3			1		5	1	3	17	4	Ca	14		
62		6	3			0		5	1	3	16		Ca	14		
63		16	3			1		5	1	3	9	2	Cb		P	
64		7	1			1		5	1	3	8	2	Cb			
65		16	1			500		5	1	3	10		Ea	17		
66		5	2			1	0	5	1	3	21		Ea	19		
67		8	2			30	4	2	1	3	22		Ea	19		
68		8	2			200	2	5	1	3	22		Ea	17		
69		10	2			668	668	2	1	3	18		Ea	18		
70		10	2			489	405	2	1	3	18	2	Ea	17		

Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries	Spillage volume (m ³)		Leak first detected by	Facility	Facility part	Age Years	Land use	Cause		Impact			
						Gross	Net loss						Category	Reason	Water bodies	Contaminated land area (m ²)		
71	1975	20	2	4		30	10	4	2	7	11	2	Ab	5				
72		34	1			30	2	5	1	2	12	Ab	5					
73		10	3			3	2	2	2	2	5	1	Ab					
74		1	1			10	2	2	3	8	4	4	Ba	11				
75		2	2	4		3	3	7	4	4	4	Ba	9					
76		8	2	20		10	2	3	7	4	4	Bb	11					
77		1	1	5		2	2	3	7	4	4	Bb	11					
78		10	3	50		2	2	1	3	11		Ca	15					
79		12	3	3		5	1	3	9			Ca	14					
80		6	3	25		1	1	3	9			Ca	14					
81		10	3	1		0	2	3	6	6	4	Ca						
82		4	3	1			5	1	3	18		Ca						
83		8	3	0			6	1	3	6		Ca						
84		8	3	0			1	1	3	6	2	Ca						
85		12	3	0			2	3	3	6	4	Ca						
86		6	1	15		0	5	1	3	23	2	Ea	18					
87		18	1	5		0	2	1	3	12		Ea	19					
88		8	1	120		3	2	1	3	9		Ea	17					
89		8	2	60		60	2	1	3	23		Ea	19					
90		6	1	15		6	5	1	3		2	Ea	18					
91	1976	8	2					5	1	7	9		Aa	5				
92		8	3					9		2	1	4	13	2			Aa	2
93		1	1					17	1	5	2	2	13	4			Ab	2
94		24	2					80		2	1	3	11	4			Ab	1
95		16	1					1322	433	2	1	2	13				Ab	1
96		10	3					80		2	1	3	11				Ca	14
97		4	2					90	90	5	1	3	16				Ca	15
98		24	1					200		2	1	3	10				Da	21
99		10	3					50	25	2	1	3					Da	21
100		10	1					40	2	5	1	3	13	2			Ea	18
101		8	2					44	14	2	1	3	24	2			Ea	18
102		18	1					802	606	5	1	3	7	2			Ea	18
103		8	2					153	153	2	1	3	2	2			Ea	18
104		14	2					358	358	5	1	3	23	2			Ec	
105	1977	2	2					2	3	4	9	4	Ab		150 140			
106		2	2					28		2	3	2	9	4			Ab	
107		20	2					2		5	1	2	8	2			Ab	2
108		36	1					1		2	1	4	3	4			Ab	1
109		1	1					50		2	3	4	19	4			Bb	11
110		1	1					1		2	3	4	7	4			Bb	11
111		12	2					350	220	4	1	3	10	2			Ca	15
112		10	3					315	90	2	1	3	8	1			Ca	
113		1	1					6		2	3	7	9	4			Cb	
114		12	2					103		5	1	3	19				Da	20
115		20	1					550	500	1	1	3	13	2			Da	23
116		24	1					600	25	3	1	3	11	2			Db	
117		10	1					160		2	1	3	12	2			Ea	17
118		18	1					80		2	1	3	5	2			Ea	18
119	8	2	3	3	2	1	3	25	2	Ea	18							
120	8	2	3	1	2	1	3	13	2	Ea	17							
121	12	2	191		2	1	3	19	2	Ea	17							
122	8	2	269		5	1	3	19	2	Ea	17							
123	20	2	2530	2500	2	1	2	9	2	Ec								
124	1978	34	1					2000	300	5	1	2	16	2	Ab	2	1,800	
125		8	2					235	205	2	1	4	16	2	Ab	2		
126		22	1					19		5	1	3	7	2	Ab	2		
127		6	2					12	6	5	1	3	18	4	Ca	15		
128		10	2					100	10	2	1	3	14	2	Ca	15		
129		12	3					2		5	1	3	14	2	Ca	15		
130		8	3					120	60	4	1	2	7	2	Ca	15		
131		8	3					80	40	4	1	3	7	2	Ca	15		
132		12	3					2		1	1	3	12	4	Ca			
133		18	3					4	1	5	1	3	6	4	Ca	15		
134		16	4					400	250	2	1	3	14	2	Da	23		
135		11	2					3	0	5	1	3	10	2	Ea	17		
136		12	2					58	40	4	1	8	10	2	Ea	19		
137		24	1					1		5	1	7	4		Ea	19		
138	16	1	255	245	2	1	3	15	2	Ea	18							
139	1979	22	1					100	40	4	1	3	8	2	Aa	6	16,000 2,700 350	
140		24	1					100	1	5	1	3	5		Aa	6		
141		9	2					50		5	1	3	17	2	Ca	14		
142		12	2					300	200	1	1	3	23	2	Ca	15		
143		18	3					20		1	1	3	12	4	Ca	15		
144		18	3					5		1	1	3	12	4	Ca	15		
145		18	1					50	1	5	1	3	16	2	Ea	17		
146		12	2					90	50	5	1	3	23	2	Ea	18		
147		8	1					245	150	5	1	3	23	2	Ea	18		
148		11	2					950	380	2	2	3	15	4	Eb	26		

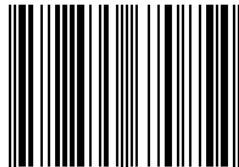
Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries	Spillage volume (m ³)		Leak first detected by	Facility	Facility part	Age Years	Land use	Cause		Impact	
						Gross	Net loss						Category	Reason	Water bodies	Contaminated land area (m ²)
458	2008	16	2			4	4	6	1	3	40	4	Aa	5		25
459		40	1			6	0	5	2	7	36	7	Ab	2		0
460		11	2			30	0	3	3	5	29	4	Ab	2		40
461		11	2			52	37	3	1	4	29	3	Ab	4		50
462		11	2			12	0	1	2	4	20	4	Aa	7		0
463		11	2			129	108	3	1	3	29	3	Ab	2		90,000
464		9	2			44	17	3	1	3	16	3	Ea	17		3,600
465		6	2			40	0	2	1	3	52	4	Ea	0		5,000
466		4	2			28	0	5	1	3	0	3	Ea	18		250
467		16	1			294	0	3	1	3	46	4	Ea	17		11,000
468		16	1			328	0	3	1	3	46	4	Ab	4		3,600
469		18	1			1	1	5	1	3	36	2	Ca	14	S	0
470	2009	20	1			30	0	2	2	4	25	4	Ab	1		
471		34	1			10	10	5	1	3	45	4	Ec		S	
472		40	1			5401	811	2	1	3	37	6	Ab	4	G	50,000
473		24	1			10	0	3	3	6	48	4	Ab	3	G	50
474		10	2			25	12	3	2	2	0	4	Aa	7		
475	2010	2	1			125	0	5	3	2	0	3	Ab	3		200
476		13	2			1	1	5	1	3	34	3	Ca	14	S	0
477		9	2			10	0	1	3	2	18	4	Ab	3		0
478		24	1			200	0	3	1	3	38	3	Ea	18	S G	21,000
479	2011	20	1			1	0	2	3	4	44	4	Bb	13		0
480		8	2			0.3	0.3	1	1	3	47	3	Ab	2	S	1,000
481		16	2			30	30	4	1	3	37	3	Eb	26		600
482		16	2			166	166	4	1	3	37	4	Eb	26		250
483		13	2			35	1	1	1	7	35	6	Bb	13		150
484		28	2			99	99	5	1	3	6	1	Ea	19	G	1,500
485		8	2			12	12	3	1	3	27	3	Eb	26		5
486	2012	10	2			7	7	5	1	3	45	7	Eb	26	S	300
487		6	2			15	15	5	1	3	51	3	Ec	0	G	10
488		9	2			1	1	5	1	3	55	3	Ea	18		200
489		24	1			5	0	5	1	3	43	4	Ea	17		20
490		10	2			240	175	3	1	3	59	3	Ec	0		15,000
491		20	1			37	12	5	1	3	12	3	Eb	25	G	10,000
492		10	1			3	0	0	1	3	26	3	Cb	0		150
493		10	2			1	0	1	1	3	52	5	Ca	14		0
494		10	2			1	0	1	1	3	52	5	Ca	0		0
495		16	2			1	0	2	1	2	57	0	Ab	1		0
496		10	2			40	0	3	1	3	50	2	Ea	19		0
497		10	2			20	0	3	1	3	50	3	Ea	18		0
498		20	1			1	0	2	3	4	0	4	Bb	13		0
499	2013	28	1			2	0	2	1	3	47	4	Aa	7		100
500		28	1			19	0	1	1	7	34	6	Bb	12		0
501		8	2			88	88	3	1	3	0	3	Ea	17		50
502		8	2			12	12	3	1	3	0	0	Ea	17		
503		10	2			10	9	1	1	3	39	3	Eb	26		40
504		12	2			6	6	3	1	3	37	3	Eb	26		30
505		12	1			5	5	1	1	3	33	4	Cb	0		50
506		40	1			2	0	1	2	7	46	0	Aa	0		1,000
507		12	2			7	4	5	1	3	13	3	Eb	26		150
508		10	2			50	38	2	1	3	25	3	Eb	26		200
509		8	2			10	2	5	1	3	56	3	Eb	26		
510		16	2			0	0	5	1	3	39	3	Eb	26		
511		16	2			0	0	3	1	3	39	3	Eb	26		
512		16	2			0	0	3	1	3	39	3	Eb	26		
513		16	2			0	0	3	1	3	39	3	Eb	26		
514		12	2			0	0	3	1	3	40	3	Eb	26		
515		12	2			0	0	5	1	3	40	0	Eb	26		
516		12	2			0	0	5	1	3	40	3	Eb	26		
517		22	2			0	0	5	1	3	42	3	Eb	26		
518		22	2			0	0	5	1	3	42	3	Eb	26		
519		22	2			0	0	3	1	3	42	3	Eb	26		
520		8	2			0	0	5	1	3	43	3	Eb	26		
521		8	2			0	0	5	1	3	43	3	Eb	26		
522		12	2			2	2	2	1	4	0	5	Ab	4		3
523		10	2			30	30	2	1	3	0	3	Eb	26		3,000
524		10	2			0	0	5	1	3	0	3	Ec	18		50

Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries	Spillage volume (m ³)		Leak first detected by	Facility	Facility part	Age Years	Land use	Cause		Impact			
						Gross	Net loss						Category	Reason	Water bodies	Contaminated land area (m ²)		
525	2014	24	1			3	3	1	3	3	57	4	Ea	19		200		
526		6	2			10	0	3	1	3	50	3	Ea	18		100		
527		14	2					5	1	3	47	3	Eb	26	S	1,400		
528		24	1			5	5	6	1	3	43	3	Eb	26		1,500		
529		20	2			1	0		1	3	48	5	Eb	26				
530		8	2					5	1	3	24	5	Eb	26		414		
531		12	2					1	1	3	58	3	Eb	26		1,500		
532		11	2			5	1	1	3	8	58	4	Ab	2		0		
533		10	2					5	1	3	27	3	Eb	26		184		
534		16	2			15	9	5	1	3	41	2	Eb	26		250		
535		10	2			2	0	4	1	3	50	5	Eb	26		100		
536		10	2			2	0	3	1	3	50	3	Eb	26				
537		20	1			500	0	3	1	3	50	3	Ec				64,000	
538		14	2			150	150	5	1	3	29	3	Eb	26				
539 to 555		2	2						1	3			Eb	26				
556 to 582		2	2						2	4			Eb	26				
583		2015	12	2			59	38	5	1	8	1968	7	Eb		26		500
584	10		2			3	2	3	1	3	41	3	Eb	26			50	
585	20		1				0	6	2	8		7	Aa					
586	12		2			2	0	5	1	3	42	2	Eb	26		50		
587 to 664	2		2										Eb	26				
665	8		2			39	34	3	1	3	1991	5	Eb	26		275		
666	14		2			25	25	5	1	3	2010	3	Eb	26				
667	10		2			9	9	3	1	3	1982	3	Eb	26		10		
668	10		2			22	20	5	1	3	1982	3	Eb	26		100		
669	10		2			15	14	5	1	3	1981	3	Eb	26				
670	10		2			3	3	3	1	1	1981	3	Eb	26				
671	6		1			0	0	2	2	3	1989	4	Cb			20		
672	8		2			15	15	5	1	3	1977	3	Ca	14		200		
673	8		2			13	3	2	1	3	1976	4	Ca	15		200		
674	12		2			30	0	3	2	2			Ab	2				
675	1		2			2	0	5	2	2			Ab	2		5		
676	2016		24	2			11	1	5	1	1	58	3	Aa	5	S G	200	
677		16	2			128	13	3	1	3			Ea					
678		10	2				0		1	8		3	Eb	26				
682		12	2			7	0	2	1	3		2	Eb	26			75	
683		12	2					5	1	3	1990	3	Eb	26			100	
684		14	2			3	0	3	1	3	2009	3	Eb	26			20	
685		6	2			13	10	3	1	3	51	3	Eb	26			50	
686		12	2			16	16	5	1	3		3	Eb	26	S			
687		12	2			9	9	3	1	3	50	3	Eb	26				
688		12	2			400	20	5	1		1964	2	Ea	17				
689		18	3			1	1	5			1972		Ca					
690		16	2			16	0	5	1	3	1968	4	Ca	15				100
691		11	2			200	200	6	1	3	64	2	Ca	14				
692		16	2			97	70	5	1	3	1996	5	Eb	26				850
693 to 741		2	2										Eb	26				

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