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# Performance of European cross-country oil pipelines Statistical summary of reported spillages in 2014 and since 1971







### Performance of European crosscountry oil pipelines

## Statistical summary of reported spillages in 2014 and since 1971

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#### **ABSTRACT**

Concawe has collected 44 years of spillage data on European cross-country oil pipelines. At nearly 38,000 km the current inventory includes the majority of such pipelines in Europe, transporting some 680 million m<sup>3</sup> per year of crude oil and oil products. This report covers the performance of these pipelines in 2014 and a full historical perspective since 1971. The performance over the whole 44 years is analysed in various ways, including gross and net spillage volumes, and spillage causes grouped into five main categories: mechanical failure, operational, corrosion, natural hazard and third party. The rate of inspections by in-line tools (inspection pigs) is also reported. The main feature of this 2014 survey is the continued dramatic rise of spillages related to product theft attempts, 54 of which were reported, confirming the trend already observed in 2013. Excluding theft-related events, 4 spillages were reported in 2014 corresponding to 0.12 spillages per 1000 km of line, less than the 5-year average of 0.18 and well below the long-term running average of 0.47, which has been steadily decreasing over the years from a value of 1.1 in the mid-70s. There were no fires, fatalities or injuries connected with these spills. 1 incident was due to mechanical failure and 3 were connected to third party activities (other than theft). Over the long term, third party activities remain the main cause of spillage incidents and the rise of theft attempts will greatly increase this proportion.

#### **KEYWORDS**

Concawe, inspection pig, oil spill, performance, pipeline, safety, soil pollution, spillage, statistics, trends, water pollution

#### INTERNET

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CONTEN	ΓS		Page
SUMMARY			V
1.	INTRODUC	TION	1
2.	PIPELINE II 2.1. 2.2. 2.3. 2.3.1. 2.3.2. 2.4.		2 2 2 3 3 5 7
3.	<b>PIPELINE S</b> 3.1. 3.2.	FATALITIES AND INJURIES FIRES	<b>8</b> 8 8
4.	<b>SPILLAGE</b> 4.1. 4.1.1. 4.1.2. 4.1.3. 4.1.4. 4.1.5. 4.1.5.1. 4.1.5.2. 4.1.5.3.	Incidental	10 10 11 11 11 11 11 11 11 12
5.	HISTORICA 5.1. 5.2. 5.2.1. 5.2.2. 5.3. 5.4. 5.5. 5.6. 5.6.1. 5.6.2. 5.6.3. 5.7.	NUMBERS AND FREQUENCY ANALYSIS OF NON- THEFT RELATED SPILLAGE VOLUME Aggregated annual spilled volumes Spillage volume per event HOLE SIZE PART OF FACILITY WHERE SPILLAGE OCCURRED SPILLAGES PER DIAMETER CLASS ENVIRONMENTAL IMPACT Land use where spillage occurred Ground area affected Impact on water bodies SPILLAGE DISCOVERY	16 16 21 21 23 25 26 27 28 28 28 29
6.	<b>DETAILED</b> 6.1. 6.2. 6.3. 6.4. 6.5. 6.5.1. 6.5.2. 6.5.3.	ANALYSIS OF SPILLAGE CAUSES  MECHANICAL OPERATIONAL CORROSION AND IMPACT OF AGEING NATURAL HAZARDS THIRD PARTY Accidental damage Incidental damage Intentional damage	31 33 34 34 36 36 37 39 39



7.	IN-LINE INSPE	I-LINE INSPECTIONS				
APPENDIX	1 DE	EFINITIONS AND CODES 4	14			
APPENDIX	2 SP	PILLAGE SUMMARY 4	16			



#### SUMMARY

Concawe has collected 44 years of spillage data on European cross-country oil pipelines with particular regard to spillages volume, clean-up and recovery, environmental consequences and causes of the incidents. The results have been published in annual reports since 1971. This report covers the performance of these pipelines in 2014 and provides a full historical perspective since 1971. The performance over the whole 44 year period is analysed in various ways, including gross and net spillage volumes, and spillage causes grouped into five main categories: mechanical failure, operational, corrosion, natural hazard and third party. The rate of inspections by in-line tools (inspection pigs) is also reported.

77 companies and agencies operating a total of 37,599 km of oil pipelines in Europe are currently listed for the Concawe annual survey. For 2014 59 operators provided information representing over 126 pipeline systems and a combined length of 32,021 km. In addition Concawe could confirm from reliable industry sources that another 8 operators did not suffer any spillages in 2014. Although not accounted for in the throughput, traffic and in-line inspections data, the additional inventory (1963 km) represented by these 8 operators has been taken into account in the spills statistics. The reported volume transported in 2014 was 681 Mm³ of crude oil and refined products, close to the 2013 figure. Total traffic volume in 2014 was about 120x109 m³.km.

Out of a total of 58 reported spillages in 2014, 54 were related to theft attempts (third party intentional). This is a large increase on the already high figure of 18 reported in 2013. The total number of theft- related spills reported in 2013 and 2014 (72) is more than twice the total number reported between 1971 and 2012 (28), signalling the emergence of product theft as major issue facing European pipeline operators.

Excluding theft-related events, 4 spillages were reported in 2014 corresponding to 0.12 spillages per 1000 km of line, less than the 5-year average of 0.18 and below the long-term running average of 0.47, which has been steadily decreasing over the years from a value of 1.1 in the mid '70s. There were no reported fires, fatalities or injuries connected with these spills. One spill was related to mechanical causes (design and materials) and 3 were caused by third party activities (2 accidental and 1 incidental). Over the long term, third party activities remain the main cause of spillage incidents. Mechanical failure is the second largest cause of spillage. After great progress during the first 20 years, the frequency of mechanical failures appeared to be on a slightly upward trend over the last decade, although figures from recent years are again low.

The gross spillage volume was 693 m³ or 20 m³ per 1000 km of pipeline compared to the long-term average of 70 m³ per 1000 km of pipeline. 99% of that volume was recovered. These figures do not include product losses due to theft, since in this case the volume removed is usually not known.

Pipelines carrying hot oils such as fuel oil have in the past suffered from external corrosion due to design and construction problems. Most have been shut down or switched to cold service, so that the great majority of pipelines now carry unheated petroleum products and crude oil. Only 51 km of hot oil pipelines are reported to be in service today. The last reported spill from a hot oil pipeline was in 2002.



In 2014 a total of 83 sections covering a total of 8779 km were inspected by at least one type of inspection pig. Most inspection programmes involved the running of more than one type of pig in the same section, so that the total actual length inspected was less at 5324 km (17% of the inventory).

Most pipeline systems were built in the '60s and '70s. Whereas, in 1971, 70% of the pipelines in the inventory were 10 years old or less, by 2014 less than 5% were 10 years old or less and 61% were over 40 years old. However, this has not led to an increase in spillages.

Overall, based on the Concawe incident database and reports, there is no evidence that the ageing of the pipeline system implies a greater risk of spillage. The development and use of new techniques, such as internal inspection with inspection pigs, hold out the prospect that pipelines can continue reliable operations for the foreseeable future. Concawe pipeline statistics, in particular those covering the mechanical and corrosion incidents, will continue to be used to monitor performance.



#### 1. INTRODUCTION

The Concawe Oil Pipelines Management Group (OPMG) has collected data on the safety and environmental performance of oil pipelines in Europe since 1971. Information on annual throughput and traffic, spillage incidents and in-line inspection activities are gathered yearly by Concawe via on-line questionnaires.

The results are analysed and published annually. Summary reports were compiled after 20 and 30 years. From the 2005 reporting year, the format and content of the report was changed to include not only the yearly performance, but also a full historical analysis since 1971, effectively creating an evergreen document updated every year. This report uses this same format and therefore supersedes the 2013 data report 4/15. All previous reports have also been superseded and are now obsolete.

In this single annual integrated report, it was, however, not considered practical to include the full narrative description of the circumstances and consequences of each past spillage. We have therefore created a series of separate appendices to this report where this information can be accessed via the following links:

#### 1971-1983/ 1984-1993 / 1994-2004 / 2005+

CONCAWE also maintains a map of the oil pipeline inventory covered by the annual survey. The recently updated map is available in digital and interactive form at www.concawe.eu

Aggregation and statistical analysis of the performance data provide objective evidence of the trends, focusing attention on existing or potential problem areas, which helps operators set priorities for future efforts. In addition to this activity Concawe also holds a seminar, known as "COPEX" (Concawe Oil Pipeline Operators Experience Exchange), every four years to disseminate information throughout the oil pipeline industry on developments in techniques available to pipeline companies to help improve the safety, reliability and integrity of their operations. These seminars have included reviews of spillage and clean-up performance to cross-communicate experiences so that all can learn from each other's incidents. The next COPEX will be held in 2018.

**Section 2** provides details of the pipeline inventory covered by the survey (length, diameter, type of product transported) and how this has developed over the years. Throughput and traffic data is also included.

**Section 3** focuses on safety performance i.e. the number of fatalities and injuries associated with pipeline spillage incidents.

**Section 4** gives a detailed analysis of the spillage incidents in 2014 and of all incidents over the last 5 reporting years.

**Section 5** analyses spillage incidents for the whole reporting period since 1971 while **Section 6** provides a more detailed analysis of the causes of spillage.

Finally **Section 7** gives an account of in-line inspections.



#### 2. PIPELINE INVENTORY, THROUGHPUT AND TRAFFIC

#### 2.1. CRITERIA FOR INCLUSION IN THE SURVEY

The definition of pipelines to be included in the Concawe inventory has remained unchanged since 1971. These are pipelines:

- Used for transporting crude oil or petroleum products,
- With a length of 2 km or more in the public domain,
- Running cross-country, including short estuary or river crossings but excluding under-sea pipeline systems. In particular, lines serving offshore crude oil production facilities and offshore tanker loading/discharge facilities are excluded.
- Pump stations, intermediate above-ground installations and intermediate storage facilities are included, but origin and destination terminal facilities and tank farms are excluded.

The minimum reportable spillage size has been set at 1  $m^3$  (unless exceptional safety or environmental consequences are reported for a <1  $m^3$  spill).

All the above criteria are critical parameters to consider when comparing different spillage data sets, as different criteria can significantly affect the results.

The geographical region covered was originally consistent with Concawe's original terms of reference i.e. OECD Western Europe, which then included 19 member countries, although Turkey was never covered. From 1971 to 1987, only pipelines owned by oil industry companies were included, but from 1988, non-commercially owned pipeline systems (essentially NATO) were brought into the inventory. Following the reunification of Germany, the pipelines in former East Germany (DDR) were added to the database from 1991. This was followed by Czech and Hungarian crude and product lines in 2001, Slovakian crude and product lines in 2003 and Croatian crude lines in 2007.

Although Concawe cannot guarantee that every single pipeline meeting the above criteria is actually covered, it is believed that most such lines operated in the reporting countries are included. Notable exceptions are NATO lines in Italy, Greece, Norway and Portugal as well as all crude and product pipelines in Poland.

It should be noted that all data recorded in this report and used for comparisons or statistical analysis relate to the inventory reported on in each particular year, and not to the actual total inventory in operation at the time. Thus, year-on-year performance comparisons must be approached with caution and frequencies (i.e. figures normalised per 1000 km of line) are more meaningful than absolute figures.

#### 2.2. REPORTING COMPANIES

77 companies and agencies operating a total of 37,619 km of oil pipelines in Europe are currently listed for the Concawe annual survey. This total includes affiliates and joint ventures of large oil companies. This number has remained essentially constant over the years, as the impact of new operators joining in was compensated by various mergers.



For the 2014 reporting year, 59 companies completed the survey. In addition Concawe received information from reliable industry sources confirming that an additional 8 companies suffered no spills in 2014. Although not accounted for in the throughput, traffic and in-line inspections data, the additional inventory operated by these 8 companies has been taken into account in the spills statistics. Although there were no public reports of spillage incidents in the remaining 10 companies they have not been included in the statistics. The proportions of responding companies as well as the fraction of the inventory included in the statistics have been reasonably stable over the years.

#### 2.3. INVENTORY DEVELOPMENTS 1971-2014

#### 2.3.1. Pipeline service, length and diameter

The 59 companies that reported in 2014 operate 126 pipeline systems split into 635 active sections running along a total of 32,021 km. The 8 companies that did not report but were confirmed to have suffered no spills operate a total of 20 systems in 35 sections covering 1963 km, bringing the total length used for the statistical analysis to 33,984 km. The 10 companies from which we received no information represent 3578 km split into 1123 sections in 22 systems. 16 sections representing a combined length of 355 km were permanently taken out of service in 2014. In addition 31 sections covering 2000 km are currently out of service.

**Figure 1** shows the evolution of this "Concawe inventory" over the years since 1971. The two historical step increases occurred when systems previously not accounted for in the survey were added. In the late 80s the majority of the NATO pipelines were included and in the early part of this decade a number of former Eastern bloc systems joined the survey. The increase was mostly in the "products" category, the main addition in the crude oil category being the Friendship or "Druzba" system that feeds Russian crude into Eastern European refineries.

Over the years a total of 264 sections have been permanently taken out of service, reducing the inventory by 10,240 km.

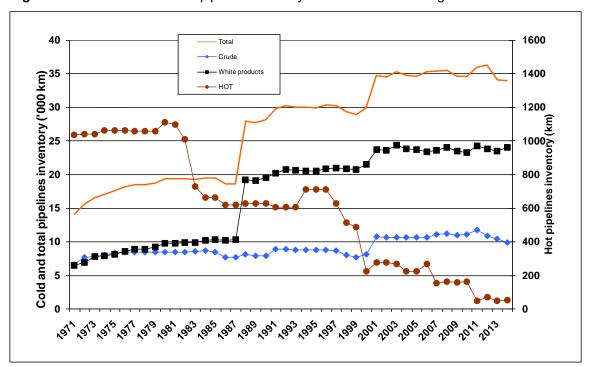
It is important to note that **Figure 1** represents the pipeline length reported to Concawe in each year and does not therefore give an account of when these pipelines were put into service. Most of the major pipelines were indeed built in the '60s and '70s and a large number of them had already been in service for some time when they were first reported on in the Concawe survey. This aspect is covered in the discussion of pipeline age distribution in the next section.

The sections are further classified according to their service, i.e. the type of product transported, for which we distinguish crude oil, white products, heated black products (hot oil) and other products. A few pipelines transport both crude oil and products. Although these are categorised separately in the database they are considered to be in the crude oil category for aggregation purposes. A small number of lines may be reported as out of service in a certain year without being permanently retired in which case they are still considered to be part of the inventory. The three main populations are referred to as crude, product and "hot" in this report. The last one refers to insulated lines transporting hot products such as heavy fuel oil or lubricant components.



**Figure 1** shows that the first two categories represent the bulk of the total inventory. Out of the 264 sections that have been retired since 1971, 25 (1160 km) were in the "hot" category. The remaining "hot" inventory consists in 25 km distributed amongst 3 sections in heavy fuel oil service and 26 km in 4 sections transporting lubricant components. This reflects the decline in the heavy fuel oil business since the mid-1970s, but also specific action taken by operating companies because of the corrosion problems and generally poor reliability experienced with several of these pipelines (see **Section 5.1**).

Figure 1 Concawe oil pipeline inventory and main service categories



**Figure 2** shows the diameter distribution in 2014 for each service category. In general, the crude pipelines are significantly larger than the other two categories. Nearly 90% of the crude pipelines are 16" (400 mm) or larger, up to a maximum of 48" (1200 mm), whereas 85% of the product lines are smaller than 16". The largest hot pipeline is 20". The smallest diameter product pipelines are typically 6" (150 mm) although a very small number are as small as 3" (75 mm).



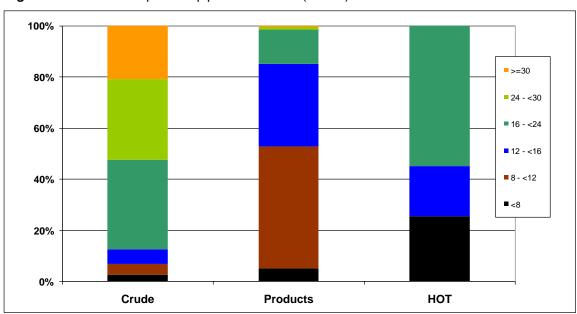


Figure 2 European oil pipeline diameter (inches) distribution and service in 2014

#### 2.3.2. Age distribution

When the Concawe survey was first performed in 1971, the pipeline system was comparatively new, with some 70% being 10 years old or less. Although the age distribution was quite wide, the oldest pipelines were in the 26-30 year age bracket and represented only a tiny fraction of the inventory.

Over the years, a number of new pipelines have been commissioned, while older ones have been taken out of service. As mentioned above, existing lines were also added to the inventory at various stages, contributing their specific age profile. Although some short sections may have been renewed, there has been no large-scale replacement of existing lines. The development of the overall age profile is shown in **Figure 3a**.



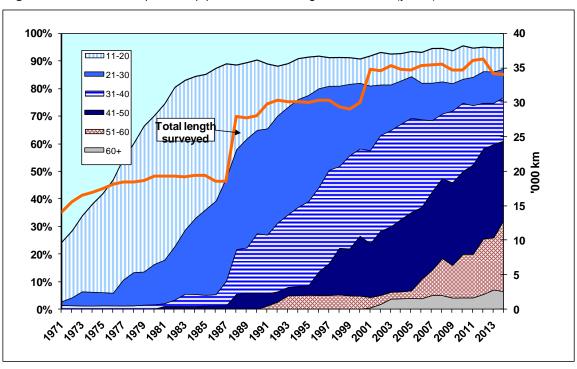


Figure 3a European oil pipeline historical age distribution (years)

The system has been progressively ageing. The 2014 age distribution is shown on **Figure 3b** both for discreet age brackets and cumulatively: only 1703 km, i.e. 4.7% of the total, was 10 years old or less while 22,745 km (61.0%) was over 40 years old. The relevance of age on spillage performance is discussed in **Section 6.3**.

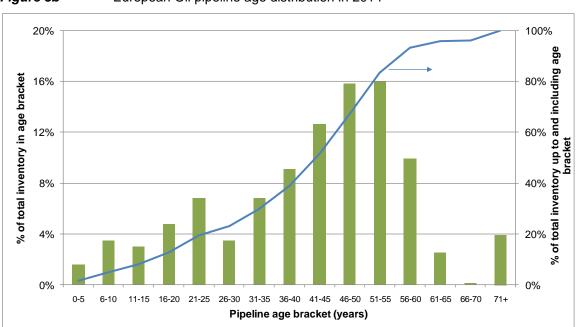


Figure 3b European Oil pipeline age distribution in 2014



#### 2.4. THROUGHPUT AND TRAFFIC

Some 681 Mm³ (405 Mm³ of crude oil and 276 Mm³ of refined products) were transported in the surveyed pipelines in 2014, a figure that has been dropping slowly from year to year (when considering the same pipeline inventory). The crude oil transported represents about two thirds of the combined throughput of European refineries. It should be realised however, that this figure is only indicative. Large volumes of both crude and products pass through more than one pipeline, and whilst every effort is made to count the flow only once, the complexity of some pipeline systems is such that it is often difficult to estimate what went where. Indeed, there are a few pipelines where the flow can be in either direction.

A more meaningful figure is the traffic volume which is the flow-rate times the distance travelled. This is not affected by how many different pipelines each parcel of oil is pumped through. In 2014, the total reported traffic volume was about 120x10<sup>9</sup> m<sup>3</sup>.km, slightly more than in 2013 and split between 82x10<sup>9</sup> m<sup>3</sup>.km for crude and 38x10<sup>9</sup> m<sup>3</sup>.km for products (with an insignificant number for hot lines).

Throughput and traffic are reported here to give a sense of the size of the oil pipeline industry in Europe. These are not, however, considered to be significant factors for pipeline spillage incidents. Although higher flow rates may lead to higher pressure, line deterioration through metal fatigue is known to be related to pressure cycles than to the absolute pressure level (as long as this remains within design limits). These figures are, however, useful as a divider to express spillage volumes in relative terms (e.g. as a fraction of throughput, see **Section 4**), providing figures that can be compared with the performance of other modes of oil transportation.



#### 3. PIPELINE SAFETY

The Concawe pipeline database includes records of fatalities, injuries and fires related to spillages.

#### 3.1. FATALITIES AND INJURIES

No spillage-related fatalities or injuries were reported in 2014.

Over the 44 reporting years there have been a total of 14 fatalities in five separate incidents in 1975, 79, 89, 96 and 99. All but one of these fatalities occurred when people were caught in a fire following a spillage.

In three of the four fire-related incidents the ignition was a delayed event that occurred hours or days after the spillage detection and demarcation of the spillage area had taken place. In one incident involving a spillage of chemical feedstock; naphtha, 3 people were engulfed in fire, having themselves possibly been the cause of ignition. In another incident, ignition of spilled crude oil occurred during attempts to repair the damaged pipeline. The repairers escaped but the spread of the fire caught 4 people who had entered inside the marked spillage boundary some distance away. The third incident also involved a maintenance crew (5 people) carrying out repair activities following a crude oil spill, none of whom escaped. These fatalities all occurred after the spillage flows had been stemmed, i.e. during the subsequent incident management and reinstatement period. In all three cases the fatalities were not directly caused by the spillages but by fires occurring during the remediation process. Stronger management of spillage area security and working procedures might well have prevented these fires and subsequent fatalities.

In just one case, fire ensued almost immediately when a bulldozer doing construction work hit and ruptured a gasoline pipeline. A truck driver engaged in the works received fatal injuries.

The single non-fire fatality was a person engaged in a theft attempt who was unable to escape from a pit which he had dug to expose and drill into the pipeline. This caused a leak that filled the pit with product in which the person drowned.

A total of 3 injuries have been reported over the years. Single non-fatal injuries were recorded in both 1988 and 1989, both resulting from inhalation / ingestion of oil spray/aerosol. There was one injury to a third party in 2006.

#### 3.2. FIRES

There was no spillage-related fire reported in 2014.

Apart from those mentioned above, five other fires are on record:

- A large crude oil spill near a motorway probably ignited by the traffic.
- A gasoline theft attempt in a section of pipeline located on a pipe bridge. The
  perpetrators may have deliberately ignited it.
- A slow leak in a crude production line in a remote country area found to be burning when discovered. It could have been ignited purposely to limit the pollution.



- A tractor and plough that had caused a gasoline spill caught fire, and the fire also damaged a house and a railway line.
- A mechanical digger damaged a gasoline pipeline and also an electricity cable, which ignited the spill.

There were no casualties reported in any of these incidents.



#### 4. SPILLAGE PERFORMANCE IN THE LAST 5 YEARS (2010-14)

#### 4.1. 2014 SPILLAGE INCIDENTS

58 spillage incidents were recorded in 2014, **54 of which were related to theft attempts** (third party intentional). **Table 1** gives a summary of the main causes and spilled volumes and environmental impact. For definition of categories of causes and gross/net spilled volume, see **Appendix 1**.

Theft attempt from pipelines has been a concern in recent years, causing a small number of spillages in 2011 and 2012. The number jumped to 18 in 2013 and the 2014 figure of 54confirms that this is a fast increasing problem. While theft tended in the past to be an issue in Southern and Eastern Europe, it is also notable that no areas are now immune to it.

The circumstances of each spill, including information on consequences and remediation actions are described in the next section according to cause. Further details are available in **Appendix 2** which covers all spillage events recorded since 1971.

Table 1 Summary of causes and spilled volumes for 2014 incidents

Event	Facility	Line size	Product	Injury	Fire	Spilled	volume	Contamina	ation
		(")	spilled	Fatality		Gross	Net loss	Ground area	Water
(1)				(2)		(m	1 <sup>3</sup> )	(m <sup>2</sup> )	(3)
Mechanica									
Design and	Materials								
532	Underground pipe	10.75	Crude oil	-	-	5.0	1.0	0	
Third party	activity								
Accidental									
525	Pump station	24	Crude oil	-	-	3.0	3.0	200	
526	Underground pipe	6	Gasoline	-	-	10.0	0.0	100	
Incidental									
537	Underground pipe	20	Crude oil	-	-	500.0	0.0	64000	
Theft or the	ft attempt								
527	Underground pipe	14	Jet Fuel	-	-	Not k	nown	1400	
528	Underground pipe	24	Crude oil	-	-	5.0	5.0	1500	
529	Underground pipe	20	Naphtha	-	-	1.0	0.0	0	
530	Underground pipe	8	Diesel	-	-	Not k	nown	414	
531	Underground pipe	12	Diesel	-	-	Not k	nown	1500	
533	Underground pipe	10	Jet Fuel	-	-	Not k	nown	184	
534	Underground pipe	16	Diesel	-	-	15.0	9.0	250	
535	Underground pipe	10	Diesel	-	-	2.0	0.0	100	
536	Underground pipe	10	Diesel	-	-	2.0	0.0	0	
538	Underground pipe	14	White product	-	-	150.0	150.0	0	
539-55	Above ground	NA	White product	-	-	17 events, no details available			
556-82	Underground pipe	NA	White product	-	-	27	events, no	details availab	le

<sup>(1)</sup> Spillage events are numbered from the beginning of the survey in 1971

<sup>(2)</sup> I = Injury, F = Fatality

<sup>(3)</sup> S = Surface water, G = Groundwater, P = Potable water



#### 4.1.1. Mechanical Failure

There was one spillage incident related to Design and Materials in 2014.

#### Event 532:

Following a pressure surge, a relief valve opened and product was sent to the waste tank. The level detector of this waste tank did not work properly and the tank overflowed.

Most of the product was recovered from the facility. Some was recovered from contaminated soil with a small amount probably lost to air.

#### 4.1.2. Operational activities

There were no spillages in this category in 2014.

#### 4.1.3. Corrosion

There were no spillages in this category in 2014.

#### 4.1.4. Natural causes

There were no spillages in this category in 2014.

#### 4.1.5. Third party activity

There were 57 spillage incidents in this category in 2014, 54 of which were the result of product theft or theft attempts.

#### 4.1.5.1. Accidental

#### Event 525:

During digging activities in a pumping station a 3/4" connection was damaged by either the excavation worker or through ground movement due to digging. This caused an initial leak. Due to the 50 bar pressure the pipe subsequently broke off completely. Contaminated soil was removed but none of the leaked oil could be recovered. The building and pump houses were cleaned.

#### Event 526:

A gasoline line was punctured by a third party contractor during excavation activities. About 5,000 tons of soil, mostly sand, were removed to clean up the area and virtually all leaked oil was recovered.

#### 4.1.5.2. Incidental

#### Event 537:

A leak developed in an underground section of a crude oil pipeline. Upon investigation, significant mechanical damage was found in the upper part of the pipe most probably the result an external physical contact (heavy caterpillar, tractor, or equivalent) some years ago. This led to a progressive development of longitudinal stress corrosion cracks in the upper geometry of the pipe.



#### 4.1.5.3. Intentional

All incidents in this category were the result of thefts or theft attempts.

#### Event 527:

Following a call from a third party reporting an oil smell a 5m hose was found near the pipeline with signs of a jet fuel leakage. Full emergency response procedures were implemented, the pipeline was shutdown, depressurised and drain down initiated. Excavation at the site revealed an illegal clamp fitted onto the pipeline and leaking. The clamp was removed and replaced by a temporary repair clamp (Plidco) and the pipeline returned to service. The actual date and time of failure is unknown.

Some surface water in drainage ditches was contaminated and cleaned up with absorbents. Contaminated soil was bio-remediated to "food" standards.

#### Event 528:

During maintenance activities on a crude pipeline, a leaking illegal tapping device was discovered. The damaged pipe section was replaced.

Change of soil.

#### Event 529:

While digging a trench in preparation for planned pipeline maintenance work the operator of the digging company registered a sudden release of product from the trench.

The spill was obviously caused by deliberate third party interference. Further details cannot yet be revealed due to ongoing authority investigations.

#### Event 530:

A passer-by reported hydrocarbon presence on the ground in a forested area. Pumping was stopped immediately and isolation valves were closed. Pipeline operator personnel as well as the local fire brigade attended the site. Excavation revealed a leaking illegal clamp installed on the line (of a type not suitable high pressure pipelines).

The clamp and tapping were removed and the pipeline repaired.

Barriers and means of hydrocarbons collection and absorption were installed in the area. The spilled product was contained in ditches, pumped into tank trucks and sent to the operator's facilities. There were no rivers or lakes in the vicinity.

Contaminated soil was removed and treated. The oil was removed by vacuum tankers. Clean up is on-going. A groundwater quality survey was carried out and no contamination found.

#### Event 531:

The pipeline control centre detected a loss of pressure in the pipeline. Pumping was stopped, isolation valves closed and local residents were notified. A search party followed the route of the pipeline, identified the location of the leak and excavated. An illegal clamp fitted with a connection and a leaking valve was found. The spilled product was confined to a ditch. Tools, hoses and equipment for illegal tapping were found in a building nearby.

The clamp and tapping were removed and the pipeline repaired.



Contaminated soil was removed and treated. The oil was removed by vacuum tankers. A groundwater quality survey was carried out and no contamination found.

#### Event 533:

The pipeline control centre received a call from the local authorities reporting a hydrocarbon smell in the vicinity of the pipeline. Pumping was stopped, isolation valves closed and local residents were notified. A search party followed the route of the pipeline and found an illegal connection point in a ditch. The valve had been broken, seemingly by some form of digging machine.

The tapping was removed and the pipeline repaired.

Contaminated soil was removed and treated. The oil was removed by vacuum tankers. A groundwater quality survey was carried out and no contamination found.

#### Event 534:

A member of the public called in to report the presence of hydrocarbons in the vicinity of the pipeline. The pipeline was immediately shutdown and emergency plans activated. The site was excavated and an illegal clamp and connection were found. The clamp failed under pressure leaking fuel to a ditch.

The clamp and tapping were removed and the pipeline repaired.

Contaminated soil was removed.

#### Event 535:

A leaking illegal connection fitted with a plastic hose was discovered and removed.

Contaminated soil was removed.

#### Event 536:

The leak detection system identified a possible leak in a certain area. The exact location was found, revealing an illegal excavation and a tapping into the pipeline.

The tapping was removed and the pipeline repaired.

Most of contaminated soil has been removed. The final cleaning plan has to be approved by public authority.

#### Event 538:

Ploughing equipment operating in a field damaged a hydraulic hose attached to an illegal tapping into a pipeline causing a leak.

The tapping was removed and the pipeline repaired.

Long term monitoring of groundwater contamination via an array of deep boreholes was put into place.

#### Events 539 to 556:

17 theft attempts in above ground sections of pipelines, resulting in, mostly minor, spillages. No details available.



Event 557 to 582:

27 theft attempts in underground sections of pipelines, resulting in, mostly minor, spillages. No details available.

#### **4.2. 2010-2014 SPILLAGE OVERVIEW**

**Table 2** shows the spillage performance for the 5-year period 2010-2014.

At 58 the total number of reported spillages in 2014 was the highest since Concawe records began in 1971. The statistics are, however, entirely skewed by the 54 theft-related incidents. Although such events have been recorded in the past, they were few and far between until an entirely new trend began to emerge at the beginning of the decade. The number in 2014 is unprecedented, representing 40% of all such cases reported since 1971. When excluding these theft-related events, the 4 remaining 2014 spillages fall well within the long term decreasing trend. It is below the 6.2 spillages per year average for the last 5 years and well below the long term average of 11.0.

**Table 2** shows 5 year trends in spillage statistics from 2010- 2014, with product loss due to theft excluded so that the baseline performance of the European pipeline network excluding intentional damage is apparent.

Excluding theft, the total reported gross lost volume was 518 m<sup>3</sup> in 2014. Historically this is low compared to the average of 232 m<sup>3</sup> for the last 5 years and 1796 m<sup>3</sup> since records began in 1971. In the 4 non-theft-related incidents, virtually all of the spilled oil was recovered.

Some temporary environmental contamination was reported for 37 incidents although no information was provided for the majority of the 2014 theft-related incidents. 6 spillages affected surface waters and 6 affected groundwater but none had any impact on potable water supplies.



**Table 2** 5-year comparison by cause, volume and impact: 2010 – 2014

		2010	2011	2012	2013	2014	2010-2014
Combined Length	km x 10 <sup>3</sup>	34.6	36.0	36.3	34.1	34.0	35.0
Combined Throughput	m <sup>3</sup> x 10 <sup>6</sup>	790	714	701	680	681	713
Combined traffic volume	m <sup>3</sup> x km x 10 <sup>9</sup>	125	119	119	111	120	119
Spillage incidents	III X KIII X 10	4	7	13	26	58	108
MECHANICAL FAILURE		7	'	13	20	30	100
Construction					2		2
Design and Materials		2	1	1	1	1	6
OPERATIONAL		_	'	'	'	'	ľ
System							
•			0				
Human			2	1	1		4
CORROSION		,					
External		1		2			3
Internal				1	1		2
Stress corrosion cracking							
NATURAL HAZARD							
Ground movement							
Other							
THIRD PARTY ACTIVITY							
Accidental		1	1	4	2	2	10
Incidental				2	1	1	4
Intentional (theft)			3	2	18	54	77
Volume spilled (ex theft)	$m^3$						Average
Gross spillage		336	135	328	130	518	289
Net loss		1	101	191	107	4	81
Average gross loss / incident		84	34	30	16	130	47
Average net loss / incident		0	25	17	13	1	13
Average gross loss/1000 km		10	4	9	4	15	11
Average net loss/1000 km		0	3	5	3	0	5
Gross spillage/ throughput	ppm	0.4	0.2	0.5	0.2	8.0	0.4
Gross spillage per cause							
Mechanical failure		135	NA	1	6	5	37
Operational		0	36	1	19	0	11
Corrosion		1	0	5	5	0	2
Natural hazard		0	0	0	0	0	0
Third party activity (ex theft)		200	99	321	100	513	247
Net loss distribution (No of incidents)							
'		4	2	_		4	20
< 10		4	3	5	6	4	22
11 -100			1	3 1	2		6
101- 1000				'			1
> 1000 m <sup>3</sup>							0
Environmental impact							
NONE or not reported		1	1	3	20	48	73
SOIL (affected surface area)			_		_	_	65
< 1000 m <sup>2</sup>		1	6	7	5	6	25
> 1000 m <sup>2</sup>		1		2	1	4	8
WATER BODIES							
Surface Water		2	1	1		1	5
Groundwater		1	1	2			4
POTABLE WATER							



#### 5. HISTORICAL ANALYSIS OF SPILLAGES 1971-2014

As mentioned in **section 4**, we are faced in 2014 with the unprecedented growth of theft-related spillage incidents, with the potential to distort long term statistics. Where appropriate, we have presented the statistics with and without these incidents.

#### 5.1. NUMBERS AND FREQUENCY

Over the 44 year survey period there have been a total of 582 spillage incidents; 482 when excluding product theft. 67 of these spillages occurred in "hot" pipelines, a disproportionately large proportion in relation to the share of such pipelines in the total inventory (note that such hot pipelines have now virtually disappeared from the active inventory with only 51 km left in operation).

**Figures 4a and 4b** show the number of spillages per year, moving average and 5-year average trends since 1971 for all pipelines including and excluding theft-related incidents, respectively. Figure 4a shows a long-term downward trend in total spillages per year, which bears witness to the industry's improved control of pipeline integrity, switching to an upward trend in 2012 due to the sudden rise in product theft.

**Figure 4b** shows that the overall 5-year moving average, excluding theft, has decreased from about 18 spillages per year in the early 1970s to 6.2 in 2014. The moving average increases in the late '80s to early '90s and again in the early 2000s are partly linked to the additions to the pipeline inventory monitored by Concawe.

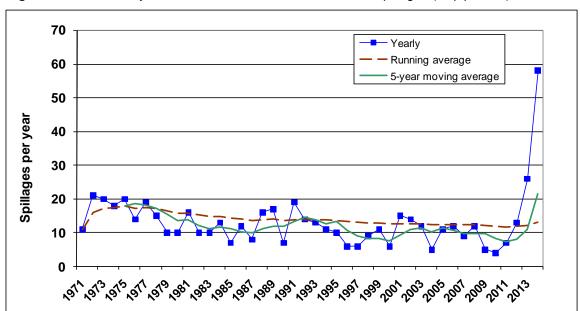
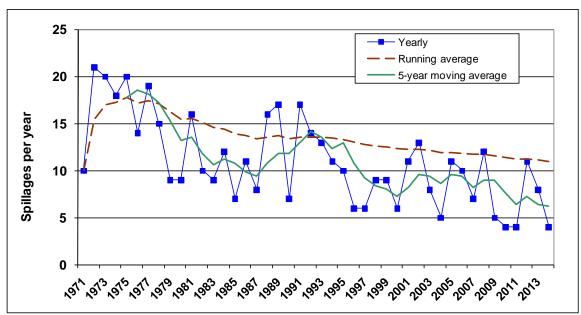


Figure 4a 44-year trend of the total annual number of spillages (all pipelines)



**Figure 4b** 44-year trend of the total annual number of spillages (all pipelines) Excluding theft

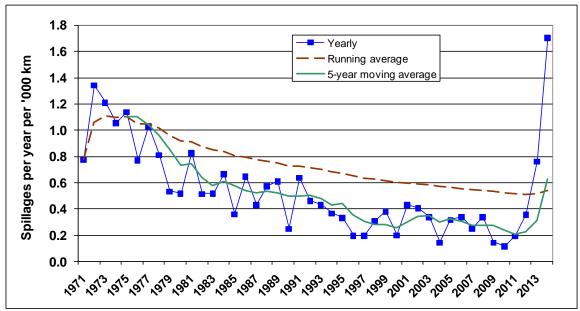


Several step changes in the inventory surveyed by Concawe over the years make the absolute numbers difficult to interpret. The spillage frequency i.e. number of spills per unit length of pipeline is therefore a more meaningful metric.

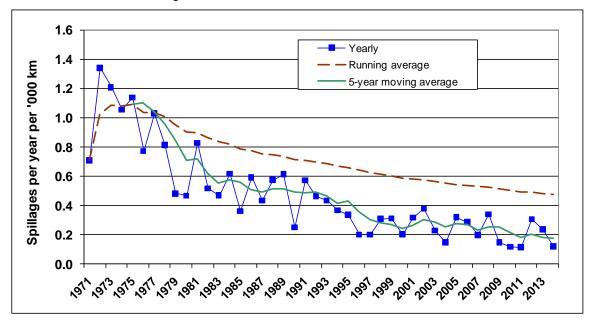
Figures 5a and 5b show the same data as Figures 4a and 4b, now expressed in spillages per 1000 km of pipeline (as per the reporting inventory in each year). Figure 5b shows that the 5-year frequency moving average spillage frequency (excluding theft) has reduced from around 1.1 in the mid '70s to 0.2 spills per year per 1000 km of pipeline in 2014. When theft is included (Figure 5a) the 2014 value increases to 0.6.



Figure 5a 44-year trend of the spillage frequency (all pipelines)



**Figure 5b** 44-year trend of the spillage frequency (all pipelines) Excluding theft



These overall figures mask the poorer performance of hot pipelines (related to corrosion issues, see **Section 5.1**), particularly in the early part of the period. This is illustrated in **Figure 6** which shows the spillage frequency for hot oil pipelines to be almost an order of magnitude higher than for cold pipelines. Hot oil pipelines have now been almost completely phased out, hence the low frequency in recent years.



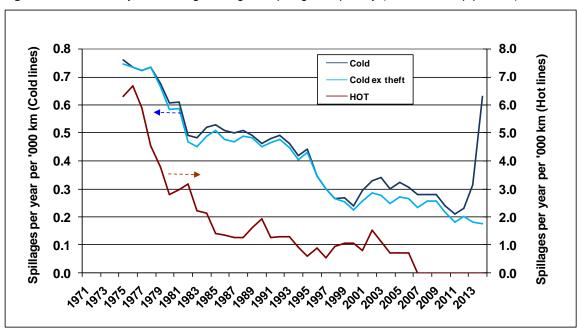


Figure 6 5-year moving average of spillage frequency (hot and cold pipelines)

Clearly, the cold and the hot oil pipelines have demonstrated entirely different behaviours. **Figures 7&8** show the evolution over 5-year periods of the spillage frequency for hot and cold pipelines respectively, now broken down according to their main cause.

The hot pipeline spillage frequency starts from a much higher base than is the case for the cold pipelines, with a very large proportion of spillage incidents being due to corrosion. In the 1970s and early '80s several hot pipelines suffered repeated external corrosion failures due to design and construction deficiencies. They were gradually shutdown or switched to clean (cold) product service, greatly contributing to the remarkable performance improvement. There were 3 spillages between 1996 and 2000 and the last recorded one was in 2002. As a result recent frequency figures are not meaningful.

When the hot pipeline data are excluded, the cold pipelines show a somewhat slower improvement trend than for the total data set. Nevertheless, the incidence of spillages has been reduced by nearly three quarters over the last 44 years (when excluding theft). This statistic best represents the performance improvement achieved by the operators of the bulk of the pipeline system.

For cold pipelines we have shown theft-related events separately. Albeit with fluctuations, the analysis by cause shows that corrosion is a much less prevalent cause of failure for cold pipelines. There is a gradual decrease in the frequency of all causes except theft. Although third party activities have historically by and large been the most prevalent cause of spillage, mechanical causes showed an increase during the last decade to be on a par with non-theft third party causes but this trend appear to have reversed over the last 4 years. A more complete analysis of causes is given in **Section 6**.



Figure 7 Hot pipelines spillage frequencies by cause

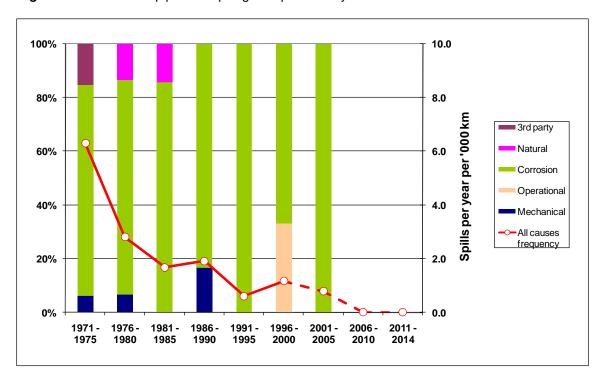
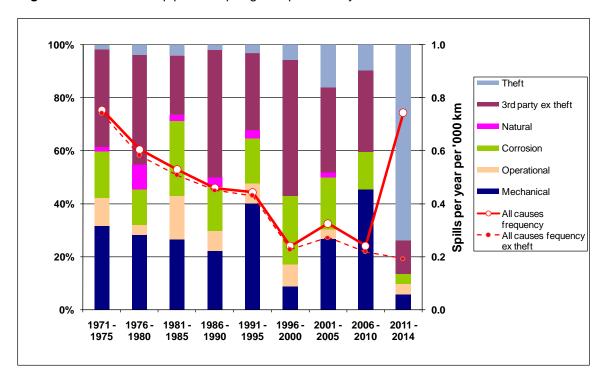


Figure 8 Cold pipelines spillage frequencies by cause





#### 5.2. ANALYSIS OF NON-THEFT RELATED SPILLAGE VOLUME

The following section contains a separate analysis of non-theft related spillage over time, so that the "baseline" performance of the European pipeline network excluding intentional damage (terrorism, theft and vandalism) is apparent.

#### 5.2.1. Aggregated annual spilled volumes

**Figure 9** shows the total gross spillage volume over the complete period, year by year and in terms of running and 5-year moving average. The same data is shown per 1000 km of pipeline in **Figure 10** and as a proportion of throughput in **Figure 11**. Although there are fairly large year-to-year variations mostly due to a few very large spills that have occurred randomly over the years, the long-term trend is clearly downwards. Over the last 5 years, the gross pipeline spillage has averaged 0.6 parts per million (ppm), or 0.00006%, of the oil transported.

It might be expected that the trend in the differences between the annual gross volume spillage and the net volume spillage, i.e. the recovered spillage, would indicate the degree of success in improving clean-up performance. In practice this is not necessarily the case. Maximum removal by excavation of contaminated soil is not necessarily the correct response to minimise environmental damage and this is now better understood than it once was. Another compounding factor is that the growth in the pipeline inventory has been predominantly for refined product pipelines and it can be assumed that less invasive recovery techniques are justified for white oil products than for fuel oil or crude oil to achieve a given visual and environmental standard of clean-up. The 5-year running average of the annual recovery percentages ((grossnet) / gross) is shown in **Figure 12**, fluctuating around the 60% mark. Over the whole period, the average recovery of spilled oil is 59% leaving an average net loss of oil to the environment of 59 m³ per spill.



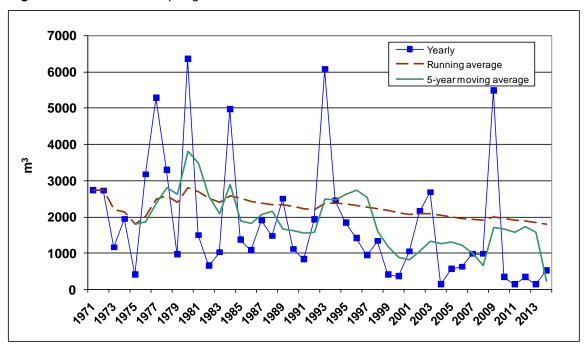




Figure 10 Gross spillage volume per 1000 km

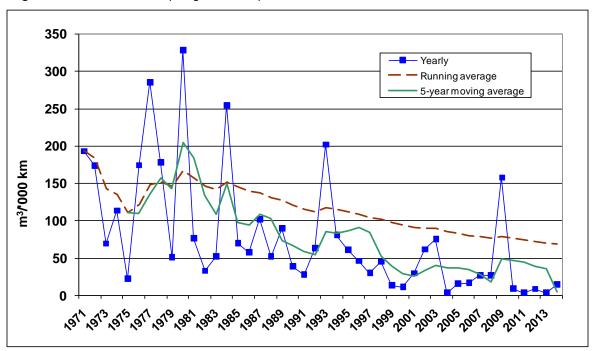
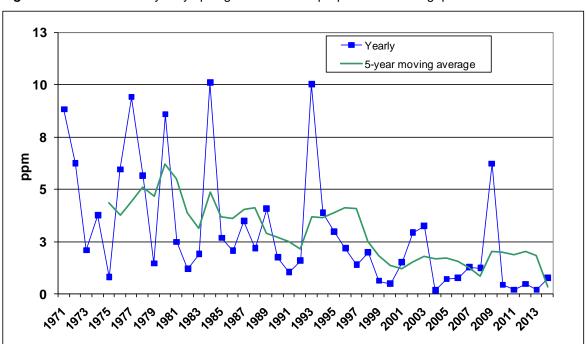


Figure 11 Gross yearly spillage volume as a proportion of throughput





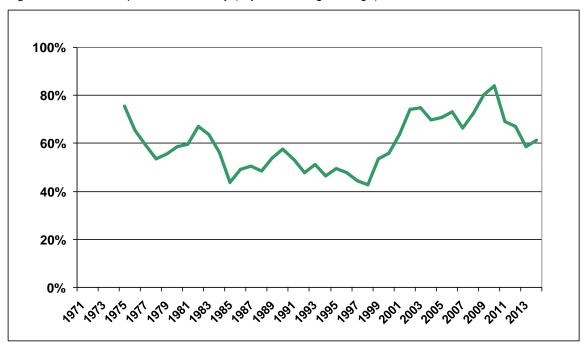


Figure 12 Spilled oil recovery (5-year moving average)

#### 5.2.2. Spillage volume per event

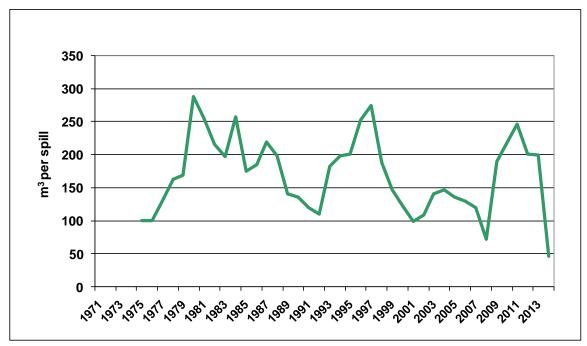
The gross volume released is a measure of the severity of a spillage incident. One or a few events involving large volumes can, however, have a very large impact on the annual as well as long term averages so that trends can be difficult to discern.

At around 120 m³ per spill, the 5-year gross volume moving average over the 9 years to 2008 had consistently been lower than the long-term average of 170 m³ per spill. A single very large spill recorded in 2009 pushed up this figure to 191 m³ per spill. With no such large incidents in the last 5 years the 2104 figure is again low at 47 m³ per spill. It can be expected that improved monitoring of pipelines and the generalised use of automated leak detection systems will lead to a reduction in spill sizes. There is insufficient data on record to establish any trend in the speed of detection or the response time to stem leakages.

**Figure 13** shows that, beyond the large year-by-year variations, the reduction trend in the average spill size per incident since the early '80s has been at best very slow. In other words, the gradual reduction of the annual total spilled volume appears to be related more to the reduction of the number of spillage incidents than to their severity. This may be partly due to the mix of spillage causes changing over the years, e.g. the proportion of corrosion spillages, which on average are smaller ones, have decreased relative to third party spillages (excluding theft) which tend to be larger (see **Figure 14**).



Figure 13 Yearly gross spillage volume per event (5-year moving average)



**Figure 14** shows the average spill size for each cause category. The largest spillages on average have resulted from mechanical failure, third party activities and natural hazards, whereas operational problems and corrosion have caused smaller spills. As a rule of thumb, on average the three "largest spills" categories result in spillages that are twice the size of the two "smallest spills" categories.

Figure 14 44-year average gross spillage volume per event by cause

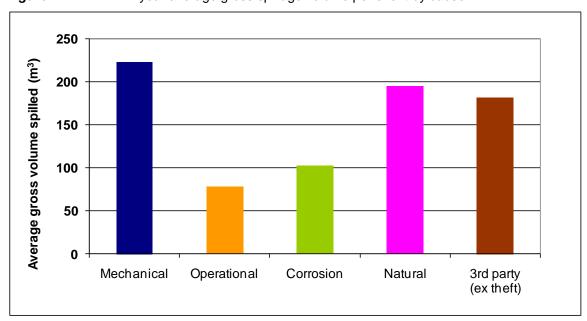
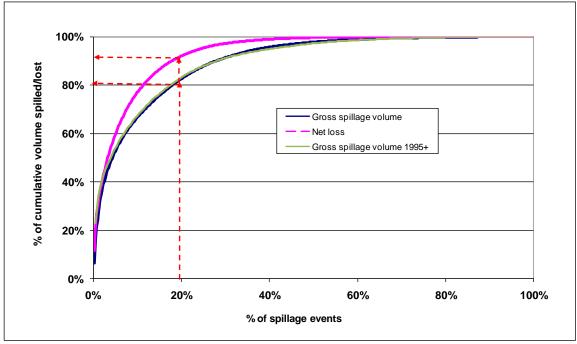




Figure 15 shows the distribution of spillage sizes, demonstrating that less than 20% of all spillages account for 80% of the cumulative gross volume spilled and over 90% of the net spillages, with little change over the years. Clearly a majority of the spillages recorded in the Concawe database were so small that they have only had a very limited and localised impact. This also highlights the importance of considering the cut-off spillage size before comparing data sets taken from different sources.

Figure 15 Distribution of gross and net spillage sizes (over 44 years and since 1995)



#### 5.3. **HOLE SIZE**

The following definitions have been adopted within this report for classifying hole size:

- No hole = failure of a gasket or seal, or a mechanical breakage in a piece of equipment other than the pipeline itself,
- Pinhole = less than 2 mm x 2 mm.
- Fissure = 2 to 75 mm long x 10% max wide,
- = 2 to 75 mm long x 10% min wide, Hole
- = 75 to 1000 mm long x 10% max wide,Split
- Rupture = >75 mm long x 10% min wide.

Note that the "no hole" category was only introduced in the mid-00s. Before that time the hole size for such events was reported as "unknown" or left blank.

Out of the 582 spillages, hole size data are only available for 322 (55%). The corresponding statistics are shown in Table 3.



Table 3	Distribution of spillages by hole s	ize
I able 3	Distribution of Spillages by Hole's	120

Hole type	No hole	Pinhole	Fissure	Hole	Split	Rupture	Overall
Number of events	14	34	51	111	52	60	322
%	4%	11%	16%	34%	16%	19%	100%
Hole caused by							
Mechanical	9	4	14	13	17	7	64
Operational	2	0	1	2	3	4	12
Corrosion	0	23	11	24	17	5	80
Natural hazard	0	1	2	0	2	2	7
Third party	3	6	23	72	13	42	159
Gross average m <sup>3</sup>	39	48	217	73	238	354	256
spillage per event							

Spillages not involving a hole in the lines normally relate to failures of fittings and other ancillary equipment (gaskets, pump seals, etc.), hence the strong link to mechanical failures. Pinholes are mostly caused by corrosion. Larger holes are often the result of third party activities, although corrosion and mechanical failures also take their share.

The majority of third party incidents result in larger holes.

It would be expected that the larger the hole, the larger on average the spillage would be, under the assumption that material was actually being pumped through the pipeline at the time of the incident. The two rather obvious reasons for this are that higher leakage rates come out of larger holes and the hole sizes are to an extent related to the pipeline diameter which in turn tends to set the potential flow rate available for leakage. However, there are many other factors involved, including the pressure in the pipeline, the length of time between the start of leakage, the leak being detected, the pipeline shut in, and the volume of pipe available to leak after shut in. The table above shows that there is indeed a weak relationship between the average gross spillage size and the hole size.

**Table 4** shows the evolution of the number of events per 1000 km of pipeline inventory (frequency) by hole type and 5-year period. Note that early figures (say before 1985) are not very representative as hole type was not commonly reported at the time. There is no discernible trend.

Table 4 Spill frequency by hole size

Event/1000 km	1976-80	1981-85	1986-90	1991-95	1996-2000	2001-05	2006-10	2011-14
No hole	0.00	0.00	0.00	0.00	0.00	0.00	0.31	0.09
Pinhole	0.27	0.10	0.08	0.13	0.07	0.20	0.17	0.17
Fissure	0.32	0.21	0.29	0.20	0.24	0.17	0.09	0.31
Hole	0.16	0.41	0.54	0.37	0.54	0.63	0.28	0.77
Split	0.64	0.41	0.46	0.23	0.10	0.20	0.03	0.09
Rupture	0.27	0.31	0.33	0.43	0.17	0.26	0.28	0.11
All reported events	1.67	1.45	1.70	1.37	1.11	1.47	1.17	1.54
Not reported	1.99	1.45	0.79	0.87	0.17	0.17	0.03	0.17

#### 5.4. PART OF FACILITY WHERE SPILLAGE OCCURRED

By far the greatest part of the material in place in a pipeline system is the underground pipe itself (and particularly so as far as theft-related events are concerned). It comes therefore as no surprise that most leaks occur in the main underground pipeline runs (**Table 5**). However, a sizeable proportion of incidents are related to valves, flanges, joints and small bore connection failures indicating that these and other fittings are



vulnerable items. Adding seemingly useful features such as more section block valves, instrument connections or sampling systems can therefore potentially have a negative impact on spillage frequency. Small bore lines are also a relatively common subject of leaks as they are mechanically vulnerable and often subject to corrosion. Wherever possible, these more vulnerable features should be designed out of the pipeline system.

**Table 5** Part of facility where spillage occurred, by main cause

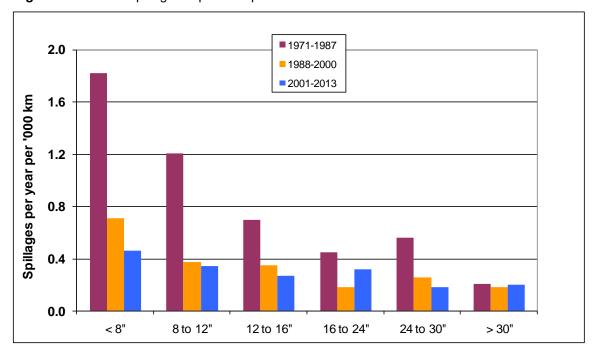
	Total	Bend	Joint	Pipe run	Valve	Pump	Pig trap	Small bore	Unknown
Mechanical	131	1.5%	7.2%	5.7%	3.6%	0.5%	0.3%	2.6%	1.0%
Operational	35	0.0%	0.3%	1.0%	2.1%	0.2%	0.5%	1.0%	0.9%
Corrosion	135	0.2%	1.5%	20.1%	0.0%	0.0%	0.2%	0.5%	0.7%
Natural	15	0.0%	0.2%	2.1%	0.0%	0.0%	0.0%	0.3%	0.0%
3rd party (ex theft)	166	0.2%	0.3%	26.6%	0.2%	0.0%	0.0%	0.5%	0.7%
3rd party (theft)	100	2.7%	0.2%	8.4%	5.5%	0.0%	0.0%	0.2%	0.2%
All		4.6%	9.8%	63.9%	11.3%	0.7%	1.0%	5.2%	3.4%
	582	27	57	372	66	4	6	30	20

Percentages are related to the total of 582 reported events

#### 5.5. SPILLAGES PER DIAMETER CLASS

In **Figure 16** the frequencies of spillages have been calculated for the average length of each group of diameters for the periods 1971 to 1987, 1988 to 2000 and 2001 to 2014. These periods have been chosen because of the major change in the reported pipeline inventory between 1987 and 1988 following the inclusion of the non-commercially owned pipelines and from the beginning of the current decade when a number of Eastern European pipelines operators joined the survey.

Figure 16 Spillage frequencies per diameter class



Clearly smaller pipelines are more liable to develop leaks than larger ones. A number of possible reasons for this could be postulated, but there is no way of determining from the available data what each risk-increasing factor might contribute. Neither is



there sufficient data on depth below surface to indicate how much the risk is reduced by deeper coverage. It is not recorded if larger pipelines have greater coverage than small ones.

#### 5.6. ENVIRONMENTAL IMPACT

#### 5.6.1. Land use where spillage occurred

We differentiate between spillages occurring either in the pipeline itself or in pumping stations and also record the type of land use in the area. Not surprisingly, most incidents (79%) occurred in the cross-country pipelines themselves. The type of location has been reported for a total of 463 spillages (out of 582). The results of this analysis are provided in **Table 6**.

While we do not have statistics of the length of pipeline installed for each land use type, it is clear that the number of spillages in commercial and industrial areas is higher than would be expected from consideration of installed length alone. Evidently, the vulnerability of the pipelines is significantly increased in such areas by a factor of possibly as much as ten compared to other areas. The bulk of the spillages from pump stations occur in industrial areas simply because their location is mostly classified as such.

**Table 6** Location of spillage incidents

	Underground pipe			Above g	round pipe	Pump Station	
	Number	Crude/	%			Number	%
		Product					
Residential high density	17	3/14	5%	2	6%	0	0%
Residential low density	196	55/141	53%	11	32%	8	13%
Agricultural	55	5/50	15%	3	9%	3	5%
Industrial or commercial	81	22/59	22%	17	50%	51	82%
Forest Hills	13	2/11	4%	0	0%	0	0%
Barren	4	2/2	1%	0	0%	0	0%
Water body	1	0/1	0%	1	3%	0	0%
Total	367			34		62	
Unspecified	•	•		119		•	

#### 5.6.2. Ground area affected

The current Concawe performance questionnaire, in use with minor changes since 1983, requests reporting of the area of ground (m²) affected by the spillage. Before that date, area data were reported infrequently. Area data is available for 301 (52% of all recorded spillages). For these events, the percentages that fall within the area ranges are shown in **Figure 17** together with the average spill size for each category.

Only one spillage affected more than  $100,000 \, \text{m}^2$ , although the gross volume spilt was relatively modest. For all other spillages, there appears to be a direct relationship between spill size and area affected. Bigger spillage volumes affect larger areas.

This relationship is, however, to some extent fortuitous. There are two ways in which small spillage volumes can affect larger areas of ground. Fine sprays directed upwards can be spread around by winds. This factor tends to be more prevalent in the smaller area ranges. Other smaller spillages can be spread over larger areas by the influence of groundwater or surface water flows. This is the main mechanism by which relatively small spillages can affect very large areas. Conversely, comparatively



large spills, particularly those that occur over extended periods of time and in the lower quadrants of the pipeline circumference, can have their main effect underground with relatively little impact on the surface. Porous ground and hot, arid conditions can also lead to the surface consequences being limited.

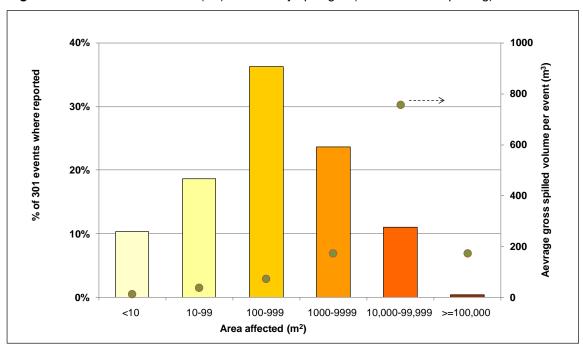


Figure 17 Ground area (m<sup>2</sup>) affected by spillages (% of number reporting)

# 5.6.3. Impact on water bodies

We keep a record of whether oil pollution of the water table and underground aquifers and surface watercourses has had consequences for the abstraction of potable water. Some 14 spillages, representing 3% of the total, have had some effect. It is believed that all of these effects have been temporary.

Since 2001 impacts on other types of water have been included. Of the 203 reported spillages since then, 16 have affected surface water, 16 have affected ground water but only 2 have impacted potable water supplies.

# 5.7. SPILLAGE DISCOVERY

The way in which the occurrence of a spillage was detected is reported in 7 categories (**Table 7**) and for three types of facility. The pattern for spillages from pump stations differs from that from pipelines.



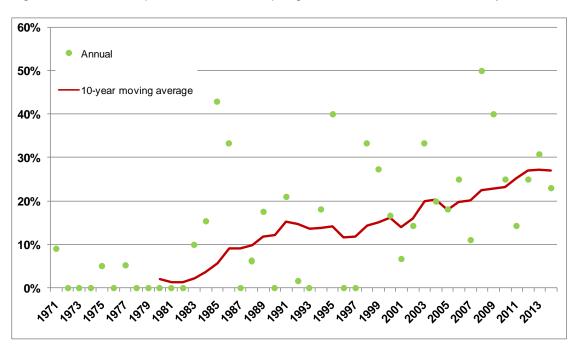
**Table 7** Discovery of spillages

	Und	erground	pipe	Abov	e ground	pipe	Р	ump Station	on
	Number	%	Average	Number	%	Average	Number	%	Average
			gross spillage			gross spillage			gross spillage
			m <sup>3</sup>			$m^3$			$m^3$
Right-of-Way surveillance by pipeline staff	39	9%	188	5	13%	35	3	5%	6
Routine monitoring by pipeline operator	88	20%	353	15	38%	92	37	57%	81
Automatic detection system	58	13%	134	3	8%	37	11	17%	48
Pressure testing	23	5%	135	1	3%	30	3	5%	18
Third party	219	51%	119	15	38%	92	11	17%	45
Internal Inspection	5	1%	6	0	0%	0	0	0%	0
Total	432		174	39		79	65		47

Underground pipeline spillages are most commonly first detected by a third party (51%), often those causing the incident in the first place. Automatic leak detection systems (LDS) were involved in detecting only 13% of those spillages. Although this may seem a rather small proportion, one has to realise that third parties are often on the scene when the leak occurs and LDSs are relatively new additions. Indeed, over the last 5 years 29% of underground spills were discovered via LDSs. The improved effectiveness of LDSs over time is further illustrated in **Figure 18**: although the annual percentage shows considerable variation, the 10-year moving average clearly demonstrate the upward trend in the proportion of all spills discovered via LDSs.

Failures in above ground lines are more readily detected by pipeline company resources presumably because they tend to be located in areas where personnel is more routinely present. This is even more the case for pumping stations.

Figure 18 Proportion of all annual spillage discovered via leak detection systems



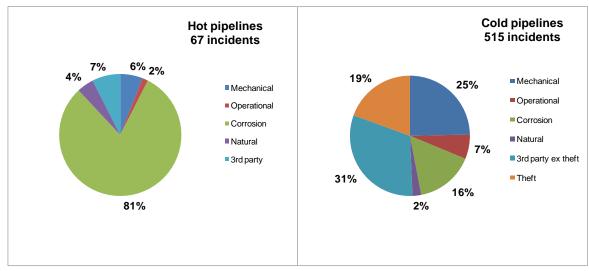


#### 6. DETAILED ANALYSIS OF SPILLAGE CAUSES

Concawe traditionally classifies spill causes into five major categories: mechanical failure, operational, corrosion, natural hazard and third party, themselves divided into sub-categories. Definitions are given in **Appendix 1**. As discussed in previous chapter we now show theft-related incidents separately, as a sixth main category. The survey returns provide more detailed information on the actual cause and circumstances of spillage incidents and these are analysed in this section.

As already discussed in **Section 5**, the main causes of incidents are very different for hot and cold pipelines and this is further illustrated in **Figure 19**. Whereas 81% of hot oil pipeline spillages are related to corrosion, the figure is only 16% for cold pipelines, for which third party-related incidents and mechanical failure are the most prevalent.

Figure 19 Distribution of major spillage causes



**Figures 20** and **21** further show the distribution of primary and secondary causes, for all pipelines and for cold pipelines respectively, illustrating again the prominent impact of corrosion for hot pipelines. Secondary causes are unremarkably distributed except perhaps for the large proportion of accidental causes within third party-related incidents (largely related to excavations).

There is a wider debate regarding the increasing age of the pipeline inventory and the potential integrity issues that could be related to such ageing infrastructure. Out of the 5 incident categories, Mechanical and Corrosion would be the most likely to be affected by ageing. Specific attention is being paid to this, as will be seen in the detailed discussion in **section 6.1 and 6.3** below.



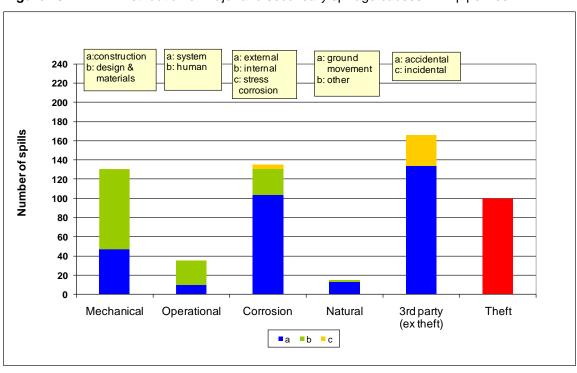
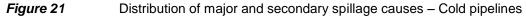
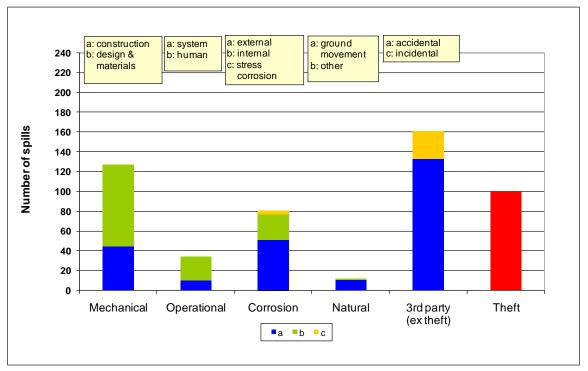


Figure 20 Distribution of major and secondary spillage causes – All pipelines







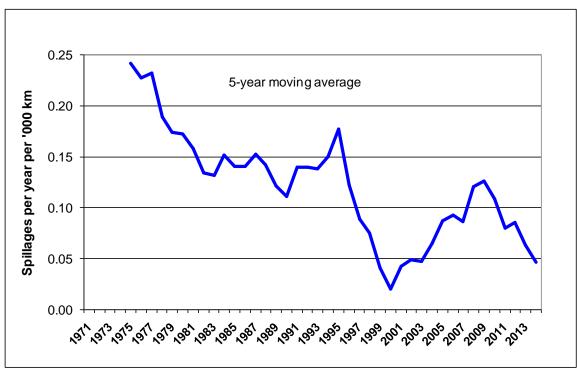
#### 6.1. MECHANICAL

There have been 131 cases of mechanical failure, 23% of all spillage events. This is an average of 3.0 spillages per year. 47 failures were due to construction faults and 84 to design or materials faults.

Note: It is not always straightforward to classify certain types of failures. For instance a number of leaks can be traced back to some damage to a pipeline such as a dent. Whenever it is clear that such damage was caused after the pipeline was installed it is classified as "third party / incidental" (this was the case for one of the 2011 spillages). If no such evidence is available it is classified as "mechanical / construction".

The 5-year moving average frequency of mechanical failures is shown in Figure 22.

Figure 22 Frequency of mechanical failures for cold pipelines



The downward historical trend is downward which appeared to have reversed from the beginning of the last decade seems to have resumed in the last 5 years.

Within each of the sub-categories, the most common reasons for mechanical failures are illustrated in **Table 8**.

**Table 8** Reasons for mechanical failures

Number of spills due to												
Construction	Faulty weld	Construction	Incorrect installation		Not							
		damage			reported							
	11	6	13		17							
Design & Materials	Incorrect design	Faulty material	Incorrect material	Age or fatigue	Not							
			specification		reported							
	9	32	3	10	30							



The total number of reported age- or fatigue-related failures remains low. However, 6 of the 10 registered events occurred in the last 10 years.

The seemingly increasing occurrence of mechanical failures combined with the appearance of an increase in fatigue-related failures may be an indication of the ageing process, defined as the deterioration of the metal structure of pipelines resulting from fatigue caused by normal operation (pressure cycles etc.). In order to gain more insight into this point all 34 mechanical failures reported between 2001 and 2010 were further investigated in cooperation with the relevant operators. It was found that only 4 events could probably be linked with certainty to ageing according to the above definition, a further 7 being undecided because of lack of appropriate information.

The above finding suggests that the recent increase in reported mechanical failures cannot be directly linked to ageing of the metal structure. This remains, however, an area of focus for the pipeline operators and for Concawe.

#### 6.2. OPERATIONAL

There have been 35 spillage incidents related to operation, 6% of all spillage events. This is an average of 0.8 spillages per year. 25 incidents were due to human errors and 10 to system faults. The most common reasons for operational incidents are illustrated in **Table 9**.

**Table 9** Reasons for operational incidents

Number of spills du	ie to				
System	Equipment	Instrument & control systems			Not reported
	2	3			5
Human	Not depressurised or drained	Incorrect operation	Incorrect maintenance or construction	Incorrect procedure	Not reported
	3	13	5	3	1

#### 6.3. CORROSION AND IMPACT OF AGEING

There have been 135 failures related to corrosion, 23% of all spillage events. This is an average of 3.1 spillages per year. As noted earlier though, a large proportion of these events (54) occurred in the more vulnerable hot pipelines and in the early years. For cold pipelines the number of failures is 81, 14% of the total and an average of 1.8 spillages per year.

The events have been subdivided into external and internal corrosion and, 15 years ago, stress corrosion cracking (SCC) was introduced as an extra category. The number of spillages in each sub-category is shown in **Table 10**.

Table 10 Corrosion-related spillages

Number of spills due to									
Hot Cold All									
External corrosion	53	51	104						
Internal corrosion	1	26	27						
Stress corrosion	0	4	4						



Internal corrosion is much less prevalent than external corrosion. 20 out of the 26 cold pipeline internal corrosion incidents occurred in crude oil service although crude pipelines only account for less than a third of the cold pipeline inventory. Thus crude pipelines appear to be more vulnerable to internal corrosion than product pipelines. This was to be expected, as crude oil is potentially more corrosive than refined products. Only one of the pipelines suffering a spill reported that inhibitor was used, one did not report and the others did not use inhibitors.

Although there have only been four Stress Corrosion Cracking (SCC) related spillages to date (including one re-categorised from external corrosion), these have been relatively large spillages, possibly as a result of the more severe failure mechanisms.

Out of the 81 corrosion-related failures in cold pipelines, 27 were related to special features such as road crossings, anchor points, sleeves, etc. which therefore appear particularly vulnerable.

In a gradually ageing pipeline inventory, increased occurrence of corrosion is a concern which is addressed by pipeline operators through the use of increasingly sophisticated inspection techniques. As already mentioned in **Section 5.1** the frequency of incidents associated with hot pipelines, mostly related to corrosion, has fallen dramatically over the years. **Figure 23** shows no sign of any increasing trend in corrosion failures of cold pipelines. If anything, the rate has decreased.

There is therefore no evidence as yet to suggest that generalised corrosion is becoming a problem. There is, of course no guarantee that this will not start to happen at some point and thus there is a need for continued monitoring of performance on this basis. Inspection methods involving inspection pigs are now available to monitor pipeline condition and to enable early identification of the onset of corrosion. These techniques, together with the general adoption of integrity management systems by all EU pipeline companies, should ensure that any upturn in age-related spillages is prevented or delayed for many years.



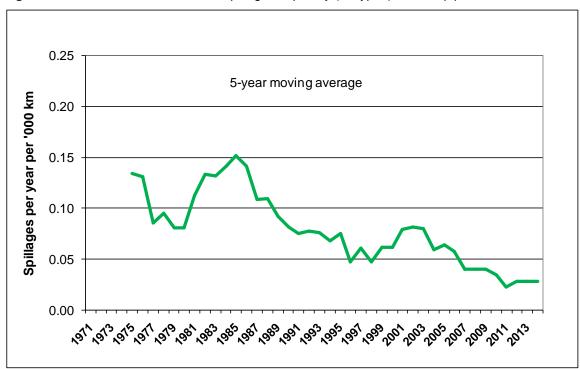


Figure 23 Corrosion-related spillage frequency (all types) for cold pipelines

#### 6.4. NATURAL HAZARDS

There have been 15 spillage incidents related to natural hazards, 3% all spillage events. This is an average of 0.3 spillages per year. 13 spillages were due to some form of ground movement and 2 to other hazards.

No less than 10 of the natural hazards spills have occurred in the same country. This appears to be a direct consequence of the difficult terrain and hydrological conditions that apply to a significant part of that country's pipeline network.

 Table 11
 Details of natural causes due to ground movement

Number of spills due to											
Ground movement	Landslide	Subsidence	Flooding	Not reported							
	5	3	1	3	1						

#### 6.5. THIRD PARTY

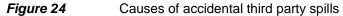
Third parties have caused the largest number of spillages with 266 events, an average of 6.0 per year and 46% of all spillage events. 134 events were accidental, 32 were incidental i.e. resulting from damage inflicted to the pipeline by a third party at some point in the past and 100 were intentional (almost exclusively theft attempts). As discussed in **Section 5**, third party activities also result in relatively large spills and account for the largest total volume spilled of all causes.

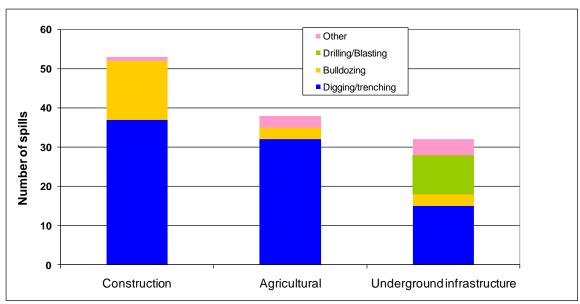


#### 6.5.1. Accidental damage

The most common causes of accidental third party spills are shown in Figure 24.

The vast majority of events were caused by direct damage from some form of digging or earth moving machinery. Damage by machinery occurs due to a combination of lack of communication and awareness, and lack of care or skill. Pipeline operators are not always made aware of impending ground working jobs so cannot therefore supply appropriate advice on exact pipeline location and working procedures, and exercise adequate supervision of the work. Even when good communication has been established between the pipeline operator and the third party company, the actual machinery operator may be left partially or completely unaware of a pipeline's existence or fail to apply the requisite care or skill.





**Figure 25** shows the awareness data (reported for about 70% of the third party-related spillages) as the percentage of cases where each party was aware of either the impending activity (pipeline operator) or the presence of a pipeline (machinery operator).

In 48% of cases, third parties undertook some form of excavation activities in the full knowledge that a pipeline was present in the vicinity but without the pipeline operating company being aware of these activities. In contrast, only 1 case was reported where the pipeline company was aware of the impending work but the third party was not informed of the presence of the pipeline. In about 12% of the cases neither party was aware of the other. In 36% of the cases the pipeline was hit in spite of the fact that the pipeline operator knew about the work and the third party was aware of the presence of the pipeline. These cases often denote a lack of communication at the working level or a lack of proper care or skill by the third party.



100% 80% 60% 40% 20% 0% Drilling/Blasting ΑII Bulldozing Digging/trenching Other Pipeline co only ■ Third party only ■ Both ■ Neither

Figure 25 Awareness of impending works and of pipeline location

The strong relationship between spillage frequency and diameter noted in Section 5.5 is also apparent for accidental damage (Figure 26).

The prevention of third party accidental spillages is of the highest priority due to its place in the spillage cause league. It is also the most amenable to improvement by sharing experiences, improving communication and awareness and comparing operating and work control practices between pipeline operators from different companies and countries.

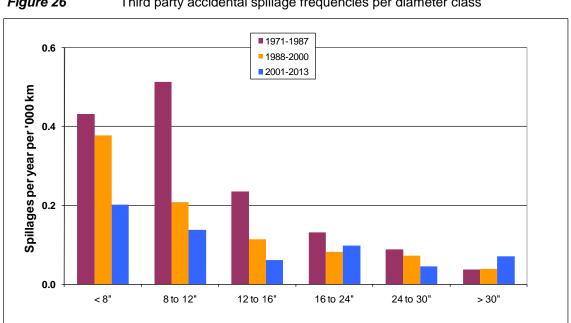


Figure 26 Third party accidental spillage frequencies per diameter class



#### 6.5.2. Incidental damage

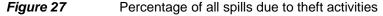
This category captures those incidents where damage was done at some unknown point in a pipeline's lifetime, which subsequently suffers deterioration over time resulting eventually in a spill. In general they result from unreported damage done after the original construction when a pipeline has been knowingly or unknowingly hit during some or other third party groundwork activities.

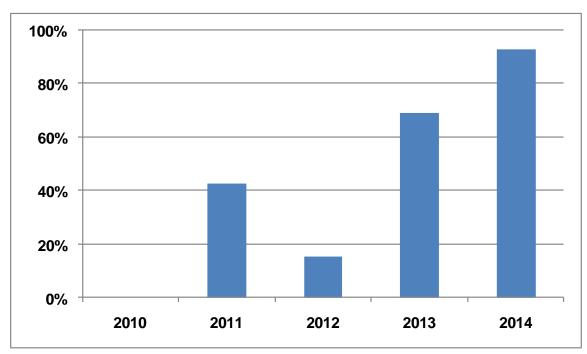
There have been 32 incidental damage incidents. These all started off from dents, scrapes and suchlike. Thus they share the characteristic that they might be detectable by in-line inspections.

### 6.5.3. Intentional damage

100 spillages were caused by intentional damage by third parties: 2 as a result of terrorist activities, 6 from vandalism but the majority (92) from attempted or successful product theft.

Only one of the terrorist or vandalism incidents was in underground piping; one was from an above-ground section of pipeline, all the rest were at valves or other fittings at pump stations or road / river crossings, etc. Since the middle of the last decade, a few theft attempts by drilling into pipelines were recorded (2 such incidents in each of 2006 and 2007, 3 in 2011 and 1 in 2012). The sudden increase to 18 recorded in 2013 and 54 in 2014 is extremely concerning. We understand that the figure for 2015 will be at least similar and probably higher, such incidents occurring in all regions of Europe. This trend is further illustrated in **Figure 27** which shows that theft activities account for a fast increasing proportion of all spillage events.







Not all theft attempts actually result in a spill so that the above figures do not convey the full extent of the problem. In 2015, Concawe conducted a separate survey to estimate the total number of theft attempts in the last 5 years. **Figure 28** shows that the number of annual events recorded from 2010 up to May 2015 essentially doubled every year. We understand the last months of 2015 confirmed this trend.

Yearly incidents Cumulative 20 24 

Figure 28 Total number of reported theft attempts per year (2010-15)

From 2015 questions related to all theft attempts will be incorporated in the annual Concawe survey.



#### 7. IN-LINE INSPECTIONS

Concawe has been collecting data on in-line inspection activities (inspection pig) for over 20 years, including a one-off exercise to collect back data from the time inspection pigs were first used around 1977. Separate records are kept for metal loss, crack detection and for geometry (calliper) inspections. Each inspection may entail one or more passes of a pig along a piggable pipe section. Leak detection pigs are also sometimes used but their function is quite different. They can reduce the consequences of a leak that has already started, by detecting it earlier. They cannot, however, help prevent the leak occurring in the first place.

In 2014 the 59 companies who reported inspected a total of 83 sections with at least one type of inspection pig, covering a total combined length of 8779 km, split as follows amongst the individual types of pig:

Metal loss pig
Crack detection pig
B01 km,
Geometry pig
3312 km,
50 sections

Most inspection programmes involved the running of more than one type of pig in the same section so that the total actual length inspected was less at 5324 km (17% of the inventory).

As shown in **Figures 29 and 30**, the use of inspection pigs for internal inspection of pipelines grew steadily up to the mid-90s, stabilising around 12% of the inventory every year. This further increased to around 15% in the first decade of the new millennium and reached 20% in the early year of the current decade. The figure has decreased in the last two years but it is too early to assess whether this is a long term trend.

Over the last ten years, a period considered as a reasonable cycle for this type of intensive activity, 461 (73%) of the total of 635 active sections included in the 2014 survey were inspected at least once by at least one type of pig, representing 87% of the total length of the surveyed network. This suggests that the inspected sections are longer than average. There are certainly some pipeline sections (mainly older ones) which were not designed to be pigged and which, because of small size or tight bends or lack of suitable pig launchers or receivers, cannot be inspected with a pig. Also, a number of pipeline companies in Eastern Europe have joined the survey in recent years, but have provided few previous pigging records. The length of uninspected pipelines is therefore certainly less than the above figure and should continue to decrease in future years.



12000 Geometry Cracks Metal loss Metal loss 

10000 Geometry 

12000 Cracks 

Metal loss 

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Figure 29 Annual length inspected by each type of pig

Note: the total length shown above may be higher than shown in Figure 29 as some sections may have been inspected by more than on pig type

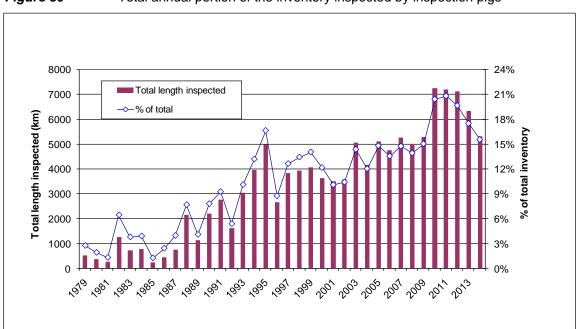


Figure 30 Total annual portion of the inventory inspected by inspection pigs



As shown in **Figure 31**, a number of sections have been inspected more than once during the last 10 years. Indeed, for some pipelines, regular inspection pig inspections are required by the authorities.

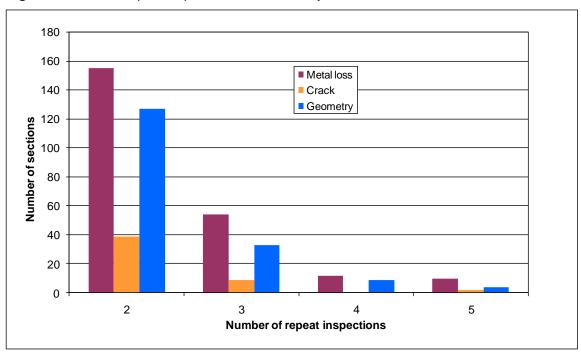


Figure 31 Repeat inspections in the last 10 years

The inspection technology can detect flaws, corrosion and other sorts of damage in or on the pipe inner or outer walls. Over the past 44 years, 17 spills were caused by faulty welds or construction defects and 32 were caused by some kind of damage inflicted by third parties at some undetermined time. All these could, in principle, have been detected by inspection pigs. There were 10 such spills in the last 10 years. There are also 104 spillages related to external corrosion and 27 to internal corrosion, at least some of which could in principle have been detected. Note that nearly two thirds of the 104 spillages related to external corrosion occurred in hot pipelines, most of which have now been retired. For the last 10 years these numbers are reduced to 6 events related to each of external and internal corrosion.



#### APPENDIX 1 DEFINITIONS AND CODES

# Spillage volume

**Gross spilled volume**: the estimated total quantity, expressed in m<sup>3</sup>, of hydrocarbons released from the pipeline system as a result of the incident.

**Recovered oil**: the estimated quantity, expressed in m³, recovered during the clean-up operation, either as oil or as part of the contaminated soil removed.

Net loss: the difference between gross spilled volume and recovered oil.

# Categories of spillage causes

Concawe classifies spill causes into five major categories: mechanical failure, operational, corrosion, natural hazard and third party.

**Mechanical**: a failure resulting from either a design or material fault (e.g. metallurgical defect, inappropriate material specification) or a construction fault (e.g. defective weld, inadequate support, etc.). This also includes failure of sealing devices (gasket, pump seal, etc.).

**Operational**: a failure resulting from operational upsets, malfunction or inadequacy of safeguarding systems (e.g. instrumentation, mechanical pressure relief system) or from operator errors.

**Corrosion**: a failure resulting from corrosion either internal or external of either a pipeline or a fitting. A separate category is foreseen for stress corrosion cracking.

**Natural hazard**: a failure resulting from a natural occurrence such as land movement, flooding, lightning strike, etc.

**Third party**: a failure resulting from an action by a third party, either accidental or intentional. This also includes "incidental" third party damage, undetected when it originally occurred but which resulted in a failure at some later point in time.

These main categories are subdivided into secondary causes and "Reasons" as shown in **Table 1.1**.



Table 1.1Cause categorisation tree

Primary	Secondary	Reason
A Mechanical	Ab Design and Materials	1 Incorrect design
		2 Faulty material
		3 Incorrect material specification
		4 Age or fatigue
	Aa Construction	5 Faulty weld
		6 Construction damage
		7 Incorrect installation
B Operational	Ba System	8 Equipment
		9 Instrument & control systems
	Bb Human	10 Not depressurised or drained
		11 Incorrect operation
		12 Incorrect maintenance or construction
		13 Incorrect procedure
C Corrosion	Ca External	14 Coating failure
		15 Cathodic protection failure
	Cb Internal	16 Inhibitor failure
	Cc Stress corrosion	
	cracking	
D Natural	Da Ground movement	20 Landslide
		21 Subsidence
		22 Earthquake
	DI OII	23 Flooding
F 0.1D 1	Db Other	47 0 1
E 3rd Party	Ea Accidental	17 Construction
		18 Agricultural
	Eq. Incidental	19 Underground infrastructure
	Ec Incidental Eb Intentional	24 Terrorist activity
	ED INTERITIONAL	24 Terrorist activity 25 Vandalism
		26 Theft (incl. attempted)



# APPENDIX 2 SPILLAGE SUMMARY

# Key to table

Cause categories: see Appendix 1

# Service

Γ	1	Crude oil
ı	2	White product
ı	3	Fuel oil (hot)
ı	4	Crude oil or product
L	5	Lubes (hot)

# Leak first detected by

1	R/W surveillance by pipeline staff
2	Routine monitoring P/L operator
3	Automatic detection system
	Pressure testing
5	Outside party
6	Internal Inspection

#### Land use

<u>=ana acc</u>	
1	Residential high density
2	Residential low density
3	Agricultural
4	Industrial or commercial
5	Forest Hills
6	Barren
7	Water body

# Facility

1	Underground pipe
2	Above ground pipe
3	Pump station

# Facility part

1	Bend
2	Joint
3	Pipe run
4	Valve
5	Pump
6	Pig trap
7	Small bore
8	unknown



1 19		(")			,	m <sup>3)</sup>	detected by		Facility part	Age	Land use		ıse		Impact
1 10						Net loss	detected by		part	Years		Category	Reason	Water bodies	Contaminated land area (m²)
2	971	11	2		1 4	1	2 2	1 3	2 2	3	2	Aa Aa	7	boules	area (m.)
3		11	2		0	_	5	1	3	6		Aa	5		
4 5		20	1 1		40 350	5	3 2	3	2 8	5 9	4	Ab Ba	9		60,000
6 7		5	1 3		25 3		2 5	3 1	7 3	8		Bb Ca	11		
8		8	2		6	6	2	1	3	20		Ca			
9 10		20 34	1 1		300 2000	50	5 5	1 1	3 3	5 9		Ea Ea	19 19		1,000
11 12 19	972	8 16	2		5	2	5 2	1	3 4	20 4		Eb Ab	25 12		
13	0.2	28	1		800	150	2 5	3	1	12	4 2	Ab	5		
14 15		12 9	2 1		70 10	39 5	5	1 1	2 3	5 29	2	Ab Ca			
16 17		9 10	1		40 1	35 1	5 2	1 2	3 3	29 39	4	Ca Ca			
18		10	1		1	1	2	2	3	39	4	Ca			
19 20		12 12	3 3		500 5	1	5 5	1 1	3 3	12 12	4	Ca Ca			
21 22		10 4	2 3		150 0	50	2 5	1	3 3	7 15	4	Ca Ca			
23 24		6 20	3		1 200	0 60	5 2	1 1	3	15 8	4	Ca Ea	17		
25		20	1		250	100	2	1	3	8	4	Ea	17		
26 27		28 10	1		60 90	12	5 5	1 1	3 3	16 6		Ea Ea	17		
28 29		8 10	1 2		7 30		5 5	1	3 3	8	2	Ea Ea	17 17		
30		8	2		400	350	2	1	3	2	2	Ea	18		
31 32		10 12	2 3		99 0	96	5 5	1 1	3 3	6 5	2	Ea Ec			
33 19 34	973	5 20	3 1		4 25	3	1 5	1 3	3 2	8 1	4	Aa Aa	4		
35 36		16	1 1		0		2 2	3	4 7	3 11	4 4	Ab Ab	4		
37		24	2		25		2	3	2	2	4	Ab			
38 39		18 6	1 2		11 12	1 6	2 5	3 1	5 2	13 1	4 4	Ab Ab	4		
40 41		9 5	1 3		12 15	12	1 1	1	3 3	32 8		Ca Ca			
42		5	3		15		1	1	3	8		Ca			
43 44		12 12	3 3		200 12	2 2	5 2	1 2	3 3	13 13		Ca Ca			
45 46		12 12	3 3		250 150	5 2	5 1	2 2	3 3	13 13		Ca Ca	14		
47		12	3		310	10	5	1	3	13	4	Ca			30,000
48 49		28 10	1 3		100 8	40	5 5	1 1	3 3	16 9	2	Da Ea	18		
50 51		12 12	3 3		0 1		5 5	1 1	3 3	6 6		Ec Ec			
52	974	12	3		0	0	1 2	1 3	7	6	4	Ec Aa	7		
54	J. 4		1		3	2	2	3	7	5	4	Aa	4		1,000
55 56		6 9	1 1		20 10		5 1	1 1	1 3	15 33		Aa Ca	4		
57 58		10	2 3		2	2	2 2	2	7 3	6 9	4	Ca Ca	14		
59		12	3		5		5	1	3	8	•	Ca	14		
60 61		13 4	3 3		5 1		5 5	1 1	3 3	8 17	4	Ca Ca	14 14		
62 63		6 16	3 3		0		5 5	1	3 3	16 9	2	Ca Cb	14	Р	
64		7	1		1		5	1	3	8	2	Cb			
65 66		16 5	1 2		500 1	0	5 5	1 1	3 3	10 21		Ea Ea	17 19		
67 68		8 8	2 2		30 200	4 2	2 5	1	3 3	22 22		Ea Ea	19 17		
69 70		10 10	2 2		668 489	668 405	2 2	1 1	3	18 18	2	Ea Ea	18 17		



Spillage ID	Year		Service	Fatalities	Injuries		e volume	Leak first detected by	Facility	Facility	Age	Land use	Cau	ıse		Impact
		(")					m <sup>3)</sup> Net loss	detected by		part	Years		Category	Reason	Water bodies	Contaminated land
71 72	1975	20 34	2	4		30 30	10 2	4 5	2	7 2	11 12	2	Ab Ab	5 5	bodies	area (m²)
73		10	3			3	ا ا	2	2	2	5	1	Ab	44		
74 75			1 2			10 4	2	2 3	3	8 7		4 4	Ba Ba	11 9		
76 77		8	2			20 5	10	2 2	3	7 7	4	4 4	Bb Bb	11 11		
78		10	3			50		2	1	3	11	7	Ca	15		
79 80		12 6	3			3 25		5 1	1 1	3	9		Ca Ca	14 14		
81		10	3			1	0	2	3	6	6	4	Ca			
82 83		4 8	3			1 0		5 6	1	3	18 6		Ca Ca			
84		8	3			0		1 2	1 3	3	6	2	Ca			
85 86		12 6	1			0 15	0	5	1	3	6 23	4 2	Ca Ea	18		
87 88		18 8	1 1			5 120	0	2 2	1 1	3	12 9		Ea Ea	19 17		
89		8	2			60	60	2	1	3	23		Ea	19		
90 91	1976	6 8	2			15	6	5 5	1	7	9	2	Ea Aa	18 5		
92		8	3					5	1	4	13	2	Aa	2		
93 94		24	2			9 17	1	2 5	1 2	4 2	13 17	4	Ab Ab	2 1		
95 96		16 10	1 3			1322 80	433	2 2	1 1	2	13 11		Ab Ca	1 14		
97		4	2			90	90	5	1	3	16		Ca	15		
98 99		24 10	1 3			200 50	25	2 2	1	3	10		Da Da	21 21		
100		10	1			40	2	5	1	3	13	2	Ea	18		
101 102		8 18	2			44 802	14 606	2 5	1 1	3	24 7	2	Ea Ea	18 18		
103 104		8 14	2 2			153 358	153 358	2 5	1 1	3	23	2 2	Ea Ec	18		
105	1977	14	2			32	330	2	3	4	9	4	Ab			150
106 107		20	2			28 2		2 5	3 1	2	9 8	4 2	Ab Ab	2		140
108		36	1 1					2	1	4	3	4	Ab	1		
109 110			1			50 1		2 2	3	4 4	19 7	4 4	Bb Bb	11 11		
111 112		12 10	2			350 315	220 90	4 2	1 1	3	10 8	2 1	Ca Ca	15		
113			1			6	00	2	3	7	9	4	Cb			
114 115		12 20	2			103 550	500	5 1	1	3	19 13	2	Da Da	20 23		
116		24	1			600	25	3	1	3	11	2	Db			4.500
117 118		10 18	1 1			160 80		2 2	1 1	3	12 5	2	Ea Ea	17 18		1,500 400
119		8	2 2			3	3	2	1	3	25	2 2	Ea	18		
120 121		8 12	2			3 191	1	2 2	1	3 3	13 19	2	Ea Ea	17 17		
122 123		8 20	2			269 2530	2500	5 2	1 1	3 2	19 9	2	Ea Ec	17		
124	1978	34	1			2000	300	5	1	2	16	2	Ab	2		
125 126		8 22	2 1			235 19	205	2 5	1 1	4 3	16 7	2	Ab Ab	2		1,800
127 128		6 10	2 2			12 100	6 10	5 2	1 1	3	18 14	4 2	Ca Ca	15 15		
129		12	3			2		5	1	3	14	2	Ca	15		
130 131		8 8	3			120 80	60 40	4 4	1 1	2	7 7	2 2	Ca Ca	15 15		
132		12	3			2		1	1	3	12	4	Ca			
133 134		18 16	3 4			4 400	1 250	5 2	1 1	3	6 14	4 2	Ca Da	15 23		
135		11	2			3	0	5	1	3	10	2	Ea	17		
136 137		12 24	2 1			58 1	40	4 5	1 1	8 7	10 4	2	Ea Ea	19 19		
138	1979	16 22	1			255 100	245 40	2 4	1	3	15 8	2	Ea Aa	18 6		5,865 16,000
140	1018	24	1			100	1	5	1	3	5		Aa	6		2,700
141 142		9 12	2			50 300	200	5 1	1 1	3	17 23	2	Ca Ca	14 15		350
143		18	3			20		1	1	3	12	4	Ca	15		500
144 145		18 18	3 1	5		5 50	1	1 5	1 1	3	12 16	4 2	Ca Ea	15 17		100 2,500
146		12 8	2			90	50	5	1	3	23	2 2	Ea	18		
147 148		8 11	2			245 950	150 380	5 2	1 2	3 3	23 15	4	Ea Eb	18 26	Р	6,400



Spillage ID	Year	Pipe dia	Service	Fatalities	Injuries		e volume	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ise		Impact
		()					Met loss	detected by		part	Years		Category	Reason	Water bodies	Contaminated land
149	1980	13	2			8	1	2	3	2	12	4	Ab	7	bodies	area (m²)
150 151		40 10	1 3			4800 80	400	5 5	1 1	3	9 10	2 2	Ab Ca	2 14		10,000
152		10	3			10		1	1	3	10	2	Ca	14		
153		7	3			1		1	1	3	15	2	Ca	15		10
154		12	3			111	12	5	1	3	15	2	Da	21	Р	10,000
155		10	4			762	135	2	1	3	15	2	Ea	18		10,000
156		12	2			270		5	1	3			Ea	19		
157 158		8	1			313 30		2 5	1 3	3 4		4	Ea Eb	17 25		
159	1981	34	4			10	2	5	1	4	6	7	Ab	20		
160		40	1			10		5	2	2	5	4	Ab			80
161		10	2			600	150	2	1	3			Ab	2		
162		20	1			19	1	5	1	3	17	2	Ca	14		
163 164		8 8	3 3			5 19		4 4	3	2	12 12	2 2	Ca Ca	14 14		
165		12	3			5	2	5	1	3	15	4	Ca	14		50
166		10	2			92	58	2	1	3	25	2	Ca	15		
167		20	1			5	3	5	1	7	15	4	Ca	14		
168		10	2			10	45	5	1	3	40		Ca	14		
169 170		26 24	2			125 30	45 10	5 4	1 3	2 7	18 14	2 4	Da Db	20		
170		7	1			132	132	2	1	3	15	2	Ea	18		
172		8	2			322	317	2	1	3	24	2	Ea	17		
173		5	1			96		5	1	3			Ea	19		
174		28	1		igsquare	5	0	11	1	3	16	4	Ec			ļ
175 176	1982	8 24	2 1			12 9	12	5 5	2	3	20	2	Aa Ab	6	Р	1,000
176		24 8	1			2		1	1	3	18 20	2	Ca	2		1,000
178		12	3			8		5	1	3	16	4	Ca	15		30
179		10	3			400	16	5	1	3	19	2	Ca	15		
180		5	1			20		5	3	3	10	4	Cb			
181		7	1			140	140	5	1	3	16	2	Cb			3,000
182 183		22 6	1			15 31	5	5 5	1 1	3	18 20	1 2	Cb Ea	18		
184		8	2			7	1	2	1	3	30	4	Ec	10		
185	1983	4	5			10		2	1	2	22	2	Aa	1		100
186		4	5			1		3	1	2	22	2	Aa	1		9
187		4	5			4		5	1	2	22	2	Ab	1		80
188 189		16 6	4 2			442 12	111	4 4	1 1	3	18 15	2 4	Bb Ca	11 15		3,600
190		7	1			182	120	2	1	3	17	2	Cb	15		20,000
191		7	1			148	110	5	1	3	17	2	Ea	17		18,000
192		10	2			213	171	5	1	3	29	2	Ea	17		
193		14	2			675	470	5	1	4	3	2	Eb	24		
194 195	1984	12 28	1			1 4363	0 3928	5 1	1	3	20 10	2	Ec Aa	6		15 6,500
196	1904	24	1			141	3920	5	1	1	18	2	Aa	6		4,500
197		28	1			3		3	2	4	11	2	Ab	2		120
198		8	2			16	3	5	2	2	17	2	Ab	2		720
199		34	1			5	2	2	3	4	13	4	Ba	8		1,000
200 201		16	1			10 10	10	2 2	3 1	6 3	18 21	2 2	Ba Bb	8 10		50 50
201		12	3			2	10	1	1	3	17	4	Ca	10		] 30
203		6	1			20	16	5	1	3	24	4	Ca	15		250
204		16	2			5	1	5	3	3	11	4	Ca	14		10
205		9	2			236	236	5	1	3	11	2	Cb	47		200
206 207		10 11	1 2			150 244	1 240	5 3	1 1	3 4	23 21	5	Ea Eb	17 24		100
207	1985	24	1			1	1	1	1	8	14	2	Aa	7		18
209		20	1			25	4	5	3	5	9	4	Ba	'		
210		10	2			16		3	3	4	17	4	Ba			
211		10	2			7		3	3	2	17	4	Ba			
212 213		6 16	2 1			4 1100	756	3 2	3 1	4	17 9	4 2	Ba Cc			13,000
213 214		16 8	2			211	756 195	2	1	3	33	2	Ec	18		13,000
215	1986	16	2			160	6	3	3	2	17	2	Ab			200
216		20	1			53	6	2	1	3	12	2	Ab	2		3,000
217		24	2			292	4	2	1	2	26	2	Ab	7		3,000
218		16	3			20	5	5	1	3	38	1	Ca	14		
219 220		20 8	2			2 10	2	5 4	1 1	3	22	1 2	Ca	15		20
220 221		9	1			10 10	10	4 5	1	3	25 45	2	Ca Cb			180
222		34	1			7	7	1	1	2	14	4	Cb			84
223		8	2			192	95	5	1	3	15	2	Ea	19		1,500
224		14	2			280	56	3	1	3	18	2	Ea	17		100
225		6	2	1	1	52	41	3	1	3	13	2	Ea	17	1	10
226		8	2			11	6	3	1	2	19	2	Eb	25		3



Spillage ID	Year	Pipe dia	Service	Fatalities	Injuries		e volume m <sup>3)</sup>	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ıse		Impact
		()				Gross	Net loss	detected by		part	Years		Category	Reason	Water bodies	Contaminated land area (m²)
	1987	20	2			1000	120	4	1	2	20	4	Aa	5	, , , , , , , ,	
228 229		26 9	4 1			2 25	1 2	5 5	1	3 1	25 46	2 2	Aa Ab	7		1,000 200
230		16	3			550	150	2	1	3	39	2	Ca	15		200
231		9	1			8	1	5	1	3	46	1	Cb			280
232		12	2			12	10	5	1	3	21	2	Da	20	Р	2,000
233		22	2			3	1	5	1	7	20	4	Ea	19	P	10
234 235	1988	16 34	1			300 10	115 1	5 5	1	8 2	18 26	4	Ec Ab		P	200
236	.000	12	2			90	42	5	1	1	30	1	Ab	2	Р	1,500
237		8	2			97	21	2	3	2	28	2	Ab	4		500
238 239		34 11	1 2			81 80	1 80	5 2	1 1	3	17 35	4 1	Ca Ca	15 15		5,000
240		28	1			5	1	5	2	2	31	1	Ca	15		400
241		10	2			305	5	2	1	3	23	2	Da	20		5,000
242		20	2			40	10	5	1	3	24	4	Ea	17		30
243 244		3 10	1 1			2 14	1	5 5	1	3	28 23	2 2	Ea Ea	17 18		100 100
245		8	2			3	1	5	1	3	35	1	Ea	17		20
246		16	2			3	1	5	1	3	16	2	Ea	19		150
247		16	1		1	650	650	3	1	3	23	1	Ea	17		550
248 249		4 6	2			2 63	1 56	5 5	1	3	26 33	2	Ea Ea	19 17		9 1,200
250		6	2		<u> </u>	18	1	5	1	3	33	2	Ea	18	L	1,800
251	1989	26	1			3	2	5	1	2	26	2	Aa	5		100
252 253		12 1	3 2			1 25	7	5 5	1 2	2 7	1	4 2	Aa Aa	5 7		6 10,000
253		26	1			155	5	5	1	3	26	2	Ab	5	Р	2,000
255		10	2		1	66	16	2	1	2	27	2	Bb	11		
256		9	1 3			25	5	4	1	3	48	2	Ca	14		50
257 258		12 10	2			240 400	150 90	2 3	1	3	17 24	4 2	Ca Cb	15		2,000
259		16	2	3		253	253	5	1	3	22	2	Ea	19		500
260		16	2			660	472	3	1	3	20	2	Ea	-	Р	200
261 262		10 12	2			82 298	4 298	3 2	2	3	24 32	2 2	Ea Ea	17 18		200 6,000
263		6	2			52	27	5	1	3	33	2	Ea	18		2,000
264		8	2			3		5	1	3	32	2	Ea	19		66
265 266		8 40	2 1			186 40	126 5	5 5	1	3	29 17	2 2	Ea Ec	18		4,000
267		11	1			2	3	5	1	3	26	2	Ec	18		4,000
	1990	13	2			105	105	5	1	4	20	2	Bb	12		30
269 270		10 8	2			252 9	221	5 2	3 2	6 4	33 48	2 2	Bb Bb	11 12		1,500 10
271		11	3			325	11	2	1	3	22	4	Ca	15		
272		11	2			225	194	5	1	3	11	2	Ea	17		3
273 274		6 10	2			3 189	1 34	5 5	1 1	3	34 24	2 2	Ea Ea	18 18		324
	1991	20	2			275	118	3	1	3	24	2	Aa	1		14,000
276			2			50	38	5	1	7	10	2	Aa	1		1,200
277 278		20 12	1 2			20 25	13 7	5 2	1 3	3 7	24 20	2 4	Aa Aa	7 6		4,500 150
279		12	2			5	2	5	1	7	21	2	Aa	7		320
280		12	2			29	29	5	1	3	38	2	Ab	2		600
281 282			2			4 172	1 68	3 3	3	7 4	31 11	4	Ab Ab	4 2		250 100,000
283			2			2		5	2	2	l ''	2	Ab	~		
284		10	2			80	4	5	1	3	26	2	Ca	15		1,500
285 286		7 8	1 2			20 100	60	5 4	1	2	30 17	2	Cb Cb			300 10,000
287		8	2			15	10	4	1	3	17	4	Cb			25
288		8	2			4		5	1	3	49	2	Ea	19		6
289		6	2			21	13	5	1	3	34	2	Ea	18		500
290 291		6	2			1 84	75	5 3	1 3	3 4	37 1	2	Ea Eb	19 25		2
292		13	2			485	485	2	3	3	24	2	Eb	25		7,000
293	1000	8	2			1000	1	5	1	3	24	2	Ec	2		30
294 295	1992	8	2			1000 128	400 98	2 2	1 1	3 2	34	4 2	Aa Ab	2		5,400
296			2			113	8	2	3	4	12	4	Ab	2		
297		8	2			30	15	2	2	2	33	4	Ab	5		10
298 299		8	2			5 275	5 248	6 2	1 3	3 4	13	5 4	Ab Bb	2 11		10 1,100
300			2			5	1	2	2	8	22	4	Bb	10		1,350
301		10	2			2		2	1	4	30	_	Bb			200
302 303		8 24	3 2			200 13	1	5 5	1 1	3 2	25 27	2 4	Ca Ca			300 250
304		6	2			3	3	4	1	3	49	2	Ca	15		2
305		12	2			75 50	75 50	5	1	3	28	2	Da	23		20
306 307		8 8	2			50 25	50 25	4 4	1 1	3	25 25	2 2	Ec Ec		1	20 60



Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries		e volume m <sup>3)</sup>	Leak first detected by	Facility	Facility part	Age	Land use	Cause		Cause	
		()				Gross	Net loss	detected by		part	Years		Category	Reason		Contaminated land
						0.10				_					bodies	area (m²)
308	1993	34	1			248	18	4	1	3	31	2	Aa	2		45,000
309			2			3		5	3	2	2	4	Ab			80
310		12	2			2	1	1	1	4	23	4	Ab			400
311		18	2			14	13	6	1	3	27	4	Ca			400
312		13	2			580	500	2	1	8	26	2	Cb			800
313		20	1			2000	500	2	1	3	19	2	Cb			25,000
314		26	2			10	7	5	1	3	31	5	Da	20	Р	
315		9	2			8	6	5	1	3	30	2	Ea			50
316		24	2			49	39	5	1	3	33	2	Ea	18		40,000
317		8	2			3	1	5	1	3	37	2	Ea	19		100
318		12	2			101	19	5	1	3	31	2	Ea	19		
319		20	2			3050	1450	2	1	3	29	4	Ec			
320		7	2			3	3	5	1	3	13	1	Ec			6
321	1994	16	1			200	160	3	1	3	31	2	Ab	2		6,000
322	1004	16	1			1350	1295	2	1	3	31	2	Ab	2		25,000
							14					4		_		
323		6	2			250		2	3	2	16		Ab			50
324		6	2			1	1	1	1	3	16	4	Ab	2		25
325		11	2			5	5	5	2	2	9	2	Ab			100
326			1			2	2	5	3	8	l	4	Ba	9		100
327		12	3			90	60	5	1	3	24	2	Ca	14		
328		32	1			10	5	2	2	3	21	4	Cb	1		500
329		10	2			285	285	5	1	3	26	2	Ea	17		
330		9	2			195	170	3	1	3	37	2	Ea		Р	8,000
331		8	2			46		5	1	3	36	2	Ea	17	ľ	1,150
332	1995		2			280	80	2	2	6	22	4	Aa	7		10,000
333		10	2			30	30	5	1	2	35	2	Aa	5		750
334		10	2			53	41	5	1	7		2		2		750
		•					41				5		Ab			500
335		6	2			115		1	1	3	36	2	Ab	2		500
336		16	1			132	82	3	1	3	30	2	Bb	11		6,500
337		10	2			1000	270	1	1	3	31	4	Ca	15		55,000
338		9	2			48	18	3	1	3	28	2	Ea	17		1,500
339		9	2			20	20	3	1	3	39	4	Ea	17		100
340		13	2			139	113	5	1	3	5	2	Ea	17		300
341		6	2			12		3	1	3	37	2	Ea	17		30
342	1996	9	2			165	99	2	3	2	5	4	Ab			40
343		14	2			292	209	5	1	3	40	1	Bb	10		300
344		12	3			1	200	5	1	3	30	4	Ca			16
345		9	2	1		437	343	2	1	3	40	4	Ea	19		20
346		7	2	' '		19	19	5	1	3	40	2	Ea	17		350
		10	2			500	62	5		3				17		
347	4007								1		64	4	Ec C-	4.4		23,000
348	1997	12	2			19	3	1		3	27	2	Ca	14		2,800
349		10	1			2	0	1	1	2	7	4	Cb			20
350		12	2			422	341	2	1	3	30	2	Cc			
351		12	2			435	267	2	1	3	30	1	Cc		Р	
352		8	2			13	2	2	1	4	33	2	Ea	19		150
353		12	2			40	1	5	1	3	24	4	Ec	17		
354	1998		1			30	4	2	3	5	30	4	Ab	1		400
355		6	3			0	0	5	1	3	34	2	Bb	11		
356		13	2			486	247	2	1	3	42	2	Bb	11		100
357		16	2			250	20	5	1	3	30	4	Ca	14		
358		10	2			340	313	3	1	3	6	1	Ea	17		500
359		10	2			15	14	1	1	3	4	2	Ea	19		600
360		9	2			176	67	3	1	3	42	2	Ea	18		160
361		3	2			30	2	3	1	7		2	Ea	19		650
362		o	2			0		5	1	3	25	2	Ea	19		4
	1999	8	1			7					25	4		11		
363	1999	4						2	3	6	20		Bb			200
364		1	3			30	6.4	2	1	3	32	4	Ca	14		300
365		11	2			167	64	2	1	3	32	2	Ca	14		60
366		6	2			1	1	3	1	3	25	2	Ca	14		5
367		4	1			1	1	5	3	8	35	4	Ca	14		
368		8	2			80	20	5	1	3	48	2	Ea	17		500
369		13	2			84	13	3	1	3	10	4	Ea	17		
370		6	2			29	14	5	1	3	40	2	Ea	18		
371		8	2	1		80	30	5	1	3	35	2	Eb	26		1,000
372		11	2	'		36	28	3	1	7	5	2	Eb	26		100
373		12	2			1		2	1	3	36	4	Ec	-		
374	2000	14	2			175	3	5	2	4	24	4	Ab	<del>                                     </del>		60
	2000	12												l		
375		12	1			10	7	5	1	3	30	4	Cb	4-7		150
376		12	2			8	8	5	1	3	31	2	Ea	17		
377		11	2			159	64	3	1	3	8	2	Ea	17		5,000
378		12	2			7	1	5	1	3	26	1	Ea	19		
379		24	2		i l	1	1	5	1	3	41	2	Ec	19		150



Section   Sect	Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries		e volume m <sup>3)</sup>	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ıse		Impact
380			()						detected by		part	Years		Category	Reason		Contaminated land
1982   10		2001														bodios	10,000
Section   Sect																	
1986																	
1886									ı								
1887   138   1																	
1988															14		
10															47		225
391																	
12																	400
1984   8																	
3986																	
395   2002   8			l													l <sub>D</sub>	
3986		2002													26	Р	
10		2002													15		
399			10				80	20	5	1	3	38					
400															15		
401																	400
402		1						58									400
404															22		
406		1							5		2						
A06									ı								00.000
408									ı								
409																	
411												"					0,000
411		2003						30									
412																	
413								74							10	5	
414			l														
4416         16         1         5         5         1         1         3         41         5         Eb         26         420           418         16         2         28         10         5         1         3         29         2         Eb         26         400           418         16         2         2         52         3         4         1         3         29         2         Eb         26         400           419         12         2         2         111         7         4         1         3         29         2         Eb         26         800           420         20         2         2500         1100         5         1         1         3         31         6         Ec         19         P         80,000           422         10         2         26         18         2         2         7         40         2         Aa         6,000           422         10         2         20         6         2         3         8         5         4         Ab         Ab         1,500           422         11																	
417         16         2         28         10         5         1         3         29         2         Eb         26         400           418         16         2         52         3         4         1         3         29         2         Eb         26         400           419         12         2         2         2500         1100         5         1         3         345         4         Ec         19         P         80,000           421         2004         16         2         2         26         18         2         2         7         40         2         Aa         4,000           422         1         2         26         18         2         2         7         40         2         Aa         200         6,000           422         1         2         26         18         2         2         7         40         2         Aa         200         200           422         10         2         19         19         19         2         3         4         4         3         Aa         7         4         2         Aa <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>ı</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>									ı								
418         16         2         52         3         4         1         3         29         2         Eb         26         400           420         20         2         2500         1100         5         1         3         31         6         Ec         19         P         8000           421         2004         16         2         2         2         0         1         1         3         32         3         Aa         -         4,000           422         22         1         2         26         18         2         2         7         40         2         Aa         A,000           422         22         1         1         20         6         2         3         8         5         4         Ab         Ab         200         1         1,500         20         2         1         19         19         2         3         4         4         Aa         Ab         1,550         2         2         4         Aa         Ab         1,550         4         2         Ab         1         1,550         4         2         4         Ab         1,550																	
419																	
420			l				l .		l						20		
422         10         2         26         18         2         2         7         40         2         Aa         B         6,000           423         22         1         20         6         2         3         8         5         4         Ab         20         200           424         10         2         90         50         5         1         1         5         3         Ea         18         1,500         200           427         112         2         19         19         2         3         4         4         Aa         5         G         427         427         12         2         4         Aa         5         G         G         427         428         20         1         350         10         3         1         8         45         2         Ab         1         15,000         4         3         1         8         45         2         Ab         4         8         58         8         4         4         Aa         4         8         58         8         4         Aa         4         Aa         4         Aa         Aa         <				2											19	Р	
423         22         1         20         6         2         3         8         5         4         Ab         18         200         1,500           425         10         2         19         19         12         3         4         4         Aa         7         426         2,000         426         2005         12         2         4         Aa         5         G         2,000         427         12         2         4         Aa         5         G         2,000         428         20         1         350         10         3         1         8         45         2         Ab         1         G         15,000         4         8         49         Ab         1         G         15,000         4         3         1         8         45         2         Ab         1         G         15,000         4         3         1         8         44         Aa         5         G         4         4         Aa         Aa <td></td> <td>2004</td> <td></td>		2004															
424         8         2         90         50         5         1         1         5         3         Ea         18         1,000         2,000         426         2005         12         2         19         19         2         3         4         3         Aa         7         7         427         12         2         4         Aa         5         G         428         20         1         350         10         3         1         8         45         2         Ab         1         G         15,000         429         6         2         20         2         1         1         28         3         Ab         4         S         58         430         6         2         2         38         5         1         1         28         3         Ab         4         S         58         42         431         9         1         30         4         3         1         1         1         28         3         Ab         4         S         42         431         9         1         30         4         3         1         8         14         2         3         1         8 </td <td></td>																	
425         10         2         19         19         3         1         8         29         1         Ea         2,000           426         2005         12         2         19         19         2         3         4         3         Aa         7         4           428         20         1         350         10         3         1         8         45         2         Ab         1         G         15,000           429         6         2         20         2         1         1         28         3         Ab         4         S         58           430         6         2         38         5         1         1         28         3         Ab         4         S         42           431         9         1         30         4         3         1         8         14         2         Bb         12         G         1,000           432         10         1         15         5         2         4         22         3         Bb         12         1,000           433         10         2         3         1         <															18		
427         12         2         350         10         3         1         2         4         Aa         5         G         15,000           428         6         2         20         2         1         1         28         3         Ab         4         S         58           430         6         2         38         5         1         1         28         3         Ab         4         S         58           431         9         1         30         4         3         1         8         14         2         Bb         12         G         1,000           432         10         1         15         5         2         4         22         3         Bb         12         G         1,000           433         10         2         3         1         5         1         3         25         4         Ca         14         S         50           434         24         1         6         4         1         2         1         8         40         4         Cb         Lea         14         5         8         1         3												29		Ea			
428         20         1         350         10         3         1         8         45         2         Ab         1         G         15,000           429         6         2         38         5         1         1         1         28         3         Ab         4         S         58           430         6         2         38         5         1         1         28         3         Ab         4         S         58           431         9         1         30         4         3         1         8         14         2         Bb         12         G         1,000           433         10         2         3         1         5         1         3         25         4         Ca         14         S         50           434         24         1         64         1         2         1         8         40         4         Cb         G         150         150           436         8         2         6         6         5         1         3         46         7         4         Ab         2         Ec         17		2005					19	19									
429         6         2         38         5         1         1         28         3         Ab         4         S         58           430         6         2         38         5         1         1         28         3         Ab         4         S         42           431         9         1         30         4         3         1         8         14         2         Bb         12         6         1,000           433         10         1         15         5         2         4         22         3         Bb         12         1,000           433         10         2         3         1         5         1         3         25         4         Ca         14         S         50           434         24         1         64         1         2         1         8         40         4         Cb         G         150           435         8         2         15         1         3         46         Ec         19         S G         3,000           437         2006         12         2         75         5 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td>350</td><td>10</td><td></td><td></td><td></td><td>45</td><td></td><td></td><td></td><td></td><td>15,000</td></td<>							350	10				45					15,000
430       6       2       38       4       5       1       1       28       3       Ab       4       S       42         431       9       1       30       4       3       1       8       14       2       Bb       12       G       1,000         432       10       1       15       5       2       4       22       3       Bb       12       1,000         433       10       2       3       1       5       1       3       25       4       Ca       14       S       50         434       24       1       64       1       2       1       8       40       4       Cb       G       150       150         435       8       2       15       8       5       1       3       46       -       Ec       19       SG       3,000         437       2006       12       2       75       5       5       1       4       58       4       Ab       2       1       60       3,000         439       9       2       5       5       1       4       58       4								"									
432         10         1         15         5         2         4         22         3         Bb         12         1,000           433         10         2         3         1         5         1         3         25         4         Ca         14         S         50           434         24         1         64         1         2         1         8         40         4         Cb         G         150         150           435         8         2         0         0         5         1         3         41         2         Ea         17         G         1500           436         24         2         2         75         5         5         1         4         58         4         Ab         2         Ec         19         SG         3,000           437         2006         12         2         7         5         5         1         4         19         4         Ab         2         60         60         2         1         4         19         4         Ab         2         4         60         2         1         3         13 </td <td>430</td> <td></td> <td>6</td> <td>2</td> <td></td> <td></td> <td>38</td> <td></td> <td>5</td> <td>1</td> <td>1</td> <td>28</td> <td>3</td> <td>Ab</td> <td>4</td> <td>S</td> <td>42</td>	430		6	2			38		5	1	1	28	3	Ab	4	S	42
433         10         2         3         1         5         1         3         25         4         Ca         14         S         50           434         24         1         64         1         2         1         8         40         4         Cb         G         150           436         24         2         15         8         5         1         3         41         2         Ea         17         G         1500           437         2006         12         2         6         6         6         2         1         4         58         4         Ab         2         60           438         8         2         6         6         6         2         1         4         Ab         2         60           439         9         2         5         1         2         2         1         3         Aa         7         4           440         14         2         2         2         1         3         13         3         Ea         18           4441         11         2         223         5         1							l .	4								G	
434         24         1         64         1         2         1         8         40         4         Cb         G         150         10000         12         2         17         G         1,0000         12         2         75         5         1         4         58         4         Ab         2         60         66         6         2         1         4         19         4         Ab         2         60         60         60         438         4         Ab         2         60         66         6         2         1         4         19         4         Ab         2         60         60         60         439         9         2         5         5         1         1         4         Ab         2         60         60         444         4         Ab         2         4         4         Ab         2         4         4         Ab								4								٩	
435         8         2         15         8         5         1         3         41         2         Ea         17         G         1,000         3,000           436         24         2         75         5         1         4         58         4         Ab         5G         3,000           437         2006         12         2         66         6         2         1         4         19         4         Ab         2         60         60           439         9         2         5         1         2         2         1         3         Aa         7         440         Ab         2         60															14		
436         24         2         0         5         1         3         46         Ec         19         S G         3,000           437         2006         12         2         75         5         1         4         58         4         Ab         2         60           438         8         8         2         6         6         6         2         1         4         19         4         Ab         2         60           439         9         2         5         1         2         2         1         3         Aa         7         60           440         14         2         5         2         2         2         1         3         Aa         7         4           441         11         2         245         2         1         3         13         3         Ea         18         4         44         Ab         2         4         4         1         2         2         3         1         3         5         Ea         17         4         Ab         1         4         4         4         1         2         7 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>17</td><td></td><td></td></td<>															17		
438         8         2         6         6         2         1         4         19         4         Ab         2         60           439         9         2         5         1         2         2         1         3         Aa         7           440         14         2         5         2         2         4         4         Ab         2         4           441         11         2         1         37         5         2         2         3         3         Aa         5           442         11         2         1         37         5         2         3         3         Aa         5           443         11         2         2         1         3         13         3         Ea         18           444         13         2         4         1         2         7         4         Ab         1         5         G           444         13         2         2         3         1         3         4         Cb         SG         G           447         6         2         23         3         1													<u> </u>		19	SG	
439         9         2         5         1         2         2         1         3         Aa         7         Adu         440         440         441         441         441         441         441         441         441         441         442         441         441         442         441         442         441         442         441         442         441         443         444         445         444 </td <td></td> <td>2006</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>6</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>2</td> <td></td> <td></td>		2006						6							2		
440         14         2         5         2         2         4         4         Ab         2         441         11         2         245         2         2         1         3         13         3         3         Aa         5         4         18         44         11         2         1         37         5         2         3         3         Aa         5         Ea         17         444         11         2         223         5         1         3         5         Ea         17         4         Ab         1         444         11         2         7         4         Ab         1         4         4         1         2         7         4         Ab         1         4         4         1         2         7         4         Ab         1         4         4         1         1         2         7         4         Ab         1         4         4         1         1         2         7         4         Ab         1         5         6         2         2         2         3         1         3         4         1         1         8         4								"									00
441         11         2         1         245         2         1         3         13         3         Ea         18         44         442         11         2         1         37         5         2         3         3         Aa         5         Ea         17         444         441         13         2         4         11         2         7         4         Ab         1         5         6         6         17         4         Ab         1         5         6         6         2         2         3         1         3         4         Cb         5         6         4         4         6         2         2         3         1         3         4         4         Cb         5         6         4         6         2         23         3         1         3         41         5         Eb         26         G         100         444         4												Ι΄.					
443         11         2         223         5         1         3         5         Ea         17         444444444444444444444444444444444444		1							2	1		13		Ea	18		
444         13         2         4         1         2         7         4         Ab         1         SG           445         20         2         2         3         1         3         4         Cb         SG           446         12         1         10         3         5         1         1         8         4         Cb         50           447         6         2         23         3         1         3         41         5         Eb         26         G         100           448         6         2         16         3         1         3         41         5         Eb         26         G         80           449         2007         8         2         150         70         3         1         3         4         Ec         4         400           450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         12         10         2         1         4         28         3         Eb         26         1,600 </td <td></td> <td>1</td> <td></td> <td></td> <td></td> <td>1</td> <td></td>		1				1											
445         20         2         2         3         1         3         4         Cb         SG           446         12         1         10         3         5         1         1         8         4         Cb         SG         50           447         6         2         23         3         1         3         41         5         Eb         26         G         100           448         6         2         150         70         3         1         3         41         5         Eb         26         G         80           449         2007         8         2         150         70         3         1         3         4         Ec         4         400           450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         12         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3 <td< td=""><td></td><td></td><td>l</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>			l														
446         12         1         10         3         5         1         1         8         4         Cb         2         50           447         6         2         23         3         1         3         41         5         Eb         26         G         100           448         6         2         150         70         3         1         3         41         5         Eb         26         G         80           449         2007         8         2         150         70         3         1         3         4         Ec         4         400           450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         12         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3         17         3         Ea         19         452           453         9         2         117         54		Ī													Ι '	S G	1
447         6         2         23         3         1         3         41         5         Eb         26         G         100           448         6         2         16         3         1         3         41         5         Eb         26         G         80           449         2007         8         2         150         70         3         1         3         4         Ec         4         400           450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         12         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3         17         3         Ea         19         452           452         13         2         301         38         5         1         3         17         3         Ea         19         452           453         9         2         117         54         2		1						3				8				1 -	50
449         2007         8         2         150         70         3         1         3         4         Ec         4         400           450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         12         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3         17         3         Ea         19         452           453         9         2         117         54         2         1         3         50         3         Ea         19         120           454         9         2         2         2         5         1         3         16         3         Eb         26         100           455         11         2         182         133         5         1         3         50         3         Ea         19         \$         500           456         13         2         185         159	447	Ī	6	2			23		3		3	41	5	Eb			100
450         8         2         30         1         5         1         3         2         Ea         17         2,000           451         11         2         12         10         2         1         4         28         3         Eb         26         1,600           452         13         2         301         38         5         1         3         17         3         Ea         19         452           453         9         2         117         54         2         1         3         50         3         Ea         19         120           454         9         2         2         2         5         1         3         16         3         Eb         26         100           455         11         2         182         133         5         1         3         50         3         Ea         19         S         500           456         13         2         185         159         2         1         3         50         3         Ea         19         S         500           456         13         2         185		2007						70				41				G	
451     11     2     12     10     2     1     4     28     3     Eb     26     1,600       452     13     2     301     38     5     1     3     17     3     Ea     19     452       453     9     2     117     54     2     1     3     50     3     Ea     19     120       454     9     2     2     2     5     1     3     16     3     Eb     26     100       455     11     2     182     133     5     1     3     50     3     Ea     19     S     500       456     13     2     185     159     2     1     3     50     3     Ca     14     1,200		2007															
452     13     2     301     38     5     1     3     17     3     Ea     19     452       453     9     2     117     54     2     1     3     50     3     Ea     19     120       454     9     2     2     2     5     1     3     16     3     Eb     26     100       455     11     2     182     133     5     1     3     50     3     Ea     19     S     500       456     13     2     185     159     2     1     3     50     3     Ca     14     1,200												28					
454 9 2 2 5 1 3 16 3 Eb 26 100 455 11 2 182 133 5 1 3 50 3 Ea 19 S 500 456 13 2 185 159 2 1 3 50 3 Ca 14 1,200	452		13	2				38	5		3		3				452
455																	
456   13 2     185   159   2   1   3   50   3   Ca   14     1,200																c	
																ا	
45/   16   1     7     5   3   3   40   3   Cb   SG   700	457	L_	16	1			7		5	3	3	40	3	Cb	L	SG	700



Spillage ID	Year	Pipe dia	Service	Fatalities	Injuries	Spillag	e volume m <sup>3)</sup>	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ıse		Impact
		( )				Gross	Net loss				Years		Category	Reason	Water bodies	Contaminated land area (m²)
458	2008	16	2			4	4	6	1	3	40	4	Aa	5		25
459		40	1			6	0	5	2	7	36	7	Ab	2		0
460		11	2			30	0	3	3	5	29	4	Ab	2		40
461		11	2			52	37	3	1	4	29	3	Ab	4		50
462		11	2			12	0	1	2	4	20	4	Aa	7		0
463		11	2			129	108	3	1	3	29	3	Ab	2		90,000
464		9	2			44	17	3	1	3	16	3	Ea	17		3,600
465		6	2			40	0	2	1	3	52	4	Ea	0		5,000
466		4	2			28	0	5	1	3	0	3	Ea	18		250
467		16	1			294 328	0	3 3	1	3	46	4	Ea	17		11,000
468 469		16 18	1 1			328	0	5	1	3	46 36	4 2	Ab Ca	4 14	s	3,600 0
470	2009	20	1			30	0	2	2	4	25	4	Ab	1	3	0
471	2003	34	1			10	10	5	1	3	45	4	Ec	'	s	
472		40	1			5401	811	2	1	3	37	6	Ab	4	G	50,000
473		24	1			10	0	3	3	6	48	4	Ab	3	G	50
474		10	2			25	12	3	2	2	0	4	Aa	7		
475	2010	2	1			125	0	5	3	2	0	3	Ab	3	I	200
476		13	2			1	1	5	1	3	34	3	Ca	14	S	0
477		9	2			10	0	1	3	2	18	4	Ab	3	0.0	0
478 479	2011	24 20	1			200	0	3 2	3	3 4	38 44	3 4	Ea Bb	18 13	SG	21,000
480	2011	20 8	2			0.3	0.3	1	1	3	47	3	Ab	2	s	1,000
481		16	2			30	30	4	1	3	37	3	Eb	26	ľ	600
482		16	2			166	166	4	1	3	37	4	Eb	26		250
483		13	2			35	1	1	1	7	35	6	Bb	13		150
484		28	2			99	99	5	1	3	6	1	Ea		G	1,500
485		8	2			12	12	3	1	3	27	3	Eb	26		5
486	2012	10	2			7	7	5	1	3	45	7	Eb	26	S	300
487		6	2			15	15	5	1	3	51	3	Ec	0	G	10
488 489		9 24	2 1			1 5	1 0	5 5	1	3	55 43	3 4	Ea Ea	18 17		200 20
490		10	2			240	175	3	1	3	59	3	Ec	0		15,000
491		20	1			37	12	5	1	3	12	3	Eb	25	G	10,000
492		10	1			3	0	0	1	3	26	3	Cb	0		150
493		10	2			1	0	1	1	3	52	5	Ca	14		0
494		10	2			1	0	1	1	3	52	5	Ca	0		0
495		16	2			1	0	2	1	2	57	0	Ab	1		0
496		10	2			40	0	3	1	3	50	2	Ea	19		
497 498		10 20	2 1			20	0	3 2	1	3 4	50 0	3 4	Ea Bb	18		0
498	2013	28	1			2	0	2	3 1	3	47	4	Aa	13 7		100
500	2013	28	1			19	0	1	1	7	34	6	Bb	12	I	0
501		8	2			88	88	3	1	3	0	3	Ea	17	I	50
502		8	2			12	12	3	1	3	0	0	Ea	17	I	
503		10	2			10	9	1	1	3	39	3	Eb	26	I	40
504		12	2			6	6	3	1	3	37	3	Eb	26	I	30
505		12	1			5	5	1	1	3	33	4	Cb	0	I	50
506 507		40	1			2	0 4	1	2	7	46	0	Aa	0	I	1,000
507 508		12 10	2			7 50	38	5 2	1	3	13 25	3	Eb Eb	26 26	I	150 200
508		8	2			10	2	5	1	3	25 56	3	Eb	26	I	200
510		16	2			0	0	5	1	3	39	3	Eb	26	I	
511		16	2			ő	ő	3	1	3	39	3	Eb	26	I	
512		16	2			0	0	3	1	3	39	3	Eb	26	I	
513		16	2			0	0	3	1	3	39	3	Eb	26	I	
514		12	2			0	0	3	1	3	40	3	Eb	26	I	
515		12	2			0	0	5	1	3	40	0	Eb	26	I	
516 517		12 22	2			0	0	5 5	1	3	40 42	3	Eb Eb	26 26	I	
517 518		22	2			0	0	5	1	3	42	3	Eb	26	I	
519		22	2			0	0	3	1	3	42	3	Eb	26	I	
520		8	2			0	ő	5	1	3	43	3	Eb	26	I	
521		8	2			0	ō	5	1	3	43	3	Eb	26	I	
522		12	2			2	2	2	1	4	0	5	Ab	4	I	3
523		10	2			30	30	2	1	3	0	3	Eb	26	I	3,000
524		10	2			0	0	5	1	3	0	3	Ec	18		50



Spillage ID	Year	Pipe dia (")	Service	Fatalities	Injuries		e volume	Leak first detected by	Facility	Facility part	Age	Land use	Cau	ise		Impact
						Gross	Net loss	i '			Years		Category	Reason	Water	Contaminated land
															bodies	area (m²)
530	2014	24	1			3	3	1	3	3	57	4	Ea	19		200
531		6	2			10	0	3	1	3	50	3	Ea	18		100
532		14	2	l				5	1	3	47	3	Eb	26		1,400
533		24	1			5	5	6	1	3	43	3	Eb	26		1,500
535		20	2	l		1	0		1	3	48	5	Eb	26		
536		8	2	l				5	1	3	24	5	Eb	26		414
537		12	2					1	1	3	58	3	Eb	26		1,500
538		11	2			5	1	1	3	8	58	4	Ab	2		0
539		10	2					5	1	3	27	3	Eb	26		184
540		16	2			15	9	5	1	3	41	2	Eb	26		250
541		10	2	l		2	0	4	1	3	50	5	Eb	26		100
542		10	2	l		2	0	3	1	3	50	3	Eb	26		
543		20	1	1		500	0	3	1	3	50	3	Ec	1		64,000
544		14	2	1		150	150	5	1	3	29	3	Eb	26		
545 to 561			2	1					1	3			Eb	26		
562 to 587			2	1	ĺ				2	4			Eb	26		

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