

Catalogue of Concaawe general interest reports



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INTRODUCTION

The term "current" as used in this catalogue denotes any published report considered to have some current relevance at the time this catalogue was compiled. When considering making a request for reports, readers are asked to bear in mind the date of publication of each individual report particularly with regard to some of the earlier works, and assess carefully whether the documents requested are likely to remain relevant to their needs.

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2. **SUMMARIES OF CURRENT REPORTS (IN CHRONOLOGICAL ORDER)**

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8/75 **THE IDENTIFICATION AND MEASUREMENT OF REFINERY ODOURS**

This report quotes current European regulations on odours, systems adopted for receiving odour complaints from the general public and summarizes the types of compounds giving rise to odours from oil refineries and identifying the possible sources. Instrumental and olfactory methods for the identification and measurement of odours are described, in particular chromatographic methods for the determination of hydrocarbons and sulphur compounds in the atmosphere. A novel method of presenting the data to highlight the compounds causing odour is given. The selection and the use of odour panels as a means of establishing good public relations and of monitoring public complaints are discussed.

5/79 **THE ENVIRONMENTAL IMPACT OF REFINERY EFFLUENTS**

This study was carried out by two internationally respected consultants at CONCAWE's request following the publication of EEC Directive 76/464 of 4 May 1976 on pollution caused by dangerous substances discharged into the aquatic environment. Dr. J. Baker, of the Field Studies Council (UK) reviews the ecological impact of refinery effluents in the marine and estuarine environment (Part III) and Dr. L. Huber of the State of Bavaria Institute for Water Research (W. Germany) the ecological effects of refinery effluents in inland waterways with particular reference to substances on List I of the EEC Guidelines for Water Protection (Part IV). The report is completed by an extended summary (Part I), a brief introduction to oil refining in Europe and to the sources, characteristics and methods of treatment applicable to refinery waste waters (Part II), the EEC Directive (Part V) and a glossary of technical terms (Part VI).

1/81 **GUIDELINES FOR THE DETERMINATION OF ATMOSPHERIC CONCENTRATIONS OF OIL MIST**

This report examines various methods currently in use for fixed position area sampling and for personal sampling and discusses the suitability of three methods of analysis (gravimetric, ultraviolet absorption and infra-red absorption) for determination of oil mist concentrations typically found in industrial situations. An Appendix gives guidance on the applicability of the methods.

4/81 **THE PROPAGATION OF NOISE FROM PETROLEUM AND PETROCHEMICAL COMPLEXES TO NEIGHBOURING COMMUNITIES**

The report describes the results of a research study designed to produce a new and comprehensive model for the assessment of noise propagation. The work itself was carried out by Acoustic Technology Ltd., of Southampton, England, in accordance with a programme defined by CONCAWE. Details are given of the development of an initial model, experimental measurements and the consequent refinement of the model to produce the final version and three simplified versions. The report also describes the establishment during the study of separate attenuation curves for six categories of weather conditions, for each of the usual octave bands, and the estimation of confidence intervals for the predictions through the application of statistical analysis. It concludes with a comparison between the new CONCAWE model and two other noise propagation models already in general use. Tables of

atmospheric absorption values, graphs and equations for calculating the attenuation parameters, and a brief description of the statistical analysis methods used, are also included.

3/82 PRECAUTIONARY ADVICE ON THE HANDLING OF USED ENGINE OILS

This brief paper spells out the advice to all persons who have contact with used engine oils, that they should exercise care to avoid prolonged skin contact and maintain good standards of personal hygiene. Lubricating oils, regardless of make or origin, can undergo a change when used in internal combustion engines. Substances produced by this change have caused skin cancer in mice. The risk to humans in normal circumstances, based on a assessment of the extent of normal human exposure to used engine oils, is considered to be slight. Nevertheless, CONCAWE considers it prudent to publish precautionary advice given in this report. The Appendices provide a warning notice in English, Dutch, French, German, Italian and Spanish.

7/82 HEALTH ASPECTS OF BITUMENS

The report provides an extensive review of health aspects in the handling and use of bitumen and bitumen derivatives, with the main emphasis on indicating potential health hazards and the precautions required to avoid them. Attention is drawn to the importance of distinguishing between bitumens and coaltar products, the latter not being covered in the report. An assessment of toxicity of bitumens based on a review of published toxicological information is included as an Appendix.

Main conclusions and recommendations are that: the major hazard is of skin burns; there is no evidence, from animal tests or human experience, of long-term effects in man during normal use of bitumens; precautions are required to avoid possible high exposure to fumes in confined situations, and there is a need for bitumen suppliers to advise on safe use of their products, particularly where any additional hazards may arise from the nature of the product or its application.

8/82 ECOLOGICAL MONITORING OF AQUEOUS EFFLUENTS FROM PETROLEUM REFINERIES

The report provides information which will allow the management of inland and coastal refineries to evaluate the need for appropriate ecological monitoring programmes to study the effect of aqueous discharges on the environment into which they are discharged. The stages in the development of a monitoring programme are reviewed and a description is given of some benefits that may arise from properly conducted studies. Other sections outline procedures for sampling, collection and analysis of data and describe several case histories at refinery sites in a variety of natural habitats. The report illustrates the practical contribution that an ecological monitoring programme can make to overall refinery management. It is emphasised that such a programme should be approached only in consultation with appropriate experts, who are unlikely to be part of normal refinery staff, and that such experts should be involved in subsequent review and updating.

10/82 METHODOLOGIES FOR HAZARD ANALYSIS AND RISK ASSESSMENT IN THE PETROLEUM REFINING AND STORAGE INDUSTRY

The report provides readers both within and outside the petroleum industry with an overview of the methodologies already in use or being developed, to assist and supplement risk management practices. The report briefly describes the consecutive steps in the identification, assessment and comparison of hazards and associated

risk. These techniques can be helpful in setting the priorities for the decision on measures to reduce risk. When quantifying risk, e.g. for the comparison of alternative design cases, the use of a consistent data base is stressed. It is pointed out that the risk assessment techniques described in the report, although potentially valuable tools for improving overall safety performance, have shortcomings particularly in dealing with human factors. In the Appendices examples are given of the techniques, ranging from checklists to the prediction of human error. A glossary is appended to define terms as they are used in this report and a list of recommended further reading is included.

3/83 HEALTH AND SAFETY DATA SHEETS FOR PETROLEUM PRODUCTS

This report presents first a survey of the current regulatory requirements and legislation for the supply of health and safety data on petroleum products in Western Europe in general and within the EEC in particular. It also covers petroleum companies procedures. From this analysis, in order to help develop a common oil industry approach and to minimize possible confusion due to misunderstanding in this critical area, guidelines for drafting Health and Safety Data Sheets for Petroleum Products are proposed. Two specimen Health and Safety Data Sheets are included as illustrations.

6/83 PRECAUTIONARY ADVICE ON THE HANDLING OF MOTOR GASOLINES

The report reviews the potential hazards associated with the handling of motor gasolines and the precautions necessary for their safe use. It begins by describing briefly the physical properties and composition of motor gasolines and then outlines the major safety and health hazards. A further section gives advice on the safe handling of gasoline and provides references to detailed codes of safe practice. The advice is presented in summary form in an Appendix.

8/83 CHARACTERISTICS OF PETROLEUM AND ITS BEHAVIOUR AT SEA

The report examines the various interrelated factors which can affect the behaviour of spilt oil in a marine environment and, consequently, influence the effectiveness of oil spill clean-up methods. These factors relate not only to the origin and nature of the oil itself, but also to such processes as spreading, evaporation, dispersion, emulsification, dissolution, sedimentation and degradation. The report first discusses the way in which each separate process will affect the rate of weathering of the spilt material, and uses mathematical models to estimate the corresponding changes in physicochemical properties. A further chapter considers how these processes interact and influence the ultimate fate of the spilt material and options for its treatment and/or collection. The report classifies different crude oils into groups which will behave in a similar way after spillage at sea and will therefore require similar treatment methods. A detailed compendium giving relevant properties of some 57 crude oils is included as an Appendix.

11/83R ASSESSMENT OF THE ENERGY BALANCES AND ECONOMIC CONSEQUENCES OF THE REDUCTION AND ELIMINATION OF LEAD IN GASOLINE

This report gives details of a study carried out at the request of the EEC Working Group: Evolution of Regulations - Global Approach (ERGA). The study assesses the impact of reducing or eliminating lead in gasoline and considers the ultimate situation, ten to fifteen years after the introduction of unleaded gasoline, when only unleaded gasolines are being manufactured. Computer models of refineries incorporating the

latest refining technology are used to predict the optimum octane number for unleaded gasoline which will minimize total energy consumption. The report explores the variation of this optimum as the parameters of the base case are varied. The report also comments on the accompanying changes in gasoline composition and the way this will influence automotive exhaust emissions.

1/84 DETERMINATION OF HYDROCARBONS IN AQUEOUS EFFLUENTS FROM THE OIL INDUSTRY BY INFRA-RED ANALYSIS

The report indicates that analytical procedures based on infra-red spectroscopic techniques are the most suitable for the routine determination of hydrocarbons in effluents from petroleum refineries. From a review of some 15 published IR methods those technical elements are selected which CONCAWE considers to be essential for any method to yield satisfactory results. To improve the comparability of data from different sources, CONCAWE recommends that the key elements of the procedures be considered when a new analytical standard method is developed, or when a standard method is selected from those presently available.

2/84 EFFECTS OF THE INTRODUCTION OF UNLEADED GASOLINES ON THE GASOLINE STORAGE/DISTRIBUTION SYSTEM

The report reviews the factors to be taken into account when assessing the effects of superimposing one, or two, unleaded gasoline grades on the existing leaded gasoline storage/ distribution system. It also considers the consequences for both the oil industry and the motorist throughout the introductory and transitional phases until only unleaded gasoline is required.

7/84 COST OF CONTROL OF SULPHUR DIOXIDE, NITROGEN OXIDES AND PARTICULATES EMISSIONS FROM LARGE COMBUSTION PLANTS IN OIL REFINERIES

This report presents the results of a study on the cost of controlling emissions of SO₂, NO_x and particulates from oil refineries by flue gas treatment. Reductions of emissions have been chosen in accordance with those proposed by the European Commission's directive "Limitation of the emission of pollutants into the air from large combustion plants". The report calculates the retrofitting cost for the "average" CONCAWE refinery and the total cost for all EEC refineries. A short review of available emission reduction techniques is also included.

2/85 HEALTH ASPECTS OF PETROLEUM FUELS - GENERAL PRINCIPLES

The report reviews the health hazards which may arise from the handling and use of petroleum fuels, LPGs, gasolines, kerosines, gasoils and residual fuel oils. Health hazards arise from a combination of the properties of the fuel and the extent to which people are exposed to it and both aspects are covered in the report. It is concluded that, provided sensible precautions are taken, the risk in handling and using petroleum fuels is very small. Suitable precautions are outlined, and the importance of proper care emphasised.

5/85 STRATEGIES FOR THE ASSESSMENT OF THE BIOLOGICAL IMPACTS OF LARGE COASTAL OIL SPILLS - EUROPEAN COASTS

A full evaluation of the effects caused by a spill, involving quantification of the extent of the impact and assessment of the rate of recovery of the environment, should be based on carefully planned studies with well-defined objectives and should draw on

the experience of the few large oil spills which have occurred. This paper provides an overview of the strategies recommended for such studies. Special attention is given to the following aspects:

- definition of the objectives of oil spill studies;
- selection of priority areas for study;
- selection of techniques and timing of the studies;
- scope and desirability of advance planning;
- organization and expertise required.

7/85 WORKPLACE NOISE AND HEARING CONSERVATION

Prolonged and repeated exposure to loud noise can lead to the development of noise-induced hearing loss (NIHL). This report addresses the subject of workplace noise in the petroleum industry and the role of hearing conservation programmes in preventing NIHL. It outlines the essential features of such programmes, including the evaluation and control of workplace noise, hearing surveillance, and worker education about NIHL and effective preventative measures, as well as indicating the management and employee responsibilities in their implementation.

2/86 VOLATILE ORGANIC COMPOUND EMISSIONS: AN INVENTORY FOR WESTERN EUROPE

CONCAWE has compiled this inventory of atmospheric emissions of volatile organic compounds (VOCs) using data available from oil industry internal studies interpreted together with published information. VOC emissions are given for the year 1983 for both OECD Europe and EEC-10. The data covers natural emissions, and man-made emissions under seven main headings: mobile sources, oil industry, solvents, manufacturing industry, natural gas, solid waste disposal and stationary combustion. By convention, all the figures shown exclude methane emissions. This is to ensure compatibility of the data and should not be taken to indicate that methane is inactive in atmospheric chemistry. The inventory demonstrates that the two biggest contributors to man-made, non-methane VOC emissions are road transport and solvents (each 38-40% of total) whereas oil industry operations contribute much smaller amounts (8% of total).

3/86 REVIEW OF EUROPEAN OIL INDUSTRY BENZENE EXPOSURE DATA

This review takes the available benzene exposure data for various types of oil industry jobs set against the critical requirements of a 1 ppm 8-hour time-weighted average (TWA) "Action Level" and a 5 ppm 8-hour TWA "Limit Value". It follows the publication of these requirements in the EEC's proposal for a Directive on the "Protection of workers from risks related to exposure to benzene at work". The review shows that with good work practices and use of appropriate control measures, most oil industry employees are well below the proposed 5 ppm "Limit Value". In particular, service station attendants are clearly normally below the 1 ppm "Action Level". In addition, road tanker driver and refinery unit operator exposures are normally below 1 ppm. The report also identifies jobs for which exposures may, under some conditions, exceed 1 ppm.

4/86 RESIDUE HYDRODESULPHURIZATION INVESTMENT AND OPERATING COSTS

Residue hydrodesulphurization (RDS) investment and annual operating costs have been updated to take into account the latest technological developments. More data is provided on RDS for high sulphur vacuum residues which is increasingly displacing atmospheric residue as potential RDS feedstock. RDS technology for cracked residues is still not yet available on a commercial scale. Investment costs are estimated in the range 150-215 \$US (1985) per ton/year of 1% sulphur fuel oil, depending on feedstock quality. Operation of RDS units would incur energy and loss requirements in the range of 13-19% of 1% sulphur fuel oil. Allowing for the potential credits for conversion into lighter products as a side effect of RDS operation, total price increase to be paid for 1% sulphur over 3.5% sulphur fuel oil to balance RDS costs would lie between 30 and 52 \$US (1985) per ton. Such costs would make fuel oil uncompetitive with low sulphur coal and natural gas. Therefore, investments in RDS cannot be justified.

5/86 SULPHUR EMISSIONS FROM COMBUSTION OF RESIDUAL FUEL OIL BASED ON EEC ENERGY DEMAND AND SUPPLY, 1980-2000

An assessment of the energy consumption and oil combustion related sulphur emissions for 1980-2000 is used as a basis to discuss the possibility of further sulphur emissions reductions and the implications to oil refiners. It is shown that sulphur emissions from inland fuel oil are reduced 57-68% in 2000 versus 1980 as a result of market forces alone. A reduction of inland fuel oil sulphur to (say) 1% would require massive investment (\$US 3-6 x 10⁹) for residue desulphurization (RDS) units. To recover costs would require an average of 38 \$US/ton premium (55 \$US/ton for a refiner unable to take advantage of potential RDS conversion credits) for 1% sulphur fuel oil over 3.5% sulphur fuel oil. This would make fuel oil uncompetitive with low sulphur coal and natural gas, which taken together with the anyway shrinking fuel oil demand, makes large scale investment in RDS units highly unlikely. The more effective and cheaper means to reduce sulphur emissions from oil burning is the application of flue gas desulphurization to large power stations burning high sulphur fuel oil.

6/86 MEASURED DATA ON NO_x EMISSIONS IN EUROPEAN REFINERIES

Oil refineries are responsible for only a very small part of total man-related nitrogen oxides emissions in Europe. In fact recent measurement data provided by CONCAWE member companies has shown that only 1.4% and 1.2% of such emissions arising in OECD-Europe and EEC-10 countries respectively originate from oil refineries. This indicates that the post-1990 emission level reductions previously estimated by CONCAWE in Report No. 9/84 "Contribution of petroleum refineries to emissions of nitrogen oxides" have already been achieved. The conclusion already arrived at are therefore re-stressed, namely that the amount of nitrogen oxides emitted by European oil refineries represents such a small fraction of total man-related nitrogen oxides emissions that they cannot contribute more than a negligible extent to the contamination of the environment.

2/87 THE HEALTH EXPERIENCE OF WORKERS IN THE PETROLEUM MANUFACTURING AND DISTRIBUTION INDUSTRY

A review of health studies of petroleum workers finds lower than average death rates for all causes and all cancers.

As part of its ongoing assessments of health aspects related to European petroleum industry activities and in view of growing interest in the possible health effects of exposure to gasoline, CONCAWE considered it would be valuable to review published studies on the health experience of workers involved in manufacture and distribution of gasoline. An independent epidemiologist, Professor J.M. Harrington, University of Birmingham, UK, was commissioned to make the review which is presented in CONCAWE Report No. 2/87. The review embraced 105 published papers, many of which cover workers involved in manufacture and distribution of other petroleum products in addition to gasoline.

The review reveals inconsistent results which may in part be due to the variable quality of the epidemiological studies. However, there is the consistent finding of lower than average death rates from all causes and all cancers, thus implying that a widespread serious health effect of gasoline exposure seems remote. The evidence for a link between occupation and health effects is weak but it cannot be ruled out that occupational causes may play a part in the development of brain cancer and renal disease. Further work of better quality is necessary to investigate those diseases where there remains a suspicion of a link.

4/87**A SURVEY OF EXPOSURES TO GASOLINE VAPOUR**

During 1984-85 a CONCAWE industrial hygiene task force collected 540 personal gasoline exposure measurements in 13 European countries for workers involved in the manufacture and distribution of gasoline. A new method, developed by CONCAWE, for monitoring exposure to gasoline vapour in air enabled exposures to be quantified and characterised for up to 150 individual components of gasoline vapour for 15 different groups of jobs. The report describes these different jobs and the way in which vapour exposures can occur. Differences in composition between liquid gasoline and vapour are highlighted and the implications of these with respect to a realistic exposure limit for total hydrocarbons in gasoline vapour are discussed.

Establishment of a computer database of the measurements has assisted the preparation of summaries of exposures to total hydrocarbons and several individual components. The report reviews the exposure data for the various job groups and shows that, with the exception of filling drums in the absence of adequate local exhaust ventilation and possibly some marine loading operations (for which only limited data were obtained), 8-hour time-weighted average personal exposures to total hydrocarbons are well below a limit of 1700 mg/m³ calculated from an average gasoline vapour composition. This calculated exposure limit is considered more appropriate than established limits of 900 mg/m³ (ACGIH, USA) and 220 mg/m³ (Sweden); both of these are based on the composition of liquid gasolines which, as this report clearly shows, is very different from the vapour to which exposures occur and to which potential health risks are related.

Similar conclusions to those for total hydrocarbons apply to assessment of exposures to benzene, n-hexane and trimethylbenzenes against established individual limits. For toluene and xylenes, all exposures are well below established limits.

6/87**VOLATILE ORGANIC COMPOUND EMISSIONS IN WESTERN EUROPE: CONTROL OPTIONS AND THEIR COST-EFFECTIVENESS FOR GASOLINE VEHICLES, DISTRIBUTION AND REFINING**

In view of the growing interest in Europe in emissions of volatile organic compounds (VOC) which include hydrocarbons, CONCAWE has completed a number of technical studies on the subject.

These studies cover emission inventories, assessment of available control technologies for motor gasoline use and oil industry operations and their cost and cost-effectiveness, i.e. cost per tonne of hydrocarbon reduction.

CONCAWE's inventory of all sources of (non-methane) VOC emissions in Western Europe shows that out of a total of 10 million t/yr man-made emissions, mobile sources and solvents account together for 81%, whereas the oil industry accounts for 6.5%. Natural gas (excluding methane) and a variety of other smaller sources account for the balance. Natural emissions (trees etc.) are about equal to man-made emissions.

With respect to the mobile sources (41% of man-made emissions), the gasoline sector is responsible for 37%. A comparison of controls shows that the greatest emission reduction is obtained by the application of catalysts to vehicle exhaust systems and by enlarged on-board carbon canisters to collect both evaporative and refuelling emissions.

A reduction of gasoline vapour pressure is a less effective control and is more expensive than on-board devices. "Stage 2" control, i.e. service station vapour recovery for refuelling emissions, is the least effective of the controls studied. The combination of reduced gasoline vapour pressure and "Stage 2" controls still recovers less emissions (2.7%) than on-board vehicle canisters (10%) and is significantly less cost-effective. The equipment to effectively minimize emissions arising from evaporation and combustion of gasolines will create an essentially closed gasoline system. Most importantly, this will enable the gasoline to be geared towards optimum engine performance including fuel economy. Legislation affecting the gasoline specification e.g. in terms of the vapour pressure or the hydrocarbon composition would then be unnecessary.

The solvents sector although identified as a large source of VOC emissions lacks well-documented information on control measures and their costs. Additional efforts in this field are required.

In the Western European oil industry sector, emissions from refineries and distribution sectors represent some 5% of man-made emissions. These emissions can be reduced by a half by a combination of improved refinery maintenance and inspection measures and of "Stage 1" vapour recovery with a cost-effectiveness comparable to that of on-board canisters for reducing evaporative emissions.

10/87

DIESEL FUEL QUALITY AND ITS RELATIONSHIP WITH EMISSIONS FROM DIESEL ENGINES

CONCAWE predicts future (year 2000) diesel fuel properties to be essentially in the range of 43 to 54 cetane number (median value: 48.5) and 0.825 to 0.870 density (median value: 0.846). Compared with present average commercial European diesel fuels this means a drop in cetane number by 2 and an increase in density by 0.006, however the spread in quality remains similar.

Operating costs for the EEC oil industry to compensate for these changes would amount to some \$US 38 to 45 million per year if ignition improvers were employed and \$US 1.3 to 1.7 billion/year if hydrogenation processes were installed. The latter figure is based on capital costs of some \$US 3.5 to 4.5 billion. The ignition improver approach is clearly less expensive than the processing route but it will not change other parameters such as density/aromaticity.

The costs and energy requirements to compensate for the anticipated changes in diesel fuel quality are very high and any improvement in emissions performance of today's engines would be marginal. Updating the diesel engine homologation fuel specification to reflect changes in commercial fuel properties would reliably ensure that certified emissions standards will be met in the field, despite variations in fuel quality. In addition, advances in engine technology, which are already emerging in the USA, represent viable measures for improving the emissions performance of diesel engines.

11/87 EMERGENCY PLANNING GUIDANCE NOTES

These are three of a series of Guidance Notes to be issued by CONCAWE on the general subject of major hazards with specific reference to the implementation of the requirements of the Seveso Directive.

The overall purpose of these Notes is to provide guidance to CONCAWE contributing companies on aspects of the assessment and control of major hazards. The Notes may also assist national Regulatory Authorities in their contacts with the petroleum industry.

The first of the Guidance Notes is "Selecting the Incident Scenarios for Off-Site Emergency Planning". This recommends inclusion of a range of incidents which may occur based on a review of the design of the plant and audit of its operation and maintenance. The second Guidance Note is "Responsibilities of Petroleum Industry and Regulatory Authorities in Off-Site Emergency Planning". This clarifies that the petroleum industry is to provide the information to the authorities who develop the Off-site plan and ensure that it is ready for action. Both parties need to liaise closely. The third Guidance Note is "Information to the Public". This provides advice on the type of information that should be provided during and after an incident and makes recommendations on its dissemination. Additional Guidance Notes in this series are planned for future publication.

3/88 REGENERATIVE FLUE GAS DESULPHURIZATION COSTS IN EUROPEAN OIL REFINERIES - COST ESTIMATES BASED ON A EUROPEAN APPLICATION

CONCAWE has studied costs of applying regenerative flue gas desulphurization in European refineries based on actual experience from the Wellman-Lord process in one refinery. It has been necessary to relate the situation there to the more general European refinery situation in order to identify cost influencing items. It appears that the actual application has benefited from a number of favourable aspects such as a large flow of flue gas mainly from fuel oil combustion in a power station, availability of space for retrofitting, spare capacity in relevant process facilities/ utilities e.g. sulphur recovery facilities and the ability to burn available high sulphur refinery liquid fuel. In refineries without these advantages capital costs could be 25-30% higher.

The capital costs of Wellman-Lord FGD in refineries largely determine the total annual costs, 75% being due to the capital charge. The results are summarized in the following table:

Capacity (flue gas 1000 Nm ³ /h)	600		150	
Liquid fuel burnt (t/d)	980 (actual capacity)		245 (typical capacity)	
MW _{th} (approx.)	500		125	
Fuel oil sulphur content (% wt)	2.35	3.75	2.35	3.75
Cost \$/t sulphur removed	3300-4200	2100-2700	5600-7000	3500-4400
Cost \$/t liquid refinery fuel burnt	75-95	75-96	125-157	124-157

The cost-effectiveness of sulphur removal from flue gases is significantly better when 3.75% sulphur fuel is burnt instead of 2.35% sulphur fuel. A small plant size, more typical of what could be applied in European refineries, has a significant detrimental effect on sulphur removal cost-effectiveness. When expressing costs per ton liquid refinery fuel, sulphur content has little effect, but plant size has a large effect. The application of Wellman-Lord FGD can more than double the cost of liquid refinery fuel.

5/88 EMERGENCY PLANNING GUIDANCE NOTES

- Content of emergency plans
- Planning for mutual aid

The guidance note on "Content of emergency plans" has been prepared to assist refinery and marketing installations in defining those items which should be addressed in on-site emergency plans as well as outlining a recommended format for the emergency manual. In addition, some guidelines for the content of off-site emergency plans are described to help the dialogue with local authorities in making preparations to handle major incidents which may affect the local community;

The guidance note on "Planning for mutual aid" has been prepared to assist refinery and marketing installations in preparing plans for mutual aid in the event of a major accident. Mutual aid agreements are of value to all petroleum operations since they help to extend the reserve of fire fighting and rescue equipment available to any one site. They are especially useful to the operators of terminals and marketing depots where the availability of trained manpower is inevitably much lower than at refinery installations.

6/88 EMERGENCY PLANNING GUIDANCE NOTES- REFINERY EMERGENCY PLANNING

The Guidance Note "Refinery emergency planning" describes emergency organization specifically for oil refineries. The general principles also apply to smaller oil installations such as marketing terminals. A framework for emergency organization is outlined including descriptions of key responsibilities, and some typical actions are highlighted for various emergency cases. The need for training in emergency roles is emphasized and rehearsals of credible event exercises are recommended to ensure readiness.

7/88 IARC 1987 RE-EVALUATION OF CARCINOGENICITY OF MINERAL OILS AND BITUMENS - CONCAWE COMMENTS AND INTERPRETATION

Following the IARC response to CONCAWE comments on their 1987 re-evaluation of carcinogenicity of mineral oils and bitumens, CONCAWE decided that a revised version of Report No. 87/63 should be published in this report. The objective is to

ensure that all who may be concerned with carcinogenicity classifications of these petroleum products, including national and international regulatory authorities, are aware of the reasons for the differences between the 1984 and 1987 IARC classifications and of CONCAWE's reservations concerning the revised classifications.

This document reviews important differences between the new and previous evaluations, which are summarized in tabular form, and also indicates how the differences have occurred. In addition, it provides CONCAWE's interpretation of the available evidence, taking into account points discussed with IARC.

2/89 EMERGENCY PLANNING GUIDANCE NOTES

- Training, exercises and rehearsal of emergency plans
- Communications during emergencies

These are two more guidance notes in the CONCAWE Emergency Response Planning series.

The first note is on training, exercises and rehearsal of emergency plans. For an installation's emergency plans to work effectively, the people involved need to be prepared through training, exercises and rehearsal. Also, feedback of information from these activities can be used to develop and improve the plans. This guidance note offers advice on the development of training, exercises and rehearsal for emergency response, and sets out how various aspects can be coordinated through an overall programme. Appendices suggest topics for emergency planning workshops, and subjects for On-site emergency exercises and emergency response rehearsal (major exercises).

The second note is on communications during emergencies. Effective internal and external communications help ensure efficient marshalling of appropriate resources to the scene and assist the management and control of the emergency. Radio and telephone communications will be high priorities in designing a communications network for an emergency plan. Communication equipment chosen must be suitable for emergency conditions. The note also gives advice on effective ways in which information can be provided to the news media.

4/89 MANAGING SAFETY

Managing safety is an integral and essential part of the total management of a successful enterprise in the oil industry. Company safety policies set the objectives to achieve this, and this report includes an outline of the principles and provides typical aspects of the approach generally adopted. This document has been prepared to contribute to dialogue between industry and authorities on how the oil industry manages safety.

7/89 EMERGENCY PLANNING GUIDANCE NOTE

- Marketing installation emergency planning.

This guidance note highlights aspects that need to be considered when developing emergency plans for oil marketing installations in order to protect life, the environment and property. Whilst the note provides a framework, each operating location needs to make its own contingency plans suited to the local situation, legal requirements, and potential hazards.

Marketing installations vary greatly in size from large terminals to small distribution depots, so that the approach taken must be appropriate to the installation size and type, local resources and manning levels.

An emergency organization is shown, important company responsibilities described, and some typical actions for various emergency cases proposed. A description of potential events and consequences serves to illustrate possible courses of action.

Last, but not least, training is emphasized. For the plan to be effective, key personnel and professionals must be trained in their emergency roles, both individually and as members of a team. Regular simulations of credible events are recommended as the best way of testing the effectiveness of the plan and the readiness of all personnel involved in the plan.

10/89 COSTS TO REDUCE THE SULPHUR CONTENT OF DIESEL FUEL

This study examines the consequences to refineries of making step-wise reductions in the sulphur content of diesel fuel from 0.26 to 0.05% wt. The EC-12's 95 refineries have been grouped into four categories for the purposes of representing process configurations and studying changes using computer LP models.

With reduction of diesel fuel sulphur, increasing amounts of new high pressure (60+ bar) desulphurization capacity would be required. This would increase significantly in the region of 0.10% wt, although this break point differs for different countries and refineries.

To meet 0.05% wt sulphur in diesel fuel for EC-12 over the range of cases studied would require capital expenditure of 3000 to 4300 M\$ and lead to an increase in total manufacturing costs of 12 to 18 \$/t diesel fuel. Some 0.8 to 1 Mt/yr of additional refinery energy consumption would be required to meet the 0.05% rather than the 0.2% wt sulphur content level with a consequent increase in CO₂ emissions.

11/89 A US EXPERIENCE ON HYDROCARBON CONTROLS AT SERVICE STATIONS

This paper was presented by Lee M. Thomas, Chairman and CEO of Law Environmental and former Administrator of the US Environmental Protection Agency (EPA), at the international workshop on refuelling emissions, held in Berlin on 2nd November 1989.

The US government has had 20 years experience with legislation for control of VOC emissions from the gasoline distribution system and gasoline fuelled vehicles. The decision made by some US states in the early 1970s to require Stage I gasoline vapour controls at marketing terminals and service stations, and on-board vehicle evaporative emission controls using small carbon canisters, have proved highly effective. But extending controls at a later date to address vehicle running losses and

refuelling emissions has the potential for duplication of effort or application of less effective controls. Only in recent years has the EPA discovered the significance of managing car evaporative emissions, including running losses, and refuelling losses together. The on-board strategy, using enlarged carbon canisters, is the most efficient and cost-effective pollution control option and is safe.

The European Community is at a cross-roads where evaluating the US experience is helpful in finalizing the approach so that advantage can be taken of the on-board system for the cause of environmental protection.

3/90 CLOSING THE GASOLINE SYSTEM - CONTROL OF GASOLINE EMISSIONS FROM THE DISTRIBUTION SYSTEM AND VEHICLES

This report shows that a series of measures effectively closing up the gasoline system of distribution and use in motor vehicles is the preferred strategy to control gasoline emissions. These emissions contribute about 40% to the volatile organic compound (VOC) element of photochemical ozone, and control is being given priority in the EC.

The European Commission is proposing to control gasoline evaporative emissions from cars in the draft directive which sets stringent exhaust

emission limits, requiring 3-way exhaust catalysts for all cars. A further draft directive is expected during 1990 to control emissions from distribution of gasoline from refineries and terminals to service stations.

The effectiveness of each of the main options to control gasoline emissions is examined. Carbon canisters are capable of 90% control of evaporative emissions from parked cars, but full effectiveness depends upon choice of test conditions which realistically represent road fuels and the more testing ambient conditions found.

This leads to the conclusion that the strategy being followed by the Commission should be followed through by taking the opportunity presented by the enlarged on-board carbon canister to control vehicle emissions, giving control of refuelling and evaporative emissions in one step, including running losses.

This strategy is more effective and energy efficient than the alternative of restricting the quality and composition of gasoline. The enlarged carbon canister is the most effective way of achieving the "closed gasoline system".

To underline this conclusion, the effectiveness of the closed system approach is assessed for the control of benzene emissions derived from gasoline. Limiting the benzene content of gasoline would be a much less effective approach.

3/92 THE ENVIRONMENTAL BENEFITS AND COST OF REDUCING SULPHUR IN GAS OILS

This report considers the impact on air quality and on product costs of a possible reduction in maximum sulphur content of heating and marine gas oils to 0.1% by 1999. It also documents a re-evaluation of an earlier CONCAWE study on the cost of reducing diesel fuel sulphur content to 0.05% maximum by 1996.

The environmental effect of reducing sulphur content of heating oil has been studied by CONCAWE in London and Köln. In both cases, the application of the Large Combustion Plant Directive has brought (Köln) or is sufficient to bring (London) the ambient SO₂ levels within the guide values of the EC Air Quality Directive

(80/779/EEC). The impact of reducing heating oil sulphur from 0.2 to 0.1% would only contribute 1.5-2 $\mu\text{g}/\text{m}^3$ reduction in ambient SO_2 levels, which represents 3-5% of the SO_2 guide value. The corresponding increase in the intensity of refinery processing generates over 20 tons CO_2 for every ton of sulphur removed from heating oil.

A reduction of sulphur content of heating and marine gas oils from 0.2% to 0.1% gives an insignificant improvement in ambient SO_2 levels, increases refinery CO_2 emissions by 1.1 million t/yr and requires investment in new hydrodesulphurization capacity of at least US \$1500 million in 1991 money.

The capital expenditure required to achieve a diesel fuel sulphur content of 0.05% (with heating and marine gas oils at 0.1%) is US \$3500-5000 million, essentially similar to the costs previously found.

1/93 THE EUROPEAN ENVIRONMENTAL AND REFINING IMPLICATIONS OF REDUCING THE SULPHUR CONTENT OF MARINE BUNKER FUELS

Proposals have been put forward within the International Maritime Organization to reduce the level of sulphur dioxide emissions from ships by lowering the limit on the sulphur content of marine bunker fuel. This report presents assessments of the environmental benefit and cost of such a requirement.

The assessment of the environmental contribution of ships to overall sulphur burdens is based on EMEP data provided under the UN-ECE Convention on Long Range Transboundary Air Pollution. Although the quantification of costs is confined to the residue desulphurization process option, the report discusses the alternative options of high sulphur residue conversion and fuel substitution, and loss of European competitiveness in supplying the bunkers market if lower bunker sulphur levels were required solely in Europe. The report also briefly examines the economics of on-board sea-water scrubbing as an alternative route of reducing airborne emissions of sulphur dioxide.

The study indicates that the contribution of SO_x emissions from ships to the total burden on a country is very small (2% or less). However, capital expenditure of between 5.6 and 8.2 billion dollars coupled with an implied price increase of between 46 and 68 dollars per tonne would be required for all European bunker fuel oil to meet a 1.5% sulphur requirement.

The contribution of ship emissions remains low even when considered at a regional level of 150 km x 150 km grid squares. However, capital expenditure of between 2.1 and 3.5 billion dollars coupled with an implied price increase of between 58 and 85 dollars per tonne would be required for captive European bunker fuel oil (some 30% of the total) to meet a 1% sulphur requirement.

2/94 THE CONTRIBUTION OF SULPHUR DIOXIDE EMISSIONS FROM SHIPS TO COASTAL DEPOSITION AND AIR QUALITY IN THE CHANNEL AND SOUTHERN NORTH SEA AREA

The purpose of this report is to present a detailed analysis of the impact of sulphur emissions from ships within the heavily trafficked southern North Sea and Channel as a contribution to the debate on the need to limit the sulphur content of bunker fuels.

The fuel consumed by all shipping in the study area was estimated at 4 Mt/year. This compares to a bunker production in Europe of some 25 Mt/year.

The study clearly identifies in-port emissions as a significant source of ship emissions in the study area with ships in port contributing some 26% of the total emissions from ships. As a consequence, the data presented show that in the major ports of Rotterdam, Europoort, Antwerp and Le Havre, ships make a significant contribution to atmospheric concentrations of sulphur dioxide. In the study area, the contribution of ships operating outside territorial waters was less than 5% of total deposition.

In areas where ship emissions contribute most significantly to overall deposition and air quality, the study indicates that emission reduction measures in just four of the major ports (of the 80 ports in the study area) would offer a greater benefit to the environment than the control of all at-sea ship emissions within the study area. Furthermore, the cost of achieving a unit reduction in deposition in such areas through in-port control is some 10-20% of the cost for control of ships operating outside the 12 mile territorial limit.

6/94 **SULPHUR DIOXIDE EMISSIONS FROM OIL REFINERIES AND COMBUSTION OF OIL PRODUCTS IN WESTERN EUROPE (1992)**

In a survey covering the year 1992, 84 European refineries, processing about 80% of Western European crude oil throughput, have provided to CONCAWE comprehensive data on sulphur in crude oil, petroleum products and sulphur emissions in air. This is compared with previous surveys covering the years 1979, 1982, 1985 and 1989.

The data for Western Europe as a whole illustrate the following trends:

- Total crude runs since 1979 having fallen back sharply, have been slowly recovering since 1985.
- The percentage of sulphur in crude oil has declined from about 1.4 percent to fractionally more than 1 percent - the lowest point was reached in 1985.
- Sulphur in oil products for combustion has decreased by some 60 percent since 1979.
- Over the period 1979-1992, sulphur recovery in the refineries has been improved from just over 1 Mt/yr (10 percent of the sulphur input) to nearly 1.9 Mt/yr more than 30 percent of input).
- Refinery SO₂ emissions have followed the crude runs pattern; however there has been a steady improvement in relative terms.

The 1992 data collection has been extended to a detailed analysis of sulphur levels in crude oil, groups of major products and the fuel used for refinery furnace firing.

Another important addition to the 1992 survey is the inclusion of data on the distributions of percent sulphur levels in crude oil and major products, with each set of data broken down to show sulphur levels in four selected European regions.

7/94 **REVIEW OF EUROPEAN OIL INDUSTRY BENZENE EXPOSURE DATA (1986 - 1992)**

This report summarizes over 2,000 occupational exposure data on benzene, measured in the period 1986-1992.

Exposures for the various types of jobs are reviewed against a number of time-weighted (TWA) criteria, including 1 ppm and 0.5 ppm.

Most of the 8-hour TWA exposures were below 1 ppm and 62-100% at, or less than, 0.5 ppm depending on the job being undertaken. The results are similar to those found in a survey conducted in 1977-85.

2/95 ALTERNATIVE FUELS IN THE AUTOMOTIVE MARKET

A review of the advantages and disadvantages of alternative fuels for road transport has been conducted. Based on numerous literature sources and in-house data, CONCAWE concludes that:

- Alternatives to conventional automotive transport fuels are unlikely to make a significant impact in the foreseeable future for either economic or environmental reasons.
- Gaseous fuels have some advantages and some growth can be expected. More specifically, compressed natural gas (CNG) and liquefied petroleum gas (LPG) may be employed as an alternative to diesel fuel in urban fleet applications.
- Bio-fuels remain marginal products and their use can only be justified if societal and/or agricultural policy outweigh market forces.
- Methanol has a number of disadvantages in terms of its acute toxicity and the emissions of “air toxics”, notably formaldehyde. In addition, recent estimates suggest that methanol will remain uneconomic when compared with conventional fuels.

3/95 A SURVEY OF EUROPEAN DIESEL FUEL QUALITY

CONCAWE has conducted a survey of diesel fuel quality in fifteen European countries. Over 1300 samples were collected in the period 1991-1993 and analysed. This report summarizes the findings by country. Only limited data were available for fuel composition and are presented in a separate appendix.

6/95 EFFECT OF PRODUCT QUALITY CHANGES ON ENERGY CONSUMPTION AND CO₂ EMISSIONS FROM EUROPEAN REFINERIES

This report quantifies the impact of demand and product quality changes on refinery energy consumption, and therefore CO₂ emissions, covering the period from 1980 through to 2010.

Refinery energy consumption remained relatively constant during the period 1980 to 1990 as investment in conservation measures compensated for increases due to additional processing for product quality and demand changes. This situation will not be mirrored in the period 1990 to 2010. Refinery specific energy consumption is forecast to grow by 50% to 75% by the year 2010, from 5.8% to between 8.7% and 10.2% of refinery intake, to meet future product quality and demand changes with limited economic opportunities for further energy conservation.

Absolute CO₂ emissions are very dependent on the product demand projections and therefore refinery intake. In the two scenarios evaluated, CO₂ emissions by the year 2010 are forecast to range from 98 Mt/yr to 156 Mt/yr , an increase of between 4% and 65% on 1990 levels.

5/96 COLLECTION AND DISPOSAL OF USED LUBRICATING OIL

This report covers all aspects of used oil generation and disposal in Western Europe for the year 1993. From a study of the amounts of lubricating oil sold, the amount that is theoretically recoverable, and the records of the quantity of used oil collected, it concludes that the fate of some 1.1 million tonnes of used oil is unknown. This represents ca. 20% of the total virgin lubricating oils market.

The report considers the various ways of disposing of used oil and compares their environmental impacts. Both burning and re-refining options are considered and are compared from both the technical and economic aspects. It is concluded that a variety of burning and re-refining options can be technically acceptable and have similar health considerations as for the petroleum products that they would replace.

An economic assessment shows that none of the acceptable disposal options are economically self-sufficient when collection costs are included. An overall ranking of the options has not been made as this would require a full Life Cycle Analysis which is not the purpose of this report. However, the assessment shows that the differences between the various acceptable options are small in terms of both economic and energy efficiency and that the ranking may vary with local circumstances.

3/97 TASK RISK ASSESSMENT

Task Risk Assessment (TRA) is presented, what it is and how it is used in the petroleum industry. Typical techniques are covered with respect to the area of business (upstream/refining/marketing/retail) and the extent of risk exposure. The selection of the appropriate process is explained. The techniques described include verbal and written procedures, the written ranging from simple proformas to qualitative tabular and matrix methods. Examples are given.

This review of TRA has been prepared to publicize to a wider audience how the petroleum industry procedures are controlling the risk to their workers, also meeting the intent of the Framework Directive 89/391/EEC.

6/97 MOTOR VEHICLE EMISSION REGULATIONS AND FUEL SPECIFICATIONS PART 2 – DETAILED INFORMATION AND HISTORIC REVIEW (1970-1996)

This report details the development of world-wide legislation and regulations governing motor vehicle emissions, fuel specifications and fuel consumption from circa 1970 to 1996. It describes legislation on emissions limits and emissions testing, vehicle inspection and maintenance programmes and legislation aimed at controlling in-service emissions performance, fuel consumption and carbon dioxide emissions, plus automotive fuel specifications and fuel characteristics.

This comprehensive work of reference should be read in conjunction with Part 1, which has been issued as a separate volume. Part 1 summarises the most important legislation, either in place or shortly to be enacted. It is therefore intended that Part 1 will be updated annually, whereas this report - which reviews the history of automotive emissions legislation - will be revised at appropriate, longer term intervals.

1/98 METHODS OF PREVENTION, DETECTION AND CONTROL OF SPILLAGES IN EUROPEAN OIL PIPELINES

This report gives information on the measures which are used to ensure safe operation of industry pipelines in Western Europe related to the causes of spillages.

The result of the application of these measures has been a very low level of spillage over the 25 years that CONCAWE has collected statistics.

3/98 **SULPHUR DIOXIDE EMISSIONS FROM OIL REFINERIES AND COMBUSTION OF OIL PRODUCTS IN WESTERN EUROPE AND HUNGARY (1995)**

The CONCAWE survey for year 1995 examines the sulphur balances of European oil refineries and the sulphur contents of oil products. Comparisons are made with data from the 1992 CONCAWE survey.

Data are included on the distribution of sulphur levels in the major product groups to allow assessment of the impact of regulatory measures.

Compared with 1992, there was a significant decrease in sulphur in combustion products with a corresponding increase in sulphur recovered by refineries.

To provide further continuity with the 1992 report, some data are broken down to show the situation in four different European regions.

4/98 **EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE – STATISTICAL SUMMARY OF REPORTED INCIDENTS – 1997 AND OVERVIEW 1993 TO 1997**

This report is the fourth by CONCAWE reviewing the safety performance of the downstream oil industry in Western Europe. It includes the results of 27 companies which together represent over 90% of the oil refining capacity in the region. Of the 27 companies, 18 gave data for both contractors and employees. It is therefore a representative sample of the industry. However, as the data for some companies is incomplete, the most important results are quoted as frequencies.

The data covers the year 1997 and is also aggregated for the five year period 1993 to 1997. Overall, the reported hours worked by company staff and contractors combined were about 440 million with an average Lost Workday Injury Frequency (LWIF) of 4.6 which is very similar to those reported in previous years which ranged from 4.0 to 4.7. A range of other measures of safety performance are also reported. The responsible management of safety in the oil industry has resulted in a low level of accidents compared to other industries in Europe despite the intrinsic hazards of the materials handled and the operations carried out.

In general, the safety performance for the companies reporting was similar in 1997 to the performance reported previously for 1993 to 1996.

5/98 **A SURVEY OF EUROPEAN GASOLINE QUALITIES – SUMMER 1996**

CONCAWE has conducted a new survey of gasoline qualities in sixteen European countries. Over 1100 samples were collected in the summer period 1996 and analysed. This report summarises the findings by country.

7/98 **THE SEVESO II DIRECTIVE AND THE OIL INDUSTRY (TO BE PUBLISHED SHORTLY)**

This report has been prepared in order to give guidance to the management of sites in the oil industry on the interpretation of the Seveso II (or COMAH) Directive. Emphasis has been put on differences with the Seveso I Directive. A number of items were selected and worked out in more detail, and in some cases completed with

examples. This guidance is based on the provisions of the Directive itself. As the Directive is implemented in the member states (due in February 1999), more information will become available in the different member states from other kinds of industries, professional organisations, competent authorities, etc. which might also be helpful in the interpretation and final implementation of this Directive.

1/99 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE – STATISTICAL SUMMARY OF REPORTED INCIDENTS – 1998

This report is the fifth by CONCAWE reviewing the safety performance of the downstream oil industry in Europe. The area of coverage is primarily the EU, EEA and Hungary, but for some companies the data for other European countries such as Poland, Czech Republic, Turkey, etc. is included. The report includes the results of 27 companies which together represent over 90% of the oil refining capacity in the region. This is the same number as last year but includes one company reporting for the first time. This was compensated by the merger of two companies who this year returned a combined report. Of the 27 companies, 21 gave data for both contractors and employees. It is therefore a representative sample of the industry. However, as the data for some companies is incomplete, all results are quoted as frequencies.

The data covers the year 1998 and is compared with the averages for the five year period 1993 to 1997. Overall, the reported hours worked by company staff and contractors combined were about 470 million with an average Lost Workday Injury Frequency (LWIF) of 4.5 which is very similar to those reported in previous years which ranged from 4.0 to 4.7, and with the average for the years 1993 to 1997 of 4.5. However, it is lower than for any of the previous year's figures apart from 1994 when only 17 companies reported.

A range of other measures of safety performance are also reported. The responsible management of safety in the oil industry has resulted in a low level of accidents compared to other industries in Europe despite the intrinsic hazards of the materials handled and the operations carried out. In addition, nearly all the fatalities reported were unconnected with these hazardous properties and mainly resulted from road accidents and criminal actions.

In general, the safety performance for the companies reporting was similar (and if anything, slightly better) in 1998 to the performance reported previously for 1993 to 1997.

2/99 ENVIRONMENTAL EXPOSURE TO BENZENE

A review is provided of the health risks from environmental exposure to benzene. Sources and levels of benzene exposure of the general public have been identified from literature. Model calculations are presented of the daily absorbed dose of benzene for different activity patterns. The possible influence of changing benzene levels due to legislative measures on the daily absorbed dose is estimated.

1/00 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE - STATISTICAL SUMMARY OF REPORTED INCIDENTS - 1999

This report is the sixth by CONCAWE reviewing the safety performance of the downstream oil industry in Europe. The area of coverage is primarily the EU, EEA and Hungary, but for some companies the data for other European countries such as Poland, Czech Republic, Turkey, etc. are included. The report includes the results of 21 companies which together represent a large majority of the oil refining capacity in

the region. This is six less companies than last year and results from five companies not being able to supply usable data and the merger of two others. Of the 21 companies, 17 gave data for both contractors and employees. It is therefore a representative sample of the industry. However, as the data for some companies is incomplete, all results are quoted as frequencies.

The data covers the year 1999 and is compared with the averages for the previous five year period 1994 to 1998. Overall, the reported hours worked by company staff and contractors combined were about 450 million with an average Lost Workday Injury Frequency (LWIF) of 4.3. This is slightly lower than the average for the years 1994 to 1998 which was 4.5. It is also lower than for any of the figures reported for previous years apart from 1994 when only 17 companies reported.

A range of other measures of safety performance are also reported. The responsible management of safety in the oil industry has resulted in a low level of accidents compared to other industries in Europe despite the intrinsic hazards of the materials handled and the operations carried out. In addition, all the fatalities reported were unconnected with these hazardous properties and resulted from road accidents or construction and maintenance activities.

In general, the safety performance for the companies reporting was slightly better in 1999 than the performance reported previously for 1993 to 1998. In particular, the number of fatalities reported was at the all time low of eight.

2/00 A REVIEW OF EUROPEAN GASOLINE EXPOSURE DATA FOR THE PERIOD 1993-1998

This report presents data on over 5000 personal gasoline exposure measurements taken in European countries in the period 1993-1998. The majority of the data were generated by CONCAWE member companies as part of routine occupational hygiene programmes, but relevant literature data are also included. The exposure measurements covered both airborne breathing zone concentrations and biological monitoring of gasoline components. The data are presented as arithmetic means and ranges for full work shift and short-term (< 1 hour) exposures for a range of jobs in the production, distribution, retail and use of gasoline. Changes in exposures over time are evaluated.

This report updates information provided in CONCAWE Report 4/87.

3/01 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE STATISTICAL SUMMARY OF REPORTED INCIDENTS - 2000

The seventh such report by CONCAWE, this issue includes own employees as well as contractor data for the year 2000 from 20 companies (representing some 90% of the European refining capacity) and primarily covers the EU, EEA and Hungary. The data is reported in terms of Lost Workday Injury Frequency (LWIF) as well as a range of other metrics. It is compared with the averages for the previous five-year period 1995 to 1999 and also to similar statistics from related industries as well as general EU figures. The improvement trend continues as illustrated by the 2000 Lost Workday Injury Frequency (LWIF) which at 4.2 is slightly lower than the average for the years 1995 to 1999 (4.5). The responsible management of safety in the oil industry has resulted in a low level of accidents compared to other industries in Europe despite the intrinsic hazards of the materials handled and the operations carried out. In addition, all the fatalities reported were unconnected with these hazardous properties and resulted from road accidents or construction and maintenance activities.

1/02 WESTERN EUROPEAN CROSS-COUNTRY OIL PIPELINES 30-YEAR PERFORMANCE STATISTICS

CONCAWE has collected 30 years of performance data on Western European cross-country oil pipelines, which currently comprise 30.8 thousand km transporting 672 million m³ per year of crude oil and oil products. This report shows how the pipeline system reported on has developed. The data on safety-related incidents are reported and the levels and trends of spillage incidence, gross and net spillage volumes and the significant features of individual cause categories: mechanical failure, operational, corrosion, natural hazard and third party. The pipeline system has always been considered to be a safe and reliable way of transporting oil in bulk. Most European pipeline spillages are small and effects are generally localised and temporary. Moreover, integrity is on an improving trend with spillage frequency over the period reduced from 1.2 to 0.25 spillages per 1000 km of pipeline. Subject to continuing performance monitoring and the use of improved and new techniques such as internal inspection using intelligence pigs, safe and reliable operation of the pipelines should remain possible for the foreseeable future.

2/02 ENERGY AND GREENHOUSE GAS BALANCE OF BIOFUELS FOR EUROPE - AN UPDATE

Recent literature publications have been used to estimate the energy and greenhouse gas balance of the most relevant biofuels in Europe, i.e. ethanol and Rapeseed Methyl Ester (RME). The potential for biofuels to substitute conventional fuels on the basis of available land is also discussed.

4/02 EVALUATION OF DIESEL FUEL CETANE AND AROMATICS EFFECTS ON EMISSIONS FROM EURO-3 ENGINES

Following EPEFE, the influence of two important diesel fuel quality parameters on emissions remained under debate. These were the difference (if any) between natural and additive-derived cetane and the influence of aromatics content. Another key issue was how emissions from more modern engines would be influenced by fuel quality. CONCAWE has therefore conducted a rigorous test programme to examine exhaust emissions from 3 light-duty vehicles and 2 heavy-duty engines representing Euro-3 technology levels. Two fuel matrices were tested to evaluate the influence of cetane (natural and improved) and aromatics (mono- versus poly-).

Fuel effects were generally small compared to engine technology effects and test variability. Despite the rigorous test design, statistically significant fuel effects were difficult to identify. Increasing cetane number had no significant effect on NO_x or PM, but directionally reduced emissions of HC and CO. Cetane trends did not differentiate between natural and additive-derived cetane. Aromatics effects were small and showed variation between vehicles.

5/02 AMENDED SAFETY DATA SHEET DIRECTIVE (2001/58/EC)

This report outlines the requirements of the amended EU Safety Data Sheet Directive and reviews the implications for the oil industry. A copy of the amended Safety Data Sheet Directive is included as an appendix.

6/02 VOC EMISSIONS FROM LOADING GASOLINE ONTO SEA-GOING TANKERS IN EU-15: CONTROL TECHNOLOGY AND COST-EFFECTIVENESS

This report updates the earlier CONCAWE report 92/52. It provides revised estimates for the cost and cost-effectiveness of sea-going tanker gasoline loading VOC emission controls. These measures comprise both modifications to the ships to permit vapour collection and installation of VOC emission control systems at the loading terminals.

About 45 Mt of gasoline are loaded at 60 marine terminals in the EU-15. It is estimated that the fleet of tankers comprises 1250 vessels. VOC emissions from these loading operations are estimated to be 12,575 t/a, equivalent to approximately 0.13% of the total man-made VOC emissions in 2000.

Total costs to control VOC emissions during gasoline loading of sea-going tankers are estimated at 575 MEUR. These costs comprise 282 MEUR to install vapour emission controls at the 60 terminals and 293 MEUR conversion costs for the tanker fleet.

The overall cost-effectiveness of VOC emission controls would be in the range of 4840 EUR/t emissions abated to over 30,000 EUR/t abated as the terminal throughput decreases. Marine gasoline loading VOC emission controls would not be justified on cost-effectiveness grounds even for the very largest throughput terminals.

7/02 ASSESSMENT OF PERSONAL INHALATION EXPOSURE TO BITUMEN FUME - GUIDANCE FOR MONITORING BENZENE-SOLUBLE INHALABLE PARTICULATE MATTER

This report discusses practical issues in relation to the assessment of occupational exposure to bitumen fume as benzene-soluble inhalable particulate matter. A detailed sampling and analytical method is presented. This report supersedes guidance given previously by CONCAWE in report 6/84.

8/02 METHOD FOR MONITORING EXPOSURE TO GASOLINE VAPOUR IN AIR - REVISION 2002

An overview is provided of practical issues in relation to the assessment of occupational exposure to gasoline vapour, determined via complete compositional analysis. A detailed sampling and analytical method is presented. This report replaces guidance given previously by CONCAWE in report 8/86.

9/02 A SURVEY OF EUROPEAN GASOLINE EXPOSURES FOR THE PERIOD 1999-2001

This report presents data on measured occupational exposures to gasoline vapour in European Union countries in the period 1999-2001. The exposure measurements were taken in order to complement an earlier review of recent exposure data for the period of 1993-1998, published as report 2/00. The surveyed operations were selected on the basis of past high exposures, newly implemented vapour recovery measures, or a general lack of information. In addition to inhalation exposures, analytical data are presented on composition of the gasolines handled during the monitored work activities. Most of the surveyed operations covered gasoline according to product specifications in force after 1 January 2000, when the maximum content of benzene in gasoline was reduced to 1% by volume.

10/02 SULPHUR DIOXIDE EMISSIONS FROM OIL REFINERIES AND COMBUSTION OF OIL PRODUCTS IN WESTERN EUROPE AND HUNGARY (1998)

This report examines the sulphur balances of European oil refineries and the sulphur contents of oil products based on a CONCAWE survey of 1998 actual data. Comparisons are made with data from the previous CONCAWE surveys of 1992 and 1995. The distribution of sulphur content between the major oil products groups is highlighted to allow assessment of the impact of regulatory sulphur reduction measures.

Confirming the trend observed since 1992, there is a continuous significant decrease in the sulphur content of petroleum fuels and with a corresponding increase in the quantity of sulphur recovered by refineries.

To provide further continuity with the previous reports, some data are broken down to show the situation in four different European regions.

1/03 PERFORMANCE OF EUROPEAN CROSS-COUNTRY OIL PIPELINES STATISTICAL SUMMARY OF REPORTED SPILLAGES - 2001

The performance in 2001 of 35,545 km of on-shore oil pipelines in Europe is reported with regards to hydrocarbon spillage. Incidents are analysed by cause and the effectiveness of the clean up is recorded. The inventory of European oil pipelines covered by this annual report has been increased by 4800 km with the inclusion of data for Czech Republic, Hungary and Slovakia. Direct repair and clean-up costs are reported. Performance in 2001 was again better than the long-term average. Third party activities remain the main cause of spillage incidents. The report also gives the annual intelligence pig inspection statistics.

2/03 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE STATISTICAL SUMMARY OF REPORTED INCIDENTS - 2001

The eighth such report by CONCAWE, this issue includes own employees as well as contractor data for the year 2001 from 19 companies (representing some 90% of the European refining capacity) and primarily covers the EU, European Economic Area (EEA) and Hungary. The data is reported in terms of Lost Workday Injury Frequency (LWIF) as well as a range of other metrics. It is compared with the averages for the previous five-year period 1996 to 2000 and also to similar statistics from related industries as well as general EU figures. The improvement trend continues as illustrated by the 2001 Lost Workday Injury Frequency (LWIF) which at 4.3 is slightly lower than the average for the years 1996-2000 (4.5). The responsible management of safety in the oil industry has resulted in a low level of accidents compared to other industries in Europe despite the intrinsic hazards of the materials handled and the operations carried out. There were 14 fatalities reported this year, one more than for 2000. However, none of these fatalities were caused by fire and hence related to the flammable properties of the materials handled.

3/03 EUROPEAN OIL INDUSTRY GUIDELINE FOR RISK-BASED ASSESSMENT OF CONTAMINATED SITES (REVISED)

This report proposes a three-tiered approach to assessing the nature and extent of the contamination of soil and groundwater at oil industry sites and implementing corrective action. Such sites range from complex refineries down to retail service stations. The nature and extent of contamination range from major to insignificant while the potential for exposure of own workers or third parties also varies

enormously. The principle of the approach is to tailor corrective action to site-specific conditions and hazards (risk-based corrective action). This leads to more cost-effective solutions, and allows the greatest effort to be targeted to where it is most beneficial.

This report updates and expands CONCAWE report 2/97. In particular it includes appendices including a number of discussion papers on technical and policy issues which should be of interest and value to regulators and their technical staff developing or reviewing risk-based strategies for the remediation of contaminated land and water.

4/03 THE IPPC DIRECTIVE, REFINERY BREF, AND EUROPEAN REFINERIES - A GUIDANCE MANUAL

This report has been prepared as a guidance manual for refining environmental and planning personnel who must prepare for the permitting and operational implications of the IPPC regulations which become applicable to existing operations in October 2007. New operations must already comply. The IPPC regulations have to be interpreted and enacted into national legislation and detailed compliance will vary from country to country. A common resource for relevant technical information will be the series of Reference documents for Best Available Techniques (BREF documents) prepared by the European Integrated Pollution Prevention and Control Bureau (EIPPCB) in Seville.

This guidance manual introduces the IPPC Directive and BREF document relevant to mineral oil and gas refineries. It aims to clarify critical points and to provide checklists of actions and debating points that those responsible for advocacy, refinery operations, permitting, and/or planning can use in preparing to most effectively manage the IPPC permitting process in their country and at their site.

5/03 FUEL EFFECTS ON EMISSIONS FROM MODERN GASOLINE VEHICLES PART 1 - SULPHUR EFFECTS

The influence of gasoline quality on exhaust emissions has been evaluated using four modern European gasoline cars with advanced technologies designed to reduce fuel consumption and CO₂ emissions, including stoichiometric direct injection, lean-burn direct injection and variable valve actuation. This report (part 1) describes the short-term sensitivity of the four cars to gasoline sulphur content. Part 2 of this report will describe the influence of other fuel effects (aromatics, olefins, volatility and FBP).

All four cars achieved very low emissions levels, with some clear differences between the vehicle technologies. Even at these low emissions levels, all four cars showed very little sensitivity to gasoline sulphur content. The results were also compared with other studies that had suggested higher sensitivity at low emissions levels. Overall it is concluded that low emissions can be achieved without significant short-term sensitivity to fuel sulphur and that sulphur sensitivity is principally influenced by catalyst system design rather than emissions level.

6/03 A GUIDE FOR REDUCTION AND DISPOSAL OF WASTE FROM OIL REFINERIES AND MARKETING INSTALLATIONS

This guide has been written primarily for those in the oil refining and marketing industry who have responsibility for the management of waste and its disposal. It should also provide useful information to the authorities who exercise legal control over these activities.

The guide lists the types of wastes commonly encountered in the industry and highlights techniques for minimising the quantities generated. Guidance is given on the methods of pre-treatment and disposal, together with information on how to select and monitor waste facilities and contractors, to ensure a high quality and safe disposal operation.

Information is also provided on documentation and labelling of waste cargoes and reference is made to legislation and sources of additional information.

While use of the guide cannot guarantee a problem-free operation, it will minimise the risks involved in disposal of waste materials from oil industry installations.

1/04 CHRONIC TOXICITY STUDIES ON WHITE OILS

This report summarises the results of experimental studies undertaken to investigate the chronic toxicity and carcinogenic potential of two highly refined mineral white oils of medium and high viscosity. The studies were commissioned to support regulatory submissions on the safe use of mineral hydrocarbons in direct food and food contact applications.

Results are presented and discussed and a proposal is made for a No Observed Adverse Effect Level.

2/04 FUEL EFFECTS ON EMISSIONS FROM MODERN GASOLINE VEHICLES PART 2 - AROMATICS, OLEFINS AND VOLATILITY EFFECTS

The influence of gasoline quality on exhaust emissions has been evaluated using four modern European gasoline cars with advanced engine technologies/after-treatment systems. Part 1 of this report described the short-term sensitivity of these four cars to gasoline sulphur content. This report describes the influence of other fuel effects: aromatics, olefins, volatility and final boiling point.

Emissions from the test vehicles were all very low, in compliance with the appropriate Euro-3 or Euro-4 emission limits. The measured effects of fuel changes on the regulated emissions: NO_x, HC and CO, were small and often conflicting, with differing directional responses for different vehicles and emissions.

The three direct injection cars emitted higher levels of particulate mass (PM) than the advanced MPI car, although much lower than the Euro-4 diesel PM emission limit. Response to fuel effects was similar in the three direct injection cars. PM emissions from the advanced MPI car, which is more representative of the current fleet, were very low on all fuels tested and insensitive to fuel changes.

3/04 GASOLINE VOLATILITY AND ETHANOL EFFECTS ON HOT AND COLD WEATHER DRIVEABILITY OF MODERN EUROPEAN VEHICLES

A joint test programme has been carried out by CONCAWE and GFC to evaluate the impact of gasoline volatility and ethanol on the driveability performance of modern European vehicles. Eight vehicles, three with DISI fuel systems and five with MPI, were tested for hot driveability performance. The same eight vehicles were tested for cold driveability, although only a subset of four vehicles was tested in depth. The latest test procedures developed by GFC were used for both hot (20, 30 and 40°C) and cold (+5 and -10°C, representative of moderate winter conditions) weather testing on climate controlled chassis dynamometers. A matrix of four hydrocarbon test fuels at two levels of DVPE and E70 was blended for the hot weather testing, and three fuels

with varying E100 but essentially parallel distillation curves for the cold weather tests. For each hydrocarbon fuel, two other fuels containing 10% ethanol were tested, one splash blend and one with matched volatility. Some tests were also carried out using 5% ethanol fuels made by blending the hydrocarbon and 10% ethanol fuels.

This report describes the results obtained for both hot and cold weather driveability.

5/04 OCCUPATIONAL HEALTH AUDITING

This document describes an approach to occupational health auditing, intended to meet the needs of CONCAWE member companies. It includes examples of typical questions and model answers on which an appropriate questionnaire for any location or activity may be based. It incorporates the slightly revised material of report 99/58 (Occupational health auditing (1): occupational hygiene) and has been extended to include occupational medicine elements. This report replaces report 99/58.

6/04 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE STATISTICAL SUMMARY OF REPORTED INCIDENTS - 2002

The ninth such report by CONCAWE, this issue includes statistical work accident data for the downstream oil industry's own employees as well as contractors for the year 2002. Data was received from 17 companies representing around 80% of the European refining capacity and essentially covering the EU, European Economic Area (EEA), and Hungary. Trends over the last ten years are highlighted and the data is also compared to similar statistics from related industries as well as general EU figures.

7/04 PERFORMANCE OF EUROPEAN CROSS-COUNTRY OIL PIPELINES STATISTICAL SUMMARY OF REPORTED SPILLAGES - 2002

This annual report covers the performance with regards to hydrocarbon spillage of 35,592 km of on-shore oil pipelines in Europe in 2002. Incidents are analysed by cause and the effectiveness of the clean up is recorded. Direct repair and clean-up costs are reported. The inventory of European oil pipelines covered by this annual report is essentially the same as for the 2001 exercise. Performance in 2002 was marginally better than the long-term average. Third party activities remain one of the main causes of spillage incidents, although this year, corrosion caused a slightly larger number of incidents. The report also gives the annual intelligence pig inspection statistics.

8/04 EUROPEAN EPIDEMIOLOGY STUDIES OF ASPHALT WORKERS - A REVIEW OF THE COHORT STUDY AND ITS RESULTS

An overview is provided of the first set of results of an epidemiology study program on asphalt workers in selected European countries. This report contains a brief description of the study, its methodology and results.

10/04 GUIDANCE DOCUMENT FOR APPLICATION OF THE EU COMMISSION'S GUIDELINES FOR MONITORING AND REPORTING OF GHG EMISSIONS

This document was prepared by a CONCAWE ad hoc group to address concerns from a number of member companies with regards to the level of uncertainty implied by the EU Commission's Guidelines for monitoring and reporting of GHG emissions.

It is intended for use by member companies and their national associations in order to assist them in their negotiations with national and local Authorities on this matter.

11/04 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE STATISTICAL SUMMARY OF REPORTED INCIDENTS - 2003

The tenth such report by CONCAWE, this issue includes statistical work accident data for the downstream oil industry's own employees as well as contractors for the year 2003. Data was received from 18 companies representing over 80% of the European refining capacity. Trends over the last eleven years are highlighted and the data is also compared to similar statistics from related industries as well as general EU figures.

12/04 METHOD FOR MONITORING EXPOSURE TO LPG CONTAINING SMALL AMOUNTS OF 1,3-BUTADIENE

The validation of a sampling and analytical methodology is described for occupational exposure monitoring of liquefied petroleum gas (LPG) and its components including trace amounts of 1,3-butadiene. A detailed sampling and analytical method is included.

1/05 FUEL EFFECTS ON THE CHARACTERISTICS OF PARTICLE EMISSIONS FROM ADVANCED ENGINES AND VEHICLES

To update understanding on emissions from road transport, CONCAWE is continuing to assess fuel effects on emissions from new engine/vehicle technologies as they approach the market. In this work, two advanced light-duty diesel vehicles, two direct injection gasoline vehicles, and three heavy-duty diesel engines covering Euro-3 to Euro-5 technologies were tested on a range of fuels.

This report concentrates on the fuel and engine technology effects observed on a range of individual characteristics of the particulate emissions, measured as part of CONCAWE's contribution to the larger DG TREN 'Particulates' Consortium. In addition to regulated mass, the total number, surface area and size distribution of the particulate emissions have also been measured.

Results for regulated emissions and fuel consumption for the diesel engines and vehicles are described in the companion CONCAWE report 2/05.

2/05 FUEL EFFECTS ON EMISSIONS FROM ADVANCED DIESEL ENGINES AND VEHICLES

To update understanding on emissions from road transport, CONCAWE is continuing to assess fuel effects on emissions from new engine / vehicle technologies as they approach the market. In this work, two advanced light-duty diesel vehicles and three heavy-duty diesel engines covering Euro-3 to Euro-5 technologies were tested on a wide range of fuels.

This report describes the results for the regulated emissions, HC, CO, NOx and PM, as well as CO₂ and fuel consumption. The detailed particulates characterisation (size and number measurements) is covered in the companion CONCAWE report 1/05.

3/05 PERFORMANCE OF EUROPEAN CROSS-COUNTRY OIL PIPELINES STATISTICAL SUMMARY OF REPORTED SPILLAGES - 2003

This annual report covers the performance with regards to hydrocarbon spillage of 36,422 km of on-shore oil pipelines in Europe in 2003. Incidents are analysed by cause and the effectiveness of the clean up is recorded. Direct repair and clean-up costs are reported. The inventory of European oil pipelines covered by this annual report is similar to that for the 2002 exercise with the addition of product pipelines in Slovakia. Performance in 2003 was better than the long-term average. Third party activities remain one of the main causes of spillage incidents, with all but one of the spillages this year resulting from this cause. The report also gives the annual intelligence pig inspection statistics.

4/05 EVALUATION OF AUTOMOTIVE POLYCYCLIC AROMATIC HYDROCARBON EMISSIONS

CONCAWE has measured PAH emissions from a range of vehicles and fuels. For diesel vehicles, the relationship between fuel poly-aromatics content and PAH in exhaust emissions has been examined. The programme focused on the US EPA's Priority Pollutant list of 16 polycyclic aromatic hydrocarbons (PAH) and both particulate-bound and vapour phase PAH were measured.

In older technology diesel vehicles, reducing fuel poly-aromatics content gave lower PAH emissions, although reducing fuel poly-aromatics content even to zero would not eliminate PAH emissions, as a significant proportion of the total PAH emissions is combustion derived.

The improvements with advanced emissions control systems were impressive. Modern three-way catalyst (TWC) gasoline cars all gave very low PAH emissions. In the newer technology diesel vehicles with effective exhaust after-treatment, either oxidation catalysts or diesel particulate filters, PAH emissions were so low that there was no longer any sensitivity to fuel poly-aromatics content. The advances in exhaust after-treatment, which are being implemented for the control of total hydrocarbon and particulate emissions, are clearly effective in also controlling PAH emissions.

5/05 FACTORS POTENTIALLY AFFECTING THE HEARING OF PETROLEUM INDUSTRY WORKERS

This report aims at giving an overview of the various factors that may influence the hearing of petroleum industry workers, including the issue of 'ototoxic' chemical exposure. It also provides guidance for occupational physicians on factors that need to be considered as part of health management programmes.

7/05 IMPACT OF A POTENTIAL REDUCTION OF THE POLY-AROMATICS CONTENT OF DIESEL FUEL ON THE EU REFINING INDUSTRY

The cost and CO₂ emissions associated with the reduction of poly-aromatics (PAH) in the EU diesel fuel have been evaluated using the CONCAWE EU refining model.

A reduction of the diesel fuel PAH specification below 8% m/m would require investment in EU refineries up to nearly 9 G€ at 1% m/m. This would also cause refineries to emit additional CO₂, up to 15.9 Mt/a for a 1% m/m limit corresponding to an increase of over 10% of the total refinery emissions in the reference case.

8/05 THE IMPACT OF REDUCING SULPHUR TO 10 PPM MAX IN EUROPEAN AUTOMOTIVE FUELS - AN UPDATE

The cost and CO₂ emissions associated with the reduction of sulphur in EU road fuels have been evaluated using the CONCAWE EU refining model. The results are compared to those of a similar study carried out in 2000.

In order to reduce sulphur in road fuels to less than 10 ppm, the EU refining industry is set to invest some 7 G€ while increasing its CO₂ emissions by 7.3 to 9.2 Mt/a. This is in addition to about the same investment and a CO₂ emissions increase of 13Mt/a to meet demand evolution.

10/05 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE STATISTICAL SUMMARY OF REPORTED INCIDENTS - 2004

The eleventh such report by CONCAWE, this issue includes statistics on work-related personal injuries for the downstream oil industry's own employees as well as contractors for the year 2004. Data was received from 18 companies representing over 80% of the European refining capacity. Trends over the last twelve years are highlighted and the data is also compared to similar statistics from related industries.

1/06 HUMAN EXPOSURE INFORMATION FOR EU SUBSTANCE RISK ASSESSMENT OF GAS OILS

Information is presented on inhalation and dermal exposures to gas oils for workers in European manufacturing and distribution operations and for consumers, for use in substance risk assessment according to EU regulations. Similar, but more limited, information is also presented for exposures resulting from the use of gas oils by workers outside the oil industry.

2/06 TECHNO-ECONOMIC ANALYSIS OF THE IMPACT OF THE REDUCTION OF SULPHUR CONTENT OF RESIDUAL MARINE FUELS IN EUROPE

Annex VI of the IMO's MARPOL convention is coming into force in 2006 for the Baltic Sea and 2007 for the North Sea, imposing a 1.5% m/m sulphur cap on residual marine fuel (RMF) burned in these areas. At the same time EU Directive 2005/33/EC will further extend the 1.5% cap to ferries operating from and to an EU port. These provisions are subject to further review in the near future, opening the possibility of further sulphur reductions. In this context CONCAWE undertook a study to evaluate the impact of these measures on EU refineries and the consequences for RMF cost. The study concludes that, faced with the prospect of desulphurising residual streams, refiners would have a clear incentive for full conversion. This would push the price of low sulphur RMF well beyond the costs related to desulphurisation, close to the price of gasoil.

3/06 PERFORMANCE OF EUROPEAN CROSS-COUNTRY OIL PIPELINES STATISTICAL SUMMARY OF REPORTED SPILLAGES - 2004

This annual report covers the performance with regards to hydrocarbon spillage of 35,383 km of on-shore oil pipelines in Europe in 2004. Incidents are analysed by cause and the effectiveness of the clean up is recorded. Direct repair and clean-up costs are reported. The inventory of European oil pipelines covered by this annual report is similar to that covered in 2003. Performance in 2004 was significantly better than both the 2003 performance and the long-term average performance. This year, mechanical failure caused more accidents than third party activities although the latter

caused the highest spillage volume. The report also gives the annual intelligence pig inspection statistics.

4/06 ANALYSIS OF THE CAFE COST BENEFIT ANALYSIS

This report discusses a few aspects of the Cost Benefits Analysis that was developed within the context of the Clean Air For Europe (CAFE) programme of the European Commission. The aspects considered are the monetisation of impacts of air pollution on human health and the results of a statistical uncertainty analysis.

The CAFE programme has resulted in the publication of the so-named Thematic Strategy on Air Pollution (TSAP) and this TSAP is also considered in the report.

5/06 MOTOR VEHICLE EMISSION REGULATIONS AND FUEL SPECIFICATIONS - PART 1 2004/2005 UPDATE

This report summarises changes in worldwide legislation and regulations governing motor vehicle emissions, fuel specifications and fuel consumption. Specifically it details current and proposed legislation on emissions limits and emissions testing, vehicle inspection and maintenance programmes plus legislation aimed at controlling in-service emissions performance, fuel consumption and carbon dioxide emissions. It also includes information on fuel specifications and characteristics.

The report should be read in conjunction with the Appendix to Part 1 and Part 2, which was originally issued as a separate volume in 1997 (Report No. 6/97). There are now two editions of Part 2:

- Report No. 6/97, detailing the development of worldwide legislation and regulations governing motor vehicle emissions, fuel specifications and fuel consumption from 1970 to 1996.
- Report No 6/06, providing the same material for the period from 1996 to 2005.

These two editions of Part 2 provide similar information on an historical basis. It is intended that Part 1 will be updated regularly, whereas Part 2 - a comprehensive reference document - will be revised at appropriate, longer term intervals. The Appendix to Part 1 and Part 2 (Report 6/06) replace an earlier edition of Part 2 (Report No 2/01).

6/06 MOTOR VEHICLE EMISSION REGULATIONS AND FUEL SPECIFICATIONS - PART 2 HISTORIC REVIEW (1996-2005)

This report details the development of world-wide legislation and regulations governing motor vehicle emissions, fuel specifications and fuel consumption from 1996 to 2005. It describes outdated legislation on emissions limits and emissions testing, vehicle inspection and maintenance programmes and legislation aimed at controlling in-service emissions performance, fuel consumption and carbon dioxide emissions. Automotive fuel specifications (including reference or certification fuels) and fuel characteristics are also documented.

This comprehensive work of reference is a companion to CONCAWE Report 6/97 which provided similar details for the period 1970 to 1996. It should also be read in conjunction with Part 1 (and the Appendix to Part 1 – report no. 5/06), which have been issued as separate volumes. Part 1, and its Appendix, summarise the most important legislation, either in place or shortly to be enacted. Part 1 is updated

annually, whereas this report - which reviews the history of automotive emissions legislation – will be revised at appropriate, longer term intervals.

7/06 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE STATISTICAL SUMMARY OF REPORTED INCIDENTS - 2005

The twelfth such report by CONCAWE, this issue includes statistics on work-related personal injuries for the European downstream oil industry's own employees as well as contractors for the year 2005. Data was received from 18 companies representing over 80% of the European refining capacity. Trends over the last thirteen years are highlighted and the data is also compared to similar statistics from related industries.

1/07 OIL REFINING IN THE EU IN 2015

In the next decade, the EU refining industry will be facing significant changes in demand both in absolute terms and with regard to the relative calls for its main products. Notably the imbalance between the demand for gasoline and middle distillates is likely to continue to increase. This report explores the possible consequences of these changes on the investment requirement of the EU refining sector as well as the evolution of its energy consumption and CO₂ emissions.

2/07 SULPHUR DIOXIDE EMISSIONS FROM OIL REFINERIES AND COMBUSTION OF OIL PRODUCTS IN WESTERN EUROPE AND HUNGARY (2002)

This report examines the sulphur balances of European oil refineries and the sulphur contents of oil products based on a CONCAWE survey of 2002 actual data. Comparisons are made with data from the previous CONCAWE survey of 1998 and also in some cases with 1995 sulphur survey data. The distribution of sulphur content between the major oil products groups is highlighted to allow assessment of the impact of regulatory sulphur reduction measures.

Confirming the trend observed since 1992 as reported in earlier CONCAWE reports, there is a continuous significant decrease in the sulphur content of petroleum fuels and with a corresponding increase in the quantity of sulphur recovered by refineries.

To provide further continuity with the previous reports, some data are broken down to show the situation in four different European regions.

5/07 REPORT OF A WORKSHOP ON ENVIRONMENT AND HEALTH: AIR QUALITY RESEARCH NEEDS IN THE EU 7TH FRAMEWORK PROGRAMME OF RESEARCH, 15-16 JANUARY 2007

An open international workshop was convened to debate research needs for the EU in the field of health effects of ambient air pollution in the wider context of environmental factors and public health. The workshop provided scientific updates in a number of key areas including toxicology, epidemiology and exposure assessment. Facilitated discussions amongst participants resulted in a series of recommendations which are summarised in the present report.

6/07 HUMAN EXPOSURE INFORMATION FOR EU SUBSTANCE RISK ASSESSMENT OF KEROSENE

Information is presented on inhalation and dermal exposures to kerosene for workers in European manufacturing, distribution and aviation refuelling operations, for use in substance risk assessment according to EU regulations.

1/08 IMPACT ON THE EU OF SO_x, NO_x AND PRIMARY PM_{2.5} EMISSIONS FROM SHIPPING IN THE MEDITERRANEAN SEA: SUMMARY OF THE FINDINGS OF THE EURO DELTA PROJECT

This report discusses the outcome of modelling scenarios comparing the impact of emissions from ships in different areas of the Mediterranean with those from land based emissions. The modelling uses the results of a recent emission inventory for the Mediterranean Sea and the modelling structure developed for the wider “Euro Delta” project.

For the Mediterranean Sea as a whole, the emission potencies for exposure of EU populations to fine particulates are found to be significantly lower (by a factor of about five or more) than emissions from land based sources. Only for “adjacent to shore” Mediterranean Sea scenarios do the emission reduction potencies approach those of land based measures. This has important implications for the development of cost-effective abatement strategies.

These results are in good agreement with data from the RAINS/GAINS model used in the integrated assessment modelling of EU air quality. Comparison of the two sets demonstrates that the situation in the Mediterranean is very different to that of the North Sea or Baltic where emission potencies are often similar to those of land based sources (e.g. for Germany and the UK). They further confirm that for other impacts (e.g. ozone impacts on human health; acidification and eutrophication), the potency of contributing emissions from the Mediterranean Sea is also extremely low (a factor of about ten) compared to land based sources and the emissions from shipping in the North Sea and Baltic.

2/08 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE STATISTICAL SUMMARY OF REPORTED INCIDENTS - 2006

The thirteenth such report by CONCAWE, this issue includes statistics on work-related personal injuries for the European downstream oil industry’s own employees as well as contractors for the year 2006. Data was received from 20 companies representing over 80% of the European refining capacity. Trends over the last thirteen years are highlighted and the data is also compared to similar statistics from related industries.

3/08 GUIDELINES FOR BLENDING AND HANDLING MOTOR GASOLINE CONTAINING UP TO 10% V/V ETHANOL

This report provides guidance on handling and blending ethanol at up to 10% v/v concentrations in motor gasoline. The major challenges associated with ethanol-containing gasolines are discussed as they relate to the conformity of the finished fuel to typical specifications, especially those in the European unleaded motor gasoline specification (EN228). This report focuses on the production, distribution, and supply of motor gasoline containing up to 10% v/v ethanol and does not address issues related to higher ethanol blends, specifically E85 fuels (up to 85% v/v ethanol in gasoline).

For the purposes of this report, the terms motor gasoline and unleaded petrol (as defined in European Standard EN228) are considered to be synonymous.

4/08 ADVANCED COMBUSTION FOR LOW EMISSIONS AND HIGH EFFICIENCY: A LITERATURE REVIEW OF HCCI COMBUSTION CONCEPTS

This report reviews an extensive published literature covering a class of advanced combustion concepts for low emissions and high efficiency in internal combustion engines. For diesel engines, these combustion concepts are generically called Homogeneous Charge Compression Ignition (HCCI) and, for gasoline engines, Controlled Auto-Ignition (CAI). The market drivers for exploring these advanced concepts as well as the fundamentals of how they work to enhance performance and reduce engine-out emissions are described using examples from recent literature. Following this introduction, various engine hardware options are reviewed that have been reported to enhance performance and extend the practical speed and load range for advanced combustion modes. Finally, the impact of fuel properties are described for enabling advanced combustion, including the impact of the fuel's ignition resistance (cetane number), volatility, and fuel composition on engine performance, emissions, and noise.

5/08 REPORT OF A TOXICOLOGY FORUM SYMPOSIUM ON AIR QUALITY AND CARDIOVASCULAR HEALTH EFFECTS: WHAT'S THE IMPACT - OCTOBER 24, 2007

CONCAWE sponsored a special session at the ToxForum meeting (October 2007) on Air Quality and Cardiovascular health effects. The session provided an opportunity to bring together leading scientists and have a debate on the state of knowledge in this field. The discussion amongst participants resulted in a series of recommendations for future research.

6/08 OPTICAL METHODS FOR REMOTE MEASUREMENT OF DIFFUSE VOCs: THEIR ROLE IN THE QUANTIFICATION OF ANNUAL REFINERY EMISSIONS

This report provides a review of the techniques which are currently commercially available for remotely monitoring VOCs from both point and area diffuse emission sources.

The use of recently developed optical gas imaging (OGI) equipment is a relatively simple and cost-effective method to identify fugitive point emission sources. An OGI camera can scan all potential sources on a process plant, which is not possible using conventional hydrocarbon leak detection instruments. Emission factors have been developed to permit quantification of annual emissions using OGI techniques.

For refinery area diffuse emission sources, the use of emission factor methodologies is concluded to be very effective in combination with a procedure to detect any 'significant emitters'.

Complex remote sensing techniques can only provide short-term emission measurements. Extrapolation of these can lead to very large errors in the projected annual inventory values due to the temporal variability of refinery emissions.

The OGI technique permits the cost-effective identification of any tank equipment components causing significant emissions. The complex techniques at best allow the identification of tanks with significant emissions but do not have the capability of pinpointing the equipment components in need of maintenance.

8/08 IMPACT OF PRODUCT QUALITY AND DEMAND EVOLUTION ON EU REFINERIES AT THE 2020 HORIZON - CO₂ EMISSIONS TREND AND MITIGATION OPTIONS

This report presents an integrated assessment of the impact of product quality and demand changes on EU refineries between 2000 and 2020 in terms of investment requirements, energy consumption and CO₂ emissions. It further explores the potential of various mitigating options available to EU refiners to curb the inevitable increase of their CO₂ emissions.

1/09 AIR POLLUTANT EMISSION ESTIMATION METHODS FOR E-PRTR REPORTING BY REFINERIES – 2009 EDITION

This report is the first revision of CONCAWE Report 3/07, which itself replaced Report No. 9/05R *Air Pollutant Emission Estimation Methods for EPER and PRTR Reporting by Refineries*. It provides algorithms to permit emission estimates to be made by refineries to meet the reporting requirements of the European Pollutant Release and Transfer Register (E-PRTR) regarding pollutant emissions to air.

2/09 COMPARISON OF PARTICLE EMISSIONS FROM ADVANCED VEHICLES USING DG TREN AND PMP MEASUREMENT PROTOCOLS

CONCAWE has developed extensive data on particle emissions from light-duty and heavy-duty vehicles through its previous experimental programmes. In this study, four light-duty vehicles, two diesel and two gasoline direct injection (GDI), were tested for particulate mass and particle number emissions under regulated (NEDC) and transient (Artemis) driving cycles. One of the two diesel vehicles was equipped with a Diesel Particulate Filter. Particle number emissions were compared using procedures that had been developed in two different studies: the procedure previously used in the DG TREN “Particulates” Consortium Study (2001) and a second that has been adopted for Euro 5b certification of new light-duty diesel vehicles based on results from the Particle Measurement Programme (PMP).

The particulate mass and particle number measurements compared favourably between the two studies on comparable vehicles, fuels, and driving cycles. A broad correlation was observed between particulate mass and particle number for all vehicles (both diesel and gasoline) over the NEDC. The particle number emissions from the two gasoline vehicles were about the same order of magnitude as those from the diesel vehicle equipped with a particulate filter. The particle number results showed no apparent dependence on fuel properties even with significant variations in fuel sulphur level and other properties.

3/09 IMPACT OF MARINE FUELS QUALITY LEGISLATION ON EU REFINERIES AT THE 2020 HORIZON

Legislative measures recently adopted by the International Maritime Organisation (IMO) pave the way for a dramatic reduction of the sulphur content of international marine fuels. Based on a 2020 reference scenario taking into account all expected product quality changes and demand change forecast, this report analyses the specific impact of marine fuel quality changes on EU refineries focussing on configuration, investments, energy consumption and CO₂ emissions.

4/09 REFINING BREF REVIEW – AIR EMISSIONS

A review of emission and abatement technologies has been carried out to inform the review of the Reference Document for Best Available Techniques for the Mineral Oil and Gas Refining Industries (the BREF) which acts as a guidance to permit authorities when implementing the Industrial Pollution Prevention Control Directive.

This report extends and supplements CONCAWE Report no. 99/01 - Best Available techniques to Reduce Emissions from Refineries. Focus is on providing additional information on emissions to air, with new information on NO_x emissions from combustion, emissions from FCC units, sulphur removal and recovery and vapour recovery systems.

Recommendations are made as to how to improve the BREF and update the Associated Emission Levels (AELs) ascribed to each technique. It is suggested that the BREF be clearer in its definition of AEL values associated with the Best Available Technique by enumerating each component technique.

This work did not set out to gather detailed information on costs of abatement techniques because a substantial element of cost is in the local implementation and this is extremely difficult to quantify. However, where cost information has become available in the course of the work on techniques, it has been included.

5/09 ADDITIONAL HUMAN EXPOSURE INFORMATION FOR GASOLINE SUBSTANCE RISK ASSESSMENT (PERIOD 2002-2007)

This report provides an update on human exposure information for gasoline-related activities for which previous assessments had suggested that exposure was either elevated or highly variable or available data were considered out-of-date. In addition data are presented for several activities for which no information had been available previously.

The occupational exposures activities described in this report include railcar loading, refinery maintenance, laboratory operations, aviation gasoline refuelling, gasoline pump maintenance and repair, gasoline pump calibration, and the operation of gasoline-powered gardening equipment. In addition, general public exposure levels are described, particularly relating to residency near service stations.

6/09 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE STATISTICAL SUMMARY OF REPORTED INCIDENTS - 2007

The fourteenth such report by CONCAWE, this issue includes statistics on work-related personal injuries for the European downstream oil industry's own employees as well as contractors for the year 2007. Data was received from 30 companies representing over 97% of the European refining capacity. Trends over the last fourteen years are highlighted and the data is also compared to similar statistics from related industries.

7/09 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE STATISTICAL SUMMARY OF REPORTED INCIDENTS - 2008

The fifteenth such report by CONCAWE, this issue includes statistics on work-related personal injuries for the European downstream oil industry's own employees as well as contractors for the year 2008. Data was received from 31 companies representing 97% of the European refining capacity. Trends over the last fifteen years are highlighted and the data is also compared to similar statistics from related industries.

8/09 VOLATILITY AND VEHICLE DRIVEABILITY PERFORMANCE OF ETHANOL/GASOLINE BLENDS: A LITERATURE REVIEW

The effect of blending ethanol (up to 20% v/v) into gasoline on the volatility of the ethanol/gasoline blend and on the hot and cold weather vehicle driveability performance of these blends has been assessed from published literature. This literature review covers major fuel blending and vehicle driveability studies that have been completed over the past 20 years.

Volatility of Ethanol/Gasoline Blends

The percentage of an ethanol/gasoline blend that evaporates at 70°C (E70) substantially increases when ethanol is blended into gasoline. The corresponding E100 (the percent of the blend that evaporates at 100°C) also increases but less substantially than the E70 value. The increase in these two volatility parameters with ethanol addition is usually smaller as the volatility of the gasoline increases. Interestingly, "Blending E70" values for ethanol tend to decrease with increasing ethanol content while "Blending E100" values increase. This difference is due to the formation of an azeotrope that affects the volatility behaviour of the ethanol/gasoline blend at different temperatures. Simple predictive models have been developed based on analytical data from the published studies that describe the change in Blending E70 and Blending E100 values with the base gasoline's E70 and E100 and with ethanol contents in the range of 5 to 20% v/v.

Vehicle Driveability Performance of Ethanol/Gasoline Blends

Published studies on the impact of ethanol and gasoline volatility on vehicle driveability performance have also been evaluated. These included seven studies on Hot Weather Driveability (HWD) and eleven studies on Cold Weather Driveability (CWD). These studies show that modern vehicles are much less susceptible to HWD performance problems than are older vehicles. Some early model Direct Injection Spark Ignition vehicles tested by CONCAWE/GFC (2003) showed some HWD problems but only on high volatility fuels. Current specification properties appear to be adequate to control HWD but some increases in the E70 maximum limits allowed by the European EN228 gasoline specification may be needed in order to allow ethanol blending into gasoline at 10% v/v and higher.

CWD vehicle performance is affected by mid-range gasoline volatility (E100) and is an issue for modern vehicles because it is linked to exhaust emissions performance under cold starting conditions. CWD is degraded by the use of ethanol/gasoline blends at the same volatility level as hydrocarbon-only gasolines. To reduce the impact of ethanol, new Driveability Indices (DI) have been developed and applied in some extensive US studies. These DIs generally include ethanol offset terms in order to control the impact of volatility on CWD performance. Although current E100 volatility class limits are fixed in the European EN288 gasoline specification, the published literature indicates that the minimum E100 limits should ideally vary with ambient temperature and should include an ethanol offset term in order to control CWD performance. Based on these results, a European DI including an ethanol offset term should be considered in order to account for the performance of European vehicles under European climatic conditions.

9/09 GUIDELINES FOR HANDLING AND BLENDING FAME

This report provides guidance on the handling and blending of Fatty Acid Methyl Esters (FAME), as a neat product and at concentrations up to 10% v/v in diesel fuel. The major challenges associated with diesel fuels containing FAME are discussed as they relate to the conformity of the finished fuel to typical specifications, especially those in the European standard for automotive diesel (EN 590). This report focuses on the production, blending, distribution, and supply of diesel containing up to 10% v/v FAME as well as the storage and handling of neat FAME but does not address vehicle-related issues with the use of diesel fuels containing FAME. The potential future production and use of Fatty Acid Ethyl Esters (FAEE) in diesel fuel is also discussed.

1/10 SULPHUR DIOXIDE EMISSIONS FROM OIL REFINERIES IN EUROPE (2006)

This report describes the results of the 2006 year survey into the sulphur pathways in European refining. This includes the distribution of sulphur in products, the capture and recovery of sulphur in refineries and the emission of sulphur oxides as part of the refining process. The archived results of surveys carried out for the years 1998 and 2002 have also been reanalysed to ensure use of consistent methodology when establishing trends and to better understand caveats made in the 2002 survey report. This survey covered a limited dataset and as a consequence, it was not known if it was fully representative.

In 2006 67 surveys representing a crude throughput equivalent to 68% of the Organisation for Economic Co-operation and Development (OECD) European refining capacity were analysed. The results confirm a downward trend in the sulphur content of major product streams and a reduction of sulphur emitted from refinery operations to ~3.7% of total sulphur intake. This is a factor 2 lower than in 1998. About 45% of all sulphur taken into refineries as crude and other products was recovered as elemental sulphur in 2006.

The results of the reanalysis of earlier surveys were consistent with previous reports. Importantly we were able to establish that, despite concerns over the small survey size, the 2002 survey was generally representative. An important exception was the sulphur content of Marine Bunker Fuels. The 2002 survey suggested a decrease in the sulphur content of marine fuels. However the 2006 and 1998 data were very similar. It therefore seems unlikely that the 2002 survey was representative of all of the European marine bunker production.

2/10 REFINERY BREF RELATED ENVIRONMENTAL PARAMETERS FOR AQUEOUS DISCHARGES FROM REFINERIES IN EUROPE

This report is prepared as part of the Industry input to the revision process for the Refinery Best Available Technique (BAT) Reference Document (BREF) that is being undertaken by the European IPPC Bureau.

Five effluent parameters were selected for consideration on the basis that these are addressed in the current refinery BREF. These are Total Hydrocarbon Content (THC), Total Nitrogen (TN), Biochemical Oxygen Demand (BOD), Chemical Oxygen Demand (COD) and Total Suspended Solids (TSS). The data are presented in this report document as cumulative frequency plots of the measured concentrations (mg/l), as reported and where possible the associated determined loads in grammes per tonne of Crude oil processed.

The analysis reveals that there is no obvious correlation between concentrations and loads of these five parameters and type of wastewater treatment process. Further analysis indicates that the level of complexity of a refinery (as characterised by the industry standard Nelson Complexity Index) have no bearing on the quality of the final effluent.

It is, therefore, concluded that it is not possible, from this set of data, to specify a level of effluent quality that can be achieved or be expected from these two aspects of refinery technology. It is more likely that effluent quality is determined by a complex combination of operational process and waste-stream management parameters and that management of these on a site-specific basis is likely to present the most effective way of meeting effluent quality objectives.

3/10 CONCAWE EFFLUENT SPECIATION PROJECT

In preparation for the implementation of the EU REACH regulation, a project was undertaken to transfer the high-resolution analytical method for determining hydrocarbon blocks in petroleum products by comprehensive two-dimensional gas chromatography (GCxGC) to a laboratory external to the petroleum industry (Institute for Environmental Studies (IVM) of the VU University of Amsterdam). The method was validated and used for the analysis of petroleum hydrocarbons extracted from refinery effluents.

The report describes the technology transfer and the approaches used to demonstrate the successful transfer and application of the GCxGC methodology from analysing petroleum products to the quantitative determination of hydrocarbon blocks in refinery effluents.

The report describes all the methods used for all the determinations on the effluent samples along with an overview of the results obtained which are presented in summary tables and graphs. These data have significantly improved CONCAWE's knowledge of what refineries emit in their effluents.

A total of 111 Effluent Discharge Samples from 105 CONCAWE refineries in Europe were obtained in the period June 2008 to March 2009. These effluents were analysed for metals, standard effluent parameters (including COD, BOD), oil in water, BTEX and volatile organic compounds. The hydrocarbon speciation determinations and other hydrocarbon analyses are also reported. The individual refinery analytical results are included into this report, coded as per the CONCAWE system. These data will be, individually, communicated to companies and refineries.

The report demonstrates that it is feasible to conduct a research programme to investigate the fate and effects of hydrocarbon blocks present in discharged refinery effluents.

5/10 REVIEW OF DERMAL EFFECTS AND UPTAKE OF PETROLEUM HYDROCARBONS

This report serves as an update to and an extension of a previous CONCAWE report on dermal absorption of petroleum hydrocarbons (Petroleum hydrocarbons: their absorption through and effects on the skin, CONCAWE Report 84/54, 1984).

To contribute to health risk assessments associated with dermal exposure, this report evaluates experimental data to determine the extent to which petroleum hydrocarbons pass through the skin. These data strongly suggest that dermal exposure to petroleum hydrocarbons, even following long-term exposures such as in occupational settings, will not cause systemic toxicity under normal working conditions and assuming an intact skin barrier. Skin contact with some petroleum products may cause skin irritation, leading to dermatitis, particularly after repeated or prolonged exposure. In addition to these irritating effects, the skin barrier function may be affected following repeated contact with petroleum hydrocarbons, making the skin potentially more susceptible to other irritants, sensitizing agents, and bacteria. In addition, the impaired skin barrier may lead to increased dermal penetration of hydrocarbons and other substances. To avoid this there is a need to minimise skin contact.

6/10 CONCAWE COMPILATION OF SELECTED PHYSICAL-CHEMICAL PROPERTIES OF PETROLEUM SUBSTANCES AND SULFUR

For the purpose of REACH registration, CONCAWE has collected physical-chemical data from its member companies on petroleum substances and sulfur produced at their sites. Substances were identified using CAS Registry Numbers and / or EINECS / EC numbers. Some 1400 measured data points for physical-chemical properties, mainly for boiling range, melting point/pour point, density, vapour pressure, flash point, self-ignition temperature and kinematic viscosity, have been grouped into substance categories. All data points have been validated and the laboratory test reports archived by CONCAWE.

7/10 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE STATISTICAL SUMMARY OF REPORTED INCIDENTS - 2009

The sixteenth such report by CONCAWE, this issue includes statistics on work-related personal injuries for the European downstream oil industry's own employees as well as contractors for the year 2009. Data were received from 33 companies representing more than 97% of the European refining capacity. Trends over the last sixteen years are highlighted and the data are also compared to similar statistics from related industries. In addition, this report presents the results of the first Process Safety Performance Indicator data gathering exercise amongst the CONCAWE membership.

8/10 REPORT OF A WORKSHOP ON ENVIRONMENT AND HEALTH: EVALUATING EUROPEAN AIR QUALITY RESEARCH AND TRANSLATING PRIORITIES INTO ACTIONS, 19-20 JANUARY 2009

Scientists, academics, regulators, and representatives of industry and non-governmental organizations from some 18 countries around the world convened at the Bedford Hotel and Congress Centre, Brussels, Belgium on January 19-20, 2009 to participate in a *Workshop on Environment and Health: Evaluating European*

Air Quality Research and Translating Priorities into Actions. The Workshop was organized by CONCAWE with contributions from the European Commission's DG Research, Session Chairpersons and other distinguished presenters. The workshop provided scientific updates in a number of key areas including toxicology, epidemiology and exposure assessment of airborne pollutants. Invited platform presentations and submitted posters followed by facilitated discussions amongst participants resulted in a series of recommendations which are summarized in the present report.

**9/10 ADVANCED COMBUSTION FOR LOW EMISSIONS AND HIGH EFFICIENCY
PART 1: IMPACT OF ENGINE HARDWARE ON HCCI COMBUSTION**

Two single-cylinder diesel engines were optimised for advanced combustion performance by means of practical and cumulative hardware enhancements that are likely to be used to meet Euro 6 emissions limits and beyond. These enhancements included high fuel injection pressures, high exhaust gas recirculation levels and charge cooling, increased in-cylinder swirl, and a fixed combustion phasing. These enhancements achieved low engine-out emissions of NO_x and particulate matter emissions with engine efficiencies equivalent to today's diesel engines. These combustion conditions approach those of Homogeneous Charge Compression Ignition, especially at the lower part-load operating points.

Four fuels exhibiting a range of ignition quality, volatility, and aromatics contents were used to evaluate the performance of these hardware enhancements on engine-out emissions, performance, and noise levels.

**10/10 ADVANCED COMBUSTION FOR LOW EMISSIONS AND HIGH EFFICIENCY
PART 2: IMPACT OF FUEL PROPERTIES ON HCCI COMBUSTION**

A broad range of diesel, kerosene, and gasoline-like fuels has been tested in a single-cylinder diesel engine optimized for advanced combustion performance. These fuels were selected in order to better understand the effects of ignition quality, volatility, and molecular composition on engine-out emissions, performance, and noise levels. Low-level biofuel blends, both biodiesel and ethanol, were included in the fuel set in order to test for short-term advantages or disadvantages.

The diesel engine optimized in Part 1 of this study included practical and cumulative engine hardware enhancements that are likely to be used to meet Euro 6 emissions limits and beyond, in part by operating under conditions of Homogeneous Charge Compression Ignition, at least over some portions of the speed and load map.

The centre of combustion was matched for each fuel by adjusting the fuel injection timing. This simulates the performance of a future advanced engine operating with closed loop combustion control using an in-cylinder pressure sensor. The warmed-up engine could be run successfully on a wide range of diesel, kerosene, and gasoline-like fuels, including part-load and full-load operation, with diesel-like efficiency.

NO_x emissions at or below Euro 6 emissions limits were achieved without the use of a NO_x aftertreatment system. PM emissions were also low but a diesel particulate filter would be needed to reach Euro 6 limits and below. HC and CO emissions increased but were within the range that could be treated with a diesel oxidation catalyst.

Fuel properties had a substantial effect on PM emissions, consistent with the wide range of fuels investigated. In general, PM emissions decreased with increasing

ignition delay, higher volatility, and lower aromatics levels of the fuel but the relative effects varied depending upon the engine operating conditions.

This study has investigated engine performance and emissions for a warmed-up single-cylinder bench engine only. Additional work would be needed to investigate engine performance under transient and cold start conditions.

1/11 ENVIRONMENTAL SENSITIVITY ASSESSMENT OF RETAIL FILLING STATIONS IN SELECTED EUROPEAN COUNTRIES

The environmental sensitivity of approximately 86,000 retail filling stations in 13 European countries has been assessed with regard to groundwater, surface water and ecological receptors using a source-pathway-receptor and Geographical Information System (GIS) based methodology. The information is stored in a CONCAWE database.

Across all thirteen countries the results demonstrate that, based on their location alone (i.e. irrespective of containment engineering standards which can reduce environmental risk), the percentage of retail filling stations with the potential to pose a risk to the receptors in question is small: 5% with respect to potable water (groundwater and surface water) abstractions, 8% with respect to the ecology of surface water bodies and 3% with respect to designated Natura 2000 sites (protected habitats and ecosystems).

Information in the database can be used to:

- Support a site-specific, risk-based approach to the implementation of environmental regulations and the management of groundwater contamination.
- Develop pro-active environmental risk management strategies for networks of retail filling station sites appropriate to their environmental risk profile.

Inform decisions regarding the environmental liability potential of sites during acquisitions, divestments and site swaps.

1/11 APP ENVIRONMENTAL SENSITIVITY ASSESSMENT OF RETAIL FILLING STATIONS IN SELECTED EUROPEAN COUNTRIES - APPENDICES

The report 1/11 '**Environmental sensitivity assessment of retail filling stations in selected European countries**' is appended with separate country specific reports for the following 13 European countries:

- Appendix 4: Austria
- Appendix 5: Belgium
- Appendix 6: Czech Republic
- Appendix 7: Denmark
- Appendix 8: Finland
- Appendix 9: France
- Appendix 10: Germany

- Appendix 11: Italy
- Appendix 12: The Netherlands
- Appendix 13: Norway
- Appendix 14: Poland
- Appendix 15: Spain
- Appendix 16: UK

2/11 TRENDS IN OIL DISCHARGED WITH AQUEOUS EFFLUENTS FROM OIL REFINERIES IN EUROPE - 2005 AND 2008 SURVEY DATA

This report summarises data gathered by CONCAWE in surveys of effluent water quantity, oil content and treatment processes for refinery locations situated in the EU-27 countries and those in Norway and Switzerland for the years 2005 and 2008. Data obtained in previous surveys are included for comparison.

The number of refinery locations reporting in 2008 has increased to 125. The results of the surveys show that the trend for lower volumes of effluent discharge relative to refinery capacity and throughput has continued. Changes in the total amounts of discharged oil, ammonia, total nitrogen (TN), phenols, BOD, COD and TOC are related to the increase in the number of refineries reporting in these years. The associated slight increases in the ratios of oil, TN, phenol, BOD and COD discharged relative to refining capacity and/or throughput may reflect the inclusion of additional refineries in countries that joined the EU in that period and whose performance may not have been at the same level as those previously surveyed.

The results show that 89% of the refineries surveyed in 2005 had at least one stage of biological treatment in their wastewater treatment facilities. For 2008, this number rose to 94% for the reporting refineries.

A different system of refinery complexity classification has been adopted for the 2005 and 2008 surveys. The Nelson Complexity Index (NCI) is an industry standard measure that takes account of each piece of refinery equipment on a refinery site. The 2005 and 2008 NCI scores show that the trend towards more complex refineries that was evident in the data set for the years 1969 to 2000 continues.

4/11 A COMPREHENSIVE REVIEW OF EUROPEAN EPIDEMIOLOGICAL STUDIES ON PARTICULATE MATTER EXPOSURE AND HEALTH

In 2006/2007 CONCAWE's Health Management Group (through H/STF-27) commissioned a literature survey and review with the primary aim of summarising the current state of science on particulate matter in ambient air and its possible effects on health. The survey and review were undertaken by the Department of Epidemiology, Mario Negri Institute, Milan, Italy¹, the International Agency for Research on Cancer, Lyon, France², the International Epidemiology Institute, Rockville, MD, USA³ and the Institute of Medical Statistics and Biometry, University of Milan, Italy⁴. The authors of the study are Eva Negri¹, Silvano Gallus¹, Paolo Boffetta², Joseph K. McLaughlin³ and Carlo La Vecchia^{1,4}

The body of this report consists of a brief overview of the findings written by H/STF-27, followed by the detailed information in Appendix developed by the mentioned experts.

5/11 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE STATISTICAL SUMMARY OF REPORTED INCIDENTS - 2010

In this seventeenth annual report on European downstream oil industry safety performance, 2010 statistics are presented on work-related personal injuries for the industry's own employees and contractors. Data were received from 34 CONCAWE Member Companies representing approximately 93% of the European refining capacity. Trends over the last seventeen years are also highlighted and the data are compared to similar statistics from related industries. This report also presents the second year of results for Process Safety Performance Indicators from CONCAWE members.

6/11 COST EFFECTIVENESS OF EMISSIONS ABATEMENT OPTIONS IN EUROPEAN REFINERIES

This report explores the cost-effectiveness of emission reductions in European refineries associated with Best Available Techniques (BAT) and illustrates how Associated Emission Level (AEL) ranges might be derived using a "shadow price". This methodology is consistent with the Economics and Cross-Media BAT Reference Document (BREF) and closely parallels the technical process underpinning the choice of National Emission Ceilings (NEC).

This report first summarises information gathered by CONCAWE in 2010 concerning the costs of applying candidate Best Available Techniques to reduce emissions from refineries in Europe. Importantly, these costs do account for the retrofitting of equipment to units in existing refineries. The focus is on NO_x and SO₂ emissions from major refinery sources.

Cost data has been expressed as a capital cost, an annualised cost and, with reference to unabated emissions, as a marginal cost. The marginal cost (€/tonne abated) depends on the effectiveness of the technology to be applied and the existing emission. Using the 2006 CONCAWE Sulphur Survey data, the distribution of the incremental marginal cost of different technology applications across the refinery pool has been estimated.

The use of an incremental marginal cost per technology step is central to the GAINS Integrated Assessment Model in deriving cost-effective National Emissions Ceilings for priority pollutants. The Thematic Strategy on Air Pollution (TSAP) set environmental (and consequential emission reduction) targets for 2020 using this methodology and the European Member States accepted the cost of these measures. The average EU cost per tonne of pollutant to be removed has been used as an illustrative "shadow price". Comparing this "shadow price" and the marginal cost curve indicates which abatement techniques could be considered cost-effective and by what proportion of the industry.

7/11 THE POTENTIAL FOR APPLICATION OF CO₂ CAPTURE AND STORAGE IN EU OIL REFINERIES

CO₂ Capture and Storage (CCS) is a potential route to large scale reduction of CO₂ emissions to the atmosphere from large power generation and manufacturing facilities. It does, however, raise a number of technological, economic and legal

challenges. This report reviews the state of knowledge in the areas of transport and storage of CO₂, to focus mainly on CO₂ capture in oil refineries. Sources of refinery CO₂ emissions, the capture technologies that can potentially be deployed in that environment and the particular issues facing refiners in the application of CCS are discussed from both a technological and an economic point of view. One important conclusion is that the volumes and unit locations for CO₂ production in refineries are not conducive to CCS projects in individual refineries and will require alliances with other large CO₂ producers, particularly the power industry, in order to be commercially justified.

9/11 ACUTE AQUATIC TOXICITY OF HEAVY FUEL OILS - SUMMARY OF RELEVANT TEST DATA

This report describes the experimental procedures and results obtained in acute ecotoxicity tests on several heavy fuel oil (HFO) samples. Water accommodated fractions (WAFs) of these samples were tested for toxicity to the rainbow trout (*Oncorhynchus mykiss*), the crustacean zooplankter (*Daphnia magna*) and green algae (*Selenastrum capricornutum*). These results assist in determining the environmental hazard from heavy fuel oil.

1/12 ASSESSMENT OF REFINERY EFFLUENTS AND RECEIVING WATERS USING BIOLOGICALLY-BASED EFFECT METHODS

Within the EU it is apparent that the regulatory focus on the use of biologically-based effects methods in the assessment of refinery effluents and receiving waters has increased in the past decade. This has been reflected in a recent refinery survey which revealed an increased use of such methods for assessing the quality of refinery effluents and their receiving waters. This report provides an overview of recent techniques used for this purpose. Several case studies provided by CONCAWE member companies describe the application of biological methods to effluent discharge assessment and surface water monitoring.

The case studies show that when biological methods are applied to refinery effluents and receiving waters they raise different questions compared with those obtained using physical and chemical methods. Although direct measurement of the toxicity of effluent and receiving to aquatic organisms is the most cited technique, more recent efforts include tests that also address the persistence of effluent toxicity once discharged into the receiving water.

Similarly, ecological monitoring of receiving waters can identify effects of effluent inputs arising from species interactions and other secondary effects that would not always be apparent from the results of biological tests conducted on single aquatic organisms.

In light of recent and proposed regulatory developments the objectives of this report are therefore to:

- Discuss the application of biologically-based effects methods (including ecological monitoring) to refinery discharges and receiving waters,
- Assess the implications of such methods for future regulation of refinery discharges and
- Provide guidance on good practice that can be used by refineries and the downstream oil industry to carry out and interpret data obtained using biologically-based effects methods.

While the emphasis is on the toxic effects of effluents, other properties will also be covered because of their interdependency in determining potential effects in the environment. In particular, the properties of effluent constituents that determine their persistence and potential to accumulate within organisms will also be considered.

2/12 GASOLINE VOLATILITY AND VEHICLE PERFORMANCE

A six vehicle study has been completed to investigate the impact of changes in the volatility characteristics of unleaded gasoline containing 10% v/v ethanol on regulated exhaust and evaporative emissions and on hot and cold weather vehicle driveability performance. The vehicles selected for this study were representative of the current EU fleet, met or exceeded Euro 4 emissions certification, spanned the range from upper medium to small vehicle classes, were compatible with 10% v/v ethanol according to the manufacturer's warranty information, and included two modern gasoline Direct Injection Spark Ignition engine types. Results included regulated emissions measured over the New European Driving Cycle (NEDC) at +23°C and -7°C, evaporative emissions according to the European regulatory procedure, cold engine starting and idling at -20°C, and Hot Weather Driveability performance at +40°C.

Unleaded gasolines containing 10% v/v ethanol (E10 gasolines) were specially blended for this study to investigate changes in volatility, specifically in the E70¹ and E100² distillation values. The Dry Vapour Pressure Equivalent (DVPE) of all test fuels targeted either summer (60kPa) or winter (100kPa) grade maximum values. The DVPE of the test fuel was selected to be consistent with the type of vehicle test that was completed.

To investigate the impact of volatility changes on vehicle emissions and performance, 'Baseline' E10 gasolines were evaluated having E70 and E100 distillation values at the current maximum limits allowed by the EN 228 gasoline specification. Results on these 'Baseline' gasolines were then compared to fuels having relaxed volatility, that is, where the E70 and E100 values were higher than the maximum limits allowed by the EN 228 specification. These volatility values were selected based on a proposal that CONCAWE has made to the European Committee for Standardisation to relax the volatility specifications for future E10 gasoline blends.

For most vehicle tests, results on the 'Baseline' gasoline were compared to those on a 'Step 2' gasoline in which the E70_{max} and E100_{max} specifications were relaxed by +10% v/v and +4% v/v, respectively. Some tests were also conducted on 'Step 1' gasolines in which the E70_{max} and E100_{max} specifications were relaxed by +4% v/v and +2% v/v, respectively. The 'Step 1' gasolines were consistent with CONCAWE's proposal to CEN for relaxed volatility specifications while tests on the 'Step 2' gasolines represented a more severe test for vehicle emissions and driveability performance.

All six vehicles were able to complete the required driving cycles on all of the test fuels with no false starts, no misfires, no stalls, no failures, and no faults recorded by the On-Board Diagnostics (OBD) systems. Overall, the impacts of gasoline volatility on emissions and driveability performance were small compared to vehicle-to-vehicle differences.

¹ E70 is the percentage of the gasoline sample that evaporates at 70°C

² E100 is the percentage of the gasoline sample that evaporates at 100°C

3/12 EU REFINERY ENERGY SYSTEMS AND EFFICIENCY

The consumption of energy within EU refineries plays a crucial role in determining refinery operating costs and emissions and has therefore long been a focus of attention by refinery operators. Improvements in refinery energy efficiency have resulted in net energy savings which have helped to offset the increases in energy intensity associated with increasing product demand and increasingly stringent quality requirements. This report provides data on the progress made in improving the energy efficiency of EU refineries over the past 18 years and discusses the factors which have contributed to this achievement.

4/12 GASOLINE ETHER OXYGENATE OCCURRENCE IN EUROPE, AND A REVIEW OF THEIR FATE AND TRANSPORT CHARACTERISTICS IN THE ENVIRONMENT

Ether oxygenates are added to certain gasoline (petrol) formulations to improve combustion efficiency and to increase the octane rating. In this report the term gasoline ether oxygenates (GEO) refers collectively to methyl tertiary butyl ether (MTBE), ethyl tertiary butyl ether (ETBE), tertiary amyl methyl ether (TAME), diisopropyl ether (DIPE), tertiary amyl ethyl ether (TAEE), tertiary hexyl methyl ether (THxME), and tertiary hexyl ethyl ether (THxEE), as well as the associated tertiary butyl alcohol (TBA).

This report presents newly collated data on the production capacities and use of MTBE, ETBE, TAME, DIPE and TBA in 30 countries (27 EU countries and Croatia, Norway and Switzerland) to inform continued and effective environmental management practices for GEO by CONCAWE members. The report comprises data on gasoline use in Europe that were provided by CONCAWE and obtained from the European Commission. Furthermore Société Générale de Surveillance (SGS) provided detailed analytical data (more than 1,200 sampling campaigns) on the GEO composition of gasoline in European countries in the period 2000-2010.

Another major aspect of this report is the investigation of GEO distribution in groundwater, drinking water, surface water, runoff water, precipitation (rain/snow) and air in the European environment. Apart from the general sources of literature for the study, local environmental authorities and institutes in the 30 European countries have been contacted for additional information.

Finally, a review of the international literature on GEO natural attenuation processes was undertaken with a focus on international reports and peer-reviewed scientific publications to give an overview on the known fate, transport and degradation mechanisms of GEO in the subsurface, to inform risk-management strategies that may rely on natural attenuation processes. The literature reveals that all GEO compounds used in fuels are highly water soluble and weakly retarded by aquifer materials, but are biodegradable under favourable environmental conditions, and volatilise from liquid (gasoline or water) to vapour phase. Consequently natural attenuation processes are expected to decrease GEO concentrations in the environment and, with appropriate site-specific evidence, may be incorporated into risk assessment / management strategies at GEO release sites.

5/12 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE – STATISTICAL SUMMARY OF REPORTED INCIDENTS – 2011

In this eighteenth annual report on European downstream oil industry safety performance, 2011 statistics are presented on work-related personal injuries for the industry's own employees and contractors. Data were received from 34 CONCAWE

Member Companies representing approximately 96% of the European refining capacity. Trends over the last eighteen years are also highlighted and the data are compared to similar statistics from related industries. This report also presents the third year of results for Process Safety Performance Indicators from CONCAWE members.

6/12 TRENDS IN OIL DISCHARGED WITH AQUEOUS EFFLUENTS FROM OIL REFINERIES IN EUROPE - 2010 SURVEY DATA

This report summarises data gathered by CONCAWE in a 2010 survey of effluent water quantity, oil content and treatment processes for refinery installations situated in the EU-27 countries and those in Croatia Norway and Switzerland. Data obtained in previous surveys are included for comparison.

Operators of 100 installations completed questionnaires, of which two of these only reported data for water intake and discharge.

The number of 100 reporting locations is lower than the 125 locations that reported in 2008. There are several reasons for this. Since the last data gathering exercise several refinery installations have been closed or moth-balled, turning these into fuels depots without any production. Another four sites that are still operating today informed CONCAWE that these would not be in a position to complete the questionnaire for 2010. Finally, the ownership of some installations changed since 2008, leading to CONCAWE being unable to identify an appropriate contact person for timely completion of the questionnaire.

The data provided through the completion of the questionnaire have been extracted into an MS-ACCESS Database. This enabled sorting, extraction, analyses and presentation of the information in a range of formats. The information presented in this report relates to a selected range of parameters that have been covered by previous surveys carried out since 1969. Two further reports will cover the results of the complete survey in more detail; one concerning final discharge quality parameters and the other focussing on water use and consumption.

The results reported herein show that the volume of process water that was being discharged from EU-27+3 (Norway, Croatia and Switzerland) - located refineries decreased between 2008 and 2010 while the overall volume of aqueous discharges remained about the same or slightly increased over the same period. When expressed relative to refinery capacities and throughputs there is a slight increase in 2010 in the amount of effluent discharged from all sources per tonne of capacity and throughput compared with 2008.

The amount of oil discharged in effluents from reporting installations continued to decrease both in terms of the absolute amount discharged and the amount expressed relative to the volume of feedstock processed (throughput) and the refining capacity of the installations.

The amounts of ammonia, total nitrogen (TN) and phenols also appear to have continued to decrease but the figures are more difficult to interpret because the number of refineries that reported data was, particularly in the case of ammonia, lower. However, when expressed relative to feedstock throughput, the decrease is still evident. Similar trends are evident in the data for Biochemical Oxygen Demand (BOD), Chemical Oxygen Demand (COD) and Total Organic Carbon (TOC) content. It should be noted, however, that the 2010 figure also includes data for non-process related effluent streams if reported.

The majority of the reporting installations have on-site waste water treatment plant (WWTP) and the total emission loads for ammonia, total nitrogen, phenols, BOD, COD and TOC are reported as associated with their discharges. For installations that transfer their effluents to an off-site WWTP for treatment prior to discharge, these are reported separately.

The distribution of the 2010 Nelson Complexity Index (NCI) scores is very similar to that derived for 2005 and 2008. It shows a slightly increasing trend of operation complexity of the refinery installations operated by CONCAWE members.

The trend series available in CONCAWE demonstrate that the refining sector has reduced its oil and TPH releases into the aquatic environment significantly over the past 40 years. Overall a reduction of more than 99.5%-mass is demonstrated.

7/12 REACH – ANALYTICAL CHARACTERISATION OF PETROLEUM UVCB SUBSTANCES

The purpose of this report is to summarise the findings of the scientific and technical work undertaken by CONCAWE to assess the feasibility and potential benefit of characterising petroleum UVCB substances beyond the recommendations issued by CONCAWE for the substance identification of petroleum substances under REACH.

8/12 REACH – ANALYTICAL CHARACTERISATION OF PETROLEUM UVCB SUBSTANCES

This report updates CONCAWE's classification and labelling recommendations Report No. 11/10R to reflect the publication of the 2nd and 3rd Adaptations to the EU Regulation on Classification, Labelling and Packaging (EC 1272/2008).

9/12 DEVELOPING A METHODOLOGY FOR AN EU REFINING INDUSTRY CO₂ EMISSIONS BENCHMARK

In the third trading period under the EU Emission Trading Scheme (EU ETS), refineries and other eligible industrial installations may be granted free CO₂ emission allowances according to a benchmark based on the 10% most efficient installations in the sector. This report describes the process whereby CONCAWE, on behalf of the refining industry, proposed a benchmark for oil refineries under the EU ETS based on the CWT (complexity weighted tonne) concept developed by Solomon Associates. This benchmark defines the basis on which free allowances are to be allocated to refineries between 2013 and 2020.

10/12 PRIMARY BIODEGRADATION OF PETROLEUM HYDROCARBONS IN SEAWATER

This report describes primary biodegradation experiments performed to determine the persistence of higher molecular weight petroleum hydrocarbons in seawater. Results from the biodegradation experiments show that the majority of tested petroleum hydrocarbons have half-lives in seawater less than 60 days.

11/12 DEVELOPING HUMAN HEALTH EXPOSURE SCENARIOS FOR PETROLEUM SUBSTANCES UNDER REACH

This report describes the approaches that were adopted by CONCAWE to prepare the human exposure estimates in the chemical safety assessments of the REACH registration dossiers for petroleum substances based on all applicable regulatory

guidance. Separate exposure estimates were developed for workers and for consumers and included inhalation and dermal routes. The complex nature of petroleum substances required various scientifically justified refinements of the regulatory guidance.

12/12 USE OF THE MODIFIED AMES TEST AS AN INDICATOR OF THE CARCINOGENICITY OF RESIDUAL AROMATIC EXTRACTS

Existing data demonstrate that residual aromatic extracts (RAEs) can be either carcinogenic or non-carcinogenic. CONCAWE had previously concluded that “Although limited data available indicate that some RAEs are weakly carcinogenic, it is not possible to provide a general recommendation. Classify on a case-by-case basis” (CONCAWE 2005) [11]. Therefore CONCAWE’s Health/Toxicology Subgroup (H/TSG) has developed a proposal for the use of the modified Ames test as a short-term predictive screening tool for decisions on the classification of RAEs for carcinogenicity.

The relationship between RAE chemistry and carcinogenic potential is not as well understood as it is for some other categories of substances, e.g. Other Lubricant Base Oils (OLBO). However, a correlation has been found between the results of the skin carcinogenicity bioassay and the mutagenicity index (MI) obtained from the modified Ames test. Data supporting this correlation are summarised in this report. The H/TSG confirmed that the modified Ames test can be used as a predictive screening tool and that a cut-off value can be established to make a distinction between carcinogenic and non-carcinogenic products. RAEs with a MI > 0.4 demonstrated carcinogenic potential upon dermal application to mouse skin with chronic exposure. RAEs with a MI < 0.4 did not demonstrate a carcinogenic potential.

To justify the use of the modified Ames test with RAEs, additional analysis of the repeatability of the test with RAEs was required. With this objective, CONCAWE sponsored a round robin study with different samples of RAEs from member companies, at three different laboratories. The repeatability demonstrated in the round robin study with RAEs support the proposed use of the modified Ames test.

As part of the tools available for use by member companies, the H/TSG proposed a standard operating procedure (SOP) (included as an Appendix to this report) on the conduct of the modified Ames test with RAEs. The H/TSG also prepared two special Oil Industry Notes (OINs) for use in cancer hazard classification. One OIN based on Dangerous Substances Directive (DSD) (OIN 9) and one based on Classification, Labelling and Packaging (CLP) regulation (OIN 10) have been adopted.

1/13R OIL REFINING IN THE EU IN 2020, WITH PERSPECTIVES TO 2030

In the two decades to 2030, the EU refining industry will face significant changes in product demand, both in absolute terms and with regard to the relative demand for gasoline and diesel. The introduction of increasingly stringent product quality specifications, notably regarding the sulphur content of marine fuels, will impose additional challenges on the ability of the industry to satisfy both demand and quality requirements. This report assesses the possible impact of these changes on EU refining, focusing on the estimated capital investment requirements in the sector as well as the expected trends in energy consumption and CO₂ emissions through to 2030. Sensitivity cases are included to explore potential alternative scenarios for product demand and quality around the 2020 base scenario.

2/13 PREDICTING REFINERY EFFLUENT TOXICITY ON THE BASIS OF HYDROCARBON COMPOSITION DETERMINED BY GCXGC ANALYSIS

A high resolution analytical method for determining hydrocarbon blocks in petroleum products by comprehensive two-dimensional gas chromatography (GCxGC) was used for the analysis of petroleum hydrocarbons extracted from refinery effluents. From 105 CONCAWE refineries in Europe 111 refinery effluents were collected in the period June 2008 to March 2009 (CONCAWE, 2010). The effluents were analysed for metals, standard effluent parameters (including Chemical Oxygen Demand (COD), Biochemical Oxygen Demand (BOD), oil in water (OiW), GCxGC speciated hydrocarbons, BTEX (Benzene, Toluene, Ethylbenzene, and Xylenes) and volatile organic compounds.

This report describes the subsequent analysis of the GCxGC data, as described in hydrocarbon blocks, and uses the PETROTOX model, to predict the environmental toxicity (i.e. ecotoxicity) of the discharged effluents. A further analysis was undertaken to address the potential environmental impact of these predicted effects initially using default dilution factors and then, when necessary site specific factors.

The report describes all the methods used to arrive at the predictions, and shows that for the majority of refinery effluents direct toxicity effects in the effluents are not anticipated.

Furthermore, when applying either the EU Risk Assessment Technical Guidance Document (TGD) default dilution factors or site specific dilution factors, none of the refineries are predicted to exerting either acute or chronic toxicity to organisms in the receiving aquatic environment, based on their hydrocarbon composition present in the effluent samples.

4/13 REFINERY EFFLUENT ANALYSIS METHODOLOGIES FOR RELEVANT PARAMETERS FROM EU - REGULATORY REGIMES

This report provides guidance to CONCAWE members on the analytical methods that might be used to monitor oil refinery effluents for those refinery-specific parameters covered by relevant European legislation and a comparison of the methods that are used today, as reported in the last Effluent Survey.

A method assessment programme is presented whereby the performance of methods of analysis (used to monitor oil refinery effluents) can be compared and prioritised in order of their analytical performance capabilities. Methods for a specific parameter, which is clearly and unambiguously defined, are compared with each other and then prioritised in terms of their overall quality. The quality of these methods is based on an assessment of a combination of characteristic features, namely, precision, bias or recovery, limit of detection (where appropriate), indicative costs, and ease of use. Ranking scores for each feature are assigned to various ranges of each feature, and then added together to give an overall ranking value. The method exhibiting the lowest overall ranking value is deemed the most appropriate method for analysing that parameter.

Within this report, several recommendations are made in terms of comparing results of analyses or their associated uses. Where data are to be compared for a particular parameter, then, all CONCAWE members involved in this comparison should agree common objectives, in advance. These include defining a common definition for the:

- i) Parameter being analysed and compared;

- ii) Limit of detection, and how this concentration value should be calculated;
- iii) Limit of quantification, and how this concentration value should be calculated and how it is to be applied for selective reporting purposes; and
- iv) Uncertainty of measurement and how it should be calculated.

It is further recommended these involved members should agree on the range of values and ranking scores chosen to reflect the performance characteristic features used in the method assessment programme, or establish and agree alternative values.

In addition, CONCAWE members should agree to provide details of the methods they use and the performance data obtained on their own specific effluents, so that appropriate and realistic method assessment comparisons can be undertaken. CONCAWE desires to collate this appropriate information relevant to their specific sector from its members in a way that the assessment programme can be regularly updated with new data, enabling methods to be compared in a way that is more directly applicable to the refinery sector.

5/13 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE. STATISTICAL SUMMARY OF REPORTED INCIDENTS – 2012

In this nineteenth annual report on European downstream oil industry safety performance, 2012 statistics are presented on work-related personal injuries for the industry's own employees and contractors. Data were received from 38 CONCAWE Member Companies representing approximately 98% of the European refining capacity. Trends over the last nineteen years are also highlighted and the data are compared to similar statistics from related industries. This report also presents the fourth year of results for Process Safety Performance Indicators from CONCAWE members.

6/13 ACUTE AND CHRONIC AQUATIC TOXICITY OF AROMATIC EXTRACTS-SUMMARY OF RELEVANT TEST DATA

This report describes the experimental procedures and the results obtained in acute and chronic ecotoxicity tests on several aromatic extracts samples. The samples were tested for toxicity to the rainbow trout, *Oncorhynchus mykiss*, the crustacean zooplankter, *Daphnia magna* and the algae, *Selenastrum capricornutum* using water accommodated fractions. These results assist in determining the environmental hazard posed by aromatic extracts.

7/13 AQUATIC ECOTOXICITY AND BIODEGRADABILITY OF CRACKED GAS OILS - SUMMARY OF RELEVANT TEST DATA

This report describes the experimental procedures and the results obtained in acute and chronic ecotoxicity tests as well as a biodegradation study on cracked gas oil samples. In a CONCAWE study, three samples were tested for toxicity to the crustacean zooplankter, *Daphnia magna* and the algae, *Pseudokirchneriella subcapitata* (alternatively known as *Selenastrum capricornutum*) using water accommodated fractions. In addition, another sample was tested in a separate API study for toxicity to the fish, *Oncorhynchus mykiss*, the crustacean zooplankter, *Daphnia magna* (acute and chronic) and the algae, *Pseudokirchneriella subcapitata* using water accommodated fractions. The API sample was also tested for ready biodegradability in a manometric respirometry test. All these results assist in determining the environmental hazard posed by cracked gas oils.

8/13 MARINE FUELS AND HYDROGEN SULPHIDE

The safe handling of petroleum cargoes and refined products that may contain hydrogen sulphide (H₂S) is an important issue for the marine and inland fuel industries. Attention has refocused recently on H₂S due to the revision of the ISO 8217:2012 specification for marine fuels which limited the maximum content of H₂S in the liquid fuel to 2.00 mg H₂S/kg fuel (2.00 ppmw).

This report summarizes issues associated with the presence of H₂S in residual marine fuels including:

- Sources of H₂S in petroleum products;
- Exposure levels for H₂S in the vapour phase and the effects of exposure;
- Relationship between the H₂S concentration in liquid fuel and in the vapour phase;
- Measurement methods for H₂S in marine fuel and in the vapour phase;
- Interpretation of results and guidance on maximum H₂S levels; and
- Guidelines for the safe handling of liquid petroleum products that may contain H₂S.

Importantly, the report reinforces the need for safe handling procedures, training, and personnel protection when transferring or storing fuels that may contain H₂S, rather than relying only on a measured H₂S level in the liquid product.

9/13 CHALLENGES IN ADDRESSING PHOTOTOXICITY AND PHOTODEGRADATION IN THE ENVIRONMENTAL RISK ASSESSMENT OF POLYCYCLIC AROMATIC HYDROCARBONS IN THE AQUATIC COMPARTMENT

This report summarises how light might interact with Polycyclic Aromatic Hydrocarbons (PAHs) to alter both their environmental fate and their potential to cause adverse effects. The quantification of these changes is complicated due to the difficulties in measuring these changes in the laboratory and subsequently, in relating these to how PAHs behave in the real environment. The consequences of attempting to account for these interactions within the framework of a generic environmental risk assessment are discussed and the conclusion reached that the impact of light on the behaviour of PAHs is best accounted for using a site-specific rather than a generic regional or generic local petroleum product risk assessment. The key elements of such an approach are described.

10/13 LABORATORY OXIDATION STABILITY STUDY ON B10 BIODIESEL BLENDS

A laboratory oxidation stability study has been completed jointly by CONCAWE and DGMK (Deutsche Wissenschaftliche Gesellschaft für Erdöl, Erdgas und Kohle e.V. - German Society for Petroleum, Gas and Coal Science and Technology) on three biodiesel blends containing 10% v/v (B10) Fatty Acid Methyl Ester (FAME). The results of the study are compared to measurements from an in-vehicle storage stability study on similar B10 diesel fuels that had been conducted previously in a Joint Industry Study ("Effect of in vehicle storage on B10 diesel quality, a Joint Industry Study sponsored by the petroleum industry, automotive, and fuel injection system industries").

This laboratory study monitored the oxidation stability of the three B10 blends during six weeks of laboratory storage under ambient (25°C) and elevated temperature

(43°C) conditions. Various test methods were used to monitor oxidation stability changes in the B10 diesel fuel blends including electrical conductivity, viscosity, Rancimat oxidation stability (EN 15751), PetroOxy oxidation stability (EN 16091), acid number (EN 14104), Delta Total Acid Number (Delta TAN), and peroxide number (ISO 3960). Elemental analyses by ICP were also completed on the FAME and B10 blends at the start and end of the laboratory study. The concentrations of dissolved metals were very low in all cases except for silicon which was found to be between about 600-700ppb in the B10 blends. A limited study was also conducted on one neat FAME sample (B100) to investigate the effect of air/oxygen exposure on the rate of decrease in oxidation stability.

11/13 SUPPLEMENTARY GUIDANCE FOR THE INVESTIGATION AND RISK-ASSESSMENT OF POTENTIALLY CONTAMINATED SEDIMENTS: A COMPANION VOLUME TO ENERGY INSTITUTE / CONCAWE REPORT E1001

This report provides guidance on the investigation and assessment of potentially contaminated sediments, focusing on the inland, estuarine and coastal environments. It is designed as a complementary, technical companion document to Energy Institute & CONCAWE (2013) report '*Guidance on characterising, assessing and managing risks associated with potentially contaminated sediments*' (Report E1001). It highlights a number of significant challenges associated with assessing the aquatic and water bottom environment, which means that a sediment assessment should not be undertaken lightly.

Where a decision is taken to undertake a site assessment, this report promotes the use of an iterative process of Conceptual Site Model (CSM) development, data collection, data evaluation and a continuous CSM refinement, taking into account the results obtained.

Risk-based assessment is described throughout the report, entailing four tiers of assessment, which progress from a qualitative assessment (Tier 0) through to a detailed cause-attribution assessment (Tier 3), in which the decrease in uncertainty in the assessment process is balanced against the increased costs and timescales with progress to a higher tier assessment. The application of this evidence-driven risk-based approach to sediment site management, including remedial control measures, should help to overcome at least some of the challenges associated with contaminants in sediment sites in Europe, and promote a sustainable approach to sediment management on a case-by-case basis.

12/13 PERFORMANCE OF EUROPEAN CROSS-COUNTRY OIL PIPELINES - STATISTICAL SUMMARY OF REPORTED SPILLAGES IN 2012 AND SINCE 1971

CONCAWE has collected 42 years of spillage data on European cross-country oil pipelines. At over 36,000 km the inventory covered currently includes the vast majority of such pipelines in Europe, transporting close to 700 million m³ per year of crude oil and oil products. This report covers the performance of these pipelines in 2012 and a full historical perspective since 1971. The performance over the whole 42 years is analysed in various ways, including gross and net spillage volumes, and spillage causes grouped into five main categories: mechanical failure, operational, corrosion, natural hazard and third party. The rate of inspections by in-line tools (inspection pigs) is also reported. 12 spillage incidents were reported in 2012, corresponding to 0.33 spillages per 1000 km of line, above the 5-year average of 0.22 and below the long-term running average of 0.51, which has been steadily decreasing over the years from a value of 1.2 in the mid-70s. There were no fires, fatalities or injuries connected with these spills. 1 incident was due to mechanical failure, 3 to corrosion, and 8 were

connected to third party activities, 2 of which malicious. Over the long term, third party activities remain the main cause of spillage incidents although mechanical failures have increased in recent years, a trend that needs to be scrutinised in years to come.

13/13 ASSESSMENT OF THE IMPACT OF ETHANOL CONTENT IN GASOLINE ON FUEL CONSUMPTION, INCLUDING A LITERATURE REVIEW UP TO 2006

Ethanol, at low concentrations in motor gasoline, is known to impact both the fuel consumption and emissions from vehicles. Because ethanol has a lower energy content per litre compared to conventional hydrocarbon gasoline, a vehicle's volumetric fuel consumption generally increases when running on ethanol/gasoline blends. In principle, factors such as the higher octane number and high latent heat of vaporisation for ethanol could allow better engine efficiency which could mitigate this effect to some extent. The degree to which modern vehicles can compensate for the lower energy content of ethanol compared to conventional gasoline is not reliably known, however. This is an important question because it impacts the interpretation of Well-to-Wheels results for biofuel blends used in conventional vehicles. For this reason, an assessment of published literature up to 2006 was completed in order to evaluate the impact of ethanol content on fuel consumption.

The scope of this literature assessment was on the use of low-level ethanol/gasoline blends, specifically 5% (E5) and 10% (E10) v/v ethanol in gasoline. These blends are the most common ethanol levels in Europe today and have been formalised in the CEN EN 228 standard for motor gasoline. This literature review did not evaluate the impact of other oxygenate types that are also allowed in the EN 228 standard.

Although many publications were evaluated, the number of studies containing relevant data was limited primarily because the experimental variability in fuel consumption results was relatively large. From this analysis, the following conclusions could be made from the evaluated publications:

- There is a relatively high incidence of incorrectly derived fuel consumption data, usually resulting in an underestimate of the increase in fuel consumption from ethanol-containing gasolines.
- For some studies on gasoline blends containing up to E20, the increase in mass fuel consumption (FC) was typically only about 50% of the expected value, based on simply the loss in calorific value from ethanol addition. In the most extreme case, fuels with almost identical energy contents showed a fuel consumption difference of more than 4%, although for the majority of vehicles, the difference was generally less than 2%. For the largest data set (7 vehicles using up to 10 test fuels), the overall trend showed a 3.97% increase in fuel consumption with a 3.4% reduction in fuel energy content.
- It is not clear that this variation in FC results was related to variations in fuel parameters other than the ethanol content. Rather, it is assumed that the variability in FC was primarily a consequence of experimental variation and poorly controlled test procedures. The variability found in these published studies limits the firm conclusions that can be drawn about the influence of low levels of ethanol on vehicle fuel consumption.

These conclusions suggested that a more definitive vehicle study was warranted to determine whether modern vehicles can or cannot compensate for the lower energy content of ethanol-containing gasoline through better engine efficiency. Such a study has now been completed by the JEC Consortium and is reported elsewhere.

1/14 APPLICATION OF THE TARGET LIPID AND EQUILIBRIUM PARTITIONING MODELS TO NON-POLAR ORGANIC CHEMICALS IN SOILS AND SEDIMENTS

The Target Lipid Model (TLM) provides a framework for deriving predicted no effect concentrations (PNEC) for nonpolar organic chemicals to organisms in the environment. This approach has been used to perform environmental risk assessment of individual hydrocarbons as well as complex petroleum substances. The TLM is based primarily on data for aquatic test organisms and this work evaluates the potential for extending the TLM to soil and sediment using Equilibrium Partitioning (EqP) theory.

Literature data for other nonpolar organics were compiled for acute and chronic exposures to invertebrates in soils and sediments. New data were generated according to OECD guidelines (CONCAWE, 2011 and 2012) to evaluate soil and sediment dwelling organisms and to test potential toxicity cut-offs for high log K_{ow} compounds. The default TLM was applied to these data using EqP to develop critical target lipid body burdens (CTLBB) including associated uncertainty in the model application.

Comparison of the CTLBBs for soil and sediment species to CTLBBs from the larger TLM database for aquatic organisms showed little difference in the relative sensitivity between these two groups of species within the uncertainty of the model and experimental data. Furthermore, the acute to chronic ratios (ACRs) for soil and sediment tests were within the range of ACRs for aquatic organisms exposed to nonpolar organic chemicals.

The TLM-derived PNEC applied to these data, also, demonstrated sufficient level of protection approximately 95% of data above PNEC, even for chemicals up to log K_{ow} 6. For chemicals with log K_{ow} >6 an increasing incidence of no observed toxicity consistent with the dataset for aquatic organisms was observed. The duration of the pre-equilibration step was important for some chemicals. For example, toxicity was observed for these chemicals following short pre-equilibration times (<2 days), whereas no toxicity was observed for spiked soils that had been aged up to 7 weeks prior to exposure.

In conclusion, the work shows that the TLM can be extended to the soil and sediment compartments using the EqP for the purposes of a tier 1 risk assessment.

2/14 PROCEEDINGS OF THE MINERAL OIL CROSS INDUSTRY ISSUES (MOCRINIS) WORKSHOP - SEPTEMBER 2013

CONCAWE organised a 2-day Mineral Oil Cross Industry Issues (MOCRINIS) Workshop in Bologna, Italy in September 2013. The objective of the Workshop was to address topics that have arisen following the publication of results demonstrating the presence of saturated and aromatic hydrocarbons in some foods. The Workshop was attended by delegates from a range of industry sectors with an interest in the issue such as mineral oil producers, printing ink manufacturers, cardboard and paper packaging industries as well as regulators from the European Union (EU) and individual countries.

The topics of measurement and characterisation, exposure to and toxicity of hydrocarbons were discussed fully and openly and possible ways forward were identified. This report presents the proceedings of the MOCRINIS Workshop.

3/14 ASSESSMENT OF RECENT HEALTH STUDIES OF LONG-TERM EXPOSURE TO OZONE

This report summarises the assessment of the policy relevant long-term health studies published since the last update of the ozone Air Quality Limit Value (AQLV). This project was undertaken in preparation for the European Union 2013 Year of Air discussions on the Air Quality Directives, and the impact of new health science on the AQLV for key pollutants, including ozone. The types of studies reviewed in this assessment included chronic mortality and morbidity air pollution epidemiology studies and repeat-dose toxicology and mechanistic studies.

For each study, a summary of the findings as reported was prepared along with a critical review identifying the strengths and weaknesses of the study. In total thirteen chronic mortality studies, nine respiratory morbidity studies, nine epidemiology studies evaluating long-term exposure to ozone and pulmonary function and nine repeat dose animal inhalation studies were reviewed. Reliability scores were provided for both the epidemiology and toxicology studies, and a weight-of evidence approach was implemented to determine causality.

In summary, for chronic mortality, the data were considered not sufficient to draw a causal conclusion between long-term exposure to ozone and mortality. The available toxicology and mechanistic data did not support the mortality hypothesis at current ambient ozone levels since much higher levels (500 ppb) were required to produce serious effects. For chronic morbidity, the data were considered insufficient to establish a causal relationship between long-term exposure to ozone and new onset asthma. In addition, the data do not indicate that long-term exposure to ozone at current ambient levels causes reductions in lung function development. Short-term exposure to higher levels of ozone can cause transient change in lung function which, if accompanied with symptoms, could be considered as adverse. The serious effects in animals as a result of repeated high level (500 ppb) exposure are not expected to occur in humans exposed to ambient levels.

In summary, the quality of the evidence to evaluate the association between chronic exposure to ozone and mortality is highly unreliable, and information to support an objectively-based Air Quality Target Values (AQTV) is lacking.

4/14 USE OF MOTOR FUELS AND LUBRICANTS: HABITS AND PRACTICES OF CONSUMERS IN EUROPE

A structured survey of European consumers was carried out across 250 participants to better understand their habits and practices concerning their use of vehicle fuels and lubricants. This report contains the findings of the survey. The information obtained from this survey provides insight on the current nature of consumer exposures to fuels and lubricants, and will be used to support the REACH registrations of petroleum substances and the basis for the information included in the CONCAWE Specific Consumer Exposure Determinants (SCEDS).

5/14 METHODS FOR ESTIMATING VOC EMISSIONS FROM PRIMARY OIL-WATER SEPARATOR SYSTEMS IN REFINERIES

This report reviews the different methods available to estimate annual Volatile Organic Compound (VOC) emissions from primary oil-water separator systems in refineries and discusses the results obtained by applying some of these in two field trials carried out in European refineries in 2011. Average emission estimates over the trial periods were obtained using four published emission factors, three models and an empirical algorithm. DIAL (Differential Absorption LIDAR (Light Detection and

Ranging)) was also used to derive estimates of short term emission fluxes from remote measurements of VOC concentration. Each method has been assessed for its adequacy in providing a reasonable estimation of emissions.

6/14 IMPACT OF FAME ON THE PERFORMANCE OF THREE EURO 4 LIGHT-DUTY DIESEL VEHICLES - PART 1: FUEL CONSUMPTION AND REGULATED EMISSIONS

By 2020, EU legislation will require that 10% of the total transport fuel energy demand is met by the use of renewable energy, primarily by blending bio-components. Although many types of blending components for diesel fuels are being considered to achieve this requirement, Fatty Acid Methyl Esters (FAME) are the most likely to be used in significant volumes over the coming decade. FAME products have been used in Europe for many years, both as blends and as neat fuels, in certain niche markets.

One unanswered question concerning FAME/diesel fuel blends is the effect of FAME on fuel consumption. Since FAME has a slightly lower energy content compared to hydrocarbon-only fuels, a higher volumetric fuel consumption is expected unless the vehicle is able to compensate in some way for the energy loss associated with the bio-component in diesel fuel.

To answer this question, Concaawe completed a vehicle study in which four diesel fuel blends with FAME (as Rapeseed Methyl Ester (RME)) were tested in three Euro 4 light-duty passenger cars, each equipped with different after-treatment technologies. The FAME contents of these fuels varied from 0% to 50% v/v in order to accentuate the effect of FAME on the energy content of the blended diesel fuels. The programme was statistically designed to give a robust and repeatable testing schedule so that fuel consumption and tailpipe emissions data could be reliably collected over regulatory and transient driving cycles. The vehicle study was conducted for Concaawe by the Laboratory for Applied Thermodynamics of the Aristotle University of Thessaloniki, Greece.

Fuel consumption data for all three vehicles over all driving cycles show that the volumetric fuel consumption increases in direct proportion with increasing FAME content and the decreasing volumetric lower heating value (energy content) of the FAME/diesel fuel blends. There was no detectable change in the energy efficiency of the vehicles on different fuel blends and they were not able to compensate for the lower energy content of the FAME/diesel blends through improved performance.

Increasing the FAME content also reduced the PM but increased the NO_x, HC, and CO emissions. The overall impact of FAME on tailpipe emissions was small when compared to the variations in emissions seen for different driving cycles and for different vehicles over the same driving cycle. No significant difference in emissions performance was observed for the two types of Diesel Particulate Filter (DPF) aftertreatment systems that were tested in these vehicles.

It is expected that these results will be of importance to those interested in the impact of FAME in diesel fuel on Well-to-Wheels fuel consumption and on tailpipe emissions from modern light-duty passenger cars.

7/14 IMPACT OF FAME ON THE PERFORMANCE OF THREE EURO 4 LIGHT-DUTY DIESEL VEHICLES - PART 2: UNREGULATED EMISSIONS

In 2009, EU legislation mandated that 10% renewable energy must be used in road transportation by 2020, primarily through the use of bio-blending components. For

diesel fuel blending, Fatty Acid Methyl Esters (FAMES) manufactured from different natural oils are the most likely to be used in significant volumes over this time period. FAME products have been used in Europe for many years, both as blends and as neat fuels in some niche markets.

Concawe has completed a vehicle study in which one hydrocarbon-only diesel fuel and three blends of this fuel with FAME (from a single batch of Rapeseed Methyl Ester (RME)) were tested in three Euro 4 light-duty passenger cars. All vehicles used exhaust gas recirculation and were equipped with some type of diesel oxidation catalyst. One vehicle did not have a Diesel Particulate Filter (DPF) while the other two vehicles were equipped with DPFs that were regenerated using two different approaches. The FAME contents of the test fuels varied from 0% to 50% v/v in order to accentuate the effect of RME on the energy content of the blended fuels and on the emissions from the vehicles. The study was statistically designed and completed using a robust and repeatable testing schedule during which fuel consumption and emissions data were collected over different regulatory and transient driving cycles. These cycles included the New European Driving Cycle (NEDC), the ARTEMIS cycle, and two constant speed conditions. The effect of RME on fuel consumption was reviewed in Part 1 of this study.

In addition to the gaseous tailpipe emissions, particulate matter (PM) and particle number (PN) emissions were measured using the Particle Measurement Programme (PMP) regulatory procedure. Total PM, total PN, and solid PN emissions were measured as a function of RME content. In addition, the PM samples were chemically analysed for their soluble organic fraction, the fuel and lube contributions to this organic fraction, ionic species (nitrates and sulphates), and elemental carbon (by difference). Several carbonyl compounds were also collected from the tailpipe exhaust and characterized.

8/14 EUROPEAN DOWNSTREAM OIL INDUSTRY SAFETY PERFORMANCE. STATISTICAL SUMMARY OF REPORTED INCIDENTS – 2013

In this twentieth annual report on European downstream oil industry safety performance, 2013 statistics are presented on work-related personal injuries for the industry's own employees and contractors. Information was received from 39 Concawe Member Companies representing approximately 99% of the European refining capacity. Trends over the last twenty years are also highlighted and the data are compared to similar statistics from related industries. This report also presents the fifth year of results for Process Safety Performance Indicators from Concawe members.

3. PRODUCT DOSSIERS

www.conca^owe.eu/content/default.asp?pageid=578

Conca^owe's Product Dossiers are currently unavailable pending update with the most recent information compiled for registration under REACH.

92/101	AROMATIC EXTRACTS
92/102	LIQUEFIED PETROLEUM GAS
92/103	GASOLINES
92/104	BITUMEN AND BITUMEN DERIVATIVES
93/105	PETROLEUM COKE
94/106	KEROSINES/JET FUELS
95/107	GAS OILS (DIESEL FUELS/HEATING OILS)
97/108	LUBRICATING OIL BASESTOCKS
98/109	HEAVY FUEL OILS
99/110	PETROLEUM WAXES AND RELATED PRODUCTS

4. MISCELLANEOUS

90/02 GASOLINE VAPOUR EMISSIONS - A EUROPEAN CONCERN

CONCAWE considered it helpful to prepare a brochure on gasoline vapour emissions for a non-technical audience. The objective is to promote the enlarged carbon canister in a more focused way, whilst providing briefing on the area of gasoline emission control.

5. JOINT PUBLICATIONS

www.concaawe.eu/content/default.asp?pageid=839

- 92/02 PROCEEDINGS OF THE CONCAWE/DGMK SCIENTIFIC SEMINAR "REMEDICATION OF OIL SPILLS" ON MAY 18-21, 1992, IN HAMBURG/GERMANY. (IN TWO VOLUMES)
- 2006 JRC/EUCAR/CONCAWE (JEC) STUDY: EFFECTS OF GASOLINE VAPOUR PRESSURE AND ETHANOL CONTENT ON EVAPORATIVE EMISSIONS FROM MODERN CARS
- 2008 EURODELTA II: EVALUATION OF A SECTORAL APPROACH TO INTEGRATED ASSESSMENT MODELLING INCLUDING THE MEDITERRANEAN SEA
- 2010 BEP525 STUDY FINAL REPORT BY CONCAWE & SHELL RESEARCH: ETHANOL/PETROL BLENDS: VOLATILITY CHARACTERISATION IN THE RANGE 5-25 VOL% ETHANOL
- 2010 EURODELTA: EVALUATION OF A SECTORAL APPROACH TO INTEGRATED ASSESSMENT MODELLING - SECOND REPORT
- 2011 JRC/EUCAR/CONCAWE (JEC) BIOFUELS PROGRAMME: EU RENEWABLE ENERGY TARGETS IN 2020: ANALYSIS OF SCENARIOS FOR TRANSPORT
- 2012 A GLOBAL AND HISTORICAL PERSPECTIVE ON TRADITIONAL AND NEW TECHNOLOGY GASOLINE ENGINES AND AFTERTREATMENT SYSTEMS
- 2012 A GLOBAL AND HISTORICAL PERSPECTIVE ON THE EXPOSURE CHARACTERISTICS OF TRADITIONAL AND NEW TECHNOLOGY DIESEL EXHAUST
- 2012 A GLOBAL AND HISTORICAL PERSPECTIVE ON THE EXPOSURE CHARACTERISTICS OF TRADITIONAL AND NEW TECHNOLOGY DIESEL EXHAUST
- 2012 EFFECT OF IN VEHICLE STORAGE ON B10 DIESEL QUALITY
- 2013 INTRODUCTORY GUIDE TO CONTAMINATED SEDIMENTS
- 2013 GUIDANCE ON CHARACTERISING, ASSESSING AND MANAGING RISKS ASSOCIATED WITH POTENTIALLY CONTAMINATED SEDIMENTS
- 2013 EFFECT OF OXYGENATES IN GASOLINE ON FUEL CONSUMPTION AND EMISSIONS IN THREE EURO 4 PASSENGER CARS
- 2013 JRC/EUCAR/CONCAWE (JEC) WELL-TO-WHEELS STUDIES
- 2014 JEC BIOFUELS STUDY: 2014 UPDATE

6. CONCAWE REVIEW

VOLUME 23 NUMBER 1 SPRING 2014

- Developments in EU refining: looking ahead to 2020 and beyond
An insight into the challenges faced by the European refining industry in meeting future product demand and quality requirements.
Enquiries to: alan.reid@concaawe.org
- Evaluating energy pathways: from well to wheels
How the JEC well-to-wheels study is evolving to take account of new vehicle, fuel and biofuel options that are likely to be available in the next 10 years and beyond.
Enquiries to: alan.reid@concaawe.org
- Transportation and fuels: looking ahead at heavy-duty vehicles
To be able to meet future overall efficiency and CO₂ targets, the focus should not be on the engines and the vehicles alone: the entire transportation system must be optimised.
Author: Anders Røj (Volvo) • Enquiries to: heather.hamje@concaawe.org
- Transportation and fuels: looking ahead at aviation
Aircraft and engine designers have always tended to assume that jet fuel is jet fuel. Could there be fuel changes to respond to environmental pressures that would still allow the industry to expand?
Author: Joanna Bauldrey (Shell) • Enquiries to: heather.hamje@concaawe.org
- Transportation and fuels: looking ahead at the future of marine fuels
The International Bunker Industry Association (IBIA) takes a look at where we have come from, where we are and the possibilities for marine fuels in the years to come.
Author: Nigel Draffin (LQM Petroleum Services) • Enquiries to: heather.hamje@concaawe.org
- Renewable fuels: looking ahead to 2020
Modelling realistic biofuel implementation scenarios to 2020.
Enquiries to: heather.hamje@concaawe.org
- Air quality and health: looking ahead
Over the years significant progress has been made in understanding the relationship between air pollution and health, and in reducing emissions and human exposure.
Authors: Dan Greenbaum (HEI) and Robert O'Keefe (HEI) • Enquiries to: arlean.rohde@concaawe.org
- The future of water quality management for the refining industry
The refining industry has continued to respond to water-related environmental issues in a responsible manner and remains committed to doing so.
Enquiries to: klaas.denhaan@concaawe.org

- Petroleum products and REACH: looking ahead

Concaawe is continuing to strengthen the support it provides to guide registrants through the successive stages of REACH; however, it remains essential that member companies recognise the need to maintain their own REACH expertise.

Enquiries to: francisco.delcastillo@concaawe.org

- Forward-looking perspective on oil and gas production in Europe

Access to resources remains the major challenge for the oil and gas industry for the foreseeable future.

Author: Michael Engell-Jensen (OGP) • Enquiries to: alan.reid@concaawe.org

- Petrochemical feedstocks: the cornerstone of competitiveness

While the chemicals industry will remain largely reliant on petrochemical-based feedstocks for decades to come, the scope for greater use of renewables as feedstocks cannot be ignored.

Author: Hubert Mandery (Cefic) • Enquiries to: alan.reid@concaawe.org

- Abbreviations and terms

- CONCAWE contacts

- CONCAWE publications

Reports published by CONCAWE from 2013 to date

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